

ROBOTICS

Product manual

OmniCore V250XT Type B



Trace back information:
Workspace 25A version a12
Checked in 2025-03-03
Skribenta version 5.6.018

Product manual
OmniCore V250XT Type B
OmniCore

Document ID: 3HAC087112-001
Revision: F

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Overview of this manual

About this manual

This manual contains instructions for:

- mechanical and electrical installation of the controller
- maintenance of the controller
- mechanical and electrical repair of the controller

Usage

This manual shall be used during:

- installation and commissioning, from lifting the product to its work site and securing it to the foundation, to making it ready for operation
- maintenance work
- repair work
- decommissioning work



Note

It is the responsibility of the integrator to conduct a risk assessment of the final application.

It is the responsibility of the integrator to provide safety and user guides for the robot system.

Who should read this manual?

This manual is intended for:

- installation personnel
- maintenance personnel
- repair personnel.

Prerequisites

A maintenance/repair/installation craftsman working with an ABB robot shall:

- be trained by ABB and have the required knowledge of mechanical and electrical installation/repair/maintenance work.
- be trained to respond to emergencies or abnormal situations.

Product manual scope

The manual covers all variants and designs of the OmniCore V250XT Type B. Some variants and designs may have been removed from the business offer and are no longer available for purchase.

Continues on next page

References



Tip

All documents can be found via myABB Business Portal, www.abb.com/myABB.

Document name	Document ID
Product specification - OmniCore V line	3HAC074671-001
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008
User manual - FlexPendant	3HAC093167-001
Operating manual - RobotStudio	3HAC032104-001
Operating manual - OmniCore	3HAC065036-001
Operating manual - Integrator's guide OmniCore	3HAC065037-001
Technical reference manual - System parameters	3HAC065041-001
Application manual - Functional safety and SafeMove	3HAC066559-001
Application manual - Connected Services	3HAC028879-001
Application manual - Conveyor tracking	3HAC066561-001
Safety manual for robot - Manipulator and IRC5 or OmniCore controller	3HAC031045-001
Application manual - Additional axes	3HAC082287-001
Application manual - MultiMove	3HAC089689-001
Application manual - Force control Standard	3HAC090251-001

Revisions

Revision	Description
A	First edition.
B	<p>Published in release 24A. The following updates are made in this revision:</p> <ul style="list-style-type: none">• Dust ledge added.• Updated protection class of FlexPendant in section Protection classes on page 42.• Updated spare part number of FlexPendant in section FlexPendant parts on page 602.• Sections Line fusing on page 43, Drive system on page 44 and Manipulator cables on page 603 updated with information about IRB 390 and IRB 2400.• Installation instructions for new options added in Installing options on page 131: motor connection box without brake release buttons, process cable gland, CP/CS harness, second row of scalable I/O units.• Instructions for replacement of lock variants (options) added in Replacing the door lock insert on page 421.• Information about brake current added in id(1384924)Troubleshooting the additional drive unit-OmniCore_en.xml.

Continues on next page

Revision	Description
C	<p>Published in release 24B. The following updates are made in this revision:</p> <ul style="list-style-type: none"> Information about manipulator cooling harness added in sections Installing the manipulator cooling harness for IRB 6650/6660/6700/7600 on page 177 and Installing the manipulator cooling harness for IRB 5710/5720/6710/6720/6730/6740/7710/7720 on page 179. Information about flow sensor cable added in section Installing the flow sensor cable for overpressure unit (IRB 6790) on page 181. PTC information added in Connector X24 on page 105. Drive system information updated in Drive system on page 44. Information about safe disable of drive unit added in Basic Safety Functions on page 46. Added support for manipulators: IRB 1300, 1520, 1600, 4400, 6790. Support for EtherCAT added in Available industrial networks on page 128. Information about MultiMove controllers and units added in Installing MultiMove controllers and Replacing the robot signal exchange unit on page 257. Information added about the following new units/options: <ul style="list-style-type: none"> Connected Services, Mobile network 4G CN, DSQC1101. Internal extension cable and antenna connector plate for Connected Services. Low voltage drive unit (DSQC3084). LVHP power unit (DSQC3069A). LVLP power unit (DSQC3071). Power supply DSQC 1102. Wake on LAN units (DSQC1103). WeldGuide unit (Basic/Advanced). HMI panel.
D	<p>Published in release 24C. The following updates are made in this revision:</p> <ul style="list-style-type: none"> New options added: <i>3011-1 Wheels</i>, <i>3411-1 BullsEye</i>, <i>3411-2 Torch Service Center</i>, <i>3213-2 Euromap67</i> and <i>SPI AN146</i>.
E	<p>Published in release 24D. The following updates are made in this revision:</p> <ul style="list-style-type: none"> Information added in Troubleshooting the HMI panel on page 552. Information about Force Control options added. New option added: <i>3004-2 Max 52deg</i>. MultiMove installation information updated in the following sections: Installing MultiMove controllers on page 187, Function tests on page 217, Configuring robot stopping functions on page 121. Minor corrections in section Cabinet door locks on page 591. Information about cable jumper installation added in Closing the General stop and Auto stop circuits on page 96 and Installation activities on page 58. New image showing terminal shroud installation in Installing the mains connections cable on page 167. Updated section: Stacking the controller on page 67. New section: Introduction to maintenance on page 201. Minor corrections in Drive system on page 44 and Safety functions and safety related data for OmniCore V250XT Type B on page 46 and Safety board front panel connectors on page 107.
F	<p>Published in release 25A. The following updates are made in this revision:</p> <ul style="list-style-type: none"> New spare part for cabinet locks added. Manipulator cables for IRB 1300 updated.

Product documentation

Categories for user documentation from ABB Robotics

The user documentation from ABB Robotics is divided into a number of categories. This listing is based on the type of information in the documents, regardless of whether the products are standard or optional.



Tip

All documents can be found via myABB Business Portal, www.abb.com/myABB.

Product manuals

Manipulators, controllers, DressPack, and most other hardware is delivered with a **Product manual** that generally contains:

- Safety information.
- Installation and commissioning (descriptions of mechanical installation or electrical connections).
- Maintenance (descriptions of all required preventive maintenance procedures including intervals and expected life time of parts).
- Repair (descriptions of all recommended repair procedures including spare parts).
- Calibration.
- Troubleshooting.
- Decommissioning.
- Reference information (safety standards, unit conversions, screw joints, lists of tools).
- Spare parts list with corresponding figures (or references to separate spare parts lists).
- References to circuit diagrams.

Technical reference manuals

The technical reference manuals describe reference information for robotics products, for example lubrication, the RAPID language, and system parameters.

Application manuals

Specific applications (for example software or hardware options) are described in **Application manuals**. An application manual can describe one or several applications.

An application manual generally contains information about:

- The purpose of the application (what it does and when it is useful).
- What is included (for example cables, I/O boards, RAPID instructions, system parameters, software).
- How to install included or required hardware.
- How to use the application.

Continues on next page

- Examples of how to use the application.

Operating manuals

The operating manuals describe hands-on handling of the products. The manuals are aimed at those having first-hand operational contact with the product, that is production cell operators, programmers, and troubleshooters.

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1 Safety

1.1 Safety information

1.1.1 Limitation of liability

Limitation of liability

Any information given in this manual regarding safety must not be construed as a warranty by ABB that the industrial robot will not cause injury or damage even if all safety instructions are complied with.

The information does not cover how to design, install and operate a robot system, nor does it cover all peripheral equipment that can influence the safety of the robot system.

In particular, liability cannot be accepted if injury or damage has been caused for any of the following reasons:

- Use of the robot in other ways than intended.
- Incorrect operation or maintenance.
- Operation of the robot when the safety devices are defective, not in their intended location or in any other way not working.
- When instructions for operation and maintenance are not followed as intended.
- Non-authorized design modifications of the robot.
- Repairs on the robot and its spare parts carried out by in-experienced or non-qualified personnel.
- Foreign objects.
- Force majeure.

Spare parts and equipment

ABB supplies original spare parts and equipment which have been tested and approved for their intended use. The installation and/or use of non-original spare parts and equipment can negatively affect the safety, function, performance, and structural properties of the robot. ABB is not liable for damages caused by the use of non-original spare parts and equipment.

1 Safety

1.1.2 Safety data

1.1.2 Safety data

Prevailing standards and directives

For the use of industrial robots, regulations must be fulfilled as described in the following standards and directives:

- EN ISO 10218-1:2011
- Machinery Directive 2006/42/EC

Performance level and category

EN ISO 10218-1 requires structure category 3 and performance level *PL d* on the robot, see EN ISO 13849-1.

Risk assessment

The results of a risk assessment performed on the robot and its intended application may determine that a safety-related control system performance other than that stated in ISO 10218 is warranted for the application.

The SISTEMA/ABB FSDT libraries contains details for the safety functions.



Note

The safety functions are divided into two types called *Basic Safety Functions* and *Extended Safety Functions*.

Performance level data

The performance level data for the respective controller variant is presented in section [Safety functions and safety related data for OmniCore V250XT Type B on page 46](#).

1.1.3 Requirements on personnel

General

Only personnel with appropriate training are allowed to install, maintain, service, repair, and use the robot. This includes electrical, mechanical, hydraulics, pneumatics, and other hazards identified in the risk assessment.

Persons who are under the influence of alcohol, drugs or any other intoxicating substances are not allowed to install, maintain, service, repair, or use the robot.

The plant liable must make sure that the personnel is trained on the robot, and on responding to emergency or abnormal situations.

Personal protective equipment

Use personal protective equipment, as stated in the instructions.

1 Safety

1.2.1 Safety signals in the manual

1.2 Safety signals and symbols

1.2.1 Safety signals in the manual







Introduction to safety signals

This section specifies all safety signals used in the user manuals. Each signal consists of:


- A caption specifying the hazard level (DANGER, WARNING, or CAUTION) and the type of hazard.
- Instruction about how to reduce the hazard to an acceptable level.
- A brief description of remaining hazards, if not adequately reduced.

Hazard levels

The table below defines the captions specifying the hazard levels used throughout this manual.

Symbol	Designation	Significance
	DANGER	Signal word used to indicate an imminently hazardous situation which, if not avoided, will result in serious injury.
	WARNING	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in serious injury.
	ELECTRICAL SHOCK	Signal word used to indicate a potentially hazardous situation related to electrical hazards which, if not avoided, could result in serious injury.
	CAUTION	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in slight injury.
	ELECTROSTATIC DISCHARGE (ESD)	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in severe damage to the product.
	NOTE	Signal word used to indicate important facts and conditions.

Continues on next page

Symbol	Designation	Significance
	TIP	Signal word used to indicate where to find additional information or how to do an operation in an easier way.

1 Safety

1.2.2 Safety symbols on controller labels

1.2.2 Safety symbols on controller labels

Introduction to safety symbols

Both the manipulator and the controller are marked with labels containing safety symbols and important information about the product. The purpose of the labels is to ensure personal safety for all personnel handling the robot, for example during installation, service, or operation.

The safety symbols are language independent, they only use graphics. The information labels contain information in text. See [Symbols and information on labels on page 20](#).



Note




The safety and information labels on the product must be observed.

Symbols and information on labels


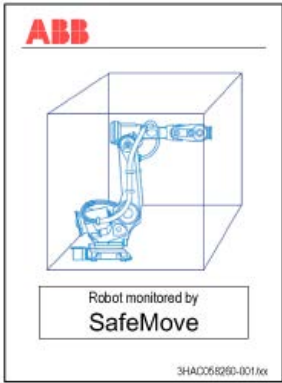
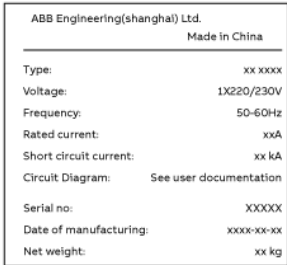





Note

The descriptions in this section are generic, the labels can contain additional information such as values.

Label	Description
 xx1400001152	Read the user manual before use.
 xx1800000835	CE label
 xx1400002061	UL certified (robot with controller)

Continues on next page



Label	Description
 <p>xx1700000353</p>	Safety UL label (for the <i>Functional Safety</i> solution together with UL mark).
 <p>xx1700000355</p>	SafeMove label (for <i>SafeMove Basic</i> and <i>SafeMove Pro</i> software).
 <p>xx1900001805</p>	Rating label (example)
 <p>xx1400001151</p>	Electrical shock
 <p>xx1800000836</p>	Warning & caution label
 <p>xx1400001156</p>	High voltage inside the module even if the main switch is in the OFF position.

Continues on next page

1 Safety

1.2.2 Safety symbols on controller labels

Continued

Label	Description
 xx1400001162	ESD sensitive components inside the controller.
 xx2300001438	SRRC label for WIFI (only for Chinese market)
 xx2300001441	SRRC label for 3G (only for Chinese market)
 xx2300001823	SRRC label for 4G (only for Chinese market)
 xx2400001823	Label for additional controllers in a MultiMove installation.

1.3 Robot stopping functions

1.3.1 Protective stop and emergency stop

Robot stopping functions

The robot has protective and emergency stop functions (stop category 0 or 1, in accordance with IEC 60204-1).

Stop category 0	As defined in IEC 60204-1, stopping by immediate removal of power to the machine actuators.
Stop category 1	As defined in IEC 60204-1, a controlled stop with power available to the machine actuators to achieve the stop and then removal of power when the stop is achieved.

A stop function, protective or emergency stop, has a default setting for the stop category, see [Inputs to initiate a protective stop or an emergency stop on page 23](#).

The default stop category for a protective or emergency stop can be re-configured. Activation of external safety rated devices, connected to the robot controller through dedicated discrete safety inputs or safety protocols, will initiate these stop functions.

Inputs to initiate a protective stop or an emergency stop

Inputs to initiate a stop function	Description	Default stop category ⁱ	Stop category reconfigurable
Emergency Stop (ES)	Input to initiate the emergency stop function. The <i>Emergency Stop</i> function is initiated in both automatic and manual mode.	Stop category 0 For deviations, see the product manual for the manipulator.	Yes
Automatic Stop (AS)	Input to initiate the protective stop function. <i>Automatic Stop</i> is only initiated in automatic mode.	Stop category 1 For deviations, see the product manual for the manipulator.	Yes
General Stop (GS)	Input to initiate the protective stop function. <i>General Stop</i> is initiated in both manual mode and automatic mode.	Stop category 1 For deviations, see the product manual for the manipulator.	Yes

ⁱ Stop category 1 is deactivated by responsive jogging in manual reduced speed mode by default. Stop category 1 can be deactivated by changing the parameter Jog Mode from *Responsive* to *Standard*.

For more information about Responsive jogging, see *AM Functional safety and SafeMove 3HAC066559-001*.

For example, a safety rated output from a presence sensing device, connected to AS / GS, a dedicated discrete protective stop input on the robot controller, will when the protective stop function is configured as Automatic Stop (AS) initiate the protective stop function in automatic mode only.

The emergency stop function is a complementary protective measure and shall not be applied as a substitute for safeguarding measures or safety functions.

Continues on next page

1 Safety

1.3.1 Protective stop and emergency stop

Continued



Note

For OmniCore, a safety input used to initiate a protective stop must remain active for at least 100 ms.

Stop category configuration for OmniCore

The stop category configuration is done in RobotStudio, in the tool **Visual SafeMove**.

1.3.2 About emergency stop

The emergency stop

The purpose of the emergency stop function is to avert actual or impending emergency situations arising from the behavior of persons or from an unexpected hazardous event.

The emergency stop function is to be initiated by a single human action.

The emergency stop function is a complementary protective measure and shall not be applied as a substitute for safeguarding measures and other functions or safety functions.

The effect of an activated emergency stop device is sustained until the actuator of the emergency stop device has been disengaged. This disengagement is only possible by an intentional human action on the device where the command has been initiated. The disengagement of the emergency stop device shall not restart the machinery but only permit restarting.



Note

The emergency stop device on the FlexPendant is operational when the robot is powered. Indicators to be used to verify that the robot is powered are the main switch on the cabinet or the LED indicator on the cabinet when robot is in Motors On Mode.

Recover from emergency stop

- 1 Inspect the machinery in order to detect the reason for the emergency stop device actuation.
- 2 Locate and disengage the emergency stop device or devices that initiated the emergency stop function.

1.3.3 Enabling device and hold-to-run functionality

Three-position enabling device



CAUTION

The person using the three-position enabling device is responsible to observe the safeguarded space for hazards due to robot motion and any other hazards related to the robot.

The three-position enabling device is located on the FlexPendant. When continuously held in center-enabled position, the three-position enabling device will permit robot motion and any hazards controlled by the robot. Release of or compression past the center-enabled position will stop the robot motion.



CAUTION

For safe use of the three-position enabling device, the following must be implemented:

- The three-position enabling device must never be rendered inoperational in any way.
- If there is a need to enter safeguarded space, always bring the FlexPendant. This is to enforce single point of control.

Hold-to-run function in manual high speed mode

The hold-to-run function for manual high speed allows movement in conjunction with the three-position enabling device when the button connected to the function is actuated manually. This hold-to-run function can only be used in manual high speed mode. In case of hazard, release or compress the three-position enabling device.

How to use the hold-to-run function for manual high speed mode is described in the operating manual for the controller.

1.4 Robot operating modes

1.4.1 About the manual mode

The manual mode

Manual mode is a control state that allows for the direct control by an operator. The operator will through positioning the three-position enabling device to the center-position allow for movement of the manipulator.

There are two manual modes:

- Manual reduced speed
- Manual high speed (optional)

Safeguard mechanisms

Protective stop function initiated by

- Three-position enabling device (release of or compression past the center-enabled position)
- General Stop, GS (the dedicated input, GS, or the dedicated input AS/GS configured to GS, see actual controller)

The mode manual reduced speed

The mode manual reduced speed, is used for jogging, teaching, programming and program verification of the robot; it may be the mode selected when performing some maintenance tasks.

In manual reduced speed mode the movement of the TCP is limited to 250 mm/s. In addition, there is a limitation on the maximum allowed speed for each axis.

Manual control of the robot from inside the safeguarded space shall be performed through the FlexPendant.



WARNING

Wherever possible, the manual mode of operation shall be performed with all persons outside the safeguarded space.

Tasks normally performed in mode manual reduced speed

The following tasks are normally performed in manual reduced speed mode.

- Set or reset I/O signals
- Creating and editing RAPID programs
- Modify system parameter values
- Starting, stepping, and stopping program execution
- Jog the manipulator
- Teach or tune programmed manipulator positions

The mode manual high speed

The mode manual high speed, is used for program verification only.

Continues on next page

1 Safety

1.4.1 About the manual mode

Continued

The three-position enabling switch must be pressed to the center-position and the hold-to-run button must be pressed to allow start of program execution, for example, execute movement instructions.

In manual high speed, the initial speed of the movement, does not exceed 250 mm/s, that is limited to a percentage of the programmed speed. The speed can be manually adjusted in steps up to the programmed speed.

When the three-position enabling device is released or fully compressed, the speed is reset to the initial speed, that is, not exceeding 250 mm/s.



WARNING

Wherever possible, the manual mode of operation shall be performed with all persons outside the safeguarded space.



Note

The restricted space shall be provided when the robot is foreseen to be used in manual high speed.

Tasks normally performed in mode manual high speed

The following tasks are normally performed in manual high speed mode.

- Program verification
- Setting program pointer (to Main, to routine, to cursor, to service routine, etc.)
- Starting and stopping program execution
- Stepping program execution
- Manually adjusting speed (0–100%)

1.4.2 About the automatic mode

The automatic mode

Automatic mode is an operating mode in which the robot operates in accordance with the task program(s).

Tasks normally performed in automatic mode

The following tasks are typically performed in automatic mode:

- Start and stop of program execution.
- Increase or decrease the speed in between zero and programmed speed.
- Restore backups. Only possible when robot is at stop.
- Load, start, stop, and modify RAPID programs through remote clients.

Safeguard mechanisms

Protective stop function initiated by

- Automatic Stop, AS (the dedicated input, AS, or the dedicated input AS/GS configured to AS, see actual controller)
- General Stop, GS (the dedicated input, GS, or the dedicated input AS/GS configured to GS, see actual controller)



Note

Prior to allowing the robot to operate in automatic mode, ensure that any suspended safeguards, are returned to full functionality.

1 Safety

1.5 Safety during installation and commissioning

1.5 Safety during installation and commissioning

National or regional regulations

The integrator of the robot system is responsible for the safety of the robot system.

The integrator is responsible that the robot system is designed and installed in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

The integrator of the robot system is required to perform a risk assessment.

Layout

The robot integrated to a robot system shall be designed to allow safe access to all spaces during installation, operation, maintenance, and repair.

If robot movement can be initiated from an external control panel then an emergency stop must also be available.

If the manipulator is delivered with mechanical stops, these can be used for reducing the working space.

A perimeter safeguarding, for example a fence, shall be dimensioned to withstand the following:

- The force of the manipulator.
- The force of the load handled by the robot if dropped or released at maximum speed.
- The maximum possible impact caused by a breaking or malfunctioning rotating tool or other device fitted to the robot.

The maximum TCP speed and the maximum velocity of the robot axes are detailed in the section *Robot motion* in the product specification for the respective manipulator.

Consider exposure to hazards, such as slipping, tripping, and falling.

Hazards due to the working position and posture for a person working with or near the robot shall be considered.

Hazards due to noise emission from the robot needs to be considered.

Consider hazards from other equipment in the robot system, for example, that guards remain active until identified hazards are reduced to an acceptable level.

Allergenic material

See [Environmental information on page 460](#) for specification of allergenic materials in the product, if any.

Securing the robot to the foundation

The robot must be properly fixed to its foundation/support, as described in the respective product manual.

When the robot is installed at a height, hanging, or other than mounted directly on the floor, there will be additional hazards.

Continues on next page

Using lifting accessories and other external equipment

Ensure that all equipment used during installation, service and all handling of the robot are in correct condition for the intended use.

Electrical safety

Incoming mains must be installed to fulfill national regulations.

The power supply wiring to the robot must be sufficiently fused and if necessary, it must be possible to disconnect it manually from the mains power.

The power to the robot must be turned off with the main switch and the mains power disconnected when performing work inside the controller cabinet. Lock and tag shall be considered.

Hazards due to stored electrical energy in the controller must be considered.

Harnesses between controller and manipulator shall be fixed and protected to avoid tripping and wear.

Wherever possible, power on/off or rebooting the robot controller shall be performed with all persons outside the safeguarded space.

**Note**

Use a CARBON DIOXIDE (CO₂) extinguisher in the event of a fire in the robot.

Safety devices

The integrator is responsible for that the safety devices necessary to protect people working with the robot system are designed and installed correctly.

When integrating the robot with external devices to a robot system:

- The integrator of the robot system must ensure that emergency stop functions are interlocked in accordance with applicable standards.
- The integrator of the robot system must ensure that safety functions are interlocked in accordance with applicable standards.

Other hazards

A robot may perform unexpected limited movement.

**WARNING**

Manipulator movements can cause serious injuries on users and may damage equipment.

The risk assessment should also consider other hazards arising from the application, such as, but not limited to:

- Water
- Compressed air
- Hydraulics

End-effector hazards require particular attention for applications which involve close human collaboration with the robot.

Continues on next page

1 Safety

1.5 Safety during installation and commissioning

Continued

Verify the safety functions

Before the robot system is put into operation, verify that the safety functions are working as intended and that any remaining hazards identified in the risk assessment are mitigated to an acceptable level.

1.6 Safety during operation

Automatic operation

Verify the application in the operating mode manual reduced speed, before changing mode to automatic and initiating automatic operation.

Lock and change of operating mode

To prevent hazard, it is the responsibility of the integrator to make sure that keys used to lock or change the operating mode are handled only by authorized personnel.

Safety devices not in use

Safety devices that are not connected to the robot or robot system cannot initiate a protective or emergency stop. These must be stored out of sight so that they cannot be mistaken for being in use.

1 Safety

1.7 Safety during maintenance and repair

1.7 Safety during maintenance and repair

General

Corrective maintenance must only be carried out by personnel trained on the robot. Maintenance or repair must be done with all electrical, pneumatic, and hydraulic power switched off, that is, no remaining hazards.

Never use the robot as a ladder, which means, do not climb on the controller, manipulator, including motors, or other parts. There are hazards of slipping and falling. The robot might be damaged.

Make sure that there are no tools, loose screws, turnings, or other unexpected parts remaining after maintenance or repair work.

When the work is completed, verify that the safety functions are working as intended.

Hot surfaces

Surfaces can be hot after running the robot, and touching these may result in burns. Allow the surfaces to cool down before maintenance or repair.

Hazards related to batteries

Under rated conditions, the electrode materials and liquid electrolyte in the batteries are sealed and not exposed to the outside.

There is a hazard in case of abuse (mechanical, thermal, electrical) which leads to the activation of safety valves and/or the rupture of the battery container. As a result under certain circumstances, electrolyte leakage, electrode materials reaction with moisture/water or battery vent/explosion/fire may follow.

Do not short circuit, recharge, puncture, incinerate, crush, immerse, force discharge or expose to temperatures above the declared operating temperature range of the product. Risk of fire or explosion.

Operating temperatures are listed in [Operating conditions on page 42](#).

See safety instructions for the batteries in *Material/product safety data sheet - Battery pack (3HAC043118-001)*.

Related information

See also the safety information related to installation and operation.

1.8 Safety during troubleshooting

General

When troubleshooting requires work with power switched on, special considerations must be taken:

- Safety circuits might be muted or disconnected.
- Electrical parts must be considered as *live*.
- The manipulator can move unexpectedly at any time.



DANGER

Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.



CAUTION

Risk of hot surfaces that can cause burns.

A risk assessment must be done to address both robot and robot system specific hazards.

Related information

See also the safety information related to installation, operation, maintenance, and repair.

1 Safety

1.9 Safety during decommissioning

1.9 Safety during decommissioning

General

See section [Decommissioning on page 459](#).

If the robot is decommissioned for storage, take extra precaution to reset safety devices to delivery status.

2 Controller description

2.1 OmniCore V250XT Type B

About OmniCore V250XT Type B

The OmniCore V250XT Type B is one of the OmniCore V line controllers. OmniCore V line is a versatile and powerful controller with high degree of flexibility covering a wide range robot and applications. V line supports external axis and provides flexible configuration opportunities.

The OmniCore V250XT Type B controller offers a compact, yet flexible, solution for advanced applications and robots sizes up to IRB 67x0.

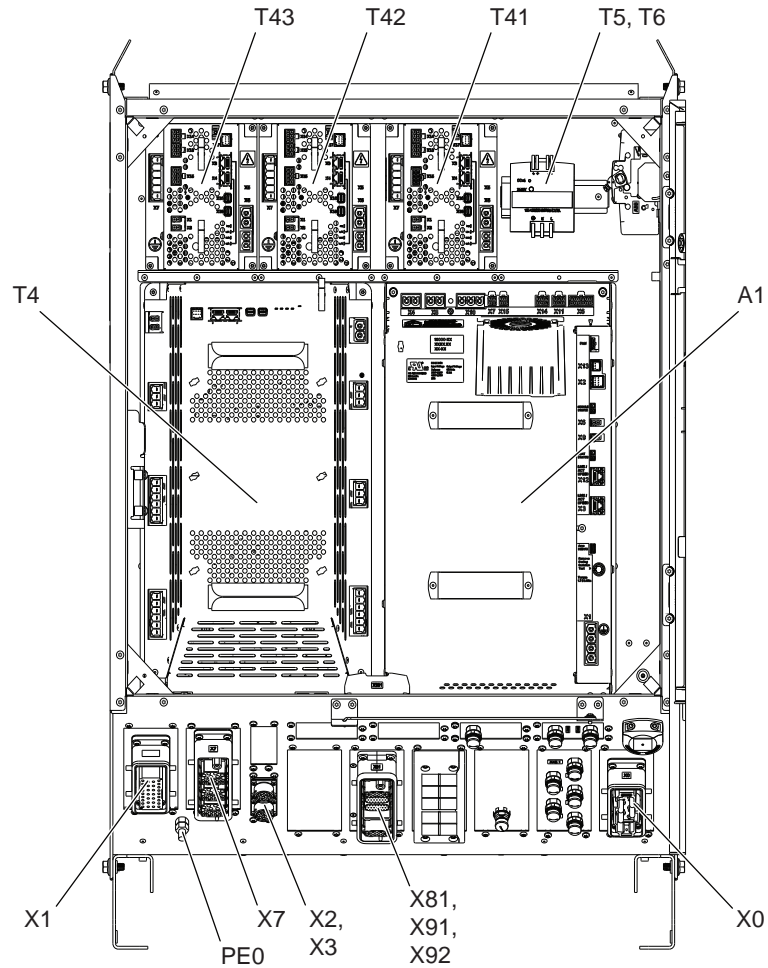
2 Controller description

2.2 Technical data for OmniCore V250XT Type B controller

2.2 Technical data for OmniCore V250XT Type B controller

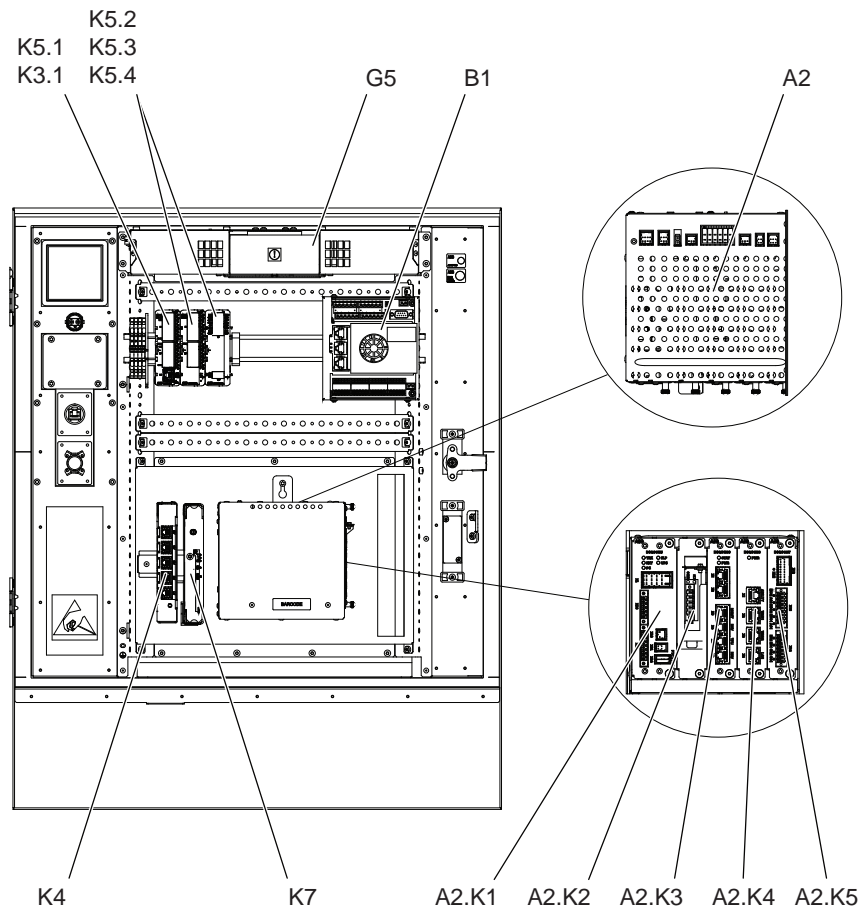
Overview of the controller

OmniCore V250XT Type B is intended to be used in industrial environment.



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OmniCore V250XT Type B, Baseline

Unit	Reference to circuit diagram	OmniCore V250XT Type B
Drive unit, High Voltage DSQC3062	T4	Baseline
Drive unit, Low Voltage DSQC3084	T4	Baseline
Power unit HVHP DSQC3070	A1	Baseline
Power unit LVHP DSQC3069A	A1	Baseline
Power unit HVLP DSQC3072	A1	Baseline
Power unit LVLP DSQC3071	A1	Baseline
Manipulator signal connector (SMB)	X2, X3	Baseline
FlexPendant connector (HMI)	X4	Baseline
Motor connector	X1	Baseline

Continues on next page

2 Controller description

2.2 Technical data for OmniCore V250XT Type B controller

Continued

Unit	Reference to circuit diagram	OmniCore V250XT Type B
External fan	G1-G2	Baseline
Internal fan	G5	Baseline
Main computer DSQC1095	A2	Baseline
Power distribution board DSQC1085	A2.K1	Baseline
Processor board DSQC1086	A2.K3	Baseline
Ethernet switch DSQC1088	A2.K4	Baseline
Safety board DSQC1087	A2.K5	Baseline
Incoming mains switch	Q0	Baseline
Incoming mains connector	X0	Baseline
Connected Services Gateway (with antenna for 3G/4G and WiFi)	K7	Baseline ⁱ

ⁱ Default is 4G EU, 4G US, 4G CN, 3G, Wired or WiFi available as option.

OmniCore V250XT Type B, Options

Unit	Reference to circuit diagram	OmniCore V250XT Type B
Scalable I/O	K5.1	Option
Additional I/O	K5.2 K5.3 K5.4	Option
Safety digital base I/O	K3.1	Option
Conveyor tracking module	B1	Option
Ethernet switch	K4	Option
Process power supply, DSQC 609	T5, T8	Option
ODVA power supply, DSQC 634	T6, T9	Option
Power supply, DSQC 1102	T10	Option
Air filter		Option
Air filter, heat exchanger		Option
Incoming mains cable gland	X0	Option
Additional drive unit, DSQC3065	T41-T43	Option
DeviceNet	A2.K2	Option
Customer power/customer signal (CP/CS)	X81	Option
Wake on LAN / Soft power switch, DSQC 1103	T11	Option
Robot signal exchange unit, DSQC3037	K2	Option

Type label

The type label shows the type designation of this specific OmniCore controller:

Continues on next page



xx2300001754

Dimensions

Parameter	Value
Width	650 mm
Depth	480 mm
Height	960 mm

Weight

Controller	Weight
OmniCore V250XT Type B	85 kg

**Note**

The weight does not include any mounting kits fitted on the controller.

Transportation and storage conditions

Parameter	Value
Minimum ambient temperature	-40 °C (-40 °F)
Maximum ambient temperature	+55 °C (+131 °F)
Maximum ambient temperature (less than 24 hrs)	+70 °C (+158 °F)
Shock and Vibration	In accordance with ETSI EN 300 019-2-2 / Environmental class 2.3 (No severity reduction for horizontal axes)
	Max. 5 g = 50 m/s ² (11 ms)

After storage, the operating conditions inside the controller must be met for at least 6 hours before switching on the controller (see [Operating conditions on page 42](#)).

The robot controller shall be stored according to its IP classification (IP54), that is, indoors, in an environment that is dry and dust-free. In addition, wind, temperature fluctuations, and condensation shall be avoided.

See also *Product specification - OmniCore V line*.

Continues on next page

2 Controller description

2.2 Technical data for OmniCore V250XT Type B controller

Continued

Operating conditions

The table shows the allowed operating conditions for the controller.

Parameter	Value
Minimum ambient temperature	+5° C (+41° F)
Maximum ambient temperature	+45° C (+113° F)
Maximum ambient altitude	2,000 m
Shock and Vibration	In accordance with ETSI EN 300 019-2-3 / Environmental class 3.5 (3M5) (Random vibration)



Note

The humidity conditions shall apply with the environmental conditions EN 60721-3-3, climatic class 3K3. For temperatures 0-30° C, the relative humidity must not exceed 85%. For temperatures exceeding 30° C, the absolute humidity must not exceed 25g/m³.

If the environmental conditions in EN 60721-3-3, climatic class 3K3, are not possible to meet at the installation site, desiccant bags can be placed inside the controller to achieve corresponding conditions. The desiccant bags must be replaced regularly to maintain approved operating conditions.

Protection classes

	Protection class (IEC 60529)
Controller cabinet, inner compartment for electronics	IP54
Controller cabinet, compartment including cooling channel	IP23
FlexPendant	IP65

The cabinet must be closed and sealed when no internal access is required.

If the cabinet is not properly closed and sealed (door and cable grommets), it does not comply with the protection class (IP54) and may affect the following:

- The electromagnetic compatibility (EMC) is affected
- Units inside the cabinet are exposed to dust or moisture. Especially important in cases with high heat and humidity, or much pollution.



Note


To comply with IP54, all openings to the controller cabinet must be sealed. This includes unconnected connectors which must be fitted with covers.

Continues on next page

Airborne noise level

Data	Description	Note
Airborne noise level	The sound pressure level one meter away from each surface of the controller.	Controller in Motors On Mode: < 65 dB(A) Leq Controller in Standby Mode: < 60 dB(A) Leq

Power supply

Mains	Value
Voltage for OmniCore V250XT Type B	380 VAC-480 VAC, 3-phase
Voltage tolerance	+10%, -15%
Frequency	50/60 Hz
Frequency tolerance	±3%
Short circuit current rating	According to rating label.  Note For installations according to UL requirements, short circuit current rating is 5 kA.



Note

If the controller is to be installed where the specified voltage (see table above) is not available, the customer is required to provide an external transformer.

Line fusing

As baseline there is no integrated fuse or circuit breaker. The option 3008-3 Mains connector/Fuse includes an integrated circuit breaker inside the cabinet, however, an external fuse or circuit breaker must always be installed.

The following table shows the recommended rating for an external circuit breaker. The values cover a configuration with a manipulator and the maximum number of additional drive units.

Robot	Voltage (V)	Current (A)
IRB 390	380 VAC-480 VAC, 3-phase	3x16 A
IRB 460	380 VAC-480 VAC, 3-phase	3x25 A
IRB 660	380 VAC-480 VAC, 3-phase	3x25 A
IRB 1300	380 VAC-480 VAC, 3-phase	3x16 A
IRB 1520	380 VAC-480 VAC, 3-phase	3x16 A
IRB 1600	380 VAC-480 VAC, 3-phase	3x16 A
IRB 2400	380 VAC-480 VAC, 3-phase	3x16 A
IRB 2600	380 VAC-480 VAC, 3-phase	3x16 A
IRB 4400	380 VAC-480 VAC, 3-phase	3x16 A
IRB 4600	380 VAC-480 VAC, 3-phase	3x25 A

Continues on next page

2 Controller description

2.2 Technical data for OmniCore V250XT Type B controller

Continued

Robot	Voltage (V)	Current (A)
IRB 5710	380 VAC-480 VAC, 3-phase	3x25 A
IRB 5720	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6650S	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6660	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6700	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6710	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6720	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6730	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6740	380 VAC-480 VAC, 3-phase	3x25 A
IRB 6790	380 VAC-480 VAC, 3-phase	3x25 A



Note

For details about installations according to UL requirements, see [Connecting incoming mains and protective earth to the controller on page 93](#).

Residual current

An external earth fault protection (residual current device, RCD) is required. For detailed information on how to select an external earth fault protection, see [Connecting incoming mains and protective earth to the controller on page 93](#).



Note

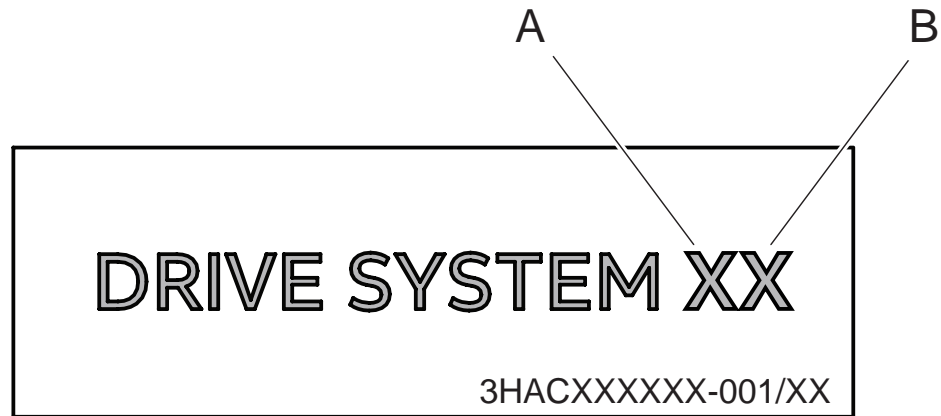
The integrator is responsible to address local electrical requirements.

Drive system

The drive system provides motion power and absorbs excess braking energy when the robot is running.

The drive system label, which is placed on the left side of the controller, contains information about the drive system type for this specific controller:

Continues on next page



xx2400000408

The drive system type (letter and number) indicates the combination of drive unit (A) and power unit (B) that may be used for this controller:

Type reference	Drive unit	Power unit
E*	Drive unit HV DSQC3062	-
B*	Drive unit LV DSQC3084	-
*4	-	Power unit LVHP DSQC3069A
*5	-	Power unit LVLP DSQC 3071
*8	-	Power unit HVHP DSQC3070
*9	-	Power unit HVLP DSQC3072

The controller drive system shall only be used with the manipulator variant that is specified in the following table:

Product		Power									
Manipulator	Controller	2.5kVA-310V	2.5kVA-370V	3.0kVA-370V	7.0kVA-370V	3.0kVA-370V	480VA-24V	1.2kVA-48V	1.5kVA-48V	13kVA-650V	7.5kVA-650V
IRB 1600 or smaller	V250XT				B4	B5					
IRB 390 IRB 2400 IRB 2600	V250XT				E4	E5					
IRB 4600 or larger	V250XT									E8	E9



Note

Controllers with different drive systems are not interchangeable.

2 Controller description

2.3 Safety functions and safety related data for OmniCore V250XT Type B

2.3 Safety functions and safety related data for OmniCore V250XT Type B



Note

During the mission time, the three-position enabling device on the FlexPendant can handle a maximum demand rate of 10 x 7d x 52w x 20y operations; the emergency stop on the FlexPendant can handle a maximum demand rate of 4 x 7d x 52w x 20y operations.

Overview

The OmniCore V250XT Type B provides safety with structure *category 3* with performance level *d* according to EN ISO 13849-1. This fulfils the safety performance requirement as stated in the robot safety standard EN ISO 10218-1.

The PFH for the Basic Safety Function and Extended Safety Functions do not exceed $1.3 \cdot 10^{-7}$ [1/hour].

For configuration of basic safety functions, see *Application manual - Functional safety and SafeMove, 3HAC066559-001*.



Note

When additional drive units are installed, the PFH value shall be increased by 4.29E-08 for each drive.

For detailed information, see [Basic Safety Functions on page 46](#) and [Extended Safety Functions on page 47](#).

Basic Safety Functions

- Protective stop function, is a safety function initiated by the three-position enabling device on the FlexPendant.
- Automatic stop function, is a protective stop function initiated by external protective stop device attached to automatic stop inputs of the controller.
- General stop function, is a protective stop function initiated by external protective stop device attached to general stop inputs of the controller.
- Safe Disable of Drive Unit, is a safety function which can be initiated when the robot is in any mode, resulting in the removal of power to actuator(s) and brake(s) attached to the selected drive unit. Initiation is through a dedicated command on a Safe Protocol.
- Emergency stop function, initiated by the emergency stop device on the FlexPendant.
- Emergency stop function, initiated by an external emergency stop device attached to emergency stop inputs of the controller.
- Mirror emergency stop state, an interface which mirrors the emergency stop state of the robot through emergency status output of the controller.

Continues on next page

Extended Safety Functions

For extended safety functions, see *Application manual - Functional safety and SafeMove, 3HAC066559-001* and the corresponding application manual for protocols PROFINET/PROFIsafe and EtherNet/IP, CIP safety.

- Emergency stop function which can be initiated through a safety protocol
- Protective stop function which can be initiated through a safety protocol
- Axis position supervision
- Axis speed supervision
- Tool position supervision
- Tool speed supervision
- Tool orientation supervision
- Stand still supervision

Related information

[Safety data on page 16](#)

The SISTEMA/ABB FSDT libraries contain details for the safety functions.

2 Controller description

2.4 The unit is sensitive to ESD

2.4 The unit is sensitive to ESD

Description

ESD (electrostatic discharge) is the transfer of electrical static charge between two bodies at different potentials, either through direct contact or through an induced electrical field. When handling parts or their containers, personnel not grounded may potentially transfer high static charges. This discharge may destroy sensitive electronics.

Safe handling

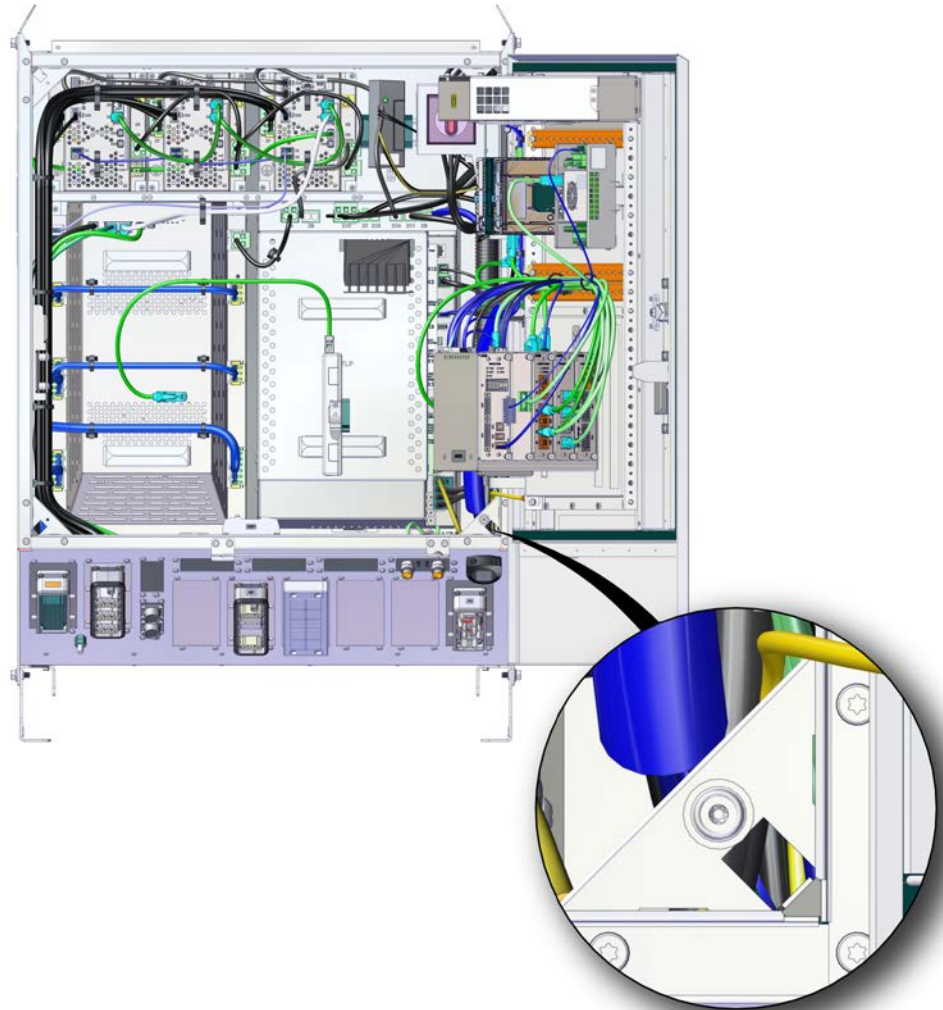
Use one of the following alternatives:

- Use a wrist strap. The wrist strap button is located inside the controller.
Wrist straps must be tested frequently to ensure that they are not damaged and are operating correctly.
- Use an ESD protective floor mat.
The mat must be grounded through a current-limiting resistor.
- Use a dissipative table mat.
The mat should provide a controlled discharge of static voltages and must be grounded.

Continues on next page

Wrist strap button

The location of the wrist strap button is shown in the following illustration.



xx2400001532

2 Controller description

2.5 Handling of FlexPendant

2.5 Handling of FlexPendant

Detached FlexPendant

A FlexPendant that is not connected to the robot must be stored out of sight so that it cannot be mistaken for being in use.

Handling and cleaning

- The FlexPendant may only be used for the purposes mentioned in this manual.
- Always use the hand-strap while holding the FlexPendant.
- Handle with care. Do not drop, throw, or give the FlexPendant strong shock. It can cause breakage or failure.
- If the FlexPendant is subjected to shock, always verify that the safety functions (three-position enabling device and emergency stop) work and are not damaged.
- Always use and store the FlexPendant in such a way that the cable does not become a tripping hazard.
- When not using the device, place it in its holder.
- Never use sharp objects (such as screwdriver or pen) for operating the touch screen. This could damage the touch screen. Instead use your finger or a stylus.
- Never clean the FlexPendant with solvents, scouring agent, or scrubbing sponges.
See the product manual for the robot controller, section *Cleaning the FlexPendant*.
- Always close the protective cap on the USB port when no USB device is connected. The port can break or malfunction if exposed to dirt or dust.
- Do not squeeze and thus damage the cable.
- Do not lay the cable over sharp edges.



CAUTION

The FlexPendant touch screen is made of glass. If the device is dropped on a hard surface or receives a significant impact the glass could break. To reduce the risk of cuts if the glass chips or cracks, do not touch or attempt to remove the broken glass.

FCC statement



Note

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

Continues on next page

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Operation is subject to the following conditions:

- (1) This device may not cause harmful interference,
- (2) this device must accept any interference received, including interference that may cause undesired operation.

The product contains RFID function:

- FCC ID: 2BE510UC20

For radio regulation compliance in other regions, please contact your domestic sales agency.

ABB legal contacts for FCC:

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john.bubnikovitch1@us.abb.com

Ed Marchese, ABB Robotics, 1250 Brown Road, Auburn Hills, MI 48326 USA,
ed.marchese@us.abb.com

2 Controller description

2.6 Network security

2.6 Network security

Network security

This product is designed to be connected to and to communicate information and data via a network interface. It is your sole responsibility to provide, and continuously ensure, a secure connection between the product and to your network or any other network (as the case may be).

You shall establish and maintain any appropriate measures (such as, but not limited to, the installation of firewalls, application of authentication measures, encryption of data, installation of anti-virus programs, etc) to protect the product, the network, its system and the interface against any kind of security breaches, unauthorized access, interference, intrusion, leakage and/or theft of data or information. ABB Ltd and its entities are not liable for damage and/or loss related to such security breaches, any unauthorized access, interference, intrusion, leakage and/or theft of data or information.

2.7 Open source and 3rd party components

Open source and 3rd party components

ABB products use software provided by third parties, including open source software. The following copyright statements and licenses apply to various components that are distributed inside the ABB software. Each ABB product does not necessarily use all of the listed third party software components. Licensee must fully agree and comply with these license terms or the user is not entitled to use the product. Start using the ABB software means accepting also referred license terms. The third party license terms apply only to the respective software to which the license pertains, and the third party license terms do not apply to ABB products. With regard to programs provided under the GNU general public license and the GNU lesser general public license licensor will provide licensee on demand, a machine-readable copy of the corresponding source code. This offer is valid for a period of three years after delivery of the product.

ABB software is licensed under the ABB end user license agreement, which is provided separately.

RobotWare

For RobotWare, there is license information in the folder \licenses in the RobotWare distribution package.

OpenSSL

This product includes software developed by the OpenSSL Project for use in the OpenSSL Toolkit. (<http://www.openssl.org/>)

This product includes cryptographic software written by Eric Young (eay@cryptsoft.com).

This product includes software written by Tim Hudson (tjh@cryptsoft.com).

CTM

For OleOS, the Linux based operating system used on the conveyor tracking module (CTM), a list of copyright statements and licenses is available in the file `/etc/licenses.txt` located on the CTM board and accessible via the console port or by downloading the file over SFTP.

For the CTM application, a list of copyright statements and licenses is available in the file `/opt/ABB.com/ctm/licenses.txt` located on the CTM board and accessible via the console port or by downloading the file over SFTP.

2 Controller description

2.8 ABB Connected Services

2.8 ABB Connected Services



Note

The content of this section is only available in English.



Note

ABB Connected Services is the new name for the functionality previously known as ABB Ability. During a period of time, both names will appear in and on our products.

The OmniCore™ controller hardware is delivered with a standard mobile connection (Cellular data connection), or WIFI modem and/or Ethernet connection.

Cellular data connection

If the ABB Connected Services™ OmniCore™ controller hardware is delivered together with a standard, free of charge (machine-to-machine or M2M) cellular data connection, it will automatically establish a connection to the ABB Connected Services™ digital platform once the power switch of the ABB Connected Services™ OmniCore™ controller hardware has been turned on and has been connected. After the establishment of the connection there will be a data flow from the OmniCore™ controller hardware to the ABB Connected Services™ digital platform.

ABB does not warrant or guarantee an available, stable, uninterrupted, and interference free connection through the standard cellular data connection. This is dependent on the availability and quality of the cellular data signal as provided by the telecommunications carrier on the location where the ABB Connected Services™ OmniCore™ hardware is installed. The cellular data connection is to be used solely in connection with the ABB Connected Services™ OmniCore™ controller hardware and excludes, without limitation, voice services, web browsing, music downloading and other services that are not traditionally considered as machine to machine (M2M), but human-oriented telecommunication services.

ABB has established and maintains a formal information and cybersecurity procedures which includes commercially reasonable technical and organizational measures, in order to protect the data against security breaches, accidental or unlawful destruction, loss, alteration, and unauthorized disclosure of, or access to the data.

The cellular data connection is not required for the operation of the hardware and the connectivity settings can be adjusted and turned off at any given time. Detailed information on the mobile connection is further described in the service description that can be downloaded from the following web location:

<https://share.library.abb.com/api/v4?cid=9AAC910011&dk=Manual>

Continues on next page

FCC statement



Note

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Operation is subject to the following conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by ABB could void the user's authority to operate the equipment under FCC rules. When the optional connectivity module is installed, the operating conditions must be such that there is a minimum separation distance of 20 cm between the dedicated antenna and nearby persons or other antennas. An intentional radiator may be operated only with the antenna which it is authorized for and accepted by ABB.

The product may be equipped with a connectivity module for 3G or for Wi-Fi as an option.

The product may be equipped with a connectivity module for 4G or for Wi-Fi as an option.

- The 3G option contains FCC ID: XMR201510UC20 by courtesy of Quectel
- The 4G option contains FCC ID: XMR201909EC21AUX by courtesy of Quectel
- The Wi-Fi option contains FCC ID: Z64-WL18SBMOD by courtesy of Texas Instruments

ABB legal contacts for FCC:

John Bubnikovich, ABB Robotics, 1250 Brown Road, Auburn Hills, MI 48326 USA,
john.bubnikovich1@us.abb.com

Ed Marchese, ABB Robotics, 1250 Brown Road, Auburn Hills, MI 48326 USA,
ed.marchese@us.abb.com

Continues on next page

2 Controller description

2.8 ABB Connected Services

Continued

Data

ABB will not acquire any right, title and interest in the data other than the rights granted by Customer to ABB, but ABB will have the right to collect, store, aggregate, analyze or otherwise use the data for (i) providing and maintaining the hardware, services and/or the ABB software to Customer; (ii) preventing, detecting and repairing problems related to the security and/or the operation of the hardware, the platform, software; (iii) improving and developing existing services, technologies, products and/or software and developing new services, technologies, products and/or software, and all improvements and developments (including all resulting intellectual property Rights) are exclusively owned by us. In addition, we have the right to use the data for benchmarking purposes if and to the extent it is anonymized or non-confidential.

ABB Connected Services™

For as far as the robot installation includes ABB Connected Services™, this agreement is entered pursuant to and governed by the ABB Connected Services™ General Terms and Conditions.

ABB Connected Services™ Terms and Conditions:

<https://ability.abb.com/terms>

Special Terms and Conditions for ABB Connected Services™:

<https://new.abb.com/products/robotics/service/robot-registration>

3 Installation and commissioning

3.1 Introduction to installation and commissioning

General

This chapter contains assembly instructions and information for installing the OmniCore V250XT Type B at the working site.

See also the product manual for the manipulator.

The installation must be done by qualified installation personnel in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

The technical data is detailed in section [Technical data for OmniCore V250XT Type B controller on page 38](#).

Safety information

Before any installation work is commenced, all safety information must be observed. There are general safety aspects that must be read through, as well as more specific safety information that describes the danger and safety risks when performing the procedures. Read the chapter [Safety on page 15](#) before performing any installation work.



Note

Always connect the OmniCore V250XT Type B and the robot to protective earth and residual current device (RCD) before connecting to power and starting any installation work.


3 Installation and commissioning

3.2 Installation activities

3.2 Installation activities

Main steps for installing the controller

Use the following main steps to install and connect the controller.

	Action	Described in
1	Unpack the controller.	Unpacking the controller on page 61.
2	Place the controller in position and bolt it to the ground.	On-site installation on page 63.
3	Connect the manipulator to the controller.	Connecting the manipulator to the controller on page 90.
4	Attach the FlexPendant to the controller.	Attaching the FlexPendant on page 101
5	Install an external circuit breaker or fuse.	Connecting incoming mains and protective earth to the controller on page 93
6	Connect the cabinet to protective earth.	Connecting incoming mains and protective earth to the controller on page 93
7	Install a residual current device (RCD).	Connecting incoming mains and protective earth to the controller on page 93
8	Connect incoming mains to the controller.	Connecting incoming mains and protective earth to the controller on page 93
9	<div> WARNING The General stop and Auto stop circuits are not closed at delivery. To allow manipulator movement during commissioning, safety jumpers must be installed.</div>	Connector X14 and X15. See Safety board front panel connectors on page 107 and Closing the General stop and Auto stop circuits on page 96.
10	Connect, for example, Ethernet, PC, and other connections.	How to connect industrial networks, for example PROFINET, is described in the respective application manual. How to connect to a network and a PC is described in section Ethernet networks on OmniCore on page 102 . See also Operating manual - RobotStudio . How to connect main controllers to additional controllers is described in section Installing MultiMove controllers on page 187 . See also Descriptions for connectors on page 103 .
11	Connect the antenna for Connected Services.	Connecting the Connected Services antenna on page 76.
12	Install options and add-ons (optional).	Installing options on page 131.
13	Initial test before commissioning.	Initial test before commissioning on page 200.

Continues on next page



Note

If the controller replaces another OmniCore controller, see *Operating manual - Integrator's guide OmniCore* for descriptions of how to transfer software configurations (controller software recovery).

3 Installation and commissioning

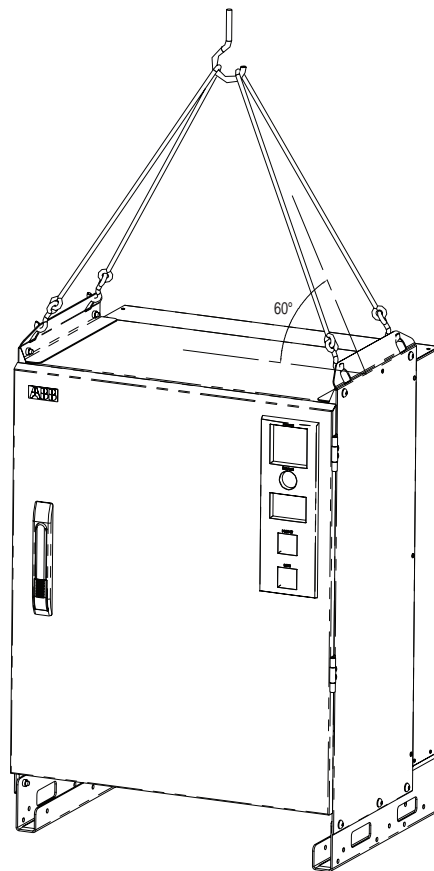
3.3.1 Lifting the controller cabinet

3.3 Transporting and handling

3.3.1 Lifting the controller cabinet

Lifting device

Use the four lifting eyes or a forklift when lifting the controller, as shown below. The following figure shows the maximum angle between the lifting straps when lifting the controller. The weight of the controller module is detailed in section [Weight on page 41](#).



xx2100000343



WARNING

When lifting and transporting the cabinet using a forklift, the cabinet door must be closed to avoid tilting.




WARNING

Stacked cabinets must be lifted separately. Use a suitable lifting accessory to avoid injury to personnel!

For more information about stacked cabinets, see [Securing and stacking the controller cabinet](#).

3.3.2 Unpacking

Unpacking the controller

	Action
1	Make a visual inspection of the packaging and make sure that nothing is damaged.
2	Remove the packaging.
3	<p>Check for any visible transport damage.</p> <div> Note</div> <p>Stop unpacking and contact ABB if transport damage is found.</p>
4	Clean the unit with a lint-free cloth, if necessary.
5	Make sure that the lifting accessory used (if applicable) is suitable to handle the weight of the controller.
6	If the controller is not installed directly, it must be stored as described in Transportation and storage conditions on page 41 .
7	Make sure that the expected operating environment of the controller conforms to the specifications as described in Operating conditions on page 42 .
8	The controller can be taken to its installation site as described in section On-site installation on page 63 .

3 Installation and commissioning

3.3.3 Storing

3.3.3 Storing

Storing the controller

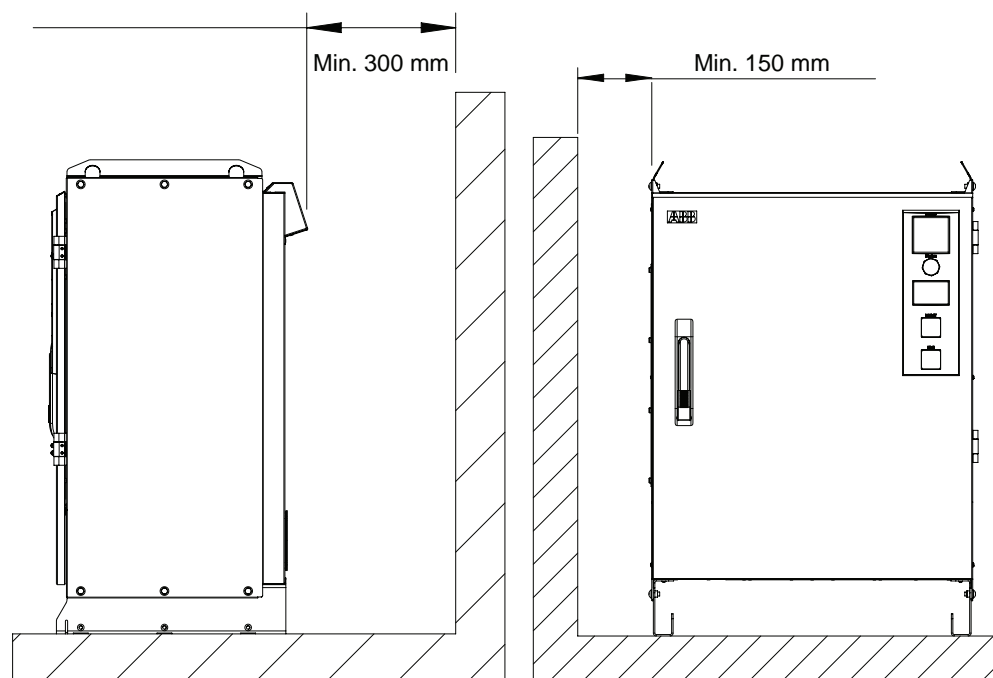
For storing, see [Transportation and storage conditions on page 41](#).

3.4 On-site installation

3.4.1 Required installation space

Dimensions

The following illustration shows the required installation space for the OmniCore V250XT Type B controller.



xx2200001824

- A free space of 300 mm on the back of the controller is required.
- A free space of 150 mm on the sides of the controller is required.

Continues on next page

3 Installation and commissioning

3.4.1 Required installation space

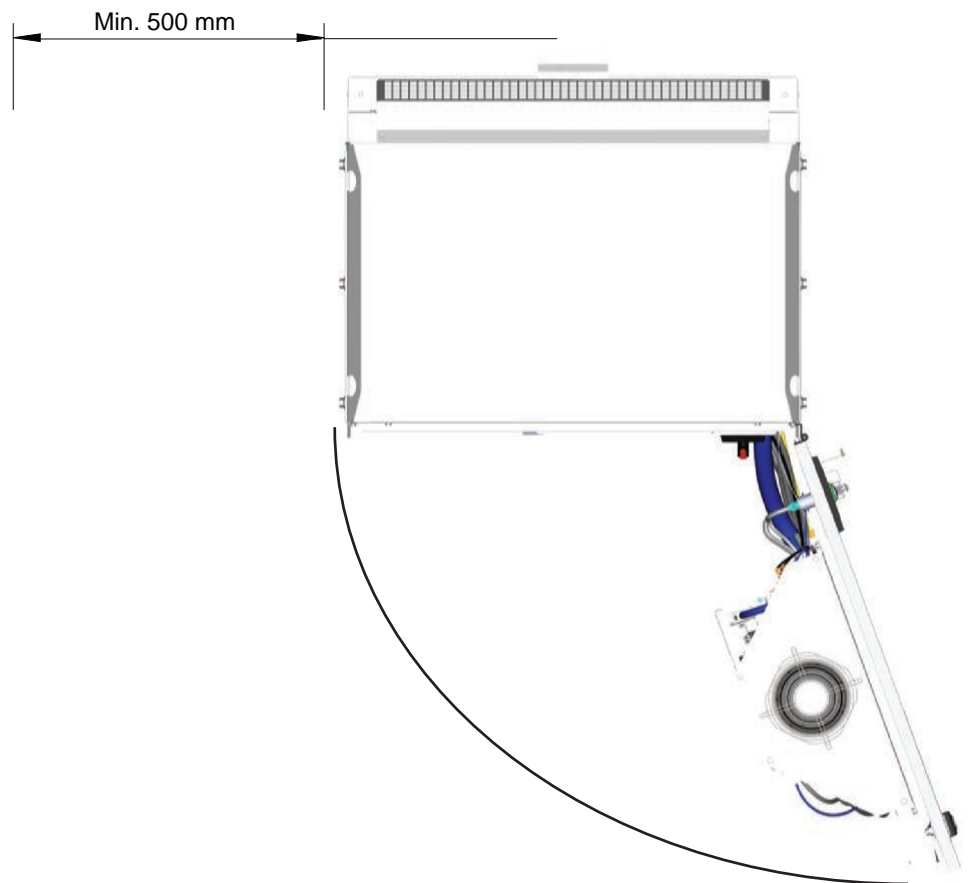
Continued



Note

For service activities inside the cabinet, space is needed in front of the cabinet so the door can be fully opened.

For service activities such as cleaning and replacement of controller filters, a free space of 500 mm is required on one side of the controller.

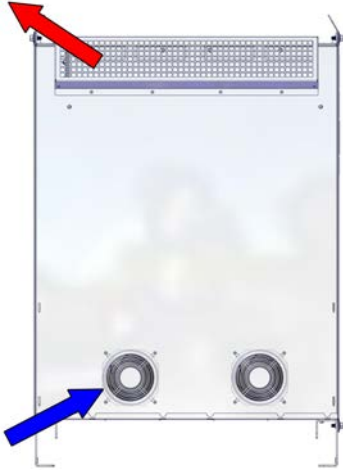

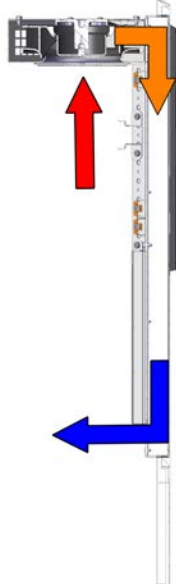


xx2200001742

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Airflow direction

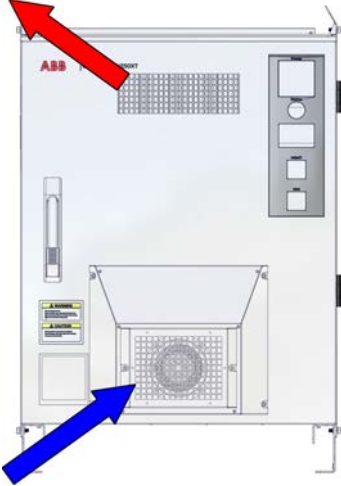
This section describes the airflow directions of the fans in the controller.

Type of fan	Airflow direction
External fans	 <p>xx2500000006</p>
Internal fan  Note Shows cross-section of door.	 <p>xx2500000007</p>

Continues on next page

3 Installation and commissioning

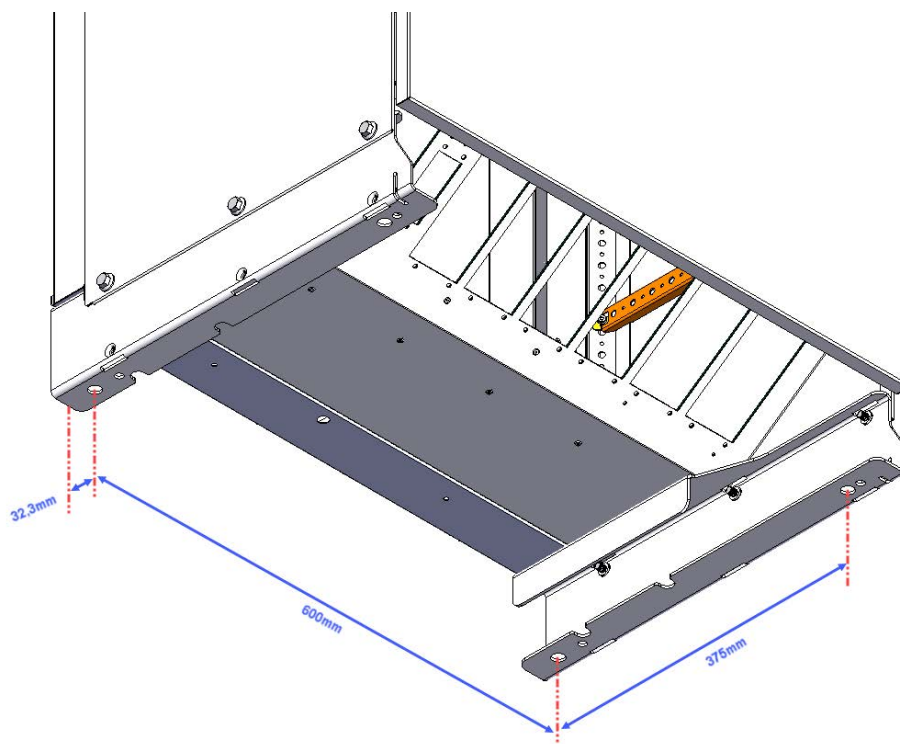
3.4.1 Required installation space
Continued

Type of fan	Airflow direction
<div>Heat exchanger fan</div> <div><div><div></div><div>Note</div></div><div>Option 3004-2 Max 52deg.</div></div>	<div></div> <div>xx2500000008</div>

3.4.2 Securing and stacking the controller cabinet

Securing the controller

The controller can be secured to the ground. The figure below shows the bolt pattern for the OmniCore V250XT Type B controller. The diameter of the four bolt holes are 14 mm.



xx2200001823

Stacking the controller

The OmniCore V250XT Type B controller is designed so that a maximum of two controllers can be stacked. The controllers must be safely fixed to each other, and it must be assured that the opened door on the upper controller does not cause imbalance.



CAUTION

The stacked cabinets must be secured to the floor accordingly.



Note

For lifting restrictions regarding stacked cabinets, see [Lifting the controller cabinet on page 60](#).

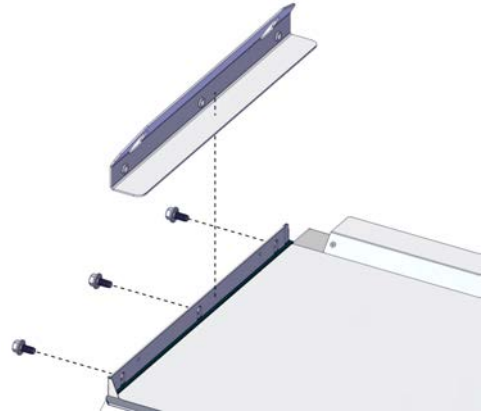
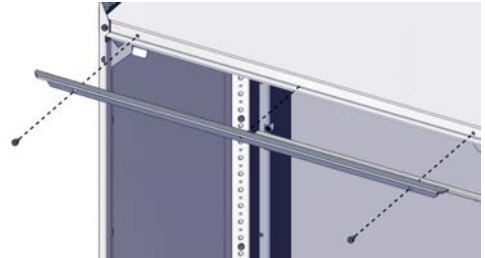
Continues on next page

3 Installation and commissioning

3.4.2 Securing and stacking the controller cabinet

Continued

Procedure



	Action	Note/Illustration
1	Assure the lower cabinet is resting safely on the floor.	
2	Remove the screws holding the lifting beams of the lower cabinet.	 <p>xx2400001824</p> <p>Note</p> <p>Save the screws to be used to secure the upper cabinet.</p>
3	Remove the dust ledge of the lower cabinet.	 <p>xx2400001907</p> <p>Note</p> <p>Save the screws. These must be refit in the same position once the dust ledge has been removed.</p>
4	Refit the screws that held the dust ledge.	<p>Screws: Fastite Screw (2 pcs) Tightening torque: 5 Nm.</p>
5	Assure the upper cabinet is equipped with fixed cabinet feet.	<p>Note</p> <p>Option 3011-1 <i>Wheels</i> is not allowed for the upper cabinet.</p>
6	Carefully lift the upper cabinet and position it on top of the lower cabinet.	<p>Lifting the controller cabinet on page 60</p>

Continues on next page

3 Installation and commissioning

3.4.2 Securing and stacking the controller cabinet

Continued

	Action	Note/Illustration
7	Align the fastening threads between the upper and lower cabinet and refit the removed screws.	<p>Screws: Self tapping hex. head screw with flange (6 pcs) Tightening torque: 14 Nm.</p>  <p>xx2400001825</p>
8	If the stacked controllers are not already in the correct position, relocate them and secure them to the ground by adding bolts.	<p>Securing the controller on page 67</p> <p> CAUTION</p> <p>While moving the stacked controllers, always make sure the stacked controllers are safe and do not cause imbalance and failure.</p>

3 Installation and commissioning

3.4.3 Mounting the FlexPendant holder

3.4.3 Mounting the FlexPendant holder



Note

To avoid dropping the FlexPendant from height, the holder should be placed in a comfortable working height.

Always use and store the FlexPendant in such a way that the cable does not become a tripping hazard.

When not using the device, place it so it does not accidentally fall.

Required equipment

Equipment	Spare part number	Note
Standard toolkit		See Standard toolkit for controller on page 562 .
TPU Holder asm	3HAC079391-001	



Note

The FlexPendant should always be placed in the holder when it is not used and it is not allowed to use by unauthorized person.

Mounting the bracket for the emergency stop on the FlexPendant holder

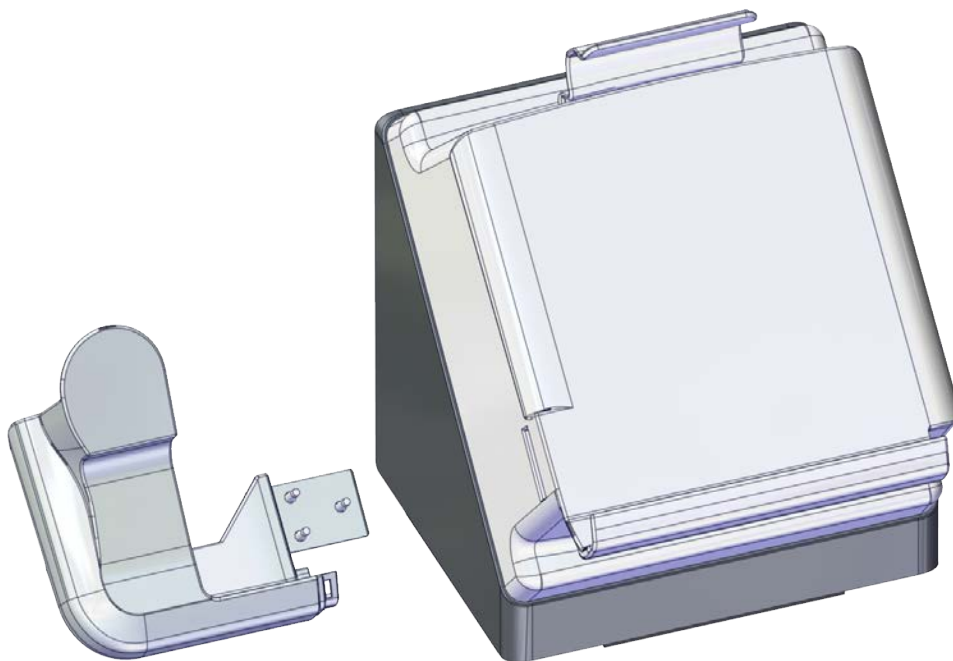
The FlexPendant holder is shipped without the bracket for the emergency stop assembled to the holder. They are separated as two parts. To avoid confusion between active and inactive emergency stop devices, this manually-applied covering should be used when the FlexPendant is detached.

Continues on next page

3 Installation and commissioning

3.4.3 Mounting the FlexPendant holder

Continued



xx2100000767

Use this procedure to mount the bracket for the emergency stop to the FlexPendant holder.


Action		Note/illustration
1	Remove the four screws.	A 3D perspective illustration showing the emergency stop bracket being removed from the FlexPendant holder. Dashed lines indicate the removal of four screws from the back of the holder. The bracket is shown in a separate position to the left of the holder. xx2000002356
2	Separate the rear part from the FlexPendant holder.	

Continues on next page

3 Installation and commissioning

3.4.3 Mounting the FlexPendant holder

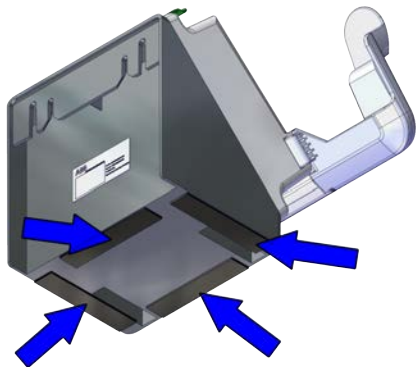

Continued

	Action	Note/illustration
3	Insert the bracket into the FlexPendant holder.	 xx2100000765
4	Secure with the screws.	Screws: BN33 Phillips pan head tapping screw ST2.9x13 (3 pcs) Tightening torque: 6 Nm-7.8 Nm  xx2100000766
5	Refit the rear part and secure with the screws.	Screws: BN33 Phillips pan head tapping screw ST3.5x16 (4 pcs) Tightening torque: 9.4 Nm-12.2 Nm  xx2000002356

Continues on next page

Mounting the FlexPendant holder onto a flat surface (Horizontally)

Use this procedure to mount the FlexPendant holder onto a flat surface, like the top of the controller or a desktop.

	Action	Note/illustration
1	Clean the surface and make sure it is dry.	
2	Remove the protective liner from the tape.	 xx2000002352
3	Press the holder onto the desired place.	 xx2000002353

Hanging the FlexPendant holder with the bracket

Use this procedure to hang the FlexPendant holder on any place that can hold the bracket, like the door of the equipment.



Tip

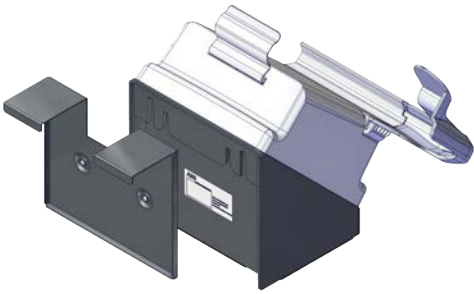
The bracket is included on delivery.

Continues on next page

3 Installation and commissioning


3.4.3 Mounting the FlexPendant holder

Continued

	Action	Note/illustration
1	Hang the FlexPendant holder to the bracket according to the screws on the bracket.	 xx2000002354
2	Hang the holder with the bracket to the desired place.	

Hanging the front part of the FlexPendant holder with screws (Vertically)

Use this procedure to hang the front part of the FlexPendant holder to the desired place.

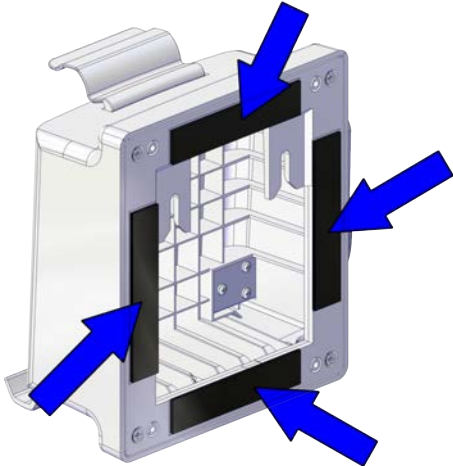
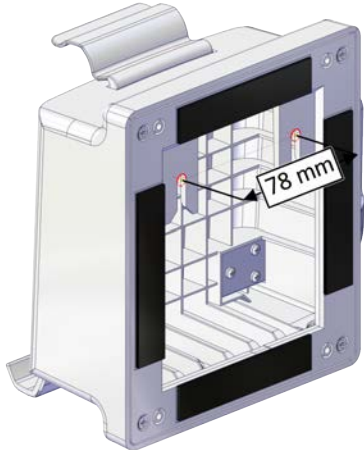
	Action	Note/illustration
1	Remove the four screws.	 xx2000002356
2	Separate the rear part from the FlexPendant holder.	
3	Clean the surface and make sure it is dry.	

Continues on next page

3 Installation and commissioning

3.4.3 Mounting the FlexPendant holder

Continued


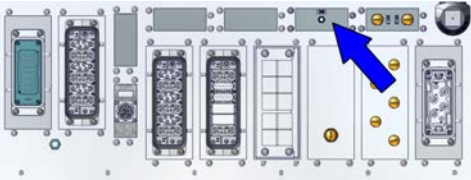
	Action	Note/illustration
4	Remove the protective liner from the tape.	 xx2000002357
5	Press the holder onto the desired place.	
6	Use two M5 screws to secure the holder.	 xx2000002358

3 Installation and commissioning

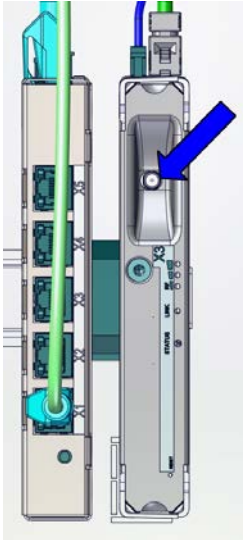
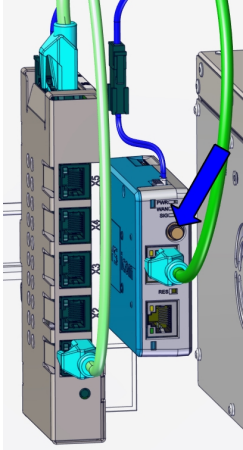
3.4.4 Connecting the Connected Services antenna

3.4.4 Connecting the Connected Services antenna

Connect the Connected Services antenna

	Action	Note/Illustration
1	Place the magnet part of the antenna on the outside of the cabinet.	 Note The operating conditions must be such that there is a minimum separation distance of 20 cm between the dedicated antenna and nearby persons.
2	Attach the antenna to the connector on the fixed installation panel.	 xx2400001132
3	Apply cable ties and suitable cable protection to ensure that the cable may not be damaged by the door.	

Continues on next page

	Action	Note/Illustration
4	Connect the antenna cable to the Connected Services gateway by rotating the connector.	<div data-bbox="954 309 1197 846">A close-up illustration of the antenna cable connector (green) being rotated into the gateway port (blue). A blue arrow indicates the rotation direction. The connector has a small tab that needs to be flipped out.</div> <p data-bbox="954 857 1062 875">xx2300001642</p> <div data-bbox="954 898 1197 1346">A wider illustration showing the antenna cable (green) connected to the gateway port (blue) on the side of the Connected Services gateway. A blue arrow points to the connection point. The gateway is mounted on a rack.</div> <p data-bbox="954 1357 1062 1375">xx2300000672</p>

3 Installation and commissioning

3.5.1 Connectors on the OmniCore V250XT Type B controller

3.5 Electrical connections

3.5.1 Connectors on the OmniCore V250XT Type B controller

General

The following section describes the connectors on the OmniCore V250XT Type B controller.



CAUTION

Always inspect the connector for dirt or damage before connecting it to the controller. Clean or replace any damaged parts.

Connectors

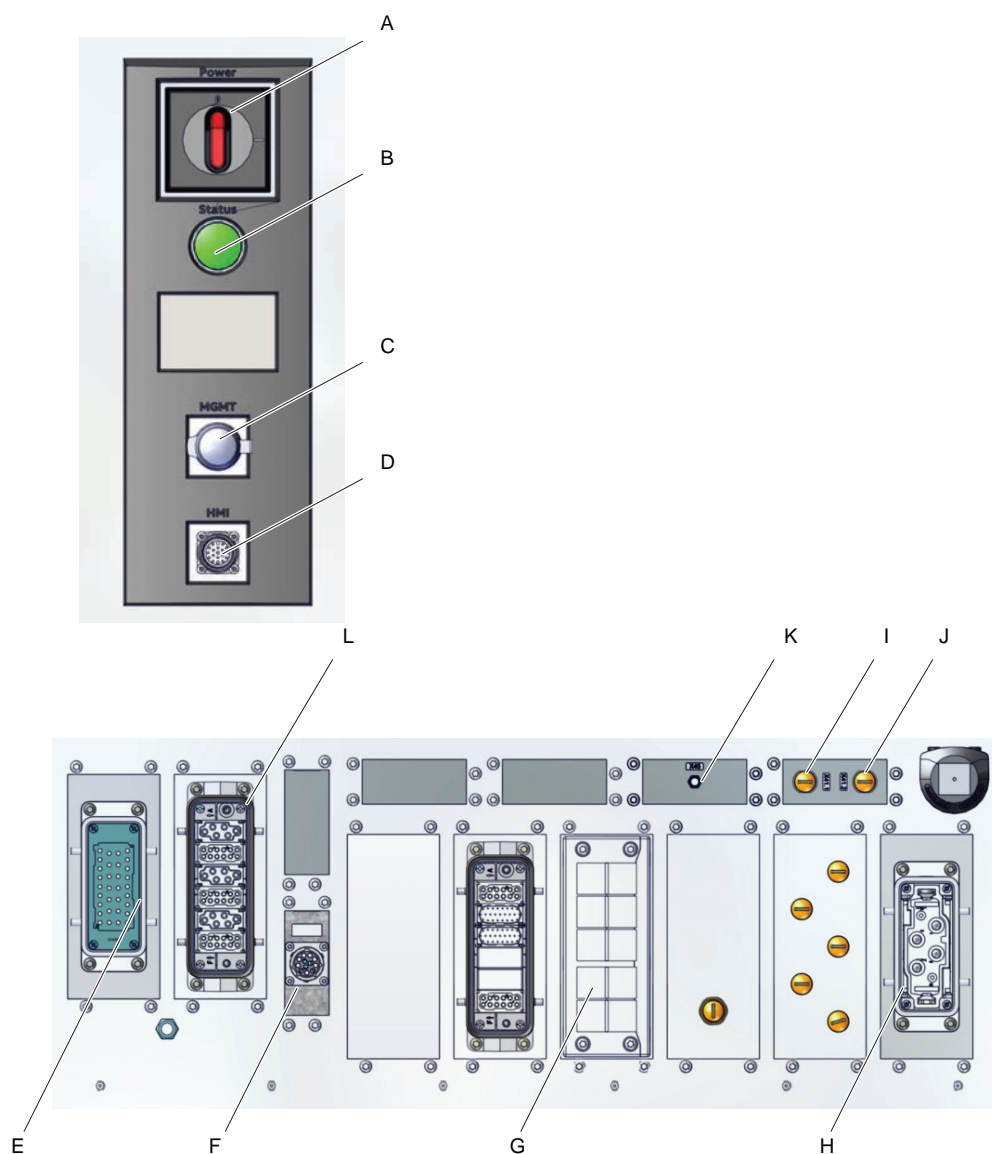
The following details the connection interface on the OmniCore V250XT Type B controller.

Continues on next page

3 Installation and commissioning

3.5.1 Connectors on the OmniCore V250XT Type B controller

Continued



xx2400001133

	Description
A	Incoming mains switch
B	Motors on lamp
C	Ethernet outlet connector, MGMT (Management)
D	FlexPendant connector (HMI)
E	Motor connector
F	Manipulator signal connector (SMB)
G	Cable grommet assembly
H	Incoming mains connector
I	Ethernet outlet connector, LAN3
J	Ethernet outlet connector, WAN
K	Connector for Connected Services antenna (3G/4G/WiFi)

Continues on next page

3 Installation and commissioning

3.5.1 Connectors on the OmniCore V250XT Type B controller

Continued

	Description
L	ADU (additional drive unit) connector

3.5.2 Connecting cables to the controller

General

A good and proper electrical installation of the robot system is necessary to ensure the best performance and prolong the lifetime of the whole robot system.

This section includes important information on how to connect cables and signals to the controller.

Signal classes

Different rules apply to the different classes when selecting and laying cables. Signals from different classes must not be mixed.

Signal class	Description
Power signals Class 4 (noisy)	Supplies external motors and brakes. Applies to the cables associated with the power inputs and outputs of variable speed drives. Cables carrying strongly interfering signals such as motor cables, DC-link load sharing, unsuppressed inductive loads, DC motors, welding equipment, etc.
Control signals Class 3 (slightly noisy)	Digital operating and data signals (digital I/O, protective stop, etc.). Applies to cables carrying slightly interfering signals: AC power supply (<1 kV), DC power (24 V), power to equipment with RFI/EMI filters, control circuits with resistive or suppressed inductive loads (such as contactors and solenoids), direct-on-line induction motors, etc.
Measurement signals Class 2 (slightly sensitive)	Analog measurement and control signals (resolver and analog I/O). This class covers ordinary analogue signals such as analogue signals (4-20 mA, 0-10V, or signals below 1 MHz), low-speed digital signals (RS232, RS485), digital (on/off) signals, limit switches, encoders, etc.
Data communication signals Class 1 (sensitive)	Gateway (fieldbus) connection, computer link. Applies to cables carrying very sensitive signals. Signals with a full-scale range less than 1 V or 1 mA, and/or a source impedance >1 kOhm, and/or a signal frequency >1 Mhz. For example high-speed digital communication (Ethernet), thermocouples, thermistors, strain gauges and flowmeters.

Selecting cables

All cables laid in the control cabinet must be capable of withstanding 70 °C. In addition, the following rules apply to the cables of certain signal classes:

Signal class	Cable type
Power signals	Shielded cable with an area of at least 0.75 mm ² or AWG 18.
Control signals	Shielded cable.
Measurement signals	Shielded cable with twisted pair conductors.
Data communication signals	Shielded cable with twisted pair conductors. A specific cable should be used for field bus connections and Ethernet, according to the standard specification of the respective bus.

Continues on next page

3 Installation and commissioning

3.5.2 Connecting cables to the controller

Continued



Note

Any local standards and regulations concerning insulation and area must always be complied with.

AC current in CP/CS

For specific applications where the correct cable dimensioning can depend on the relationship between the period of the duty cycle and the thermal time constant of the cable (for example, starting against high-inertia load, intermittent duty), the cable manufacturer can provide information.

Country specific norms have to be included.

The wire is not dimensioned to take care of starting motors or transformers.

The following table shows how much AC current can be supplied with a specific temperature, and the wire size.

Wire size (mm ² //AWG)	AC current			
	40°C//104F	45°C//113F	50°C//122F	52°C//125.6F
Single wire 0.2//24	4.5	4.1	3.7	3.2
Multi wire 2 pair 0.2//24	3.6	3.3	3.0	2.6
Multi wire 4 pair 0.2//24	2.9	2.7	2.4	2.1
Multi wire 6 pair 0.2//24	2.6	2.3	2.1	1.8
Multi wire 9 pair 0.2//24	2.3	2.0	1.8	1.6
Single wire 0.5//20	7.9	7.2	6.5	5.6
Multi wire 2 pair 0.5//20	6.3	5.8	5.2	4.5
Multi wire 4 pair 0.5//20	5.1	4.7	4.2	3.6
Multi wire 6 pair 0.5//20	4.5	4.1	3.7	3.2
Multi wire 9 pair 0.5//20	4.0	3.6	3.2	2.8
Single wire 0.75//18	9.5	8.6	7.8	6.7
Multi wire 2 pair 0.75//18	7.6	6.9	6.2	5.4
Multi wire 4 pair 0.75//18	6.2	5.6	5.1	4.4
Multi wire 6 pair 0.75//18	5.4	4.9	4.4	3.8
Multi wire 9 pair 0.75//18	4.8	4.3	3.9	3.4
Single wire 1.0//17	11.0	10.0	9.0	7.8
Multi wire 2 pair 1.0//17	8.8	8.0	7.2	6.2
Multi wire 4 pair 1.0//17	7.2	6.5	5.9	5.1
Multi wire 6 pair 1.0//17	6.3	5.7	5.1	4.5
Multi wire 9 pair 1.0//17	5.5	5.0	4.5	3.9
0.75//18 three phase	8.6	7.8	7.1	5.6
1.0//17 three phase	10.3	9.4	8.4	6.7

Continues on next page

Route the cables

Routing of cables shall be done in a professional way.

- Cables of different classes, such as signal cables and power cables, must not be routed together as the power cables may introduce noise in the signal cables. The greater the separation distance, the lesser the risk for interference between the cables.
- Robot controller mains supply input cable and robot power cable should be separated even though they belong to the same class.
- If crossing cables from different classes, cables should cross at an angle close to 90 degrees.
- All external cables that are to be connected inside the controller must be shielded in the chassis before entering the cabinet.

Separation distances can be reduced if e.g. dividers are used between cables classes. Manufacturers of cable duct systems can provide information on how reduced separation distances can be achieved using their specific products.

Signal class	Cable type
Power signals	<ul style="list-style-type: none"> • These signals generate a lot of interference and must be laid separate from control, measurement, and communication signals. • The shielding must be connected to a paint-free part of the panel chassis of the cabinet at both ends of the cable. Any unshielded cable must be as short as possible. • The manipulator power cables are routed on the floor and along the left side of the controller cabinet. • Cables should not be wound up like coils. This could cause an magnetic field disturbing the signals. There will also be a risk of overheating depending on the load.
Control signals	<ul style="list-style-type: none"> • These signals are very sensitive to interference. To protect these signals they should not be laid along with the power signals. • In the cable, each signal must be twisted with a neutral wire. • The shielding must be connected directly to the chassis at both ends of the cable.
Measurement signals	
Data communication signals	

Shielding cables

When peripheral devices are connected to the robot system, a shielded cable is necessary to reduce coupling of the inner cable conductors to the environment they pass through.

Shielding cable requirements

- The best method for shielding is to ground the shield at both ends of the cable, provided the ends grounding are at the same potential.
- If the grounding points have different electric potentials - grounding both ends will create a ground loop allowing unwanted current to flow in the shield. In such cases one end grounding may be used. The grounding point should then be at the robot controller side.
- Cables carrying analog low-level signals is another exception where the shield should be grounded at only one end.

Continues on next page

3 Installation and commissioning

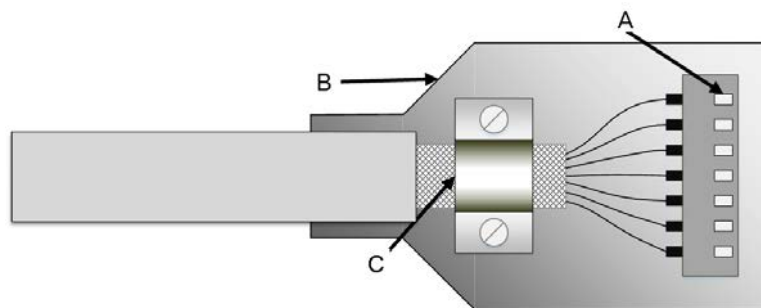
3.5.2 Connecting cables to the controller

Continued

- Most data network and field bus types have defined grounding topologies. If such grounding schemes exist, they should be followed.
- In complex interference environments, two-layer shielding may be required. The inner shield should be grounded at the controller side only end and the outer shield should be grounded at both ends. The optimum shielding is a combination of foil and braid screens.
- The best connection is one in which the shielding is extended up to and makes a solid 360° connection (shown below) with the ground plane or chassis.

Shielding example

The below example shows the shielding of a d-type connector:



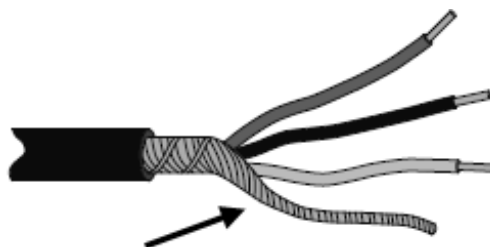
xx1700001320

- A A dimpled connector body makes multiple bonds to the mating connector body all around its periphery, 360° bonding.
- B Metal, or metallized, back shell makes 360° bond to the connector body.
- C The cable shield is exposed and 360° clamped to the back shell. A tight fit is a must.

Many other 360° bonding methods and types of 360° shielded connectors are also acceptable.

Shield pigtail termination

Shield pigtail termination, as shown below, shall be avoided. If a pigtail connection cannot be avoided, make it as short as possible.



xx1700001321

Continues on next page

Ground and screen connections

The task of the grounding system is twofold - protective and functional. The primary task is to serve as protective earth (PE) for personal and equipment safety. The secondary task is to serve as a return path for common mode current.

For further information refer to EN 60204-1 and UL 1740.

Grounding requirements

The controller cabinet ground must come from the mains power supply PE.

- The grounding cable color shall be green-yellow.
- The ground for the controller cabinet, robot manipulator and peripheral devices must be the same, preferably an equipotential ground grid (mesh).
- Ground connection points must have stable inter-metallic bonding, like screw fixation. Paint, dirt, rust, and other insulating material must be removed from the contacting surfaces.

For requirements on the marking of the supply ground connection inside the control cabinet refer to UL 508C. For further details on how grounding systems should be designed refer to IEC 61000-5-2. For details of cross-sectional area of PE refer to IEC 60204-1.

Grounding installation

For information on how to connect protective earth to the OmniCore controller cabinet, see [Connecting incoming mains and protective earth to the controller on page 93](#).

For information on how to connect protective earth for the manipulator, see the corresponding product manual.

Examples

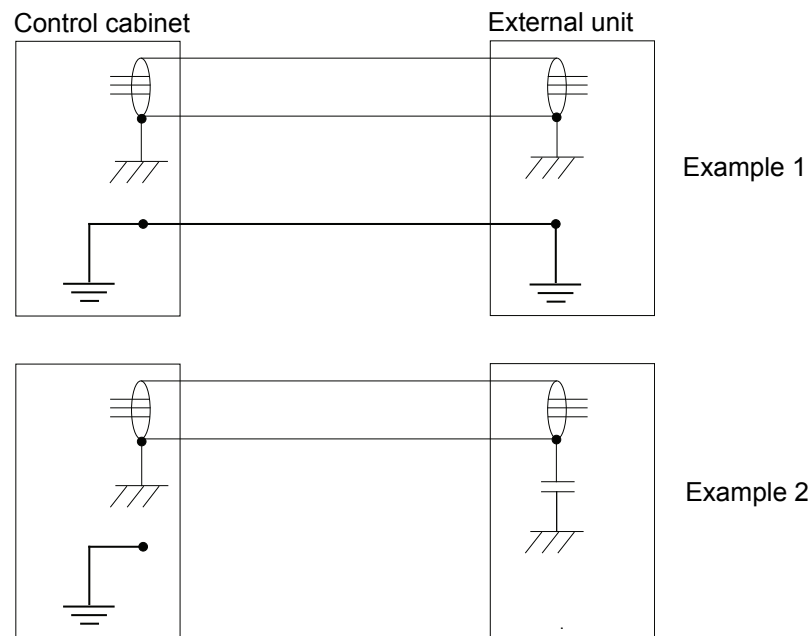
The following figure shows 2 examples on how protective earth and the signal cable screens can be connected:

Continues on next page

3 Installation and commissioning

3.5.2 Connecting cables to the controller

Continued



xx1200000960

Example 1:

- Where a good earth connection is available on all units, the best shielding is obtained by grounding all screens at both ends on all units.

Example 2:

- If the cable is terminated where a good earth connection is not available a noise suppression capacitor can be used. The screens of the 2 cables must be connected as shown in the figure, but not connected to the chassis of the unit.

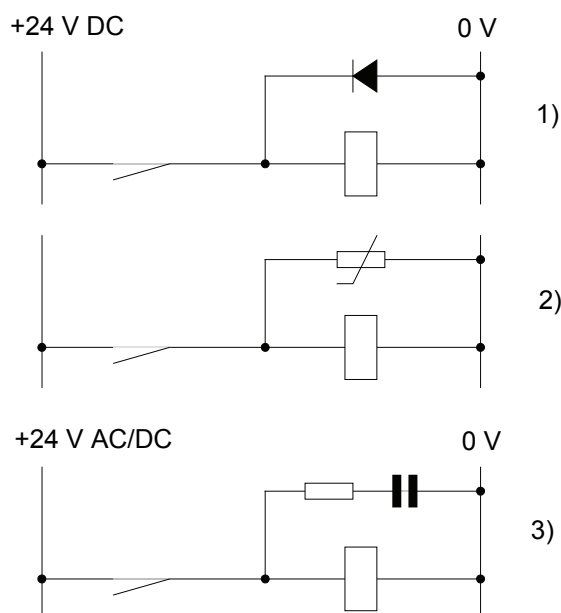
Interference elimination

Internal relay coils and other units that can generate interference inside the control cabinet are neutralized. External relay coils, solenoids and other units must be clamped in a similar way. The illustration below shows how this can be done.

Note that the turn-off time for DC relays increases after neutralization, especially if a diode is connected across the coil. Varistors give shorter turn-off times.

Neutralizing the coils lengthens the life of the switches that control them.

Continues on next page



xx1200000961

- 1 The diode should be dimensioned for the same current as the relay coil, and a voltage of twice the supply voltage.
- 2 The varistor should be dimensioned for the same energy as the relay coil, and a voltage of twice the supply voltage.
- 3 When AC voltage is used, the components needs to be dimensioned for >500 V max voltage and 125 V nominal voltage.

The resistor should be 100 Ω , and the capacitor should be 1W 0.1 - 1 μF (typically 0.47 μF).

3 Installation and commissioning

3.5.3 Power supply system requirements

3.5.3 Power supply system requirements

Definition of the power supply system

IEC 60364 defines three different types of mains grounding using the two-letter codes. These are TN, TT, and IT.

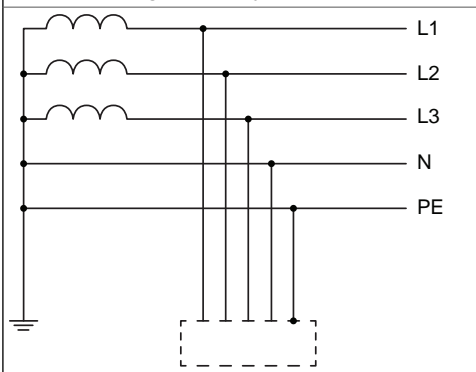
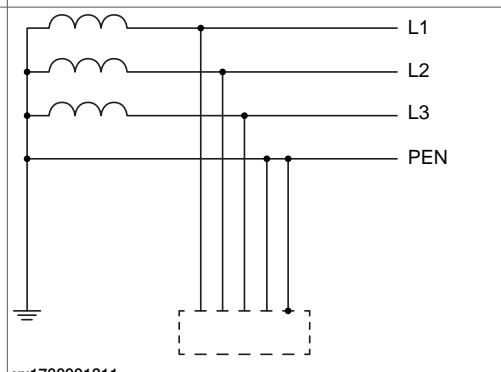
First letter	Type of ground connection
T	Direct connection of one point to ground.
I	Not connected to ground or connected to ground via a high impedance.

Second letter	Connection between ground and the device being supplied
T	Direct connection of one point to ground.
N	Direct connection to neutral at the origin of installation, which is connected to the ground

In the following section the transformer configuration refers to the transformer secondary side. Configuration of the transformer primary side is not discussed in this context.

Allowed power supply systems

Only the following systems are allowed by ABB:

TN-S system	TN-C system
PE and N are separate conductors that are connected together only near the transformer.	A combined PEN conductor is used as both a PE and an N conductor.
 xx1700001310	 xx1700001311



Note

The networks must be symmetrical with respect to protective earth.

Isolation transformer

A three-phase isolation transformer between the mains supply and the control cabinet is required for any of the below conditions:

- If the available grid do not comply with the above described allowed power systems, as mentioned in [Allowed power supply systems on page 88](#).
- When the mains supply is shared with a pressing machine, frequency converter, or other large industry equipment that may cause the power supply

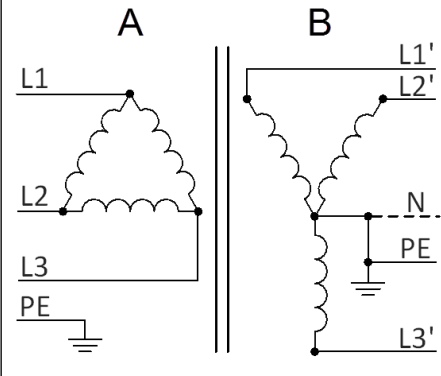
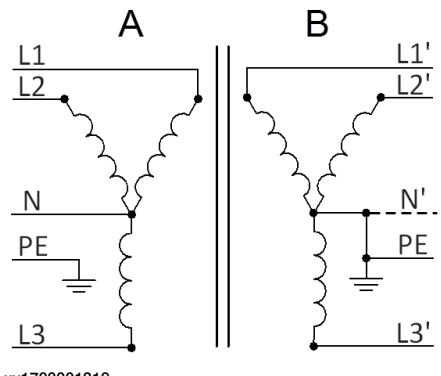
Continues on next page

characteristics out of standard limits. To some extent, isolation transformers will filter out harmonics, spikes and surges.

For further information refer to regional power supply standards.

Allowed isolation transformer types

The following isolation transformer types are allowed by ABB:

Delta-Wye isolation transformer (Δ/Y)	Wye-Wye isolation transformer (Y/Y)
 <p>xx1700001318</p>	 <p>xx1700001319</p>
<p>A Primary/input</p> <p>B Secondary/output</p>	

3 Installation and commissioning

3.5.4 Connecting the manipulator to the controller

3.5.4 Connecting the manipulator to the controller

General

Connect the manipulator and the controller to each other after installing them. The lists below specify which cables to be used in each application.

All connectors on the controller are shown in section [Connectors on the OmniCore V250XT Type B controller on page 78](#).



CAUTION

Verify that the serial number is according to the number(s) in the *Declaration of Incorporation (DoI)*.

Main cable categories

All cables between the manipulator and the controller are divided into the following categories:

Cable category	Description
Manipulator cable	Handles power supply to and control of the manipulator's motors as well as feedback from the serial measurement board.
Position switch cables (option)	Handles supply to and feedback from any position switches.
Customer cables (option)	Handles communication with equipment fitted on the manipulator by the customer.
Additional axes cables (option)	Handles power supply to and control of the external axes motors as well as feedback from the servo system.

These categories above are divided into sub-categories which are specified in spare part manual. See [Manipulator cables on page 603](#).

Connecting the cables from the manipulator to the controller

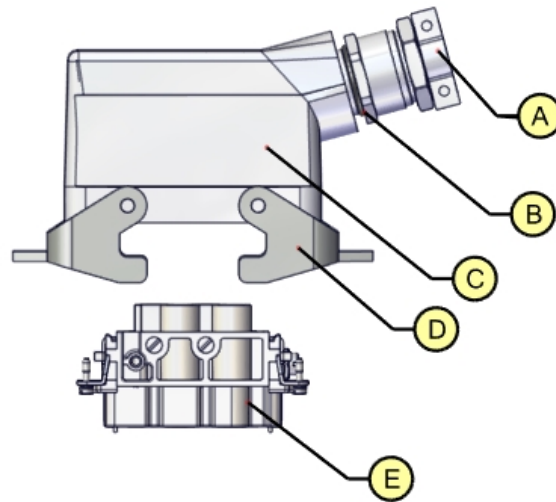
	Action
1	Connect the manipulator cable to the connector X1.
2	Lock the connector with the lever.
3	Secure the cables to avoid tripping or wear.

3.5.5 Fitting the connector for incoming mains

General

This section describes how to manufacture a cable for connecting the main power to the controller.

Detailed view



xx2100001257

	Description
A	Cable gland
B	O-ring
C	Hood, EMC
D	Locking lever (x2)
E	Connector insert

Specifications

The following describes the cable requirements for the incoming mains connection to the OmniCore V250XT Type B controller.

Component	Description
Cable type	Flexible oil resistant rubber
Cable area	3G x 6 mm ² or AWG10
Protective earth	PE1 and PE2 points on X0 (incoming mains connector).

Included parts

The following parts are included in the delivery.

Part	Article number	Quantity
Connector kit	3HAC075871-001	1

Continues on next page

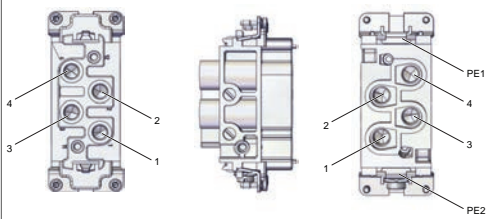
3 Installation and commissioning

3.5.5 Fitting the connector for incoming mains

Continued

Procedure

Use the following procedure to fit the connectors.

	Action	Note/illustration														
1	Cut the cable to desired length.															
2	Connect the wires according to the illustration.	<div><p>xx2100001258</p><table><tr><th></th><th>Description</th></tr><tr><td>1</td><td>L1</td></tr><tr><td>2</td><td>L2</td></tr><tr><td>3</td><td>L3</td></tr><tr><td>4</td><td>Not used</td></tr><tr><td>PE1</td><td>Protective earth</td></tr><tr><td>PE2</td><td>Protective earth</td></tr></table></div>		Description	1	L1	2	L2	3	L3	4	Not used	PE1	Protective earth	PE2	Protective earth
	Description															
1	L1															
2	L2															
3	L3															
4	Not used															
PE1	Protective earth															
PE2	Protective earth															
3	Tighten the screws to secure the cables.															
4	Remove screw and washer on top of contact and insert the ground cable with cable lug. Secure with washer and screws.															

3.5.6 Connecting incoming mains and protective earth to the controller

Introduction



Note

How to manufacture a cable with connector is described in section [Fitting the connector for incoming mains on page 91](#).



DANGER

A residual current device (RCD) must be installed. See [Residual current on page 44](#).



Note

The controller must be installed towards a 3-phase grounded Wye electrical configurations. The use of three phase power with delta connection voids warranty.



Note

For UL installations, the integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the Manufacturer Instructions, National Electrical Code and any additional local codes.

Prerequisites

Before incoming mains is connected to the controller, the following prerequisites must be fulfilled:

- An external circuit breaker or fuse must be installed. See [Line fusing on page 95](#).
- The cabinet must be connected to protective earth. See [Connection of protective earth on page 94](#).
- A residual current device (RCD) must be installed. See [Residual current on page 44](#).

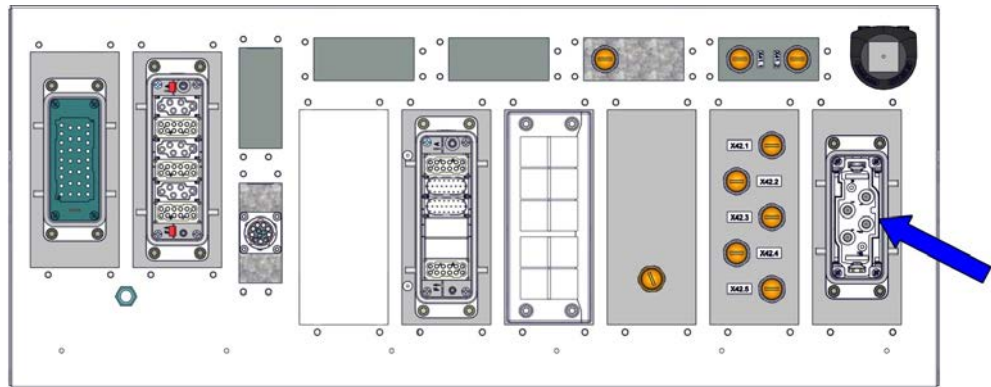
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3 Installation and commissioning

3.5.6 Connecting incoming mains and protective earth to the controller

Continued

Location of incoming mains connection

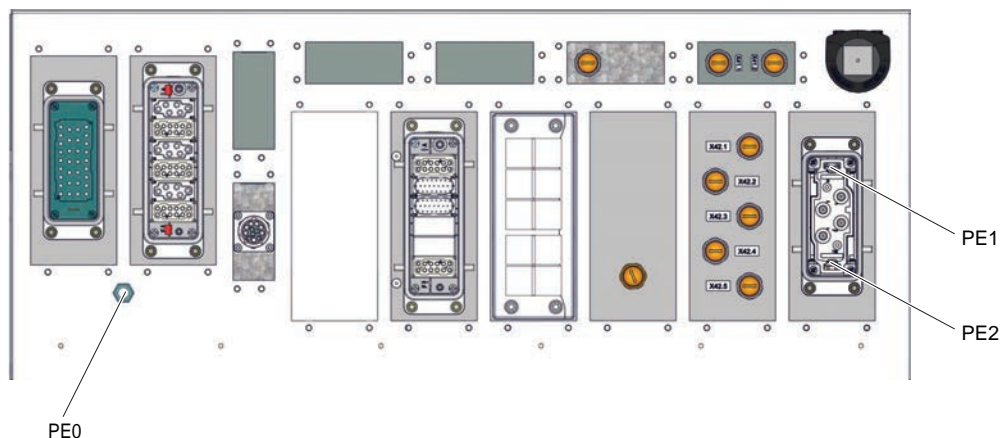


xx2200001755

Connection of protective earth

There are two options to connect the cabinet to protective earth:

- PE0 on front panel.
- PE1 and PE2 on X0 (incoming mains connector).



xx2200001756



Note

All connections between the cabinet and protective earth must comply with the local electrical requirements.




Note

For IRB 8700, PE0 shall be connected to the ground rail in the electrical installation in order to comply with the EMC Directive.

Continues on next page

Required equipment

Equipment	Note
Main connection cable (three-phase)	L1, L2, L3, PE1, PE2 Details see Fitting the connector for incoming mains on page 91 .
External earth fault protection (residual current circuit breaker, Class B for frequency converters, 300mA)	For control cables up to 15m and mains supply voltage up to 400 VAC, a 30 mA earth fault protection can be used if it is Hager CDH440R, CDH440D or ABB F204 B-40/0,03.
External fuse or circuit breaker	According to Line fusing table, on page 43 .  Note For installations according to UL requirements, use Circuit Breaker, Type SU203M-K32, manufactured by ABB.
Standard toolkit	See Standard toolkit for controller on page 562 .
Circuit diagram	<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later, 3HAC074000-008


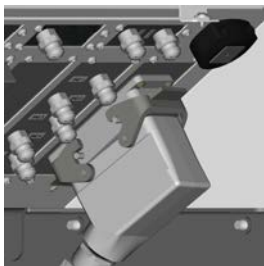
Connecting the power

The following procedure describes how to connect the main power to the controller.



CAUTION

Always inspect the connector for dirt or damage before connecting it to the controller. Clean or replace any damaged parts.

	Action	
1	<p>Connect the main power cable to the incoming mains connector X0 and lock it by pressing the locking levers.</p>  Tip When you hear a clear clicking sound, it is locked.	 <p>xx2100001259</p>

Line fusing

An external circuit breaker (class K) or fuse must be added to prevent short circuit and overload. The full load current for the robot is marked on the controller name plate, and is also displayed in section [Line fusing on page 43](#).

3 Installation and commissioning

3.5.7 Closing the General stop and Auto stop circuits

3.5.7 Closing the General stop and Auto stop circuits

General

The General stop and Auto stop circuits are not closed at delivery. To allow manipulator movement during commissioning, cable jumpers must be installed in connectors X14 and X15 on the safety board.



Note

For more information about the connectors on the safety board and examples of safety installations, see [Safety board front panel connectors on page 107](#).

Included parts

The following parts are included in the delivery.

Part	Article number	Quantity
Extra cable jumpers	3HAC084243-001	1

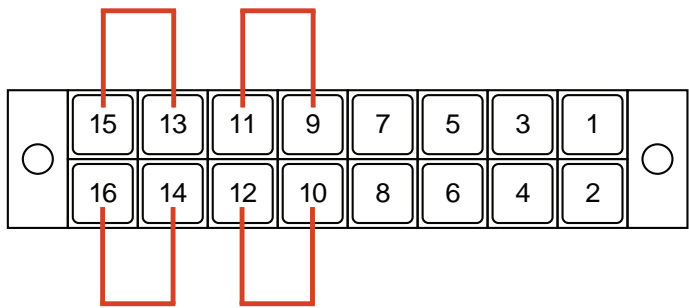
Note

8 jumpers delivered per bag.

Procedure

To close the General stop and Auto stop circuits, install cable jumpers as described below.

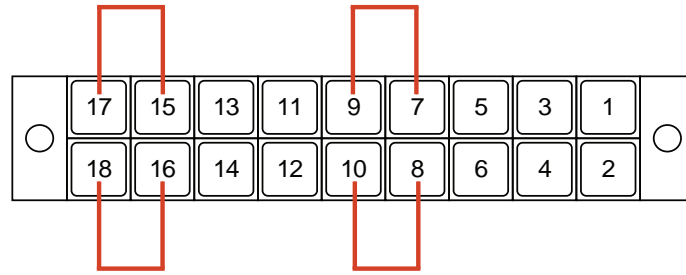
Connector X14



xx2400001855

Continues on next page

Connector X15



xx2400001856

3 Installation and commissioning

3.5.8 Detaching and attaching a FlexPendant

3.5.8 Detaching and attaching a FlexPendant

Introduction

With the option *Hot swappable FlexPendant [3018-1]* it is possible to detach and attach the FlexPendant from an OmniCore controller in automatic mode, without interrupting the ongoing process.

Detaching the FlexPendant in manual mode will always result in an emergency stop.



Note

Detaching the FlexPendant is possible only if the logged in user has the **Detach the FlexPendant** grant.



CAUTION

Before detaching the FlexPendant, another emergency stop shall be available.



CAUTION

When FlexPendant is detached, the status of other actuating controls shall be indicated clearly, for example, power on, fault detected, automatic operation.



CAUTION

A FlexPendant that is not connected to the robot must be stored out of sight so that it cannot be mistaken for being in use.



CAUTION

The FlexPendant connector shall only be used to connect the FlexPendant.

Continues on next page

Location of FlexPendant connector

The FlexPendant connector is located on the cabinet door.



xx2100000829

Detaching the FlexPendant in automatic mode

Use the following procedure to detach the FlexPendant in automatic mode:

- 1 On the status bar, tap the **QuickSet** button.
- 2 Tap the **Logout/Restart** tab.
- 3 In the **FlexPendant** section, tap **Detach FlexPendant**.

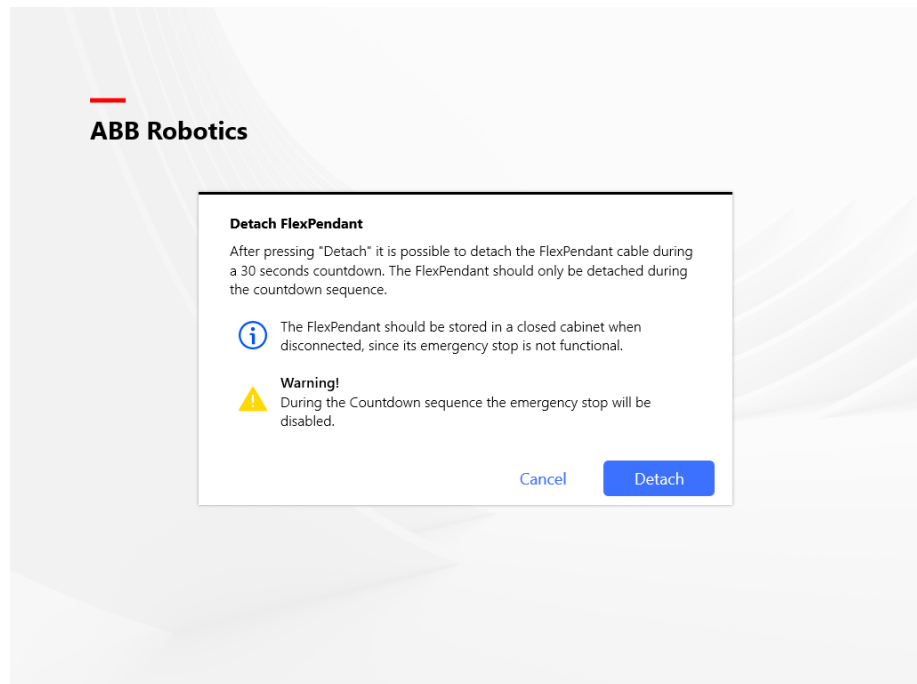
The **Detach FlexPendant** window is displayed.

Continues on next page

3 Installation and commissioning

3.5.8 Detaching and attaching a FlexPendant

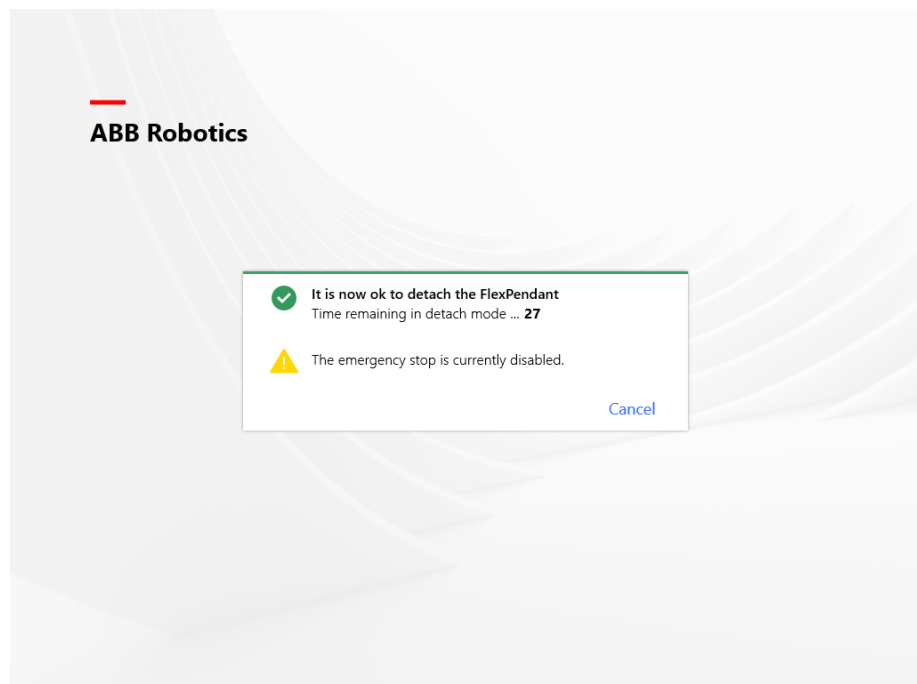
Continued



xx1900000403

4 Tap **Detach**.

A popup window with 30 seconds countdown timer is displayed.



xx1900000404

5 When the countdown is progressing, detach the FlexPendant.

When detached, the FlexPendant will shut down.

Continues on next page



Note

If the FlexPendant is not detached within 30 seconds, the process for detach of the FlexPendant is aborted.



WARNING

If the FlexPendant is detached after the 30 seconds countdown has passed, the controller will enter emergency stop state.

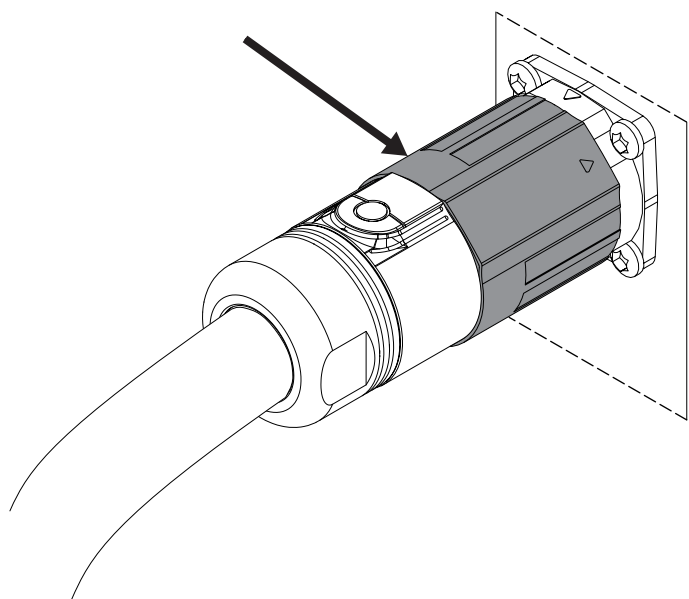
Attaching the FlexPendant



CAUTION

Always inspect the connector for dirt or damage before attaching. Clean or replace any damaged parts.

Attach the connector to the controller and tighten the locking ring or screws.



xx1900000975



CAUTION

Make sure that the emergency stop device is not pressed in before attaching the FlexPendant.


3 Installation and commissioning

3.5.9 Ethernet networks on OmniCore

3.5.9 Ethernet networks on OmniCore

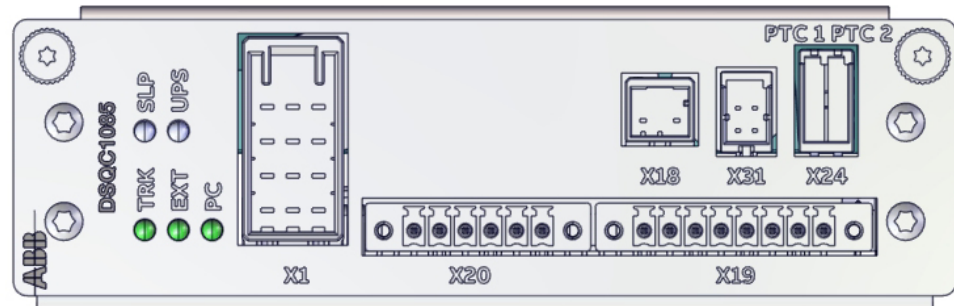
Network segment overview

The Ethernet networks used by OmniCore are distributed into the following segments:

Network segment	Controller ports	Usage
Private Network	DEV	Process equipment local to this specific robot.
	MGMT (Management)	ABB service personnel in close proximity to the controller, with a single client connected to the controller.  Note The management port shall never be used for more than one client at a time. ABB Robotics assumes no responsibility for any errors/hazards that may appear when more than one client is used.
	TPU	FlexPendant connection.
ABB Connect Network	ABB Connect	ABB Connect connection.
Public Network	WAN 1	Public/factory network.
	WAN 2	Intended for connecting the robot controller to a factory wide industrial network.
I/O Network	LAN	Intended for connecting the robot controller to a factory wide industrial network isolated from WAN.

3.5.10 Descriptions for connectors

Power distribution board front panel connectors



xx2300000434

Connector X1

	Description
Connection	Connector for 24V_TRUNK input
Type	Dynamic D-3400F Tyco Electronics
Article number	178216-2

Pin	Name	Description
A1	0V	Reference ground from power module
A2	0V	
A3	0V	
B1	0V	
B2	GND	Used for earthing of main computer
B3	GND	Used for earthing of main computer
C1	24V_TRUNK	24V input power from power module
C2	24V_TRUNK	
C3	24V_TRUNK	
D1	24V_TRUNK	
D2	24V_TRUNK	
D3	24V_TRUNK	

Connector X19

	Description
Connection	Connector for 24V_IO_EXT output
Type	SC 3.81 90F Weidmüller
Article number	1793380000

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued

Pin	Name	Description
1	24V_IO_EXT	24V output to external IO
2	0V_IO_EXT	Reference ground to external IO
3	24V_IO_EXT	
4	0V_IO_EXT	
5	24V_IO_EXT	
6	0V_IO_EXT	
7	24V_IO_EXT	
8	0V_IO_EXT	

Connector X20

	Description
Connection	Connector for 24V_EXT input
Type	SC 3.81 90F Weidmüller
Article number	1793370000

Pin	Name	Description
1	24V_EXT	24V Input from external power supply
2	24V_EXT	
3	24V_EXT	
4	0V_EXT	Reference ground from external power supply
5	0V_EXT	
6	0V_EXT	

Connector X18

	Description
Connection	Connector for MS_ON/OFF 24V digital output
Type	Dynamic D-2100S Tyco Electronics
Article number	1376135-3

Pin	Name	Description
1	MS_ONOFF	Output to turn on/off MultiMove cabinets
3	0V	Reference ground for MS_ONOFF

Connector X31

	Description
Connection	Connector for system power mode control
Type	Dynamic D-1200D Tyco Electronics
Article number	2-1827876-2

Continues on next page


3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued

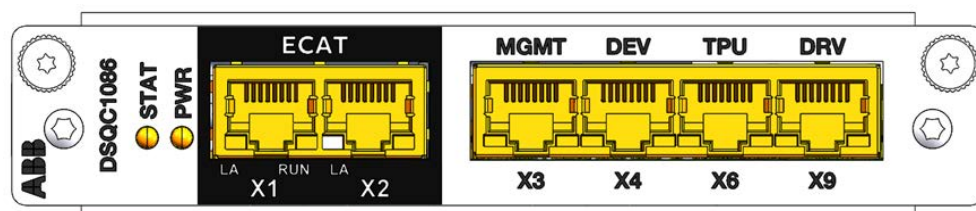
Pin	Name	Description
A1	24V_STDBY	24V standby power input
A2	0V	
B1	PWR_ON_BTN	Optional Power on button input
B2	PWR_EN	Digital 24V output

Connector X24

	Description
Connection	Connector for inputs from resistor (PTC2) used for thermal protection of external axes.  Note A high resistance or open circuit indicates that the temperature of the motor exceeds the rated level. For information about PTC resistors and thermal protection, see <i>Application manual - Additional axes</i> .
Type	Dynamic D-1500T Tyco Electronics
Article number	1-1827583-2

Pin	Name	Description
A1	0V_CHASSI	
A2	0V_CHASSI	
B1	PTC1-	Not used
B2	PTC2-	Used for external axes
C1	PTC1+	Not used
C2	PTC2+	Used for external axes

Processor board front panel connectors



xx2400001108

Connector X1, X2, X3, X4, X6, X9

	Description
Connection	Connectors for ECAT, MGMT, DEV, TPU and DRV (Motion Link)
Type	RJ45
Article number	

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued

Description		
Label	X1	ECAT IN
	X2	ECAT OUT
	X3	MGMT
	X4	DEV
	X6	TPU
	X9	DRV

Pin	Name	Description
1	BI_DA+	
2	BI_DA-	
3	BI_DB+	
4	N.A	
5	N.A	
6	BI_DB-	
7	N.A	
8	N.A	

Ethernet switch front panel connectors



xx2300001768

Connector X1, X2, X3, X4

Description		
Connection	Connectors for ABB Connect, WAN1, WAN2 and LAN.	
Type	RJ45	
Article number		
Label	X1	ABB Connect
	X2	WAN1
	X3	WAN2
	X4	LAN

Pin	Name	Description
1	BI_DA+	
2	BI_DA-	
3	BI_DB+	

Continues on next page

Pin	Name	Description
4	BI_DC+	
5	BI_DC-	
6	BI_DB-	
7	BI_DD+	
8	BI_DD-	

Safety board front panel connectors



xx2300000501



CAUTION

Safety functions must be verified before use. Safety functions must be tested regularly.



WARNING

The General stop and Auto stop circuits are not closed at delivery. To allow manipulator movement during commissioning, safety jumpers must be installed. See [Closing the General stop and Auto stop circuits on page 96](#).

Connector X13

	Description
Connection	Connector for HMI signals
Type	Dynamic D-2100D Tyco Electronics
Article number	1376137-1

Pin	Name	Description
A1	24V_CH1_HMI	24V output for channel 1
A2	HMI_ESTOP_CH1	FlexPendant Emergency stop button, channel 1
A3	HMI_ESTOP_CH2	FlexPendant Emergency stop button, channel 2
A4	0V_IO_HMI	Ground reference toward 24V outputs
A5	24V_TPU	24V supply to FlexPendant

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued

Pin	Name	Description
A6	MON_LAMP	Motors On Lamp return path. The max sink current is 50mA.
A7	MON_PB	Input from Motors On Push Button
A8	-	Reserved
A9	-	Reserved
A10	-	Reserved
B1	ENABLE_CH1	FlexPendant Enable device, channel 1
B2	0V_IO_HMI	Ground reference toward 24V outputs
B3	ENABLE_CH2	FlexPendant Enable device, channel 2
B4	24V_CH2_HMI	24V output for channel 2
B5	0V_TPU	Ground reference toward 24V_TPU
B6	24V_MON	24V output for motors on lamp and push button interface
B7	24V_MON	24V output for motors on lamp and push button interface
B8	-	
B9	-	
B10	-	

Connector X14

	Description
Connection	Connector for Safety IO signals
Type	S2L 3.50 90F Weidmüller
Article number	1728680000

The connector X14 allows for connecting *general stop* and *emergency stop* devices. *General Stop* is operational in both manual mode and automatic mode. See [Protective stop and emergency stop on page 23](#).

More information is also available in *Application manual - Functional safety and SafeMove*.

External emergency stop devices can for example be required in the following cases:

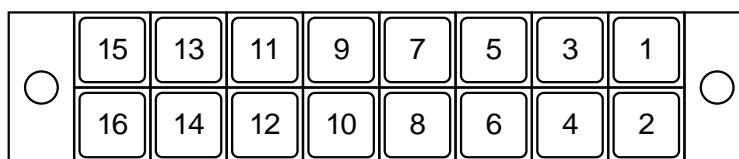
- FlexPendant is detached.
- FlexPendant is placed in its holder with the emergency stop device hidden behind the emergency stop device cover.

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued



xx1800000553

Pin	Name	Description
1	0V_IO_EXT	Reference ground toward 24V outputs
2	24V_CH2_EXT	24V power output for channel 2
3	EXT_ESTOP_CH2_N	Negative side of external emergency stop input, channel 2
4	EXT_ESTOP_CH2_P	Positive side of external emergency stop input, channel 2
5	EXT_ESTOP_CH1_N	Negative side of external emergency stop input, channel 1
6	EXT_ESTOP_CH1_P	Positive side of external emergency stop input, channel 1
7	0V_IO_EXT	Reference ground toward 24V outputs
8	24V_CH1_EXT	24V power output for channel 1
9	0V_IO_EXT	Reference ground toward 24V outputs
10	24V_CH2_EXT	24V power output for channel 2
11	GS_CH2_N	Negative side of General Stop input, channel 2
12	GS_CH2_P	Positive side of General Stop input, channel 2
13	GS_CH1_N	Negative side of General Stop input, channel 1
14	GS_CH1_P	Positive side of General Stop input, channel 1
15	0V_IO_EXT	Reference ground toward 24V outputs
16	24V_CH1_EXT	24V power output for channel 1

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued



Note

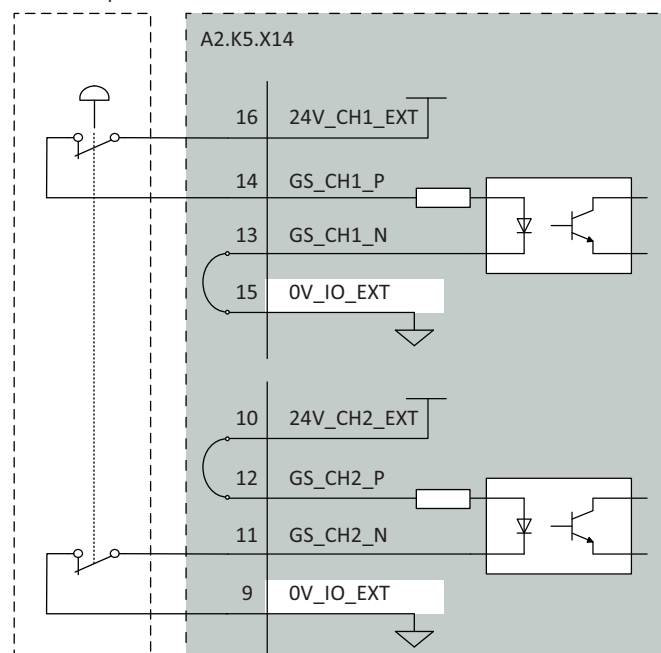
The following operating regions are defined according to IEC 61131-2:2017 clause 6.4.4.2:

- The emergency stop function is activated (open loop) when the voltage is below 5 V.
The protective stop function is activated (open loop) when the voltage is below 5 V.
- The transition region is between 5 V and 15 V.
- The emergency stop function is not activated (closed loop) when the voltage is above 15 V.
The protective stop function is not activated (closed loop) when the voltage is above 15 V.

Protective stop

A protective stop device needs to be connected to the protective stop input. See example below.

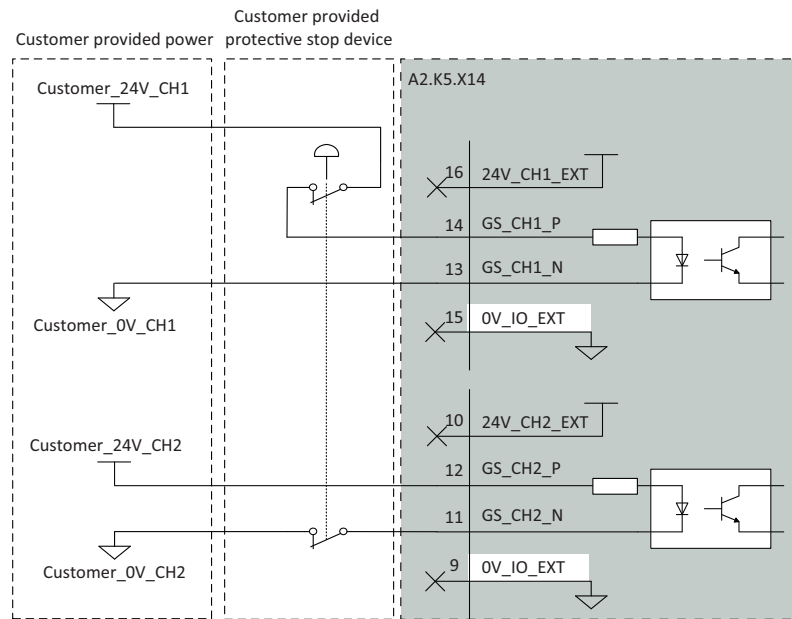
Customer provided
protective stop device



xx2300000995

The protective stop input can be powered from an external power supply:

Continues on next page

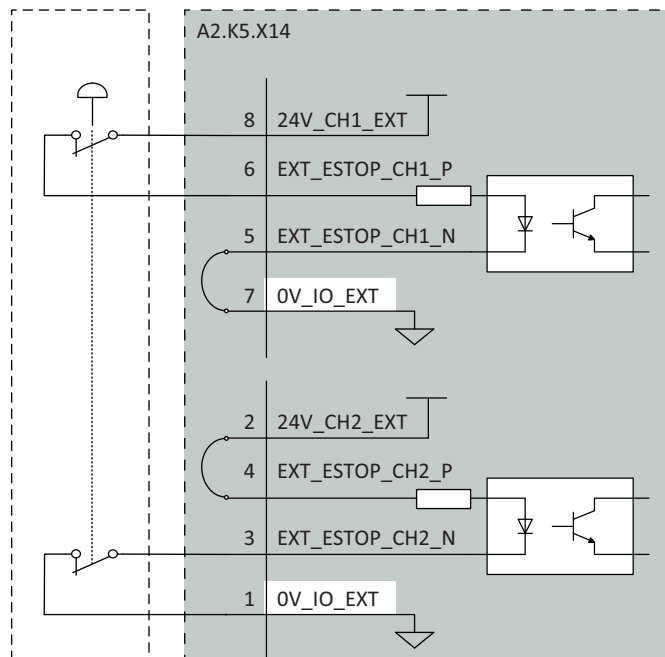


xx2300000996

Emergency stop

The emergency stop input needs to be connected to an emergency stop device. This to allow operation in both automatic and manual mode:

Customer provided emergency stop device



xx2300000997

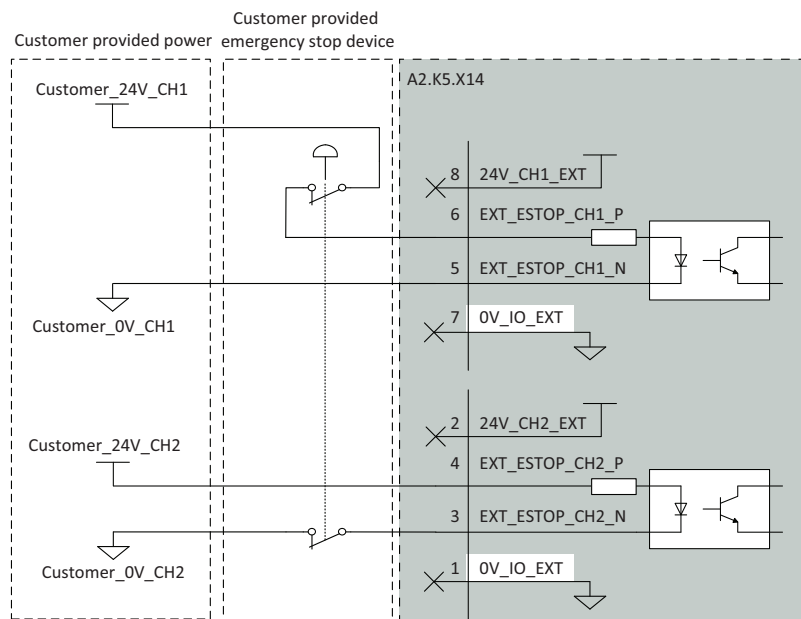
The emergency stop input can be powered from an external power supply:

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued



The digital inputs comply with the requirements of current sinking inputs type 1 for rated voltage 24 VDC according to IEC 61131-2:2017 clause 6.4.4.2.



Note

If external power supplies are used, they must have over-current protection. A recommendation is to have separate fuses (0.5A) for each channel (Ch1, Ch2) to increase diagnostic coverage on inputs.



Note

If separate power supplies are used for each channel (Ch1, Ch2) they must have common ground.

For more connections other than those illustrated above, carefully assess the risk before use and contact your local ABB for support.

Connector X15

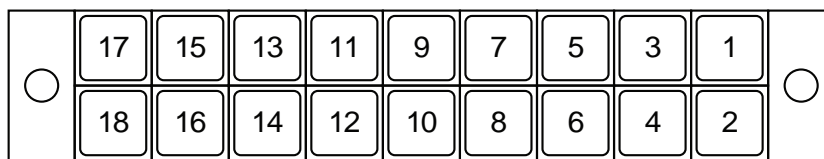
	Description
Connection	Connector for Safety IO signals
Type	S2L 3.50 90F Weidmüller
Article number	1728690000

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued



xx1800000555

Pin	Name	Description
1	MON_PB1	Input from Motors On Push Button
2	24V_MON	24V output for motors on lamp and push button interface
3	MON_LAMP1	Motors On Lamp return path. The max sink current is 50mA.
4	24V_MON	24V output for motors on lamp and push button interface
5	-	Reserved
6	-	Reserved
7	0V_IO_EXT	Reference ground toward 24V outputs
8	24V_CH2_EXT	24V power output for channel 2
9	AS_CH2_N	Negative side of Auto Stop input, channel 2
10	AS_CH2_P	Positive side of Auto Stop input, channel 2
11	ESOUT2_N	Emergency Stop Status, Relay 2, contact -
12	ESOUT2_P	Emergency Stop Status, Relay 2, contact +
13	ESOUT1_N	Emergency Stop Status, Relay 1, contact -
14	ESOUT1_P	Emergency Stop Status, Relay 1, contact +
15	AS_CH1_N	Negative side of Auto Stop input, channel 1
16	AS_CH1_P	Positive side of Auto Stop input, channel 1
17	0V_IO_EXT	Reference ground toward 24V outputs
18	24V_CH1_EXT	24V power output for channel 1

The connector X15 allows for connecting *automatic stop* devices.

Automatic Stop is only operational in automatic mode. See [Protective stop and emergency stop on page 23](#).

More information is also available in *Application manual - Functional safety and SafeMove*.

Continues on next page

3 Installation and commissioning

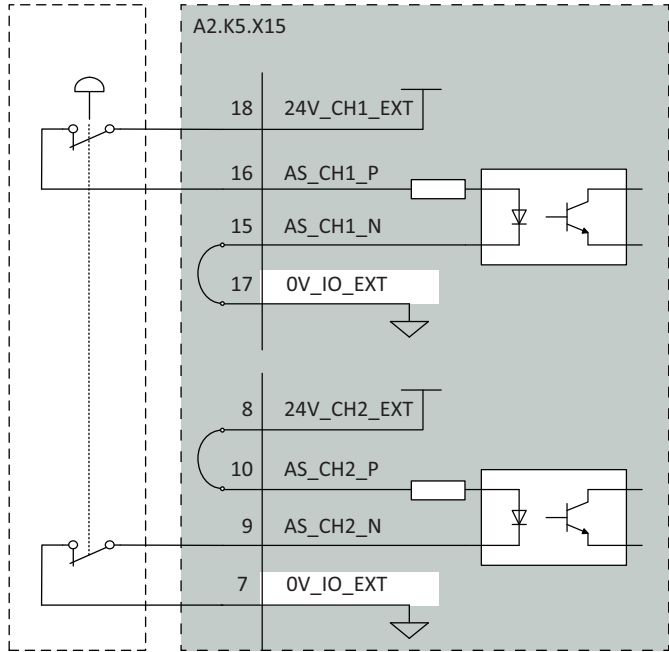
3.5.10 Descriptions for connectors

Continued

Protective stop

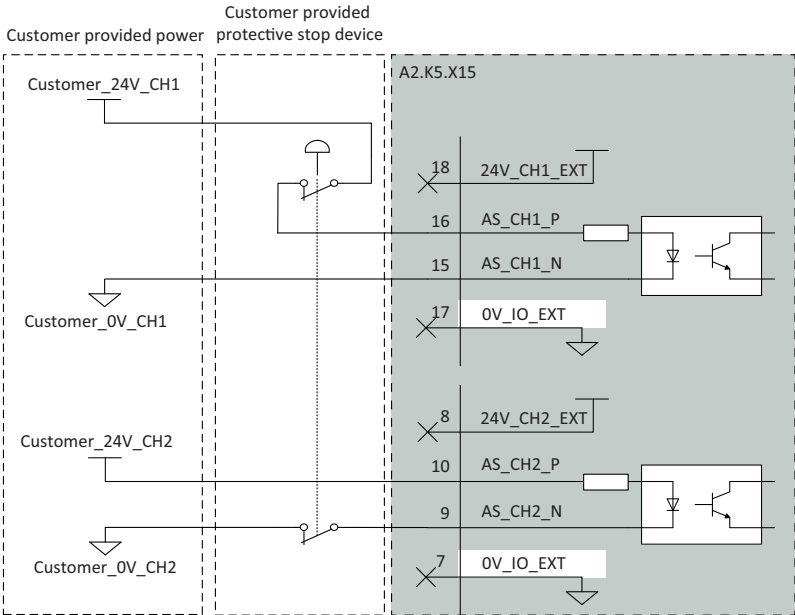
A protective stop device needs to be connected to the protective stop input. See example below.

Customer provided
protective stop device



xx2300000993

The protective stop input can be powered from an external power supply:

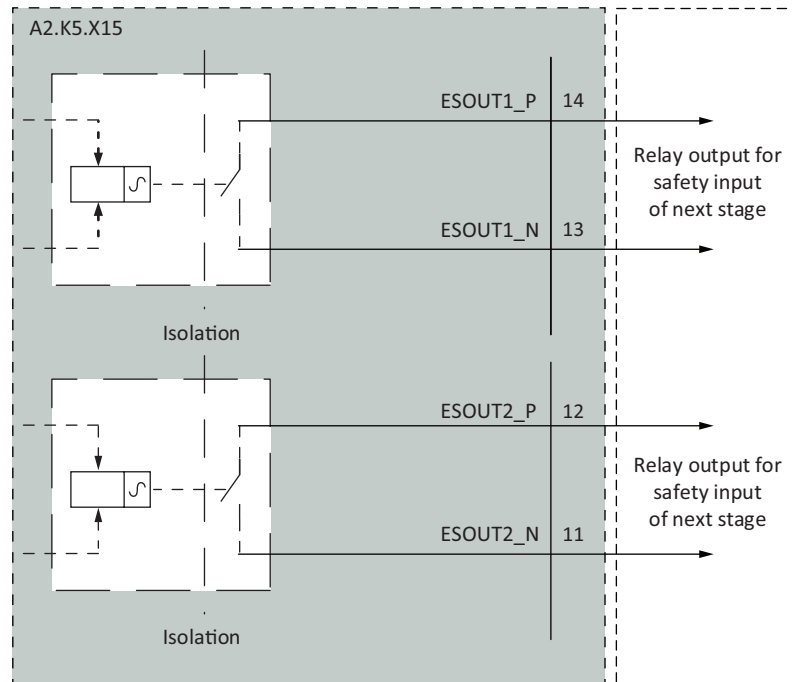


xx2300000994

Emergency stop

The emergency stop outputs ESOUT1 and ESOUT2 are potential free relay outputs.

Continues on next page



xx2300000999

The relay channels are able to switch 2A rated current at 24 VDC rated voltage according to IEC 61131-2:2017 clause 6.4.6.1, 24VDC outputs, Type 2, non-protected output.



Note

Over-current protection must be provided by customer.



Note

The potential free relay contacts will be at open state when the robot is in emergency stop state or the robot controller is powered off.



Note

Cables harness attached to connectors X12, X13, X14, X15 shall be protected for EMI.



Note

To reach the required diagnostic coverage for the safety functions utilizing ESOUT outputs, the interfacing devices could for example use antivalent or pulse testing.

Motors On push button and indication lamp

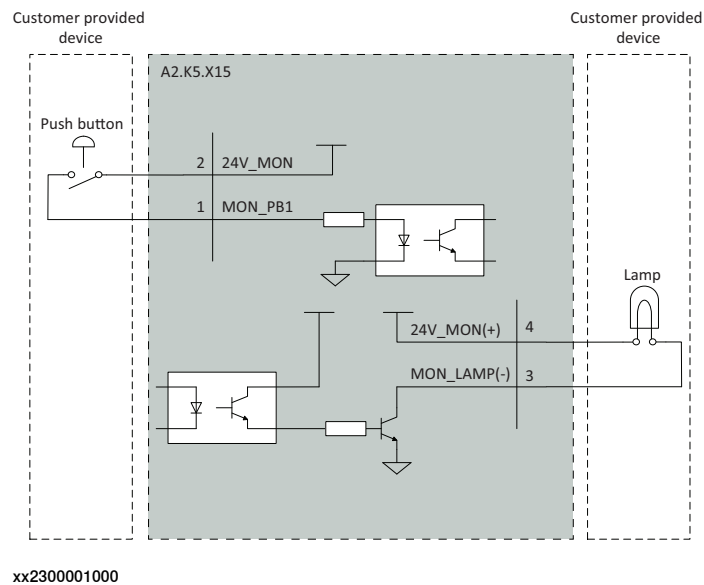
Although the Motors On function is available on the FlexPendant, an interface is provided in X15 for an optional Motors On push button and an indication lamp.

Continues on next page

3 Installation and commissioning

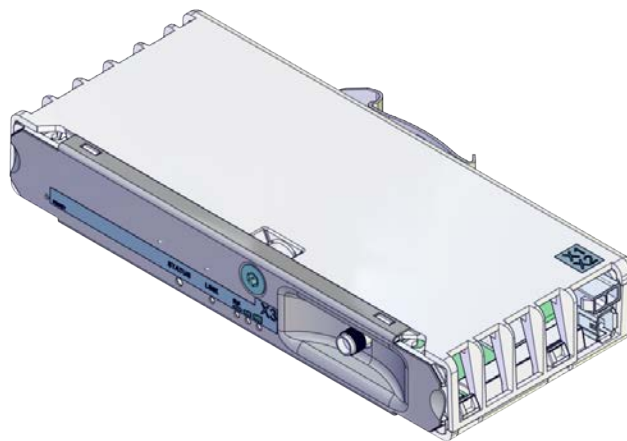
3.5.10 Descriptions for connectors

Continued



Antenna connector

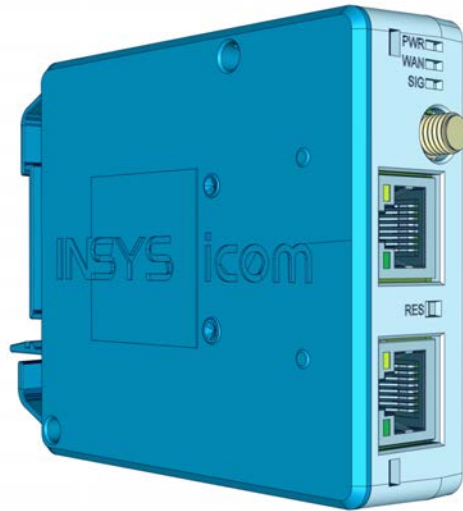
The Connected Services Gateway unit has either an ABB Connect port or an antenna connector on the front. See installation procedures in section [On-site installation on page 63](#).



xx1900002450

The 4G Connected Services Gateway unit has an antenna connector on the front. See installation procedures in section [On-site installation on page 63](#).

Continues on next page



xx2300000668

Customer cable layout

The antenna should go through the cable grommet and fasten on the cabinet.



Note

The end user needs to install proper grommets according to the diameter of the cables which need to go through the grommet.

Incorrect use of grommets will affect ingress protection, EMI/EMC and temperature.

It is recommended to use icotek KT grommet.

Ethernet outlet connector, MGMT (Management)

The following type of Ethernet cable is recommended for connection to the Ethernet outlet connector (MGMT port):

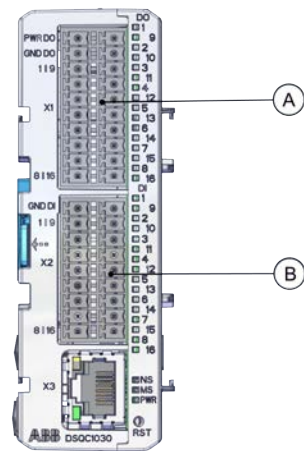
Ethernet cable	Value
Maximum length	75 m
Type of cable	CAT5e SF/UTP

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors
Continued

I/O connectors - Scalable I/O (option)



xx1900002448

A	Scalable I/O output connectors
B	Scalable I/O input connectors

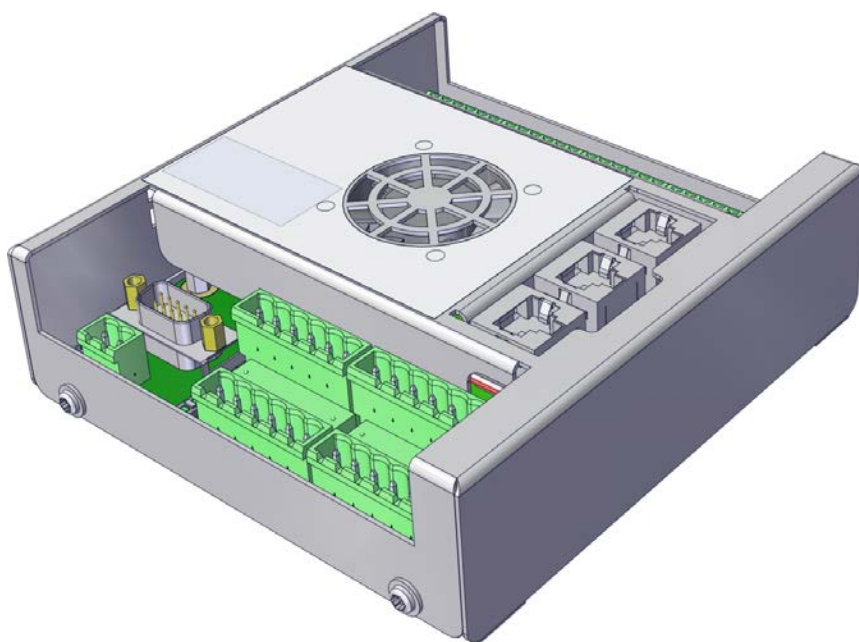
The connectors contain 16 digital input signals, 16 digital output signals, 24 V and 0 V for the outputs.

For connection details, see *Circuit diagram - OmniCore V250XT*, rev 04 or later, 3HAC074000-008 and *Application manual - Scalable I/O*, 3HAC070208-001.

Conveyor tracking module (option)

For detail information on customer connections to conveyor tracking module, see *Application manual - Conveyor tracking*, 3HAC066561-001.

Continues on next page



xx2100002526

Customer cable layout

It is recommended to use multicore cable for the customer connection.

The cables connected by customer to the conveyor tracking module should go through the cable grommet and fasten on the cabinet.



Note

The end user needs to install proper grommets according to the diameter of the cables which need to go through the grommet.

Incorrect use of grommets will affect ingress protection, EMI/EMC and temperature.

It is recommended to use icotek KT grommet.

The cable layout is recommended as the following illustration.

24V terminal block (option)

This connector is internally connected with the optional power supply. It is a 24 V power supply for the customer. The characteristics are shown in the following table.

Parameter	Value
Voltage	24 V DC
Voltage tolerance	-3% ~ +10%
Max output current	4 A

Continues on next page

3 Installation and commissioning

3.5.10 Descriptions for connectors

Continued



Note

The 24 V terminal block power supply is isolated from the internal logical circuit of the controller.

For connection details, see *Circuit diagram - OmniCore V250XT*, rev 04 or later, 3HAC074000-008.

Customer cable layout

It is recommended to use multicore cable for the customer connection.

The cables connected by customer to the 24 V terminal block should go through the cable grommet and fasten on the cabinet.



Note

The diameter of the cables must match the diameter of the grommet.

Incorrect installation will affect the ingress protection.

It is recommended to use icotek KT grommet.

3.5.11 Configuring robot stopping functions

Introduction

The robot stopping functions, protective and emergency stop, are configured using the *Visual SafeMove* functionality in RobotStudio. This includes the emergency stop device on the FlexPendant, and external stop functions.

The protective stop function is configured with a *General Stop* (*G_GeneralStop*) and an *Automatic Stop* (*A_AutoStop*).

For the *General Stop*, the activation of the protective stop device will initiate the protective stop in any operating mode. For the *Automatic Stop*, the activation of the protective stop device will initiate the protective stop in automatic mode only.

For more information about safety configurations, see *Application manual - Functional safety and SafeMove*.



Note

In MultiMove installations, all safety signals are connected to the main controller. Protective and emergency stop functions must not be connected to the additional controllers.



Tip

To ensure that the operator is outside the safeguarded space, the protective stop input, GS (general stop) of the main controller, can be connected to the safety switches on the door. This will disallow the operator to jog from within the safeguarded space.

Configure the robot stopping functions in Visual SafeMove



WARNING

The new settings must be verified by test before the robot is used.



Note

Depending on the controller variant and RobotWare version, the configuration options are different.

Not all configurations can be modified.

Use this procedure to configure the robot stopping functions in Visual SafeMove.

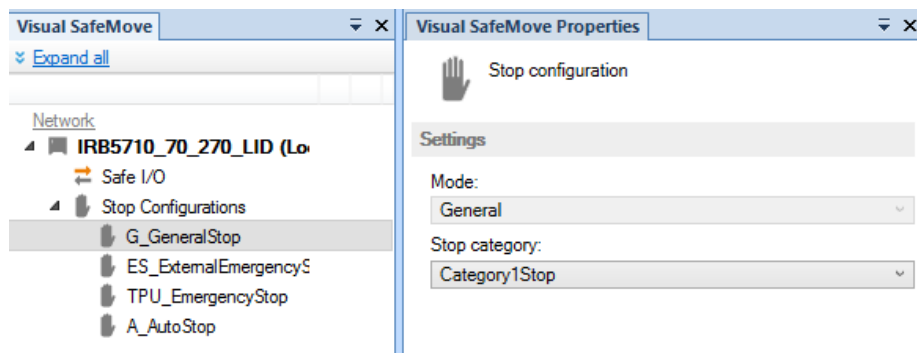
- 1 In *Visual SafeMove*, select **Stop Configuration**.

Continues on next page

3 Installation and commissioning

3.5.11 Configuring robot stopping functions

Continued



xx2300001717

- 2 Select a stop configuration or right-click to create a new configuration.
- 3 For user-created stop configurations, select the signal that should trigger the stop in the **Trigger signal** dropdown menu.
 - 0 = activate stop
 - 1 = deactivate stop
- 4 For user-created stop configurations, if a status signal should be set when the functionality is active, select the signal to use in **Stop trigger status** dropdown menu.

If no output signal should be used, select **No signal**.

 - 0 = stop triggered
 - 1 = stop not triggered
- 5 Define the mode (automatic or manual).
 - *G_GeneralStop* is the *General Stop* input
 - *ES_ExternalEmergencyStop* is the *Emergency Stop* input
To avoid dead-lock in an emergency stop chain, the *ES_ExternalEmergencyStop* input can be decoupled from the ES output.
 - *TPU_EmergencyStop* is the emergency stop device on the FlexPendant
 - *A_AutoStop* is the *Automatic Stop* input
- 6 Select the stop category.
- 7 After the configuration is done, the safety configuration must be transferred to the controller and then a restart of the controller is required.

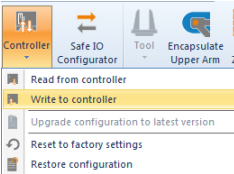


Tip

See also the circuit diagram, *Circuit diagram - OmniCore V250XT*, rev 04 or later.

Continues on next page

Apply the configuration to the controller

	Action	Note/illustration
1	In the Visual SafeMove ribbon, click on Controller and then select Write to controller .	 xx1500000801
2	A report of the safety configuration is shown. The report can be printed by clicking on Print (it is recommended to print the report since it should be used when validating the configuration). Click OK to close the report.	
3	Answer Yes when asked if you want to restart the controller.	After the restart, the downloaded configuration is active. Before running in auto mode, the configuration should be validated and locked, see Validate the configuration of robot stopping functions on page 123 .

Validate the configuration of robot stopping functions



DANGER

A stop configuration must always be validated to verify that the desired safety is achieved.

	Action	Expected result
1	Deactivate any supervision functions that are signal activated.	
2	Move the robot, for example with a move instruction.	
3	Set the signal configured to stop the robot in relevant operating modes. Relevant operating modes are: <ul style="list-style-type: none"> • Auto: Automatic mode • General: All modes • EmergencyStop: All modes 	The robot will stop.

Set the configuration to validated

When the stop configuration is validated the configuration, the status of the configuration shall be changed to **Validated** on the FlexPendant.

- 1 Log in as a user with the grant **Safety Services**.
- 2 In the **Settings** app, select the **Safety Controller**, and then **Configuration**.
- 3 Select the check box **Validated**.

Set the configuration to locked

When the stop configuration is approved, the status of the configuration should be changed to **Locked** on the FlexPendant.

Continues on next page

3 Installation and commissioning

3.5.11 Configuring robot stopping functions

Continued

Running the robot in auto mode with the configuration unlocked will result in a warning message.

- 1 Log in as a user with the grant **Lock Safety Controller Configuration**.
- 2 In the **Settings** app, select the **Safety Controller**, and then **Configuration**.
- 3 Select the check box **Locked**.

Upgrading RobotWare

When upgrading RobotWare there can be differences in functionality, also when configuring the robot stopping functions. Always read the RobotWare release notes and verify the robot stopping functions by test after an upgrade. Contact your local ABB office for guidance.

3.5.12 Programmable stop functions

Stopping functions

There are different methods to stop the robot, in addition to manually initiated stops.

- Stop with system input signals
- Stop with RAPID instructions
- Other stops

Stop with system input signals

In the control system, it is possible to define system input signals to be set/reset through different interactions, for example, through networks, I/O blocks, RobAPI, etc.

Pre-defined system input	Description
<i>Stop</i>	The manipulator is stopped on the path with no deviation.
<i>QuickStop</i>	This is a faster stop of the manipulator than <i>SoftStop</i> . This stop is more stressing for the mechanics than <i>SoftStop</i> . <i>QuickStop</i> ignores torque and acceleration limits.
<i>Stop at End of Cycle</i>	Stops the RAPID program when the complete program is executed, that means when the last instruction in the main routine has been completed.
<i>Stop at End of Instruction</i>	Stops program execution after the current instruction is completed.

All of these stops are performed without using the brakes, and the power is never disconnected. The program execution can be continued directly, for example by activating a start signal.

Stop with RAPID instructions

There are several RAPID instructions available that stops the robot.

Instruction	Description	Arguments
<code>SystemStopAction</code>	Stops all robots in all tasks immediately.	<p><code>\Stop</code>: similar to a normal program stop with stop button.</p> <p><code>\StopBlock</code>: as above, but to restart the PP has to be moved.</p> <p><code>\Halt</code>: this is like a stop category 0, that is, it will result in motors off state, stop of program execution and robot movements in all motion tasks. The Motors on button must be pressed before the program execution can be restarted.</p>
<code>Stop</code>	The current move instruction will be finished before the robot stops. A restart will continue the program execution.	<p><code>\NoRegain</code>: the robot will not return to the stop point when restarted, e.g. after having been jogged away.</p> <p><code>\AllMoveTasks</code>: all robots will be stopped.</p>

Continues on next page

3 Installation and commissioning

3.5.12 Programmable stop functions

Continued



Instruction	Description	Arguments
StopMove	The current move instruction will be stopped immediately as a soft stop but the program execution will continue with the next instruction. This is often used in for example trap routines.	\AllMotionTasks: all robots will be stopped.
BREAK	The current move instruction and the program execution will be stopped immediately as a normal program stop. A restart will continue the program execution.	
EXIT	The current move instruction and the program execution will be stopped immediately as a normal program stop. After stop the Program Pointer has to be reset to Main.	
EXITCYCLE	The current move instruction and program execution will be stopped immediately. The Program Pointer will be reset to Main and if running mode is continuous, the program will be restarted.	
SearchX	Search instructions can be programmed with arguments to stop the robot movement close to the point where a search hit was noticed. The program execution will continue with the next instruction.	\Stop: Stiff stop - the robot will stop as fast as possible. This stop is performed by ramping down motion in each motor separate from each other, and as fast as possible. Since it will be without any coordination, the robot may slide off path fairly much. \Sstop: Soft stop - the robot will stop on path. \Sup: the robot will continue to the ToPoint. If more than one search hit is found, an error will be reported.

RAPID instructions are described in *Technical reference manual - RAPID Instructions, Functions and Data types*.

Other unexpected stops

Type of stop	Description
SysFail	In the control system there is a surveillance and monitoring function that can detect abnormal situations. In such cases a stop will be initiated. The robot controller must be restarted, and the configuration may have to be changed.
Power fail	In the control system there is a monitoring function that can detect power failure. At power fail, all execution will be stopped. After powerOn/motorsOn, it is possible to restart and continue the execution where it stopped.

Continues on next page

Type of stop	Description
Stop at collision	<p>In the control system there is a monitoring function that can detect collisions. When a collision is detected, a stop will be initiated.</p> <p>This functionality can be switched on/off using the system parameters for Motion/Motion Supervision.</p> <p> WARNING</p> <p>Special care must be taken when restarting a machine that is stopped due to a collision. The robot might make a limited movement when restarted.</p> <p> WARNING</p> <p>The revolution counters might need to be updated after a collision to ensure path accuracy.</p>

Stopping time/distance

Stopping time and distance metric for stop category 0 and stop category 1 are detailed in the product specification for the respective manipulator.

The data is valid for floor mounted manipulators, without any tilting.

3 Installation and commissioning

3.6.1 Available industrial networks

3.6 I/O system

3.6.1 Available industrial networks

General

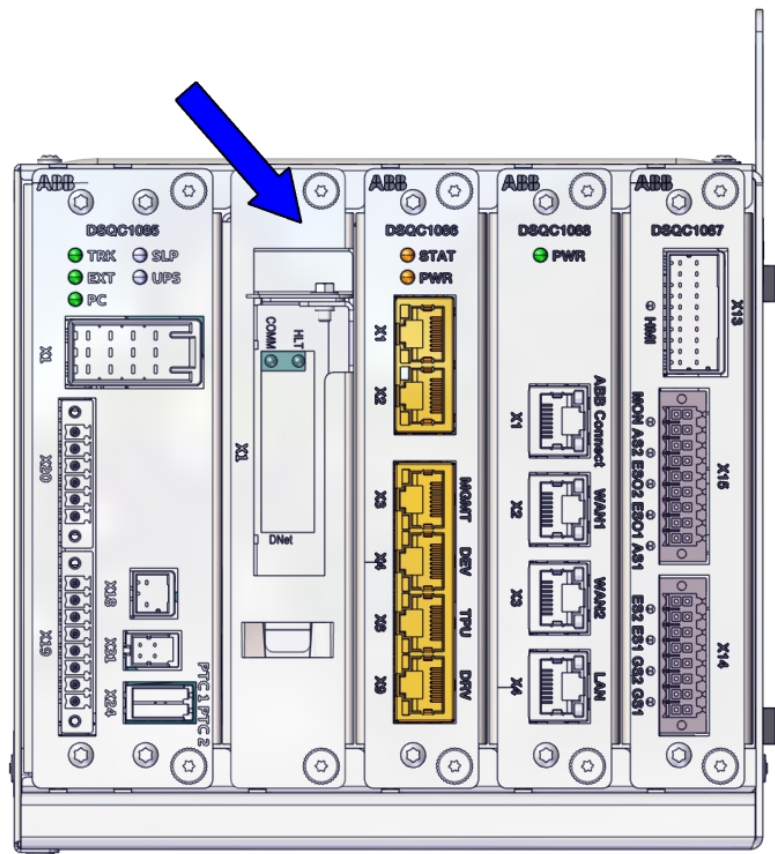


Note

Two industrial network masters can be run in parallel on the OmniCore controller. It is the responsibility of the integrator to verify the behavior when two masters are used in one OmniCore.

Industrial network connections

There is a slot available for installing a DeviceNet M/S board on the main computer. The industrial networks are connected directly to one of the Ethernet ports. See [Ethernet networks on OmniCore on page 102](#).



xx2300001738

Available board

The following master board is available.

Description	Article number	Type designation
DeviceNet M/S	3HAC085254-001	DSQC1096

Continues on next page

Available industrial networks

The following industrial networks are available as RobotWare options for this OmniCore controller:

- EtherNet/IP Scanner [3024-1]
- EtherNet/IP Adapter [3024-2]
- PROFINET Controller [3020-1]
- PROFINET Device [3020-2]
- PROFlenergy [3021-1]
- CC-Link IE Field Basic Master [3066-1]
- CC-Link IE Field Basic Device [3066-2]
- EtherCAT Device [3075-2]
- Safety over EtherCAT Device [3076-2]

References

For more information on how to install and configure the industrial networks, see the respective application manual.

Manual title	Article number
<i>Application manual - I/O Engineering</i>	<i>3HAC082346-001</i>
<i>Application manual - EtherNet/IP Scanner/Adapter</i>	<i>3HAC066565-001</i>
<i>Application manual - PROFINET Controller/Device</i>	<i>3HAC066558-001</i>
<i>Application manual - CC-Link IE Field Basic</i>	<i>3HAC082295-001</i>
<i>Application manual - EtherCAT</i>	<i>3HAC090257-001</i>

3 Installation and commissioning

3.6.2 Scalable I/O, internal and external

3.6.2 Scalable I/O, internal and external

General

The controller can be fitted with an I/O base device, DSQC1030, providing 16 digital inputs and 16 digital outputs. If more I/O is needed, additional I/O devices can be attached to the I/O base device.

Scalable I/O devices

The I/O device *DSQC1030 Digital Base* belongs to the ABB Scalable I/O system, which is a modular, compact, and scalable I/O system that consists of a base device (minimum configuration), and add-on devices.

The *DSQC1042 Safety Digital Base* is a device that can be used to control and monitor machine safety equipment. The device can be used together with the scalable I/O devices.

For information about configuring and using the scalable I/O devices, see *Application manual - Scalable I/O*.

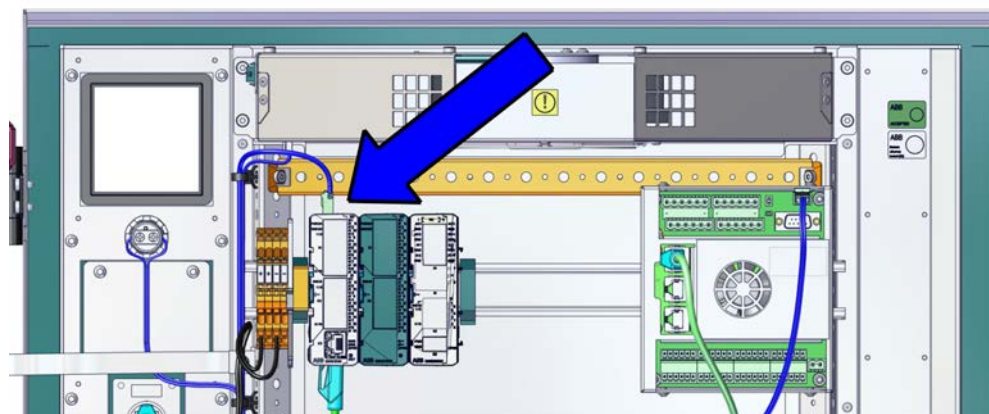
For information about installing the scalable I/O devices, see [Installing the scalable I/O devices on page 131](#).

3.7 Installing options

3.7.1 Installing the scalable I/O devices

Location

The location of the base unit used as a scalable I/O internal unit is shown in the following illustration.



xx2300001818

The base unit can also be used as a scalable I/O external unit, with or without add-on devices.

For more information about installing, configuring, and using the scalable I/O units, see *Application manual - Scalable I/O*.

Required parts

Part	Article number	Note
Local I/O Digital base Option [3032-1] (internal) or [3032-2] (external)	3HAC058663-001	DSQC1030
Connectors digital base/add on	3HAC060919-001	
Digital add-on Option [3033-1] (internal) and [3033-2] (external)	3HAC058664-001	DSQC1031
Analog add-on Option [3034-1] (internal) and [3034-2] (external)	3HAC058665-001	DSQC1032
Connectors I/O Analog	3HAC060925-001	
Relay add-on Option [3035-1] (internal) and [3035-2] (external)	3HAC058666-001	DSQC1033
Connectors I/O Relay	3HAC060926-001	

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3 Installation and commissioning

3.7.1 Installing the scalable I/O devices

Continued



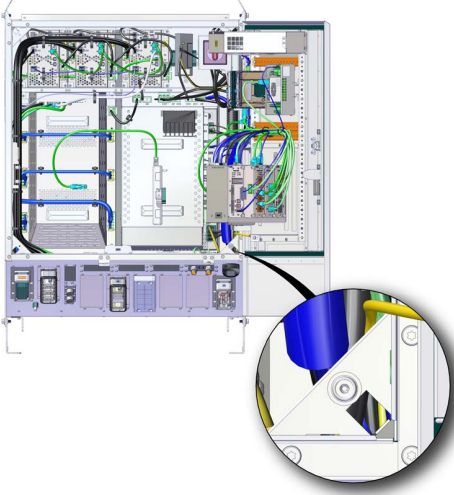
Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	
<i>Application manual - Scalable I/O</i>	3HAC070208-001	

Installing the scalable I/O internal base device

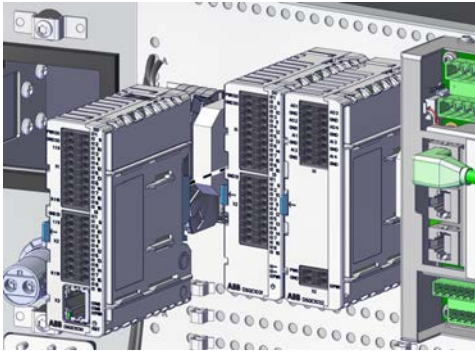

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

3 Installation and commissioning



3.7.1 Installing the scalable I/O devices

Continued

	Action	Note/Illustration
3	Push the digital base into the bracket until you hear a clear clicking sound.	 xx1900002447
4	<p>Connect the adapter cable to the digital base.</p> <ul style="list-style-type: none">K5.1.X5/K3.1.X5 - A2.X4/K4.X7 <p> Note</p> <p>If the Ethernet extension switch is installed, connect and disconnect the connector K5.1.X5/K3.1.X5 to/from K4.X7.</p> <p>If the Ethernet extension switch is not installed, connect and disconnect the connector K5.1.X5/K3.1.X5 to/from A2.X4.</p> <ul style="list-style-type: none">K5.1.X4 - A2.X3The harness connected to I/O unit by customer	

Installing scalable I/O external devices

For more information about installing, configuring, and using the scalable I/O units, see *Application manual - Scalable I/O*.

	Action	Note/Illustration
1	<p> DANGER</p> <p>Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.</p>	
2	<p> ELECTROSTATIC DISCHARGE (ESD)</p> <p>The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48.</p>	
3	Prepare the scalable I/O units for external mounting as described in <i>Application manual - Scalable I/O</i> .	

Continues on next page

3 Installation and commissioning

3.7.1 Installing the scalable I/O devices

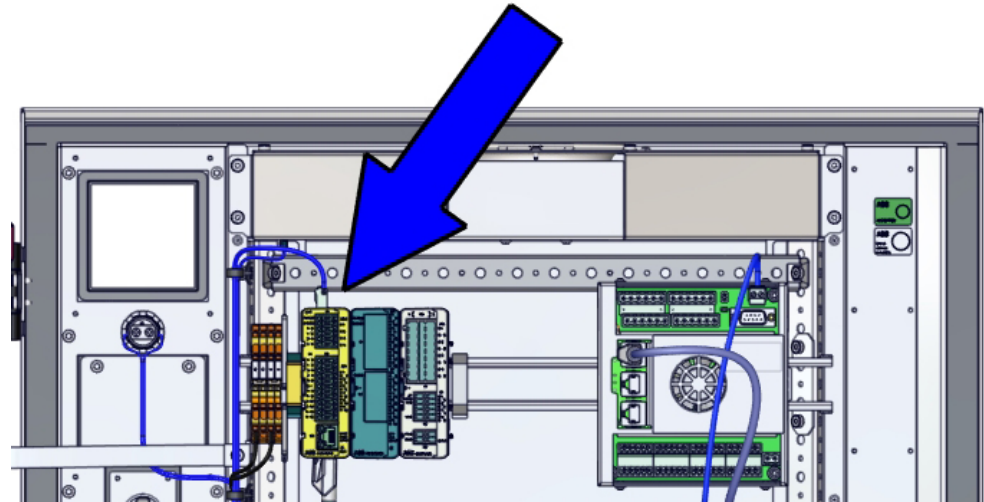
Continued

	Action	Note/Illustration
4	Open the door.	Opening the door on page 229.
5	Connect the external base device to the internal base device (X3) or the Ethernet switch, using an Ethernet cable.	
6	Connect an external power supply to the external base units, connector X4.	Each base device requires its own power supply.
7	Close the door.	Closing the door on page 230.
8	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.2 Installing the safety digital base device

Location

The illustration shows the location of the safety digital base device in the controller.



xx2300001819

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Safe I/O base unit Option [3037-1] (internal) and [3037-2] (external)	3HAC062908-001	DSQC1042
Connectors Safety I/O	3HAC069538-001	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents



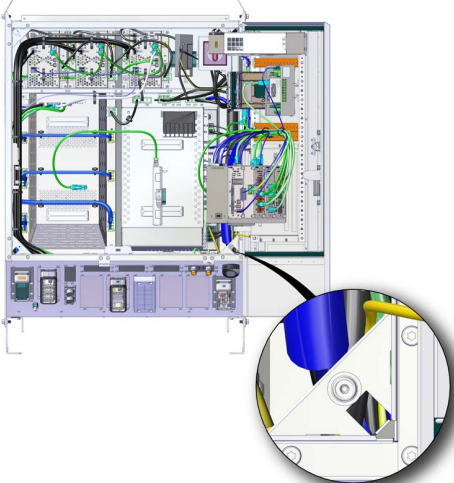
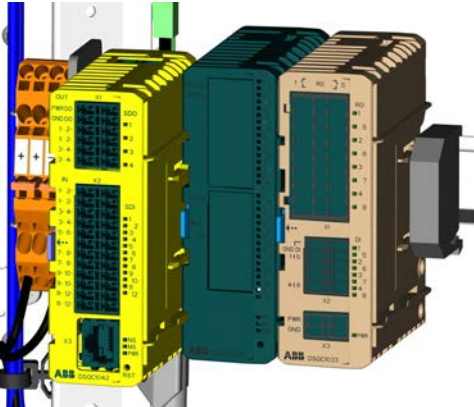
Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

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3 Installation and commissioning

3.7.2 Installing the safety digital base device
Continued

Installing the safety digital base device
Fitting the safety digital base device

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Push the digital base into the bracket until you hear a clear clicking sound.	 xx2200001972

Continues on next page

	Action	Note/Illustration
4	<p>Connect the adapter cable to the digital base.</p> <ul style="list-style-type: none"> K5.1.X5/K3.1.X5 - A2.X4/K4.X7 <div>  Note </div> <p>If the Ethernet extension switch is installed, connect and disconnect the connector K5.1.X5/K3.1.X5 to/from K4.X7.</p> <p>If the Ethernet extension switch is not installed, connect and disconnect the connector K5.1.X5/K3.1.X5 to/from A2.X4.</p> <ul style="list-style-type: none"> K5.1.X4 - A2.X3 The harness connected to I/O unit by customer 	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

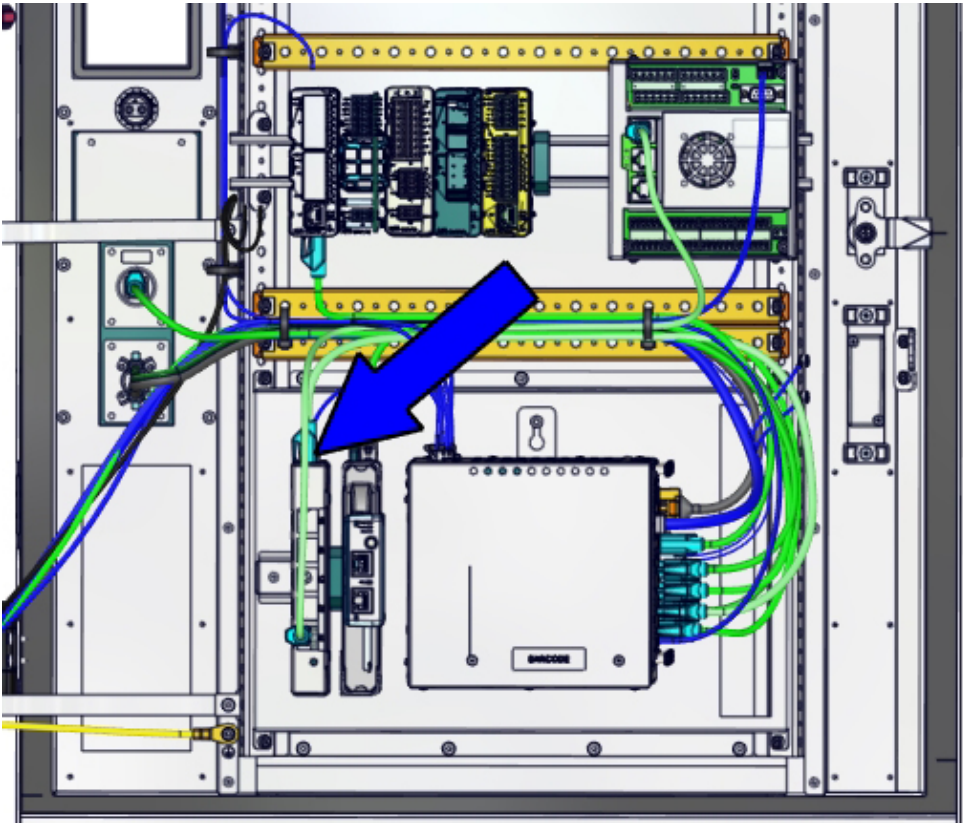
3 Installation and commissioning

3.7.3 Installing the Ethernet extension switch

3.7.3 Installing the Ethernet extension switch

Location

The illustration shows the location of the Ethernet extension switch in the controller.



xx2300001820

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Ethernet Extension switch [3014-1]	3HAC059187-001	DSQC1035
Ethernet Harness	3HAC084152-001	Harness A2.X4 - K4.X6

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .

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3 Installation and commissioning

3.7.3 Installing the Ethernet extension switch

Continued



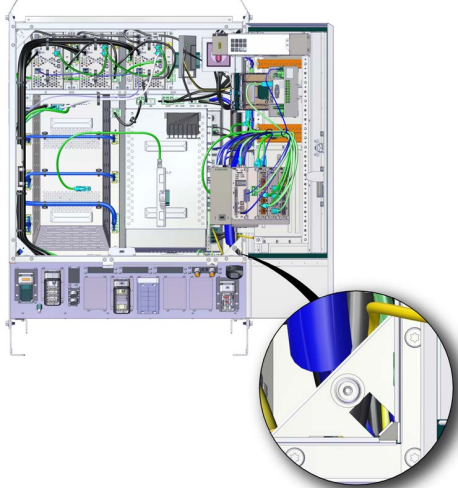
Equipment	Article number	Note
ESD protective wrist band	-	

Required documents


Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing the Ethernet extension switch

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532


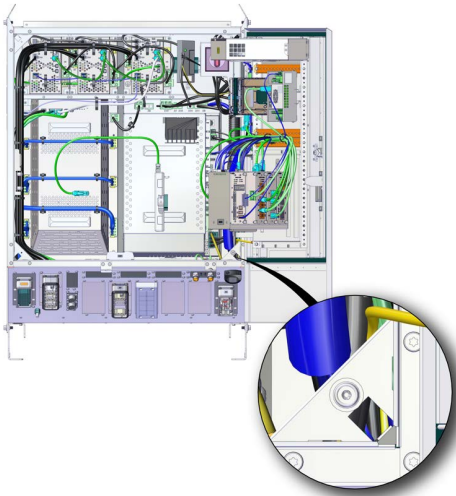

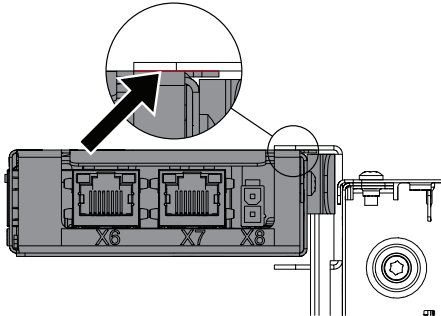
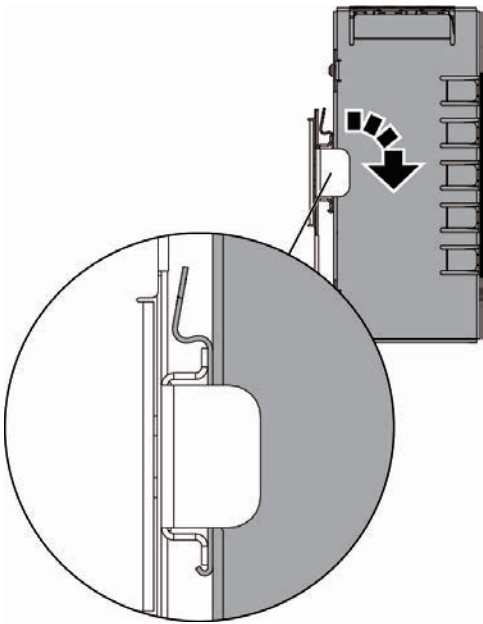
Refitting the Ethernet extension switch (option)

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

3 Installation and commissioning

3.7.3 Installing the Ethernet extension switch
Continued

Action	Note/Illustration
<div>2</div> <div>ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>
<div>3</div> <div>Hook up the Ethernet extension switch to the bracket and then push the switch into position. <div> Note During the installation, there should be no gap between the upper surface of the Ethernet extension switch and the lower surface of highest bracket on the main computer.</div></div> <div></div> <div>xx1800000972</div>	<div></div> <div>xx2300001835</div>
<div>4</div> <div>Reconnect any connectors disconnected at removal.</div>	

Concluding procedure

Action	Note/Illustration
1	Close the door. <i>Closing the door on page 230.</i>
2	Perform the function tests to verify that the safety features work properly, see <i>Function tests on page 217</i> .

3.7.4 Installing additional drive units

General

The following sections describe the standard installation of additional drive units. For more complex configurations please contact ABB.

For information about additional axes, see *Application manual - Additional axes*.



Note

Make sure the robot software is configured to reflect the drive functions installed.

Additional axis brake snubber

Each time a motor brake is engaged, there will be an inductive kickback, that is a rapid change in voltage across the brake terminals. This is a result of the inherent inductance of the brake circuit.

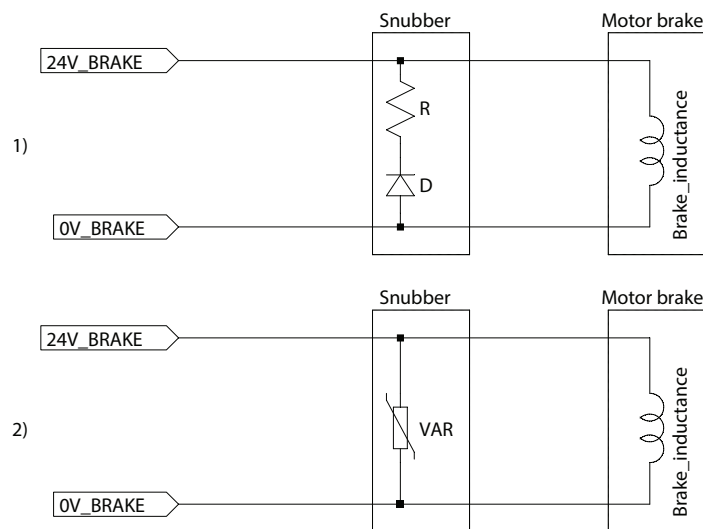
For robots, this inductive kickback is handled by individual snubbers at each motor and at the brake release board in the robot.

ABB products such as Track Motion, Positioners, Motor Units, Gear Units are equipped with integrated brake snubbers.

When integrating a motor not delivered by ABB, it is of great importance that the motor has a snubber fitted across the brake terminals, at the motor. Failure to do so will void warranty and may result in drive unit failure.

The maximum allowed voltage across the brake terminals is 65V.

The following illustration shows possible implementations of snubber circuits:



xx2200001374

1	The resistor in this snubber circuit may be omitted. The diode should be dimensioned for the same current as the relay coil, and a voltage of at least twice the brake release voltage.
2	The varistor should be dimensioned for the same energy as the brake coil.

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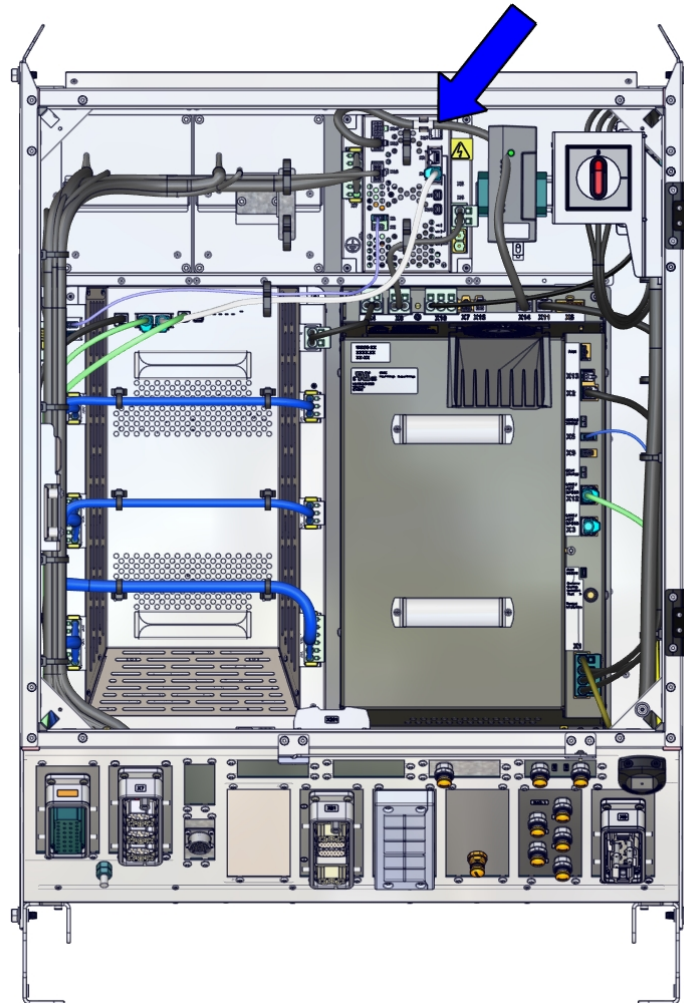
3 Installation and commissioning

3.7.4 Installing additional drive units

Continued

Location

The illustration shows the location of the additional drive unit in the controller.



xx2200001056



WARNING

Do not touch the drive unit when the **DC-BUS High Voltage LED** is on.
There is residual voltage in the drive unit even if the main switch is in the OFF position.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Continues on next page

3 Installation and commissioning

3.7.4 Installing additional drive units

Continued

Spare part	Article number	Note
Drive unit	3HAC064983-001	DSQC 3065

Required tools and equipment



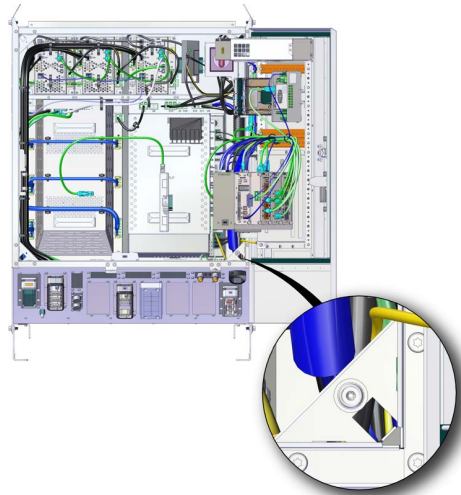
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Installing the additional drive unit

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532



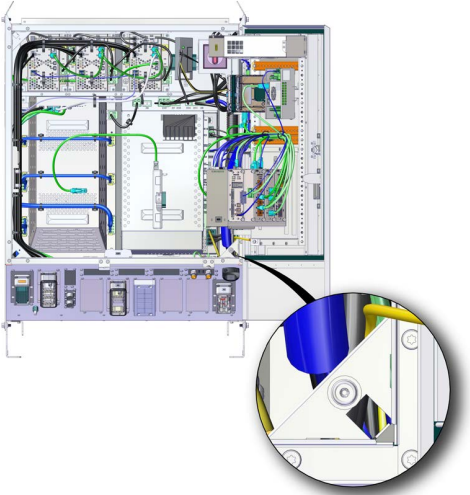
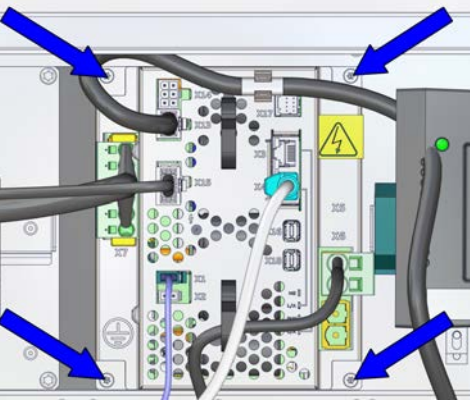
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3 Installation and commissioning

3.7.4 Installing additional drive units

Continued

Installing the additional drive unit

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	<p>Location of wrist strap button:</p>  xx2400001532
3	Fit the additional drive unit and secure with the screws.	<p>Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2 Nm</p>  xx2200001375
4	Connect: <ul style="list-style-type: none">• T4.X7 - X12, T4.X15• T4.X17 - A1.X2• T4.X13 - A1.X11• T4.X5 - A1.X4• T4.X3 - A1.X12• T4.X1 - A1.X5	

Continues on next page

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

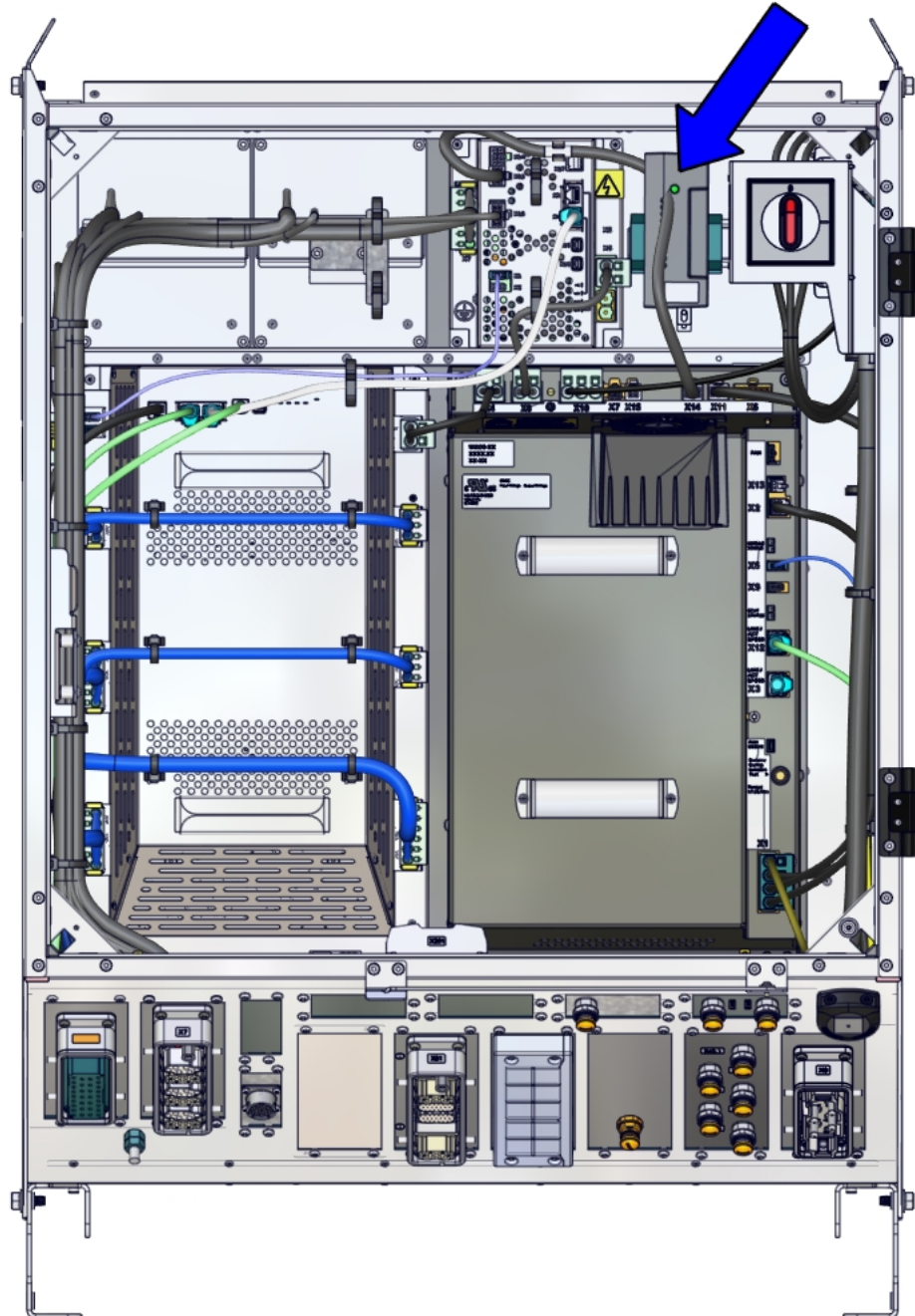
3 Installation and commissioning

3.7.5 Installing the power supply optional device

3.7.5 Installing the power supply optional device

Location

The illustration shows the location of the power supply optional device in the controller.



xx2200001473

Continues on next page

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
DSQC 609 power supply	3HAC14178-1	DSQC 609
DSQC 634 power supply	3HAC13398-2	DSQC 634
DSQC 1102 power supply	3HAC089463-001	DSQC 1102
Harness PSU 24V	3HAC082083-001	DSQC 609 and DSQC 634
Harness PSU	3HAC082508-001	DSQC 609 and DSQC 634
Harness PSU 24V	3HAC083290-001	DSQC 1102
Harness PSU	3HAC082508-001	DSQC 1102
End clamp	3HAB7983-1	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing the DSQC 609 and DSQC 634 power supply


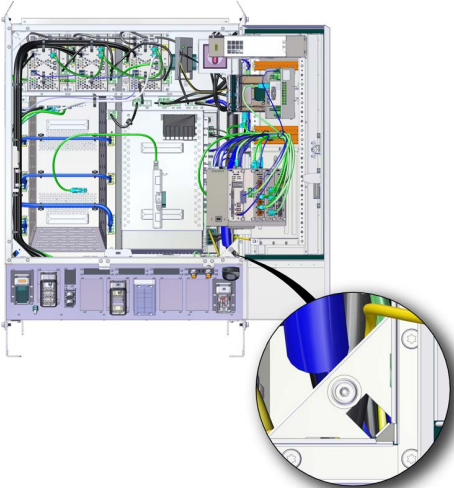
Preparations

	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

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3 Installation and commissioning

3.7.5 Installing the power supply optional device
Continued


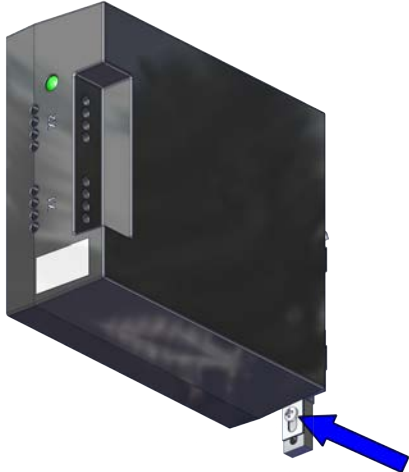
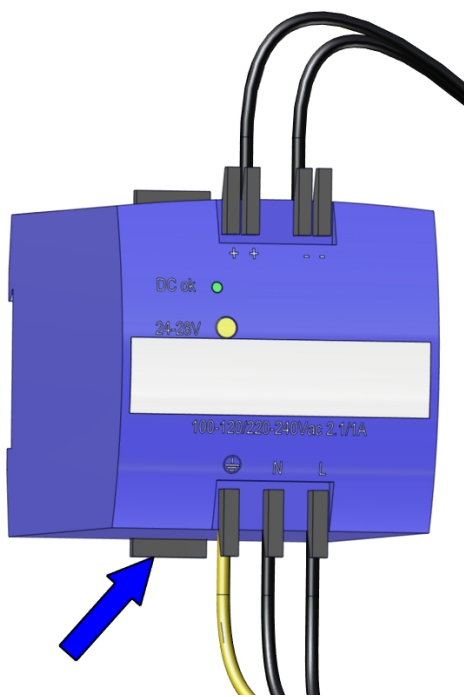
	Action	Note/Illustration
3	<div></div> <div>ELECTROSTATIC DISCHARGE (ESD)</div> <div>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>

Installing the 24V terminal block

	Action	Note/Illustration
1	Hang the 24V terminal block to the bracket and push the lower part until you hear a clear clicking sound.	

Continues on next page

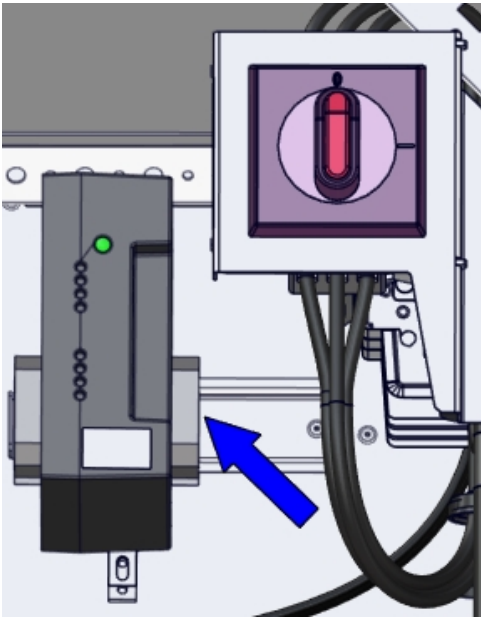
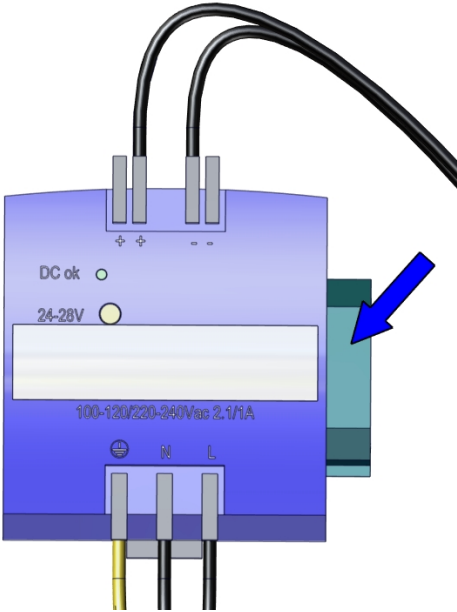
Fitting the optional power supply

	Action	Note/Illustration
1	<p>Fit the power supply to the bracket.</p> <div data-bbox="504 412 564 470">  </div> <p>Note</p> <p>For DSQC 609: Hang the power supply to the bracket and secure the power supply with the attached screw.</p> <p>For DSQC 634: Hang the power supply to the bracket and push the lower part until you hear a clear clicking sound.</p>	<p>For DSQC 609:</p> <p>Screws: Cross recessed cheese head screw M4x8 (1 pcs)</p> <div data-bbox="970 470 1380 940">  </div> <p>xx1900001908</p> <p>For DSQC 634:</p> <div data-bbox="970 1030 1436 1724">  </div> <p>xx2400000607</p>

Continues on next page

3 Installation and commissioning

3.7.5 Installing the power supply optional device
Continued

Action	Note/Illustration
2 Refit the end clamp besides the power supply.	<p>For DSQC 609:</p>  <p>xx2200002009</p> <p>For DSQC 634:</p>  <p>xx2400000606</p>
3 Connect: <ul style="list-style-type: none">• T5.X1-A1.X7Terminal block• T8.X1-A1.X15Terminal block• T6.X1-A1.X7Terminal block• T9.X1-A1.X15Terminal block• T5.X2-24VTerminal block• T8.X2-24VTerminal block• T6.X2-24VTerminal block• T9.X2-24VTerminal block	

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3 Installation and commissioning

3.7.5 Installing the power supply optional device



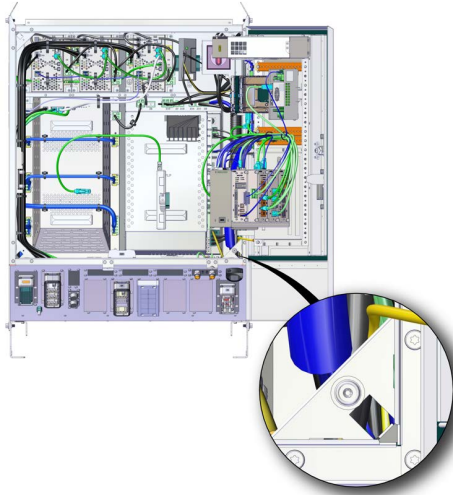
Continued

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

Installing the DSQC 1102 power supply

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.	
2	Open the door.	Opening the door on page 229.
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48.	Location of wrist strap button:  xx2400001532

Installing the 24V terminal block

	Action	Note/Illustration
1	Hang the 24V terminal block to the bracket and push the lower part until you hear a clear clicking sound.	

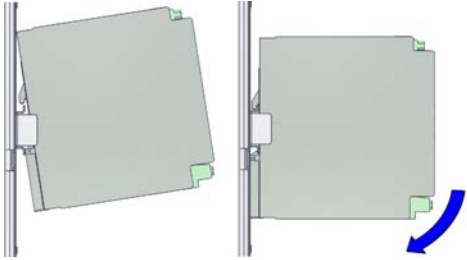
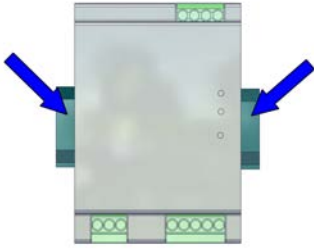
Continues on next page

3 Installation and commissioning

3.7.5 Installing the power supply optional device

Continued

Fitting the optional power supply

	Action	Note/Illustration
1	Position the module with the DIN rail guide on the upper edge of the DIN rail, and snap it in with a downward motion.	 xx2400000815
2	Fit the end clamps beside the power supply.	 xx2400000745
3	Connect: <ul style="list-style-type: none">• A1.X15-T10.X1• T10.X2-X102 (24V) Terminal block	
4	Connect to protective earth.	
5	Secure the cables with cable ties.	

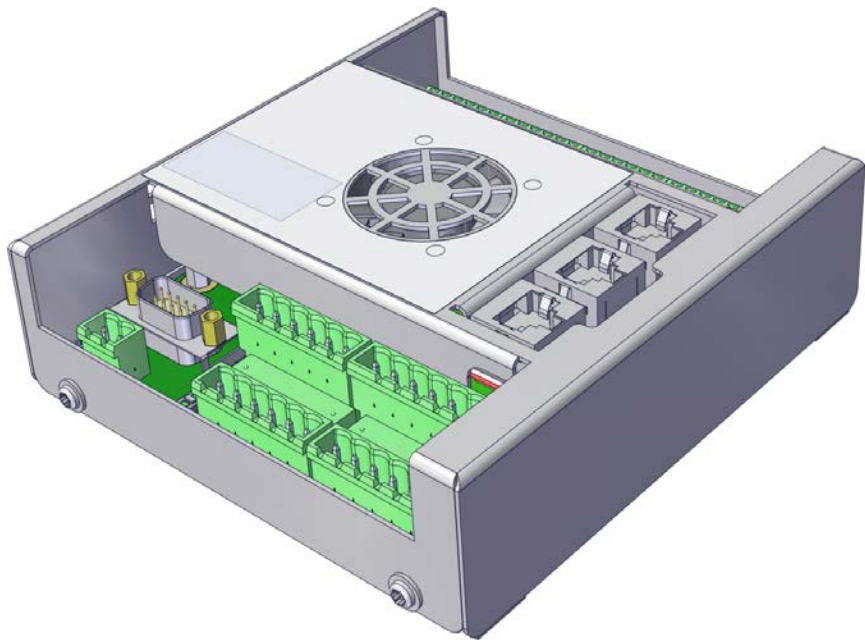
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.6 Installing the conveyor tracking module (CTM)

Overview

The conveyor tracking module uses network communication to share conveyor speed and position data with one or more robot controllers. It contains a WAN port, which is used to connect to the robot controllers and two LAN ports that can be used for installation and service purposes.



xx2100002526

Required parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Conveyor tracking module [3103-1]	3HNA027579-001	DSQC2000
CONNECTOR KIT - DSQC2000	3HNA029345-001	
Harness 24V_CTM	3HAC069618-001	Power cable of CTM

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3 Installation and commissioning

3.7.6 Installing the conveyor tracking module (CTM)

Continued



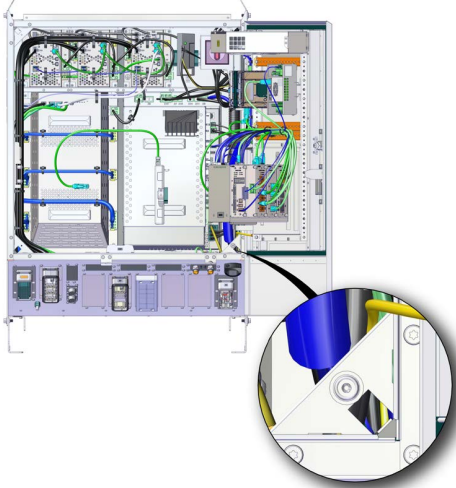
Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	
<i>Application manual - Conveyor tracking</i>	3HAC066561-001	

Installing the conveyor tracking module

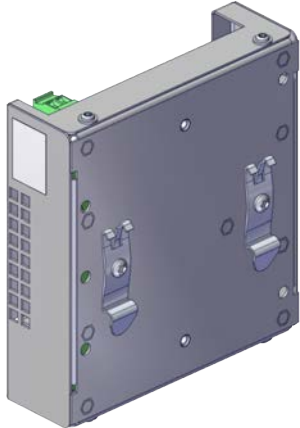
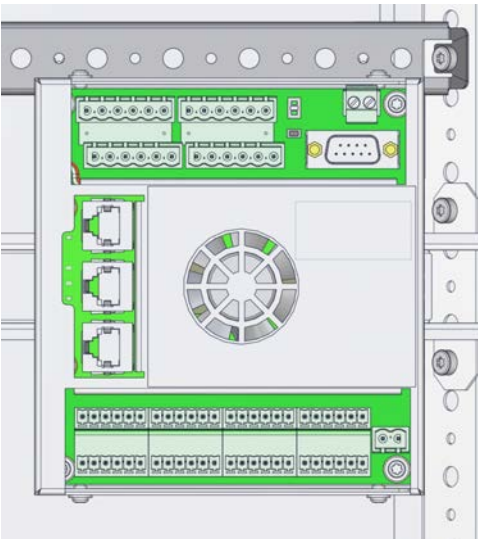
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Open the door.	Opening the door on page 229 .

Continues on next page

3 Installation and commissioning

3.7.6 Installing the conveyor tracking module (CTM)

Continued

	Action	Note/Illustration
4	Fit the conveyor tracking module and push the lower part until you hear a clear clicking sound.	 <p>xx1900001913</p>  <p>xx2200001844</p>
5	Connect: <ul style="list-style-type: none"> B1.X7 - K4.X1-X5 	
6	Connect wires to the input and output connectors as required.	See <i>Application manual - Conveyor tracking</i> .
7	Close the door.	Closing the door on page 230.
8	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

For more information about the option *Conveyor Tracking*, see *Application manual - Conveyor tracking*.

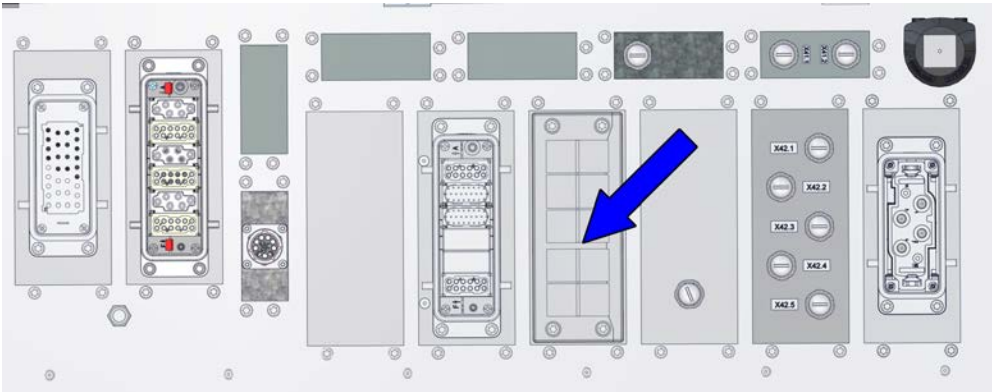
3 Installation and commissioning

3.7.7 Installing the cable grommet assembly

3.7.7 Installing the cable grommet assembly

Location

The illustration shows the location of the cable grommet assembly on the controller.



xx2200002163



Note

The end user needs to install proper grommets according to the diameter of the cables which need to go through the grommet.

Incorrect use of grommets will affect ingress protection, EMI/EMC and temperature.

It is recommended to use icotek KT grommet.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Cable grommet asm	3HAC066396-001	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	



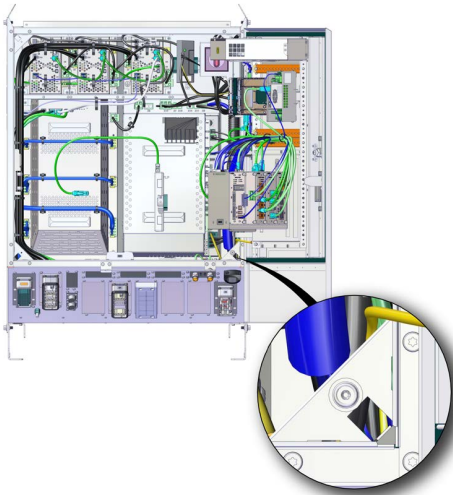
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Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing cables with the cable grommet assembly

Preparations

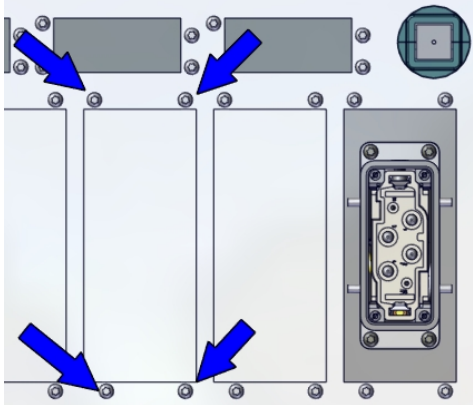
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

3 Installation and commissioning


3.7.7 Installing the cable grommet assembly
Continued

Removing the slot cover (baseline)

	Action	Note/Illustration
1	Remove the attachment screws.	 xx2100001282
2	Take out the cover from the inside of the controller.	

Refitting the cable grommet assembly

Refitting the cables to the cable grommet assembly



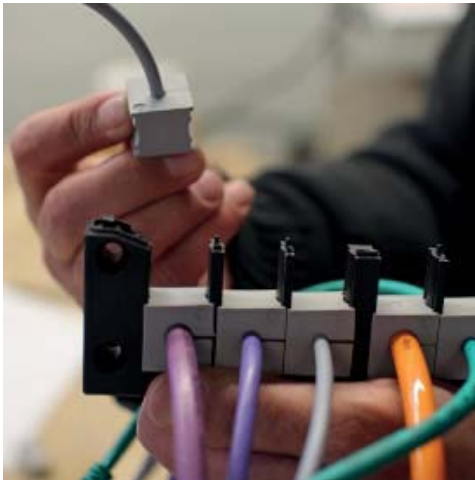
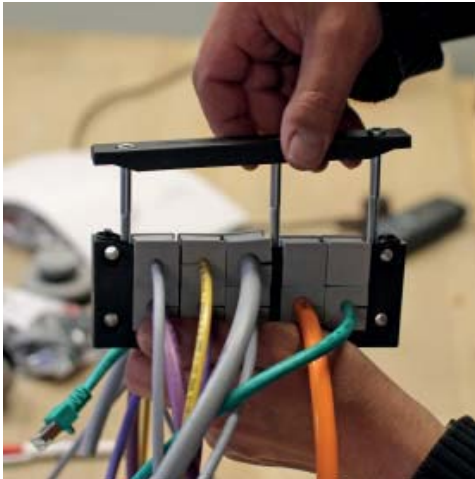
	Action	Note/Illustration
1	Insert and equip the cable to the corresponding KT grommet.	 xx1900002337

Continues on next page

3 Installation and commissioning

3.7.7 Installing the cable grommet assembly

Continued

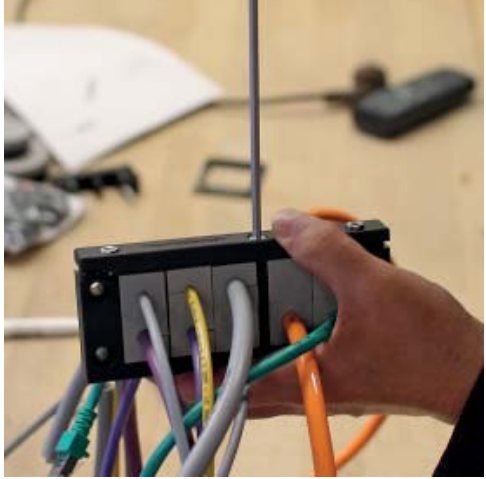

	Action	Note/Illustration
2	<p>Slide the grommets into the frame halves.</p> <p> Note</p> <p>It must be ensured that the flat side of the grommets in the lower row are pointing to the open side of the frame half (flat sides pointing upwards).</p> <p> Note</p> <p>The flat side of the grommets in the upper row have to point downwards so that all flat sides rest on each other. When using single row frames the flat side has to point towards the cover strip.</p>	 <p>xx1900002336</p>
3	<p>Refit the cover strip onto the frame.</p>	 <p>xx1900002335</p>

Continues on next page

3 Installation and commissioning

3.7.7 Installing the cable grommet assembly

Continued


	Action	Note/Illustration
4	Secure the frame and cover strip with the screws.	<p>Screws: Hex socket head cap screw M5x50 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 2 Nm - 3 Nm.</p>  <p>xx1900002334</p>
5	Route the cables through the cut-out.	 <p>xx1900002333</p>

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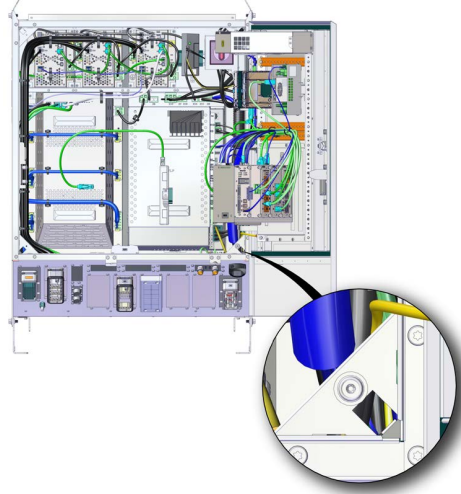
3 Installation and commissioning

3.7.7 Installing the cable grommet assembly

Continued

	Action	Note/Illustration
6	Refit the cable entry frame to the enclosure wall and secure with the screws.	<p>Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 1.5 Nm.</p>  <p>xx1900002332</p>

Refitting the cable grommet assembly

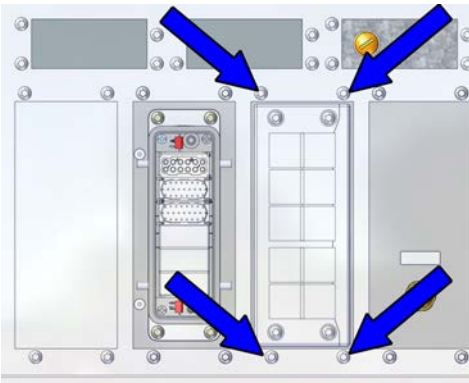
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	<p>Location of wrist strap button:</p>  <p>xx2400001532</p>

Continues on next page

3 Installation and commissioning

3.7.7 Installing the cable grommet assembly

Continued

	Action	Note/Illustration
3	Insert the cable grommet assembly into the cover of the cabinet. Secure it with the screws.	<p>Screws: Torx pan head screw M4x8 (4 pcs)</p>  <p>xx2100000845</p>

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.8 Installing the air filter

Location

The illustration shows the location of the air filter on the controller.



xx2200001484

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Air filter coarse assembly	3HAC082548-001	Option 3005-1 Moist particle filter
Air filter fine assembly	3HAC082547-001	Option 3005-2 Moist dust filter
Air filter, fine (Polymeric)	3HAC084607-001	Option 3005-2 Moist dust filter

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

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3 Installation and commissioning


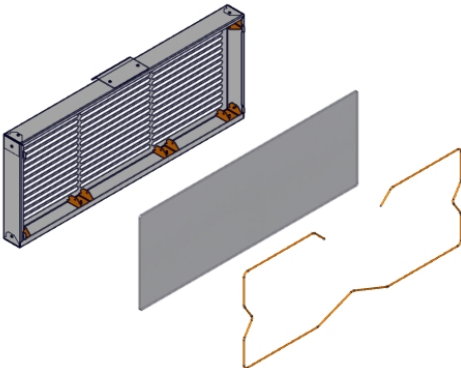

3.7.8 Installing the air filter

Continued

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

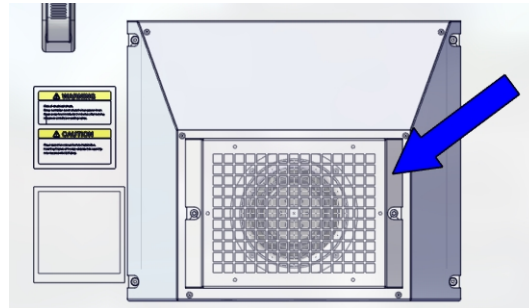
Installing the air filter

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	For option 3005-2 Moist dust filter: Insert the polymeric filter element to the filter and secure with the metallic line.	 xx2200001827
3	Fit the air filter unit to the cabinet.	 xx2200001772
4	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

3.7.9 Installing the air filter, Heat exchanger

Location

The illustration shows the location of the heat exchanger air filter on the controller.



xx2500000003

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Air filter fine, Heat exchanger	3HAC094529-001	Options 3004-2 Max 52deg and 3005-2 Moist dust filter
Air filter coarse, Heat exchanger	3HAC094528-001	Options 3004-2 Max 52deg and 3005-1 Moist particle filter

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	


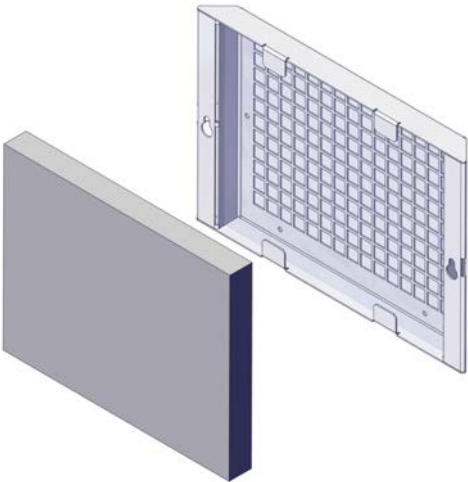
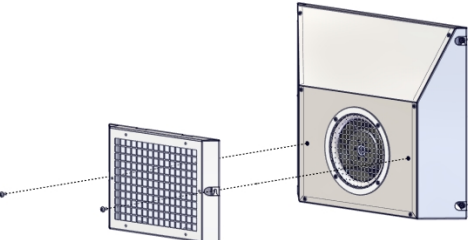
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3 Installation and commissioning

3.7.9 Installing the air filter, Heat exchanger

Continued

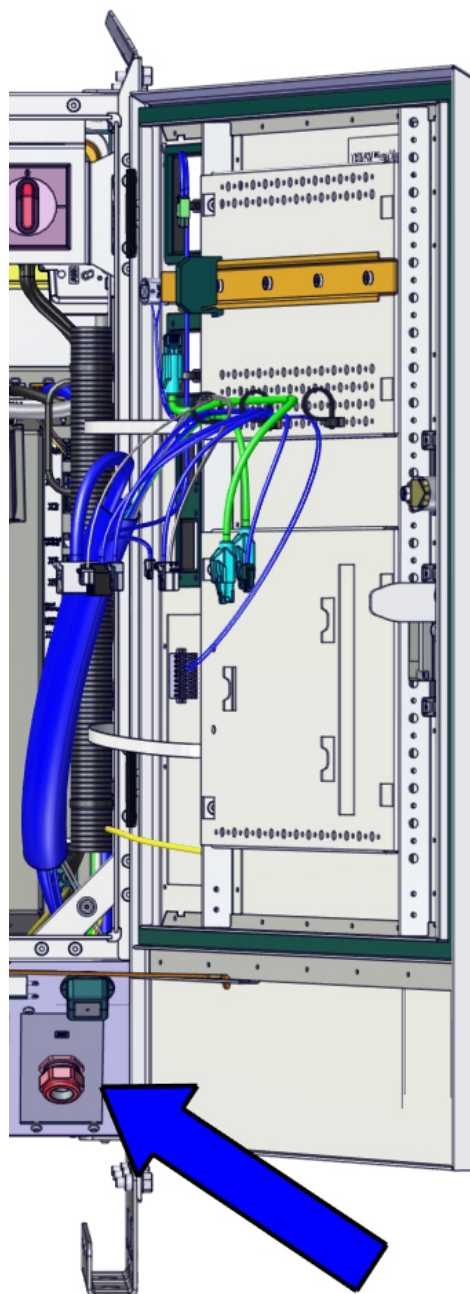
Installing the air filter

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	For option 3005-2 Moist dust filter: Insert the polymeric filter element to the filter unit.	 xx2500000070
3	Refit the air filter unit to the cabinet.	 xx2500000002
4	Secure it with the screws.	Screws: Torx pan head screw (2 pcs) Tightening torque: 5 Nm.
5	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

3.7.10 Installing the mains connections cable

Location

The illustration shows the location of the incoming mains cable gland in the controller.



xx2100002285

Continues on next page

3 Installation and commissioning

3.7.10 Installing the mains connections cable

Continued

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

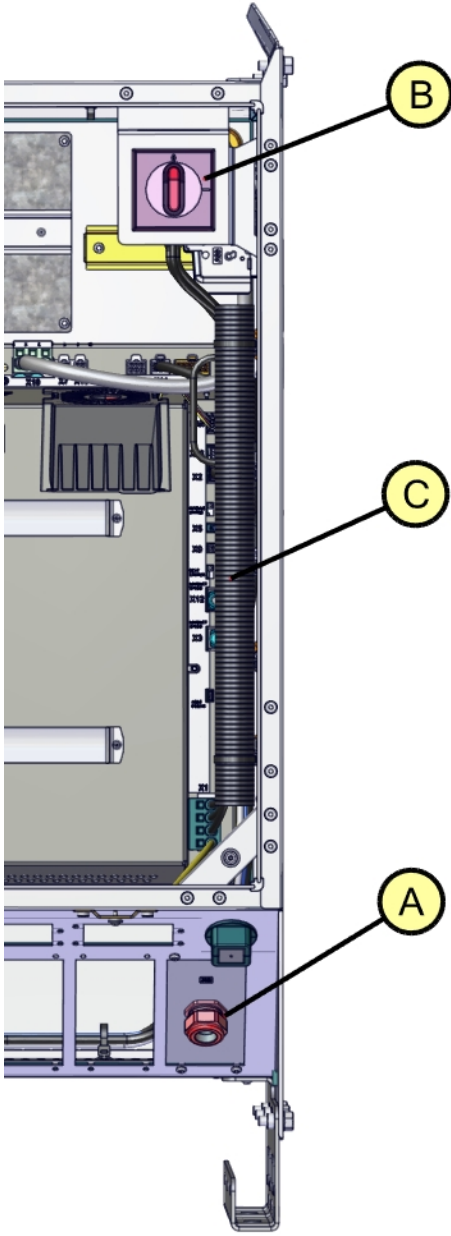
Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

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Installing the mains connections cable

The following procedures detail how to connect incoming mains to the controller through a cable gland.

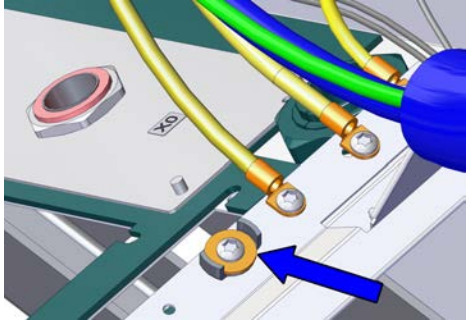
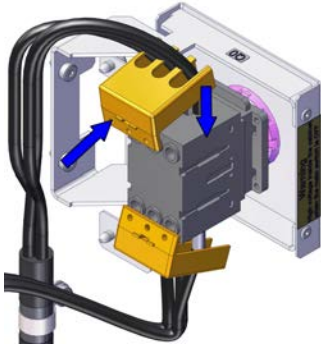
	Action	Note/illustration
1	Remove the dust protection lid from the cable gland (A).	 <p>xx2100002286</p> <p>A Cable gland B Incoming mains switch C Cable pipe</p>
2	Remove protection from the incoming mains switch (B).	
3	Connect incoming mains from an external earth fault protection.	Connecting incoming mains and protective earth to the controller on page 93.

Continues on next page

3 Installation and commissioning

3.7.10 Installing the mains connections cable

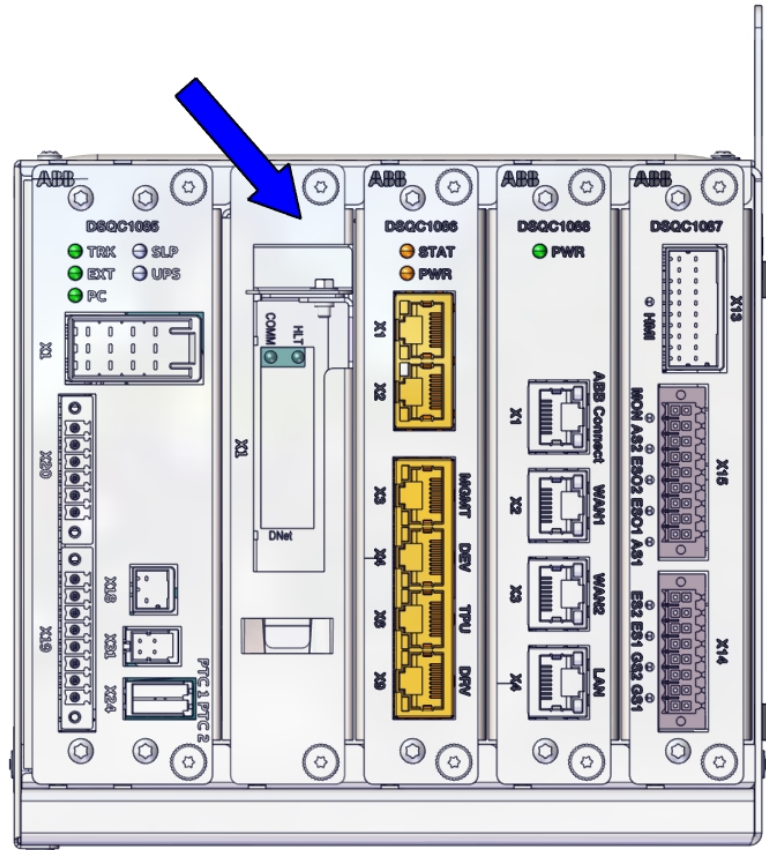
Continued

	Action	Note/illustration
4	Fit the cable trough the cable gland (A) and tighten.	
5	Strip the insulation on the mains cable long enough to reach the incoming mains switch (B).	
6	Connect to protective earth.	 <p>xx2100002287</p> <p>Note</p> <p>Use cable lugs in the connection. Tightening torque: 5 Nm</p>
7	Route the phase wires through the pipe up to the incoming mains switch (B).	
8	Connect the wires to the incoming mains switch (B).	See circuit diagram.
9	Refit protection on the incoming mains switch (B).	 <p>xx2400001850</p>

3.7.11 Installing the DeviceNet board

Location

The illustration shows the location of the DeviceNet board DSQC1096 in the main computer.



xx2300001738

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
DeviceNet M/S [3029-1]	3HAC085254-001	DSQC1096

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .

Continues on next page

3 Installation and commissioning

3.7.11 Installing the DeviceNet board

Continued



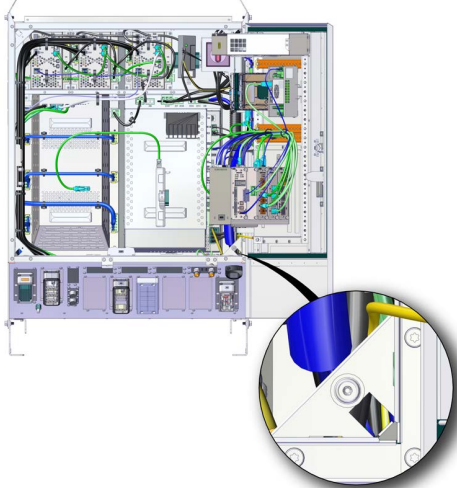
Equipment	Article number	Note
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing the DeviceNet board

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Installing the DeviceNet board

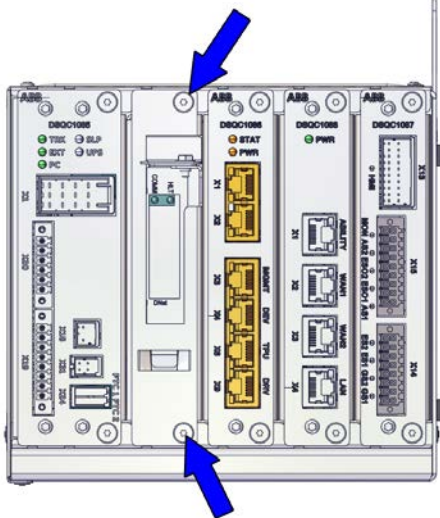
	Action	Note/Illustration
1	Loosen the screws that hold the cover plate.	
2	Remove the cover plate from the main computer assembly.	
3	Insert the DeviceNet board into the slot in the main computer assembly.	

Continues on next page

3 Installation and commissioning

3.7.11 Installing the DeviceNet board

Continued

	Action	Note/Illustration
4	Secure the screws that hold the DeviceNet board unit.	 <p>xx2300000921</p>

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3 Installation and commissioning

3.7.12 Installing the motor connection box

3.7.12 Installing the motor connection box

Location

The motor connection box location is decided by the customer.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Motor Connection Box	3HAC087717-001	3-axis
Motor Connection Box	3HAC087718-001	3-axis, BRB
Motor Connection Box	3HAC087719-001	6-axis
Motor Connection Box	3HAC087720-001	6-axis, BRB

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	




Note

It is the responsibility of the integrator to install a quenching circuit when connecting third party motors.

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing the motor connection box

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

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3 Installation and commissioning

3.7.12 Installing the motor connection box

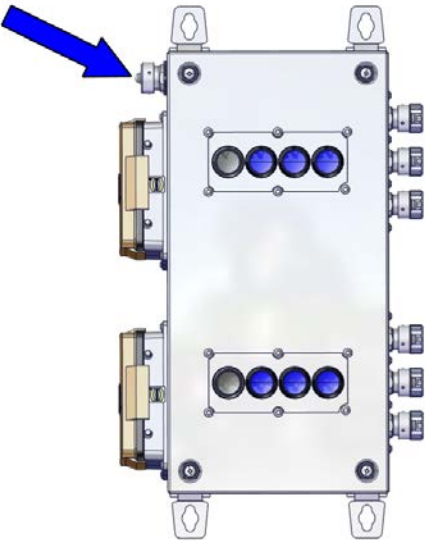
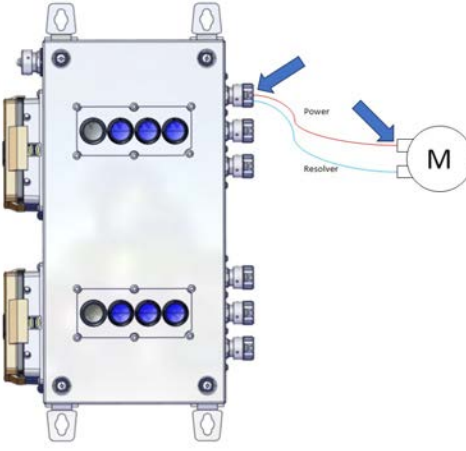
Continued

	Action	Note/Illustration
2	Fit the motor connection box in its location. Secure with screws.	<div data-bbox="959 322 1015 383"></div> Note Due to the stiffness of the floor cables, the minimum required space beside the motor connection box is 330 on the left side and 180 on the right side.
3	If third party motors are to be connected, install a quenching circuit.	
4	Connect the motor cable to the motor connection box.	<div data-bbox="963 618 1410 1155"></div> <div data-bbox="954 1200 1062 1218">xx2300001746</div>
5	Connect the cables from the motor connection box to the connectors for ADU 1-3 (A) and ADU 4-6 (B) on the cabinet.	<div data-bbox="959 1240 1430 1592"></div> <div data-bbox="954 1615 1062 1632">xx2300001919</div>
6	Connect the SMB cable to the SMB connector for ADU 1-6 (C) on the cabinet.	

Continues on next page

3 Installation and commissioning

3.7.12 Installing the motor connection box
Continued

	Action	Note/Illustration
7	Connect the SMB cable to the motor connection box.	 xx2300001747
8	Connect motor cables and resolver cables to the auxiliary equipment motor.	
9	Connect motor cables and resolver cables to the motor connection box.	 xx2300001850
10	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

3.7.13 Installing the manipulator cooling harness for IRB 6650/6660/6700/7600

Overview

The installation of manipulator cooling fans with harness is described in the respective product manual for the manipulator. This section describes the installation of the manipulator cooling harness in the cabinet.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Manipulator Fan Kit	3HAC089408-001	Includes manipulator cooling harness, mounting plate, screws, cable straps and nanocrystalline core
Harness HV Manip. Cooling	3HAC086928-001	Harness for IRB 6650/6660/6700/7600
Harness - Cooling axis 1&2	3HAC022723-001	External harness

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing the manipulator cooling harness

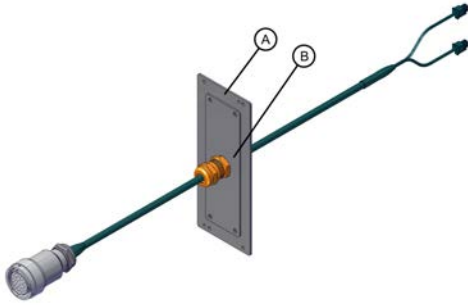

	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page

3 Installation and commissioning

3.7.13 Installing the manipulator cooling harness for IRB 6650/6660/6700/7600

Continued

	Action	Note/Illustration
3	Install the mounting plate (A) from the manipulator fan kit on the fixed installation panel on the cabinet. Secure with the screws.	 <p>xx2400000149</p>
4	Insert the harness for cooling axis 1&2 (B) through the mounting plate and secure the screws from the manipulator fan kit.	
5	Insert the internal manipulator cooling harness through the nanocrystalline core and wrap one loop.	 <p>xx2400000921</p>
6	Connect the internal manipulator cooling harness to the harness for cooling axis 1&2 (B) and to the main computer. <ul style="list-style-type: none"> A43.X10/A43.X11 - A2.X23 	Route the harness from the fixed installation panel to the door and the main computer.
7	Close the door.	Closing the door on page 230.
8	Connect the cable from the controller to the robot base, connector R1.SW2/3.	
9	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.14 Installing the manipulator cooling harness for IRB 5710/5720/6710/6720/6730/6740/7710/7720

Overview

The installation of manipulator cooling fans with harness is described in the respective product manual for the manipulator. This section describes the installation of the manipulator cooling harness in the cabinet.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness Manip. Cooling	3HAC086867-001	Harness for IRB 5710/5720/6710/6720/6730/6740

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing the manipulator cooling harness

	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	Connect the manipulator cooling harness to the main computer. <ul style="list-style-type: none"> X108 - A2.X23 	Route the harness from the motor connector to the door and the main computer.
4	Connect the manipulator floor cable to the motor connector X1 on the cabinet.	

Continues on next page

3 Installation and commissioning

3.7.14 Installing the manipulator cooling harness for IRB 5710/5720/6710/6720/6730/6740/7710/7720

Continued

	Action	Note/Illustration
5	Close the door.	Closing the door on page 230.
6	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.15 Installing the flow sensor cable for overpressure unit (IRB 6790)

Overview

The flow sensor kit option is described in the product manual for the manipulator. This section describes the installation of the process flow sensor cable in the cabinet.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Flow sensor cable	3HAC086784-001	Harness for IRB 6790

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Installing the flow sensor cable

	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	Insert the flow sensor cable and its mounting plate in the fixed installation panel on the cabinet and secure the screws.	

Continues on next page

3 Installation and commissioning

3.7.15 Installing the flow sensor cable for overpressure unit (IRB 6790)

Continued

	Action	Note/Illustration
4	Connect the flow sensor cable to the I/O unit and the process power supply. <ul style="list-style-type: none">• X63 - X103• X63 - K5.1.X2• K5.1.X2 - K5.1.X1• K5.1.X1 - X103	Route the harness from the fixed installation panel to the units on the door.
5	Close the door.	Closing the door on page 230.
6	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.16 Installing the process cable gland process interface

Overview

The process cable gland process interface is used for connection of external process equipment.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Cable gland process interface	3HAC079449-001	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Installing the process cable gland process interface

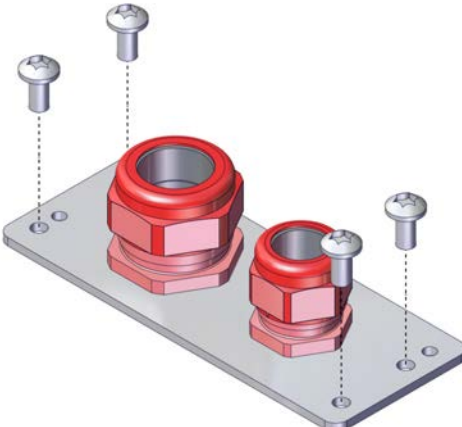
	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page

3 Installation and commissioning

3.7.16 Installing the process cable gland process interface

Continued

	Action	Note/Illustration
3	Insert the process cable gland process interface into the front panel from inner side of the cabinet and fasten it with the screws.	<p>Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2.8 Nm.</p>  <p>xx2400000178</p>
4	Close the door.	Closing the door on page 230.
5	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.17 Installing the CP/CS harness

Location

The CP/CS harness is located in the fixed installation panel in the controller.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness CPCS	3HAC084143-001	[3055-1] (option)
Harness CPCS	3HAC089798-001	[3055-2] (option)

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Installing the CP/CS harness

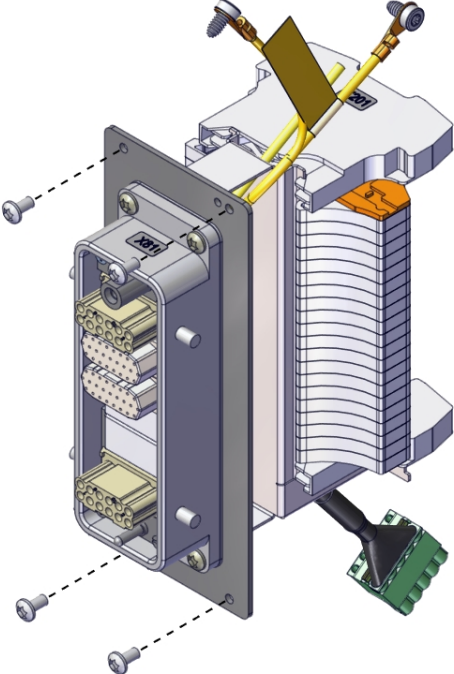
	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page

3 Installation and commissioning

3.7.17 Installing the CP/CS harness

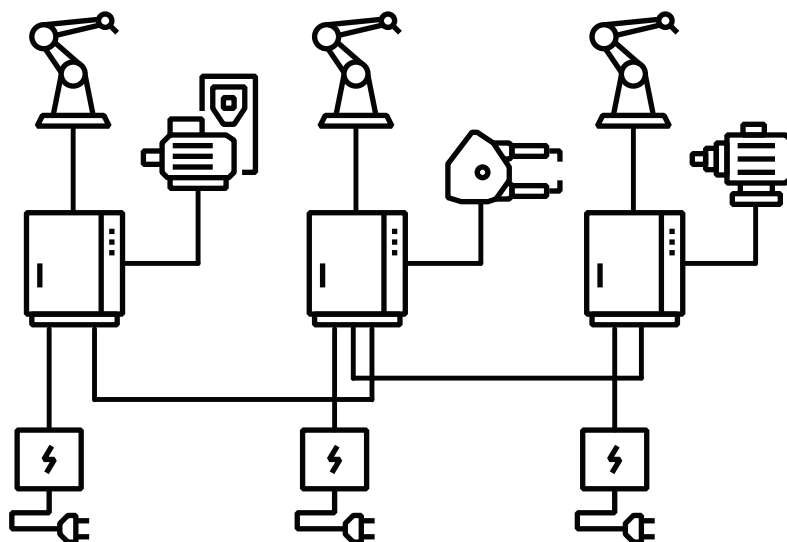
Continued

	Action	Note/Illustration
3	Insert the CP/CS harness into the front panel from inner side of the cabinet and fasten it with the screws.	<p data-bbox="927 315 1404 376">Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2.8 Nm.</p>  <p data-bbox="927 1106 1031 1122">xx2400000268</p>
4	If applicable, connect the harness to the main computer. <ul data-bbox="507 1200 711 1227" style="list-style-type: none">• X81 - A2.K2.X1	Route the harness from the fixed installation panel to the unit on the door.
5	Connect to protective earth.	Tightening torque: 5 Nm
6	Close the door.	Closing the door on page 230.
7	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

3.7.18 Installing MultiMove controllers

Main controller and additional controller

The option MultiMove enables one controller to handle several mechanical units. The main controller can be connected to up to two additional controllers. The ABB MultiMove configuration is considered to be one robot. This means that all axes are running in the same operating mode.

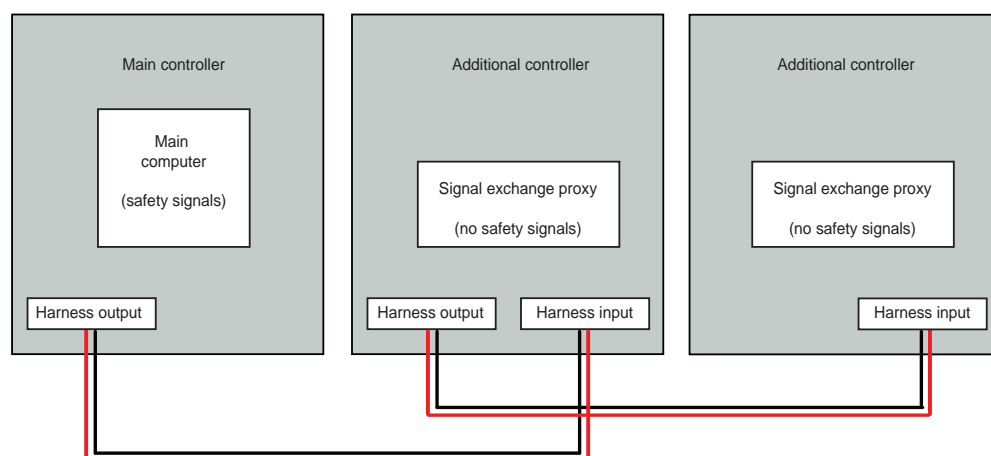


xx250000106



Note

This manual only describes the principles for installation and commissioning of the MultiMove controller. For detailed information about the MultiMove functionality, software installation and configuration, see *Application manual - MultiMove*.



xx2400000971

The main computer in the main controller is used for all manipulators in the MultiMove configuration. The additional controller does not have a main computer,

Continues on next page

3 Installation and commissioning

3.7.18 Installing MultiMove controllers

Continued

but a robot signal exchange proxy that handles the communication with the main computer in the main controller.

The safety signals are connected to the main controller.



Note

When switching on the power to the controllers, turn on the main controller last.
When switching off the power to the controllers, turn off the main controller first.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness MultiMove 4 m	3HAC088555-001	[3102-3] Additional Robot

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	
Stickers or other means to mark each manipulator with its corresponding controller		

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Preparations



Note

In a MultiMove robot, it is extra important to mark each mechanical unit, manipulator, controller, cables, and other equipment so that they are easy to identify.

	Action	Note/Illustration
1	Mark main controller and main manipulator.	
2	Mark each additional controller and their corresponding manipulator.	

Continues on next page


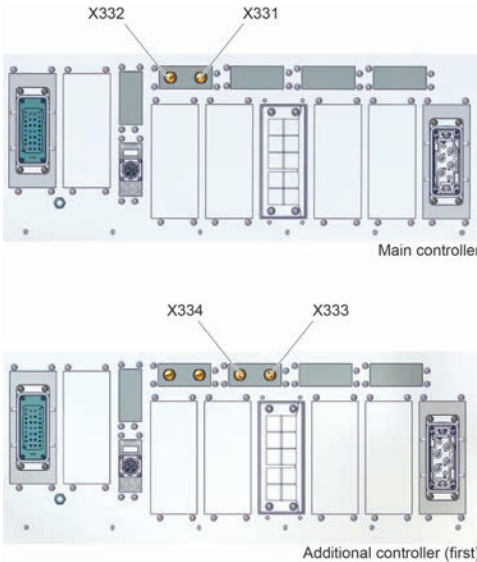

3 Installation and commissioning

3.7.18 Installing MultiMove controllers

Continued

	Action	Note/Illustration
3	Mark the cables.	

Connecting main controllers to additional controllers

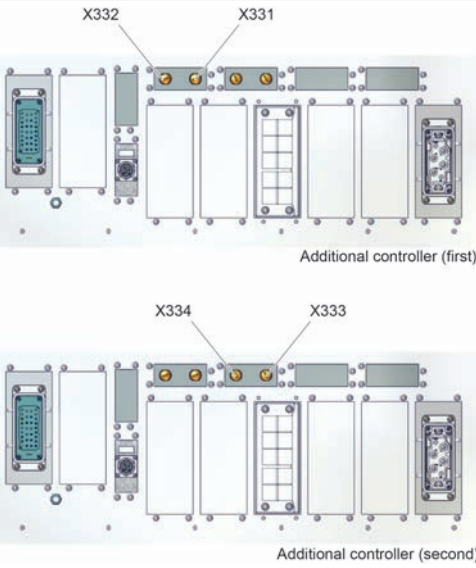



	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	Remove the dust caps from the harness output and input connectors.	
4	Connect the MultiMove harness between the main controller and the first additional controller: <ul style="list-style-type: none"> X331 and X332 (main controller) - X333 and X334 (first additional controller) 	 <p>xx2400000997</p> <div>  Note </div> <p>Make sure that the arrows on the cable and the connector are aligned.</p>

Continues on next page

3 Installation and commissioning

3.7.18 Installing MultiMove controllers

Continued

	Action	Note/Illustration
5	Connect the MultiMove harness between the first and the second additional controller: <ul style="list-style-type: none"> X331 and X332 (first additional controller) - X333 and X334 (second additional controller) 	 <p>xx2400001952</p> <p> Note</p> <p>Make sure that the arrows on the cable and the connector are aligned.</p>
6	Ensure that all safety devices are connected to the main controller.	<p> DANGER</p> <p>Safety devices must not be connected to the additional controllers.</p>
7	Ensure that all cables to be used in the installation are marked, so that they can easily be identified.	
8	Connect the manipulators to the controllers.	Connecting the manipulator to the controller on page 90.
9	Connect all controllers to incoming mains and protective earth.	<p>Connecting incoming mains and protective earth to the controller on page 93</p> <p> Note</p> <p>Each controller has its own mains connection and each controller must be connected to common protective earth.</p>

Concluding procedures

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	When switching on the power, switch on the main controller last.	If the main controller is switched on before the additional controllers, then the robot will end up in sysfail.
3	Modify the MultiMove system in RobotStudio.	See <i>Application manual - MultiMove</i> , 3HAC089689-001.

Continues on next page

	Action	Note/Illustration
4	Validate that all cables are connected to the correct units (controller, manipulator or other equipment).	
5	Ensure that there are no people inside the safeguarded space, and then jog each mechanical unit separately in manual mode.	
6	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	The function test of reduced speed control must be performed for each mechanical unit in the MultiMove installation.

3 Installation and commissioning

3.7.19 Installing the Euromap67 auto stop jumpers

3.7.19 Installing the Euromap67 auto stop jumpers

Overview

The Euromap67 harness is located in the fixed installation panel of the cabinet.
The Auto stop circuit for the Euromap67 option is not closed at delivery.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness Euromap67	3HAC090830-001	[3213-2] Euromap67 and SPI AN146
Jumper plug Euromap 67	3HAC090829-001	[3213-2] Euromap67 and SPI AN146


Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Installing the Euromap67 auto stop jumpers

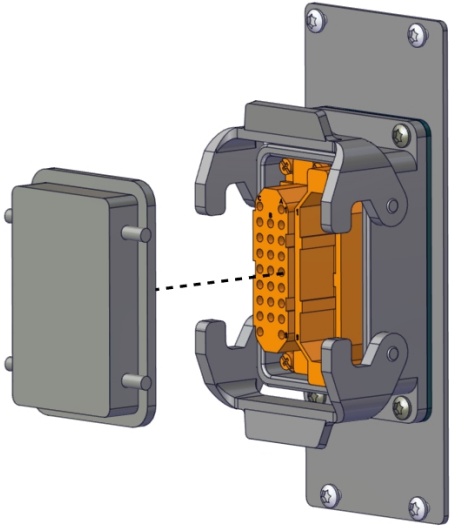
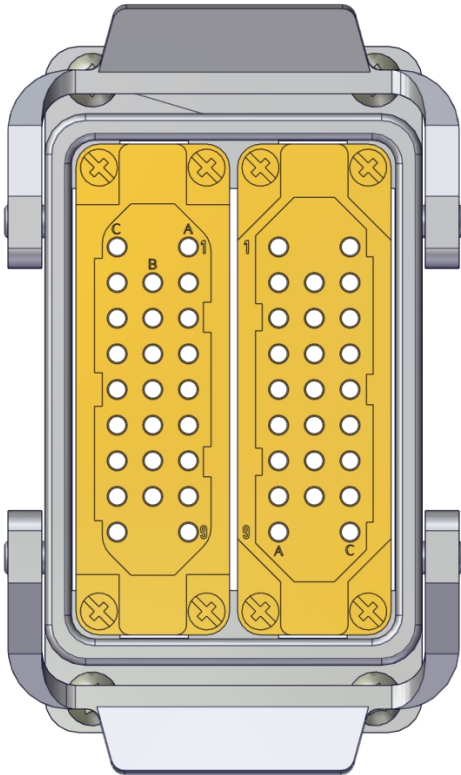
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page

3 Installation and commissioning

3.7.19 Installing the Euromap67 auto stop jumpers

Continued

	Action	Note/Illustration										
3	Remove the dust cap from the Eur-omap67 harness.	<div></div> <div>xx2400001276</div>										
4	<div>Install the 2-pole jumpers for Auto stop according to the following connection table:</div> <table><tr><th>Item desc.</th><th>Term</th><th>Item desc.</th><th>Term</th></tr><tr><td rowspan="2">X54Z/ X13Z</td><td>A3</td><td rowspan="2">A3 X54Z/ X13Z</td><td>C3</td></tr><tr><td>A4</td><td>C4</td></tr></table>	Item desc.	Term	Item desc.	Term	X54Z/ X13Z	A3	A3 X54Z/ X13Z	C3	A4	C4	<div></div> <div>xx2400001274</div>
Item desc.	Term	Item desc.	Term									
X54Z/ X13Z	A3	A3 X54Z/ X13Z	C3									
	A4		C4									
5	Close the door.	<i>Closing the door on page 230.</i>										
6	Perform the function tests to verify that the safety features work properly, see <i>Function tests on page 217.</i>											

3 Installation and commissioning

3.7.20 Installing Force Control

3.7.20 Installing Force Control

Overview

This manual only describes how to connect the Force Control sensor to the OmniCore controller.

- For information about spare parts and sensor installation, see *Product Manual - Force Control Package*.
- For information about software installation and configuration, see *Application manual - Force control Standard*.

Required options

The following options are required in addition for Force Control:

- 3050-1 Cable grommet
- 3015-2 24V 4Amps, DSQC 609 power supply


Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Installing Force Control


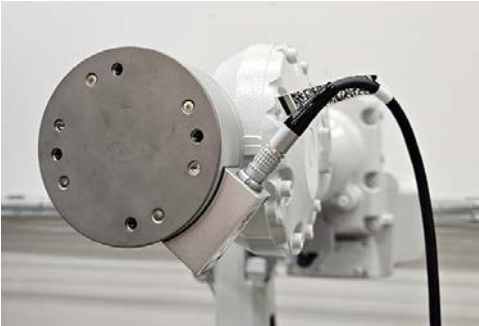
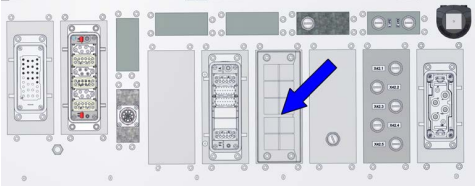
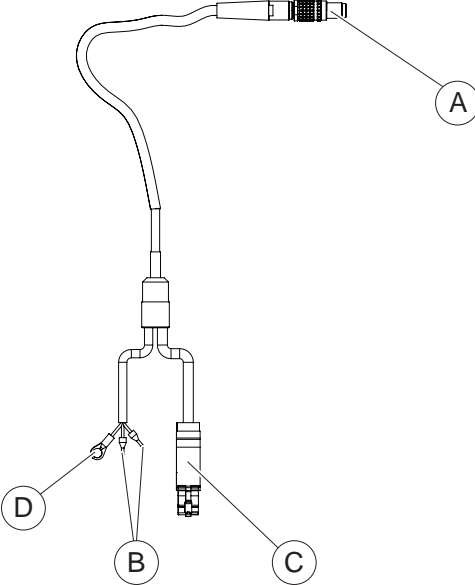
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	Mount the force sensor (robot mounted or room fixed).	See <i>Product Manual - Force Control Package</i> .

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3 Installation and commissioning

3.7.20 Installing Force Control

Continued

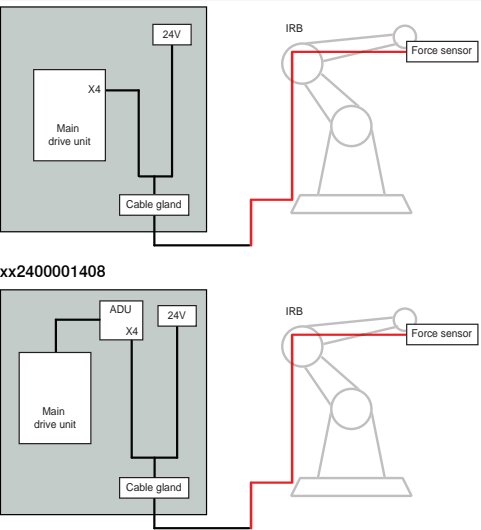
	Action	Note/Illustration
4	<p>Connect the EtherCAT FC Sensor cable to the force sensor. Make sure the red marks on sensor and cable are aligned.</p> <p> Note</p> <p>Secure the sensor cable to the robot arm or stationary. Secure with dress pack or use cable straps.</p>	 <p>xx2400001391</p>
5	<p>Insert the EtherCat FC floor cable through the cable grommet on the controller.</p>	 <p>xx2200002163</p>
6	<p>Connect the EtherCAT FC Sensor cable to the EtherCat FC floor cable (A).</p>	 <p>xx2400001394</p>
7	<p>Connect the EtherCat FC floor cable (B) to the X103 terminal block in the controller (DIN rail on cabinet door):</p> <ul style="list-style-type: none"> • red: 24V • black: 0V 	

Continues on next page

3 Installation and commissioning

3.7.20 Installing Force Control

Continued

	Action	Note/Illustration
8	<p>Connect the EtherCat FC floor cable (C) to the controller:</p> <ul style="list-style-type: none"> • If no ADUs: Connect (C) to T4.X4 on the main drive unit. • If ADUs: Connect (C) to .X4 on the last additional drive unit in the chain. 	 <p>xx2400001408</p> <p>xx2400001409</p>
9	<p>Connect the EtherCat FC floor cable shield/screen wire (D) to the door frame using an M5 screw and a fasttite.</p>	
10	<p>Close the door.</p>	<p><i>Closing the door on page 230.</i></p>
11	<p>Perform software installation and configuration.</p>	<p>See <i>Application manual - MultiMove 3HAC089689-001</i>.</p>
12	<p>Perform the function tests to verify that the safety features work properly, see Function tests on page 217.</p>	

3.7.21 Installing BullsEye and Torch Service Center

Overview

This manual only describes how to connect Bulls Eye and Torch Service Center to the OmniCore controller.

For information about spare parts, installation and software setup, see *Application manual - BullsEye* and *Application manual - Torch services*.


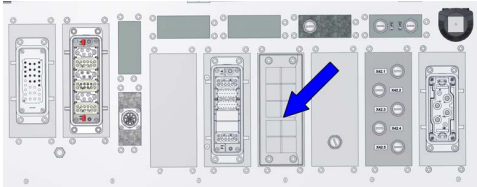
Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	
Document	Article number	Note
<i>Circuit diagram - Process Options Torch Equipment</i>	3HEA802382-001	

Installing BullsEye and Torch Service Center

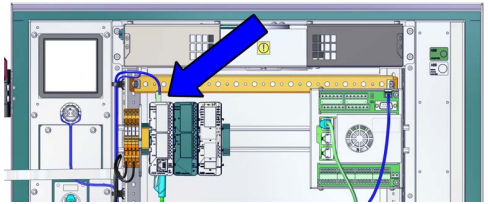
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	Mount the BullsEye and the Torch Service Center.	See <i>Application manual - BullsEye</i> and <i>Application manual - Torch services</i> .
4	Insert the cable harness from the BullsEye and Torch Service Center through the cable grommet on the controller.	 xx2200002163

Continues on next page

3 Installation and commissioning

3.7.21 Installing BullsEye and Torch Service Center

Continued

	Action	Note/Illustration
5	Connect the cable harness to the I/O unit (DIN rail on cabinet door). See circuit diagram for detailed instructions.	 xx2300001818 The installation of the BullsEye is described in <i>Circuit diagram - Process Options Torch Equipment</i> , 3HEA802382-001.
6	Close the door.	Closing the door on page 230.
7	Perform software installation and configuration.	See <i>Application manual - BullsEye</i> and <i>Application manual - Torch services</i> .
8	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	When the BullsEye is correctly wired, the LED on the I/O board corresponding to the input should be illuminated only when the beam is broken.

3.8 Installing external devices

General



WARNING

Only electrical equipment operating within a rated voltage range of 0 to 24 V DC is allowed on the door of the controller.

Available current supplied to or from this equipment must not exceed 8 A under any condition of load, including short circuit.

3 Installation and commissioning

3.9 Initial test before commissioning

3.9 Initial test before commissioning

Protective earth

Before supplying power to the robot and commissioning, verify that the cabinet is connected to protective earth according to [Connecting incoming mains and protective earth to the controller on page 93](#).

Function tests

Before commissioning, perform the function tests in section [Function tests on page 217](#) to verify that the safety features work properly.

Jogging

Before commissioning, individually jog each mechanical unit to ensure proper installation. Perform the jog test on the manipulator last.

4 Maintenance

4.1 Introduction to maintenance

Structure of this chapter

This chapter describes all maintenance activities recommended for the OmniCore V250XT Type B.

It is based on the maintenance schedule located at the beginning of the chapter. The schedule contains information about required maintenance activities including intervals and refers to procedures for the activities.

Each procedure contains all the information required to perform the activity, which is required tools and materials.

Safety information

Read chapter [Safety on page 15](#) before commencing any service work.

Before maintenance



Note

If the controller is connected to power, always make sure that the controller is connected to protective earth before starting any maintenance work.



WARNING

Wait at least three minutes after powering off the controller before opening it and at least fifteen minutes until all LED indicators are off before replacing modules. Allow the surfaces to cool down before maintenance or repair.



CAUTION

Before commencing service work on a controller in a MultiMove installation, ensure that the main power has been switched off for all MultiMove controllers. When switching off the power to the controllers, turn off the main controller first.

During maintenance



CAUTION

During maintenance inside the controller, beware of sharp corners on the internal fan located on the door.

After maintenance

After any maintenance work, function tests must be conducted with all personnel outside the safeguarded space in Manual Reduced Speed mode. See [Function tests on page 217](#).

Continues on next page

4 Maintenance

4.1 Introduction to maintenance

Continued

For MultiMove, the mechanical units shall be jogged one at a time to ensure that the right mechanical units have been connected to corresponding controller and can be properly selected.

4.2 Maintenance schedule for the OmniCore controller

General

The controller must be maintained at regular intervals to ensure its function. The activities and intervals are described in this section.

Activities and intervals

Equipment	Maintenance activity	Interval	Detailed in section:
Complete controller	Inspection	12 months ⁱ	Inspecting the OmniCore V250XT Type B controller on page 204
Air filter	Cleaning		Cleaning the air filters on page 205
Air channels, heat exchanger	Cleaning		Cleaning the heat exchanger air channels on page 209
Air filter	Replacement	24 months	Replacement of air filter on page 214
Air filter, heat exchanger	Replacement	24 months	Replacing the air filter, Heat exchanger on page 366
System fans	Inspection	6 months ⁱ	Inspecting the OmniCore V250XT Type B controller on page 204
Control cabinet	Cleaning		Cleaning of the controller cabinet on page 211
FlexPendant	Cleaning	When needed	Cleaning the FlexPendant on page 212
Emergency stop (FlexPendant)	Function test	12 months	Function test of emergency stop on page 217
Manual, auto and manual full speed mode with FlexPendant	Function test	12 months	Function test of manual, auto, and manual full speed mode with FlexPendant on page 218
Enabling device	Function test	12 months	Function test of three-position enabling device on page 219
Auto stop (tested if used)	Function test	12 months	Function test of Automatic Stop on page 221
General stop (tested if used)	Function test	12 months	Function test of General Stop on page 222
External emergency stop (tested if used)	Function test	12 months	Function test of external emergency stop on page 223
ESTOP_STATUS output (tested if used)	Function test	12 months	Function test of ESTOP_STATUS output on page 224
Reduced speed control	Function test	During commissioning	Function test of reduced speed control on page 225.

ⁱ The interval depends on the working environment of the equipment: a cleaner environment may extend the maintenance interval and vice versa.

Function test after replacement of component

After replacing a component in the controller, the function tests should be performed. See [Function tests on page 217](#).



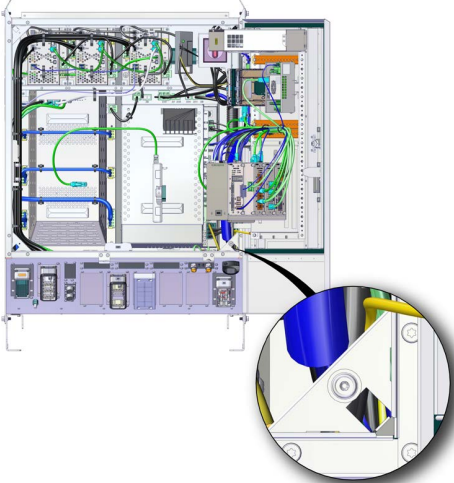
4 Maintenance

4.3.1 Inspection of controller

4.3 Inspection activities

4.3.1 Inspection of controller

Inspecting the OmniCore V250XT Type B controller

	Action	Note/illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Inspect all sealing joints and cable glands to make sure they are airtight in order to prevent dust and dirt from penetrating into the controller cabinet.	
4	Inspect connectors and cabling to make sure they are securely fastened and cabling not damaged.	
5	Inspect the fans and ventilation holes to make sure they are clean.	
6	After inspection: Temporarily turn the power supply on. Inspect the fans to make sure they function correctly. Switch the power off.	

4.4 Cleaning activities

4.4.1 Cleaning the air filters

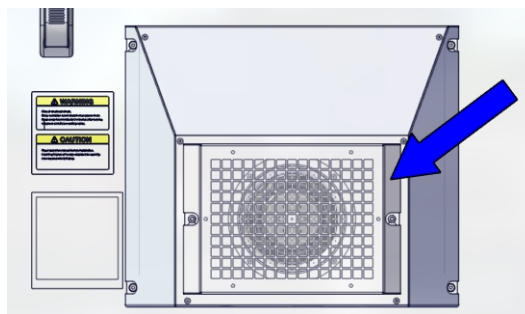
Location

The air filter for the external fans is located as shown in the illustration below.



xx2200001484

For option 3004-2 Max 52deg, the air filter is located on the front of the door:



xx2500000003

Required equipment

Equipment	Note
Cleaning agent	Water 30-40 °C with cleansing liquid or detergent.
Compressed air	

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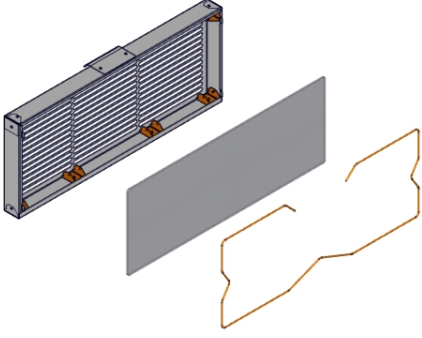
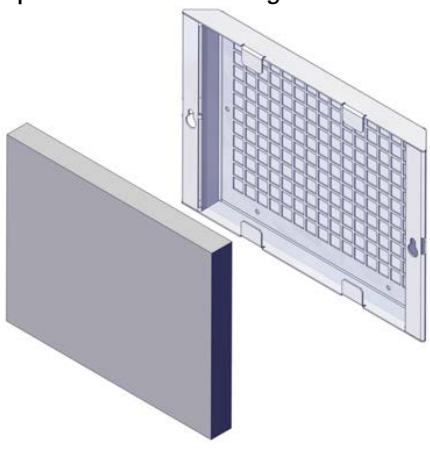

4 Maintenance

4.4.1 Cleaning the air filters

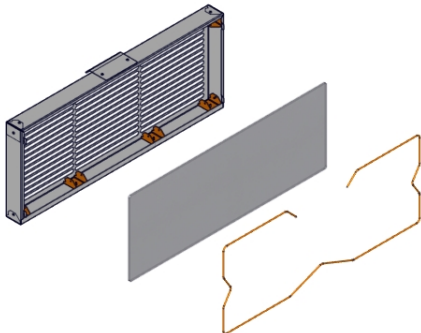
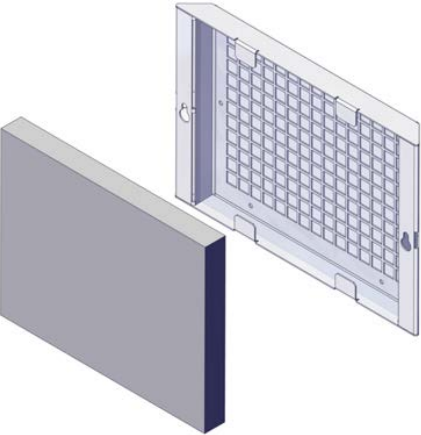
Continued

Cleaning the fine filter (polymeric filter)

The procedure below details how to clean the fine filter, that is option *3005-2 Moist dust filter*.

	Action	Note/Illustration
1	Remove the air filter unit.	See Replacing the air filter on page 362 . For option <i>3004-2 Max 52deg</i> , see Replacing the air filter, Heat exchanger on page 366 .
2	Remove the polymeric filter element.	External fans:  xx2200001827 Option <i>3004-2 Max 52deg</i> :  xx2500000070
3	Clean the filter three or four times.	
4	Allow the filter to dry in one of these ways: <ul style="list-style-type: none">• Lying flat on a flat surface• Blow with compressed air in opposite direction of filter airflow.	 Note Do not wring the filter to press out water.

Continues on next page

	Action	Note/Illustration
5	Insert the polymeric filter element to the filter. For external fans, secure with the metallic line.	<p>External fans:</p>  <p>xx2200001827</p> <p>Option 3004-2 Max 52deg:</p>  <p>xx2500000070</p>
6	Refit the air filter unit to the cabinet.	<p>See Replacing the air filter on page 362. For option 3004-2 Max 52deg, see Replacing the air filter, Heat exchanger on page 366.</p>

Cleaning the coarse filter (metal mesh)

The procedure below details how to clean the coarse filter, that is option 3005-1 *Moist particle filter*.



Note

The coarse filter cannot be separated from the filter assembly.

	Action	Note/Illustration
1	Remove the air filter unit.	<p>See Replacing the air filter on page 362. For option 3004-2 Max 52deg, see Replacing the air filter, Heat exchanger on page 366.</p>
2	Clean the metal mesh filter with compressed air.	

Continues on next page

4 Maintenance

4.4.1 Cleaning the air filters

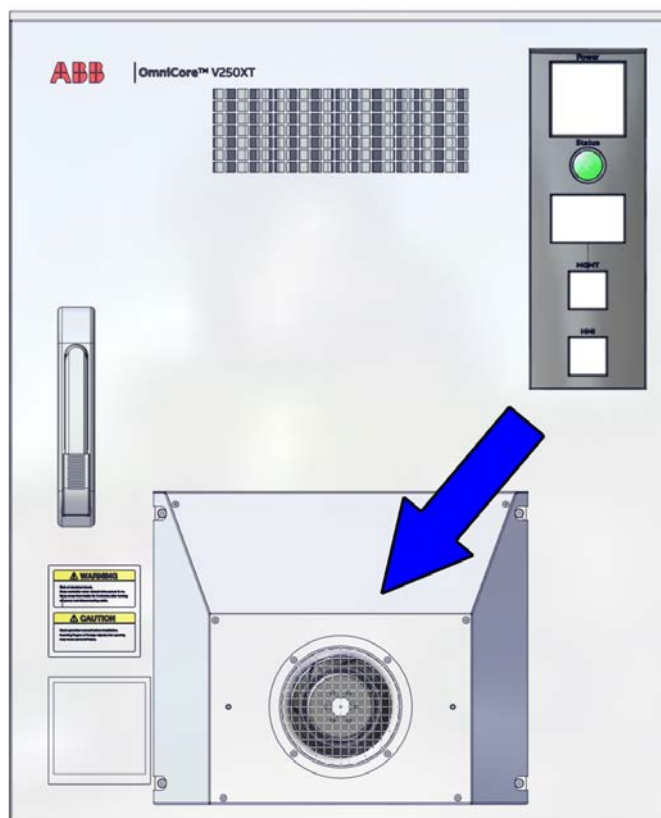
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	Action	Note/Illustration
3	Refit the air filter unit to the cabinet.	See Replacing the air filter on page 362 . For option 3004-2 Max 52deg, see Replacing the air filter, Heat exchanger on page 366 .

4.4.2 Cleaning the heat exchanger air channels

Location

The heat exchanger unit is located as shown in the illustration below.



xx2400001808

Required equipment

Equipment, etc.	Note
Compressed air	
Vacuum cleaner	ESD protected

Clean the heat exchanger air channels

This section describes how to clean the heat exchanger channels, option 3004-2 Max 52deg.

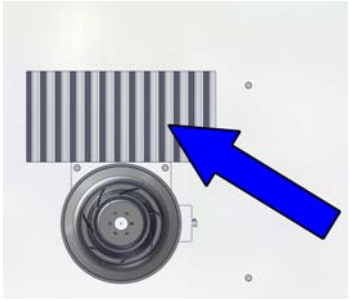
	Action	Note/Illustration
1	Remove the heat exchanger fan housing.	See Replacing the heat exchanger fan on page 251 .

Continues on next page

4 Maintenance

4.4.2 Cleaning the heat exchanger air channels

Continued

	Action	Note/Illustration
2	Carefully clean the heat exchanger channels with a vacuum cleaner or compressed air if necessary.	 xx2400001809

Cleaning considerations

This section specifies some special considerations when cleaning the controller.

- Always use ESD protection.
- Always use cleaning equipment as specified above. Any other cleaning equipment may shorten the life of paint work, rust inhibitors, signs, or labels.
- Always make sure that all protective covers are fitted to the controller before cleaning.
- Never remove any covers or other protective devices when cleaning the outside of the controller.
- Never use compressed air or spray with a high pressure cleaner.
- Never leave the door open when cleaning the exterior.

4.4.3 Cleaning of the controller cabinet

Required equipment

Equipment, etc.	Note
Vacuum cleaner	ESD protected

Internal cleaning

	Action	Note/Illustration
1	Clean the cabinet interior with a vacuum cleaner if necessary.	
2	The control module is equipped with a brake resistor bleeder, it is important that it is clean. The heat exchanger is located on the rear of the controller.	If required, remove the brake resistor bleeder before cleaning as detailed in the section, Replacing the brake resistor bleeder on page 368 .
3	Remove the drive module fans and use compressed air to clean: <ul style="list-style-type: none"> the fans the air channels the drive unit heat sinks. 	How to remove the fans is detailed in section, Replacing the fans on page 234 .

Cleaning considerations

This section specifies some special considerations when cleaning the controller.

- Always use ESD protection.
- Always use cleaning equipment as specified above. Any other cleaning equipment may shorten the life of paint work, rust inhibitors, signs, or labels.
- Always make sure that all protective covers are fitted to the controller before cleaning.
- Never remove any covers or other protective devices when cleaning the outside of the controller.
- Never use compressed air or spray with a high pressure cleaner.
- Never leave the door open when cleaning the exterior.

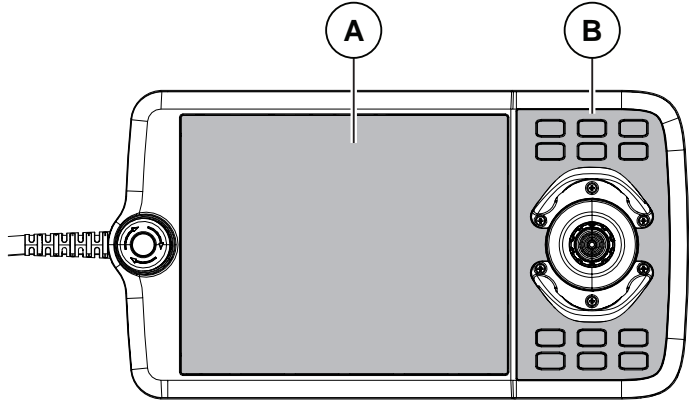
4 Maintenance

4.4.4 Cleaning the FlexPendant

4.4.4 Cleaning the FlexPendant

Location

The surfaces to clean are shown in the illustration below.



xx1800000128

A	Touch screen
B	Hard buttons

Required equipment

Equipment, etc.	Note
Soft cloth	ESD protected
Water/Mild cleaning agent	

Clean the touch screen

This section describes how to clean the touch screen.

	Action	Info/Illustration
1	Lock the screen.	
2	It is safe to clean the FlexPendant when the Lock screen appears.	
3	Clean the touch screen and hardware buttons using a soft cloth and water or a mild cleaning agent.	
4	Unlock the screen, by tapping the buttons.	

Cleaning considerations

The section below specifies some special considerations when cleaning the FlexPendant:

- Use ESD Protection
- Use cleaning equipment as specified above. Any other cleaning equipment may shorten the life time of the touch screen.
- Check that all protective covers are fitted to the device before cleaning.
- Make sure that no foreign objects or liquids can penetrate into the device.

Continues on next page

- Do not remove any covers before cleaning the FlexPendant.
- Do not spray with a high pressure cleaner.
- Do not clean the device, operating panel and operating elements with compressed air, solvents, scouring agent or scrubbing sponges.

4 Maintenance

4.5.1 Replacement of air filter

4.5 Changing/replacing activities

4.5.1 Replacement of air filter

Location

The air filter unit is located as shown in the illustration below.




xx2200001484

Required equipment

Equipment	Note
Air filter	
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.	These procedures include references to the tools required.


Removing the air filter

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

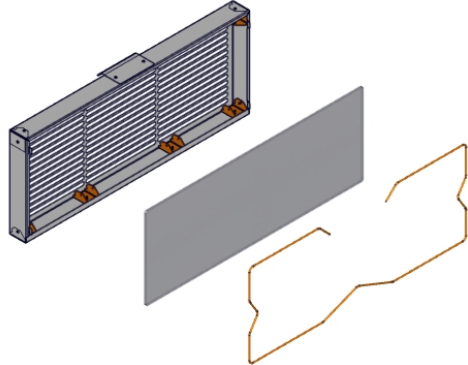
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Removing the air filter

	Action	Note/Illustration
1	Remove the air filter unit.	 xx2200001773

Removing the polymeric filter element

The procedure below details how to remove the polymeric filter element (option 3005-2 *Moist dust filter*).

	Action	Note/Illustration
1	Take out the polymeric filter element from the filter.	 xx2200001827

Continues on next page

4 Maintenance

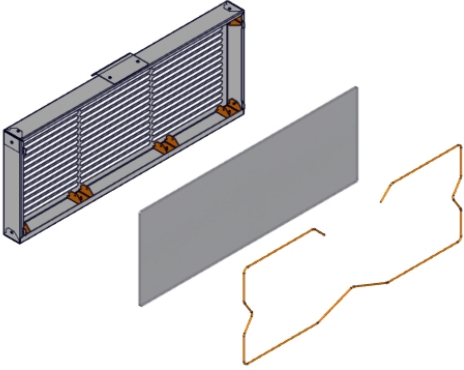
4.5.1 Replacement of air filter

Continued


Refitting the air filter

Refitting the polymeric filter element

The procedure below details how to refit the polymeric filter element (option 3005-2 *Moist dust filter*).

	Action	Note/Illustration
1	Insert the polymeric filter element to the filter and secure with the metallic line.	 xx2200001827

Refitting the air filter

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Refit the air filter unit to the cabinet.	

Concluding procedure

	Action	Note/Illustration
1	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

4.6 Function tests

4.6.1 Function test of emergency stop

Overview

Validate the function of the FlexPendant emergency stop device.



Note

Also perform the test for any additional emergency stop devices.



Note

For MultiMove installations, this test shall be performed on the main controller.

Performing the function test

	Action	Note
1	Make a visual inspection of the emergency stop device to make sure it is not physically damaged.	If any damage is found on the emergency stop device, it must be replaced.
2	Pull and rotate the emergency stop device clockwise to verify that it is not pressed in.	
3	Power on the robot.	
4	Press the emergency stop device on the FlexPendant. Note If the event message 20223 Emergency stop conflict appears in the event log, or the event message 10013 Emergency stop state (and 90518 Safety controller Emergency stop triggered for robots prepared for collaborative applications) does not appear, then the test has failed and the root cause of the failure must be found.	The test is passed if the event message 10013 Emergency stop state appears in the event log. If either of the following happens, then the test is failed and the root cause must be found: <ul style="list-style-type: none"> • if the event message 10013 Emergency stop state does not appear • if the event message 90780 Two-channel fault in Safety Controller appears Note For robots prepared for collaborative applications, the event message 90518 Safety controller Emergency stop triggered appears by default. The message 10013 Emergency stop state is also available in the event log.
5	Release the emergency stop device to reset the emergency stop state.	

4 Maintenance

4.6.2 Function test of manual, auto, and manual full speed mode with FlexPendant

4.6.2 Function test of manual, auto, and manual full speed mode with FlexPendant

Overview


Perform this function test to change the mode on the FlexPendant using the following operation:

- **Status bar > Common Settings > Operating Mode (Auto/Manual/Man FS).**

For more detailed information, see *Operating manual - OmniCore, 3HAC065036-001*.

If additional axes are used, this test must be made for each mechanical unit.

Performing the function test

	Action	Note
1	Start the robot.	
2	Change to Manual reduced speed operating mode and Motors ON state, and then run the mechanical unit in manual mode.	This test is passed if it is possible to run the robot program in manual mode. If it is not possible to run the robot program, this test is failed and the root cause of the failure must be found.
3	Change to Manual Full Speed mode and Motors ON state, and then run the mechanical unit in manual full speed mode.  Note Manual full speed mode is not available in USA or Canada.	This test is passed if it is possible to run the robot program in manual full speed mode. If it is not possible to run the robot program, this test is failed and the root cause of the failure must be found.
4	Change to Automatic operating mode and Motors ON state, and then run the mechanical unit in auto mode.	This test is passed if it is possible to run the robot program in auto mode. If it is not possible to run the robot program, this test is failed and the root cause of the failure must be found.

MultiMove

For MultiMove, this test must be made for each mechanical unit and manipulator.

- 1 Test additional axes.
- 2 Test additional manipulators.
- 3 Test main manipulator.

4.6.3 Function test of three-position enabling device

**Note**

For MultiMove installations, this test shall be performed on the main controller.

Performing the function test

	Action	Note
1	Start the robot system and turn the mode switch to manual mode.	
2	Press the three-position enabling device to the middle position and then hold the enabling device in this position.	<p>This test is passed if the event message 10011 Motors ON state appears in the event log.</p> <p>If either of the following happens, then the test is failed and the root cause must be found:</p> <ul style="list-style-type: none"> • if the event message 10011 Motors ON state does not appear • if the event message 90780 Two-channel fault in Safety Controller appears
3	While still holding the three-position enabling device pressed, press the enabling device harder to the enable the device's third position.	<p>This test is passed if the event message 10012 Safety guard stop state appears in the event log.</p> <p>If either of the following happens, then the test is failed and the root cause must be found:</p> <ul style="list-style-type: none"> • if the event message 10012 Safety guard stop state does not appear • if the event message 90780 Two-channel fault in Safety Controller appears

4 Maintenance

4.6.4 Function test of safety switches

4.6.4 Function test of safety switches



Note

For MultiMove installations, this test shall be performed on the main controller.

Performing the motor function test

	Action	Note
1	Start the robot system and change the operating mode to manual.	
2	Press the three-position enabling device to the middle position and then hold the enabling device in this position.	This test is passed if the event message 10011 Motors ON state appears in the event log. If the event message 37001 Motor on activation error appears in the event log, then the test has failed and the root cause of the failure must be found.
3	Release the three-position enabling device.	This test is passed if the event message 10012 Safety guard stop state appears in the event log. If the event message 90227 Motor contact-or conflict appears in the event log, then the test has failed and the root cause of the failure must be found.

Performing the brake function test

	Action	Note
1	Start the robot system and change the operating mode to manual.	
2	Press the three-position enabling device to the middle position and then hold the enabling device in this position. While having eye contact with the manipulator, move the joystick slightly in any direction to disengage the brakes.	This test is passed if the brakes are disengaged and the manipulator can be moved. If the event message 50056 Joint collision appears in the event log, then the test has failed and the root cause of the failure must be found.
3	Release the three-position enabling device to engage the brakes.	This test is passed if the event message 10012 Safety guard stop state appears in the event log. If the event message 37101 Brake Failure appears in the event log, then the test has failed and the root cause of the failure must be found.

4.6.5 Function test of Automatic Stop



Note

For MultiMove installations, this test shall be performed on the main controller.

Performing the function test

	Action	Note
1	Start the robot system and change the operating mode to auto mode.	
2	Activate the Automatic Stop, for example by opening the connected robot cell door, which has interlock connection with Automatic Stop.	<p>The test is passed if the event message 90523 Safety Controller Protective Stop triggered appears in the event log.</p> <p>If either of the following happens, then the test is failed and the root cause must be found:</p> <ul style="list-style-type: none">• if the event message 90523 Safety Controller Protective Stop triggered does not appear• if the event message 90780 Two-channel fault in Safety Controller appears

4 Maintenance

4.6.6 Function test of General Stop

4.6.6 Function test of General Stop



Note

For MultiMove installations, this test shall be performed on the main controller.

Performing the function test

	Action	Note
1	Start the robot system.	
2	Activate the General Stop.	<p>The test is passed if the event message 90523 Safety Controller Protective Stop triggered appears in the event log.</p> <p>If either of the following happens, then the test is failed and the root cause must be found:</p> <ul style="list-style-type: none">• if the event message 90523 Safety Controller Protective Stop triggered does not appear• if the event message 90780 Two-channel fault in Safety Controller appears

4.6.7 Function test of external emergency stop

Overview

Perform this test on all external emergency stop devices.



Note

For MultiMove installations, this test shall be performed on the main controller.

Performing the function test

	Action	Note
1	Make a visual inspection of the external emergency stop device and the connection harness to make sure they are not physically damaged.	If any damage is found on the external emergency stop device or the connection harness, it must be replaced.
2	Pull and rotate the button on the external emergency stop device clockwise to verify that it is not pressed in. Note If the external emergency stop device is not controlled by a push-button, make sure to verify that it is not activated.	
3	Start the robot system.	
4	Press the emergency stop device.	The test is passed if the event message 10013 Emergency stop state appears in the event log. If the event message 90780 Two-channel fault in Safety Controller appears in the event log, or the event message 10013 Emergency stop state does not appear, then the test has failed and the root cause of the failure must be found. Note The event message 90518 Safety controller Emergency stop triggered appears by default.
5	Release the external emergency stop device to reset the external emergency stop state.	

4 Maintenance

4.6.8 Function test of ESTOP_STATUS output

4.6.8 Function test of ESTOP_STATUS output

Overview

Perform this test on the FlexPendant emergency stop device or the external emergency stop device, with the accessory device.



Note

For MultiMove installations, this test shall be performed on the main controller.

Performing the function test

	Action	Note
1	Make a visual inspection of the emergency stop device, external emergency stop device, accessory device and the connection harness to make sure they are not physically damaged.	If any damage is found, it must be replaced.
2	<p>Pull and rotate the emergency stop device clockwise to verify that it is not pressed in.</p> <div> Note</div> <p>If the external emergency stop device is not controlled by a push-button, make sure to verify that it is not activated.</p>	
3	Start the robot system.	
4	Press the emergency stop device.	<p>The test is passed if the event message 10013 Emergency stop state appears in the event log.</p> <p>If the event message 90780 Two-channel fault in Safety Controller appears in the event log, or the event message 10013 Emergency stop state does not appear, then the test has failed and the root cause of the failure must be found.</p> <div> Note</div> <p>The event message 90518 Safety controller Emergency stop triggered appears by default.</p>
5	Make sure that the accessory device is in emergency stop status.	
6	Release the emergency stop device or the external emergency stop device to reset the emergency stop state.	
7	Make sure that the accessory device is not in emergency stop status any more and can be reset.	


4.6.9 Function test of reduced speed control



Note

For MultiMove, this test must be made for each mechanical unit and manipulator.

Performing the function test

	Action	Note
1	Start the robot system and change the operating mode to manual.	
2	Create a test program where the robot moves along a known distance with a programmed speed higher than 250 mm/s.	The distance and speed must be adapted to the current installation and robot model.
3	Start the program in manual mode and measure the time it takes for the robot to travel the distance.  Tip To get accurate results, use sensors or I/O signals to measure the time.	This test is passed if the speed of the robot does not exceed 250 mm/s, otherwise the test is failed and the root cause of the failure must be found.

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5 Repair

5.1 Introduction to repair

Structure of this chapter

This chapter describes all repair activities recommended for the OmniCore V250XT Type B and any external unit.

It is made up of separate procedures, each describing a specific repair activity. Each procedure contains all the information required to perform the activity, for example spare parts numbers, required special tools, and materials.

All procedures assume that the controller is easy to access from all sides and that no additional covers or equipment are fitted.



WARNING

Repair activities not described in this chapter must only be carried out by ABB. Otherwise damage to the mechanics and electronics may occur.

Required equipment

The details of the equipment required to perform a specific repair activity are listed in the respective procedures.

Safety information

Read chapter [Safety on page 15](#) before commencing any service work.



WARNING

Wait at least three minutes after powering off the controller before opening it and at least fifteen minutes until all LED indicators are off before replacing modules. Allow the surfaces to cool down before maintenance or repair.



CAUTION

Before commencing service work on a controller in a MultiMove installation, ensure that the main power has been switched off for all MultiMove controllers. When switching off the power to the controllers, turn off the main controller first.



CAUTION

During maintenance inside the controller, beware of sharp corners on the internal fan located on the door.

Continues on next page

5 Repair

5.1 Introduction to repair

Continued



Note

When replacing a part on the OmniCore V250XT Type B, report to your local ABB the serial number, the article number, and the revision of both the replaced unit and the replacement unit.

This is particularly important for safety equipment to maintain the safety integrity of the installation.

5.2 Replacement of controller parts

5.2.1 Opening the robot controller

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents


Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Opening the door

Preparations

	Action	Info/illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Opening the door

	Action	Info/illustration
1	Insert the key to the door and turn it anti-clockwise.	
2	Pull out the handle and turn it anti-clockwise.	
3	Pull out the door with the handle.	
4	 Tip Use the door stop to lock the door position before maintenance is started.	

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5 Repair

5.2.1 Opening the robot controller
Continued



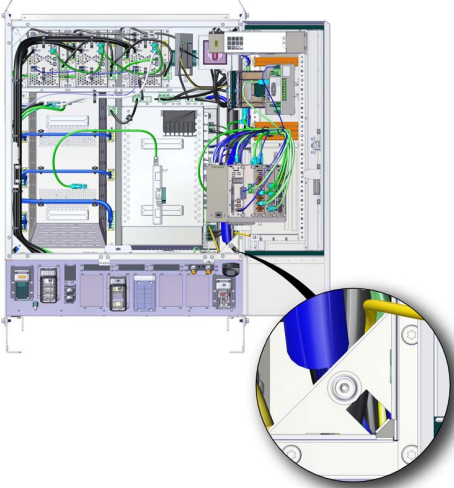
Closing the door

Closing the door

	Action	Info/illustration
1	If door stop has been used during main-tenance, place the door stop in its origi-nal position.	
2	Push the door back.	
3	Turn the handle clockwise and push it back into the lock.	
4	Turn the key back and take it out.	


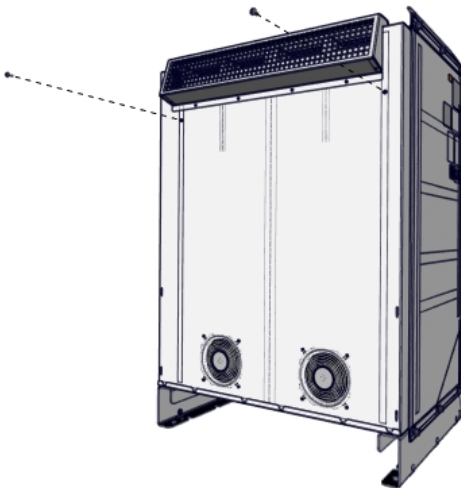
Removing the controller covers

Preparations

	Action	Info/illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532


Continues on next page

Removing the rear cover

	Action	Info/illustration
1	Lift off the air filter cover plate.	 xx2200001773
2	Remove the screws.	 xx2200001062
3	Remove the rear cover.	

Refitting the controller covers


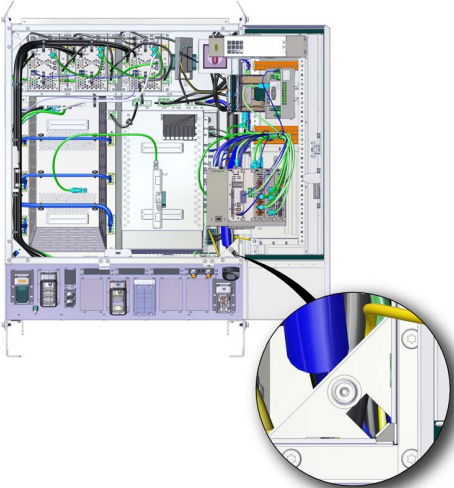
Preparations

	Action	Info/illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

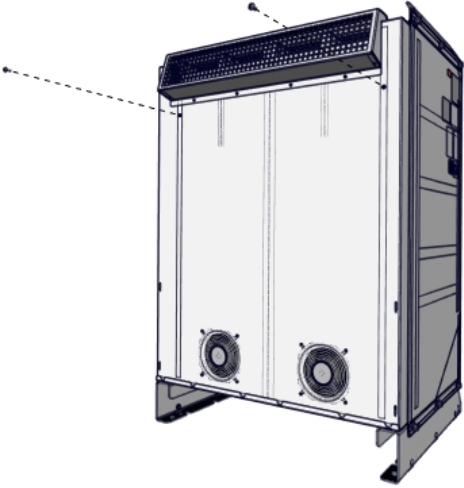
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5 Repair

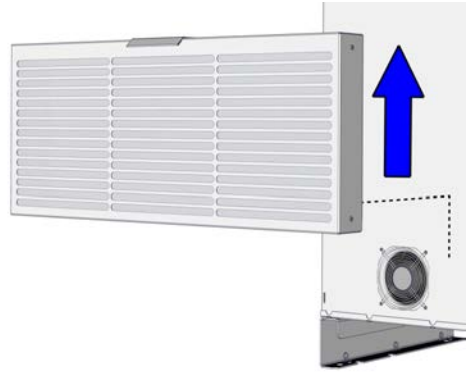
5.2.1 Opening the robot controller
Continued

Action	Info/illustration
<div>2</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>

Refitting the rear cover

Action	Info/illustration
<div>1</div> <div>Refit the the rear cover.</div>	
<div>2</div> <div>Secure it with the screws.</div>	<div></div> <div>xx2200001062</div>

Continues on next page

	Action	Info/illustration
3	Refit the air filter cover plate.	 xx2200001773

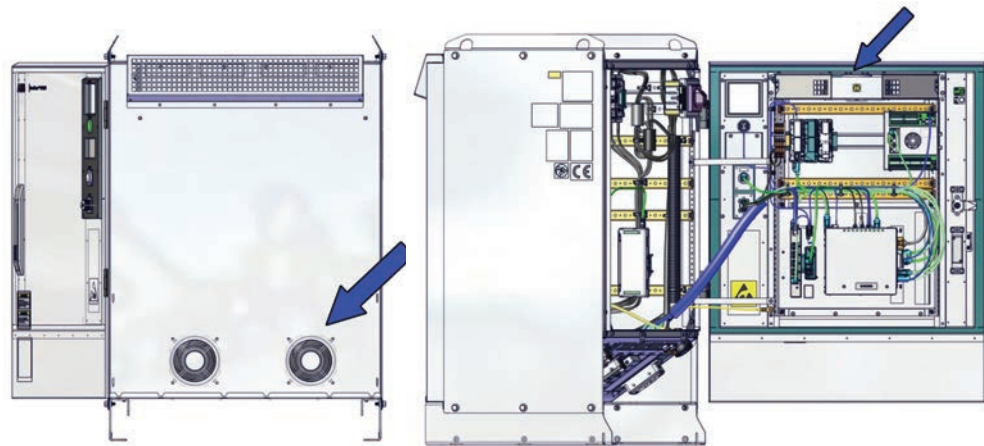
5 Repair

5.2.2 Replacing the fans

5.2.2 Replacing the fans

Location

The illustration shows the location of the fans in the controller.



xx2400000282

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Fan unit	3HAC082805-001	External fan
Fan unit	3HAC083027-001	Internal fan

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

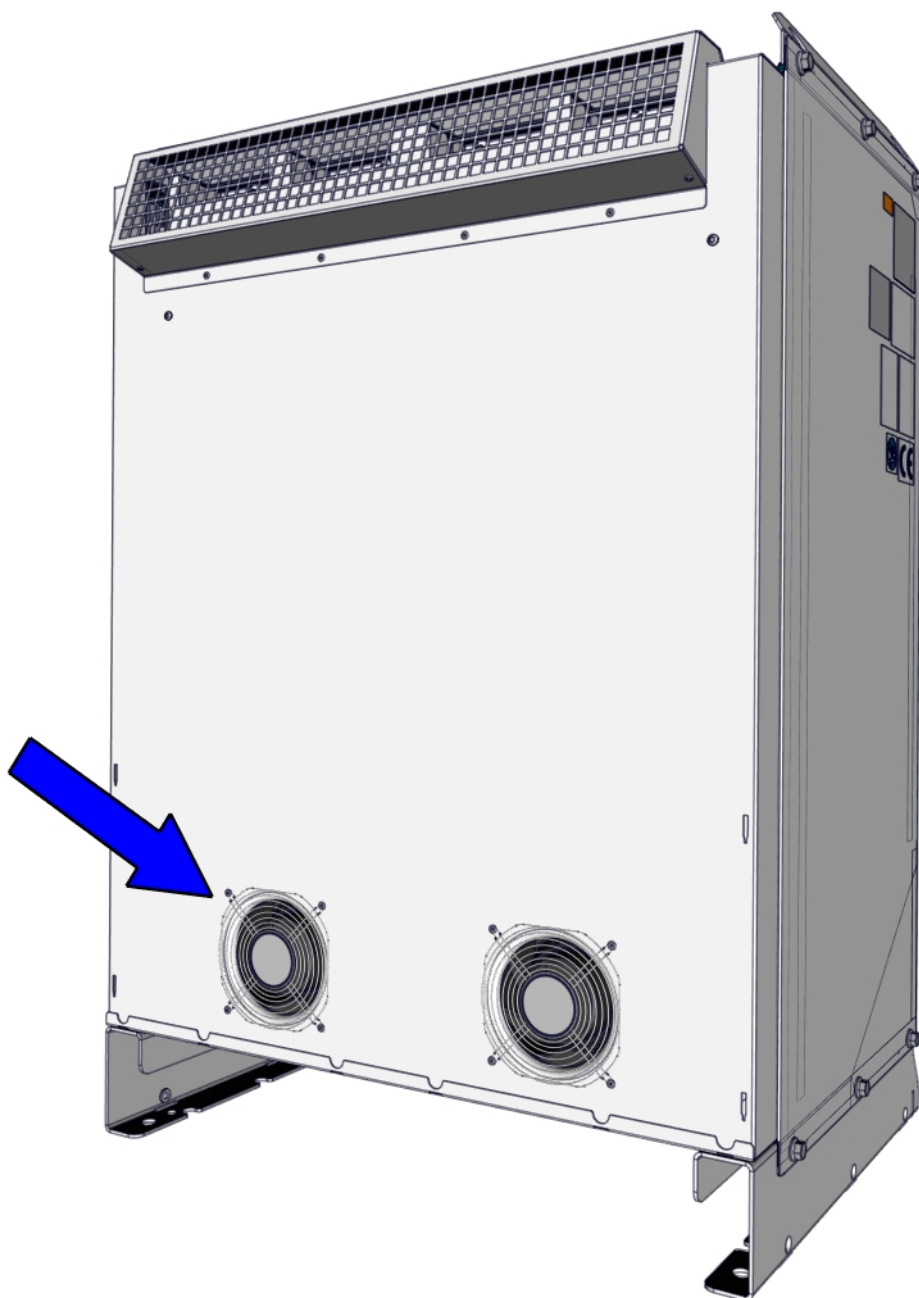
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5.2.2.1 Replacing the external fans

5.2.2.1.1 Replacing the external fans

Location

The illustration shows the location of the external fan in the controller.



xx2200001778



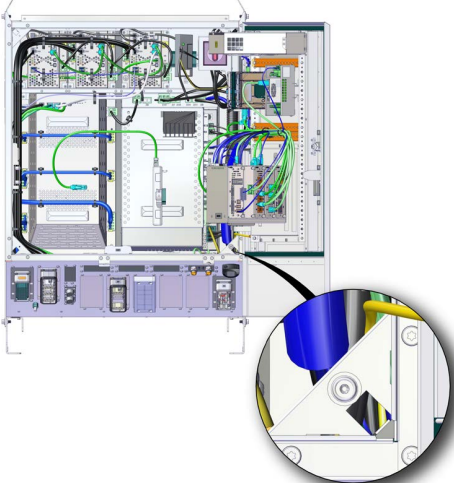
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5 Repair

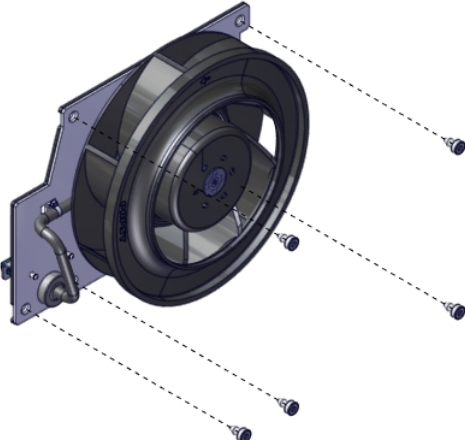
5.2.2.1.1 Replacing the external fans
Continued

Removing the external fans

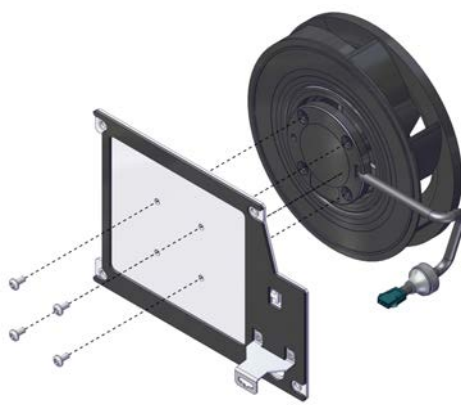
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Remove the rear cover of the controller.	Removing the rear cover on page 231 .

Removing the external fans



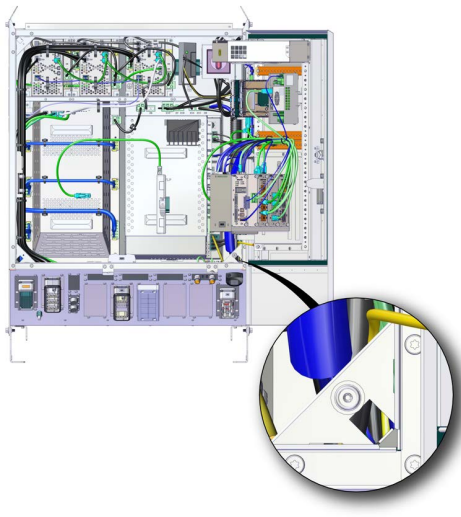
	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	
2	Remove the fan bracket screws.	 xx2200001063
3	Take out the fan bracket and the fan.	

Continues on next page

	Action	Note/Illustration
4	Remove the cable ties and the screws that hold the fan to the bracket.	 <p>xx2200001064</p>

Refitting the external fans

Refitting the external fans

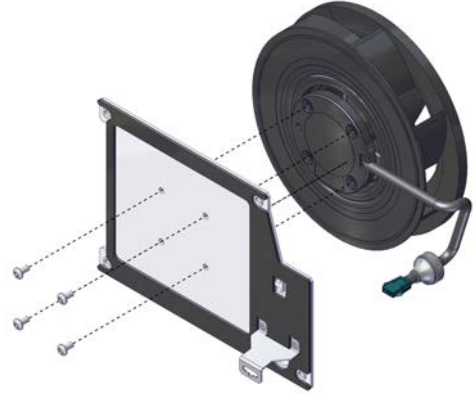
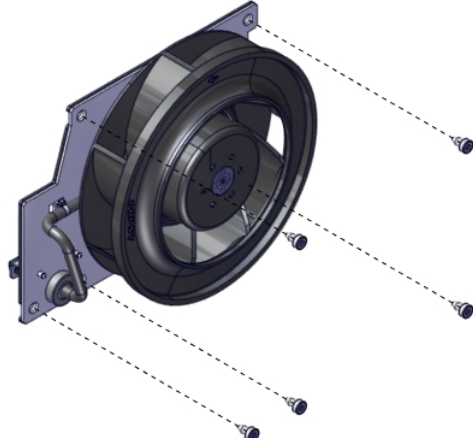
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  <p>xx2400001532</p>

Continues on next page

5 Repair

5.2.2.1.1 Replacing the external fans

Continued

	Action	Note/Illustration
3	Place the external fan in the bracket and secure it with the screws and cable ties.	 xx2200001064
4	Position the fan bracket in the controller and secure the screws.	 xx2200001063
5	Reconnect any connectors disconnected at removal.	

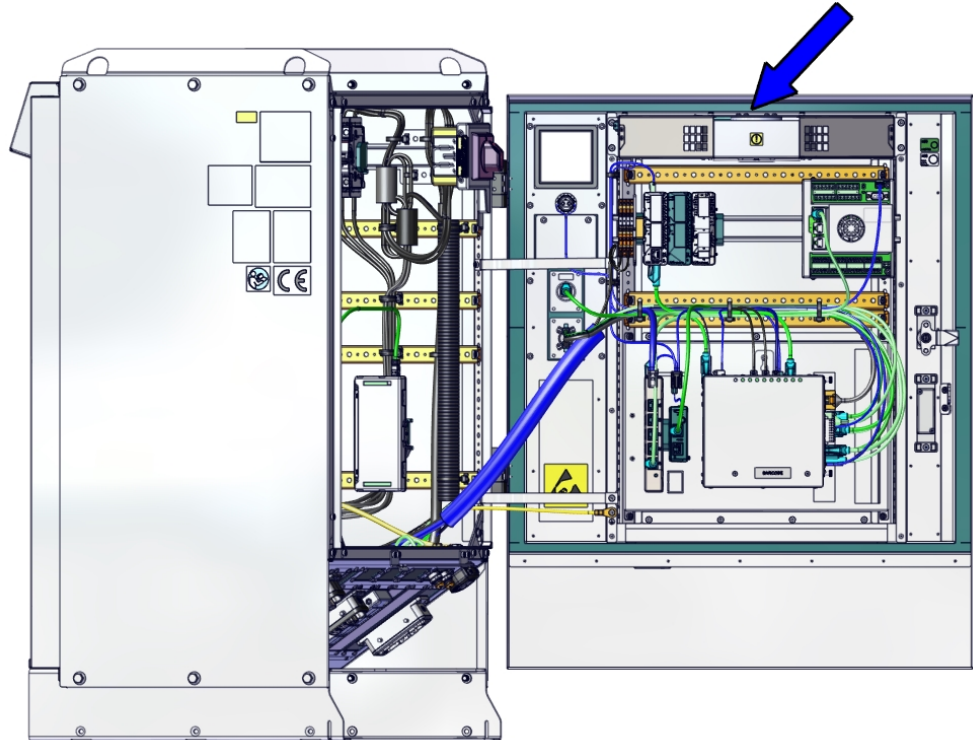
Concluding procedure

	Action	Note/Illustration
1	Refit the rear cover of the controller.	Refitting the rear cover on page 232.
2	Make sure that the filter cover plate is correctly positioned.	
3	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.2.2 Replacing the internal fan

Location


The illustration shows the location of the internal fan in the controller.



xx2300001834

Removing the internal fan


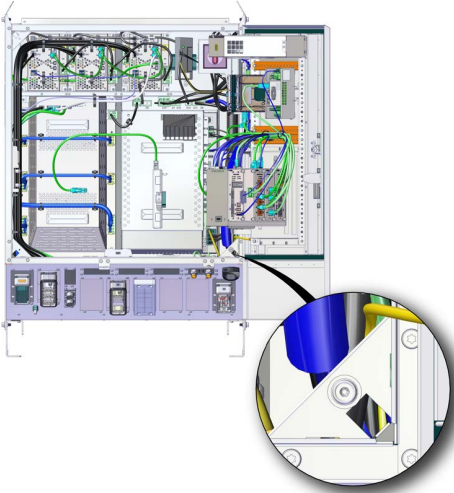
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .


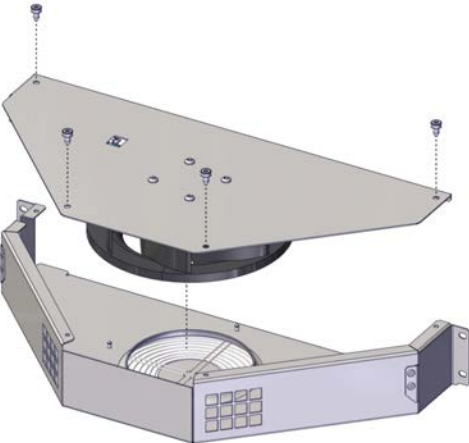
Continues on next page

5 Repair

5.2.2.2 Replacing the internal fan
Continued

Action	Note/Illustration
<div>3</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>

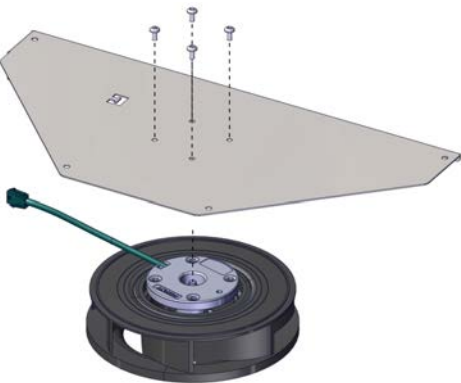
Removing the internal fan

Action	Note/Illustration
<div>1</div> <div>Disconnect all connectors from the unit to be replaced.</div>	
<div>2</div> <div>Remove the screws holding the fan assembly.</div>	<div></div> <div>xx2200001069</div>
<div>3</div> <div>Remove the fan assembly from the mounting plate.</div>	
<div>4</div> <div>Remove the screws holding the fan cover.</div>	<div></div> <div>xx2200001070</div>
<div>5</div> <div>Remove any cable ties.</div>	

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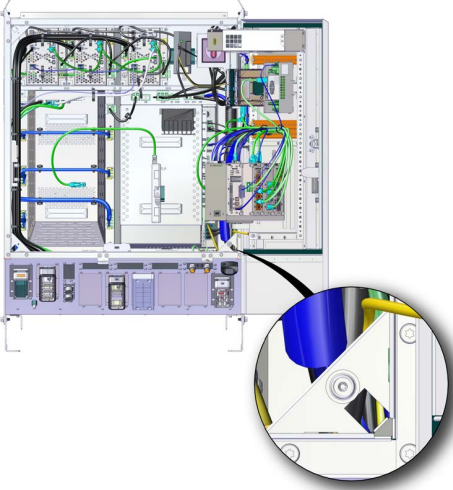
5.2.2.2 Replacing the internal fan

Continued

	Action	Note/Illustration
6	Remove the internal fan attachment screws.	 <p>xx2200001071</p>

Refitting the internal fan

Refitting the internal fan

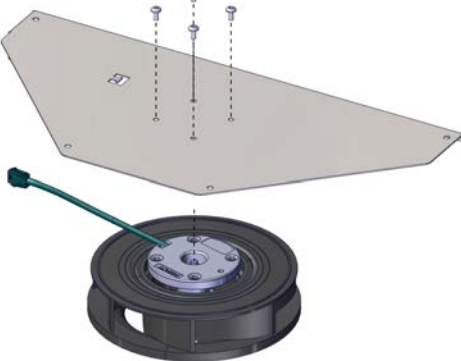
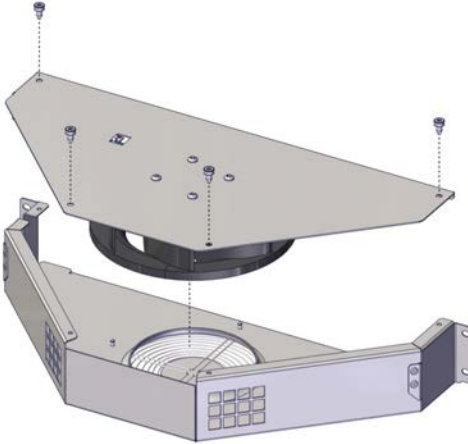

	Action	Note/Illustration
1	 <p>DANGER</p> <p>Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.</p>	
2	 <p>ELECTROSTATIC DISCHARGE (ESD)</p> <p>The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48.</p>	<p>Location of wrist strap button:</p>  <p>xx2400001532</p>

Continues on next page

5 Repair

5.2.2.2 Replacing the internal fan

Continued

	Action	Note/Illustration
3	Secure the internal fan attachment screws.	<p>Screws: Torx pan head screw M4x8 (4 pcs)</p>  <p>xx2200001071</p>
4	Refit the screws holding the fan cover.	 <p>xx2200001070</p>
5	Refit the screws holding the fan assembly.	 <p>xx2200001069</p>
6	Reconnect any connectors disconnected at removal.	
7	Secure the harness with cable ties.	

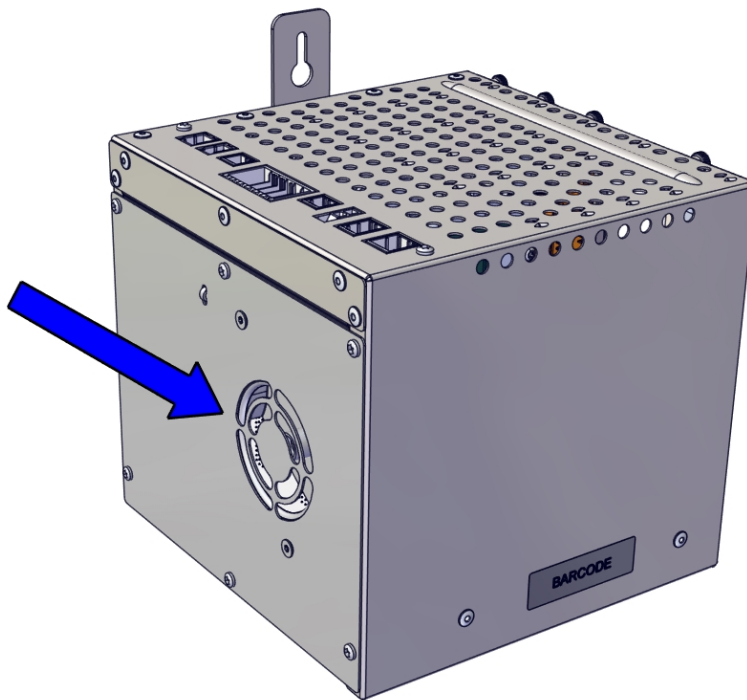
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.2.3 Replacing the main computer fan

Location

The illustration shows the location of the main computer fan in the controller.



xx2300001552

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Fan w/ contact	3HAC084390-001	Main computer fan

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Continues on next page

5 Repair

5.2.2.3 Replacing the main computer fan



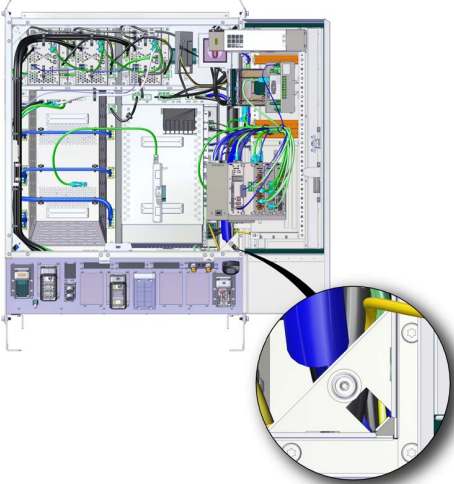
Continued

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

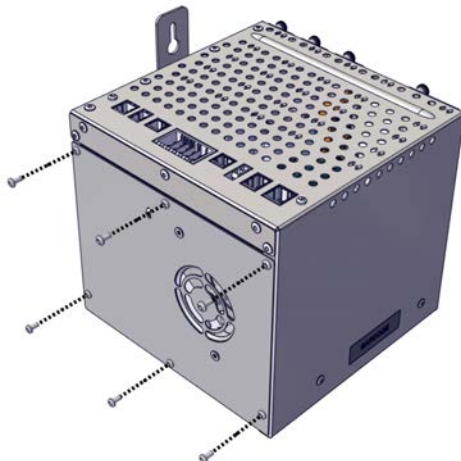
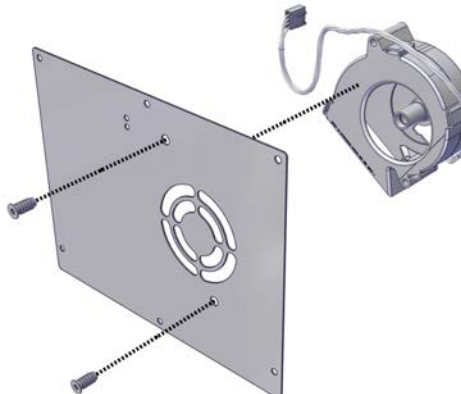
Removing the main computer fan

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	If necessary, remove the Connected Services gateway and the Ethernet switch.	Removing the Connected Services gateway on page 266 and Replacing the Ethernet switch (DSQC1035) on page 261 .


Continues on next page

Removing the main computer fan

	Action	Note/Illustration
1	Remove the screws that hold the fan bracket.	 xx2300001551
2	Remove the fan bracket from the main computer.	
3	Disconnect all connectors from the unit to be replaced.	
4	Remove any cable ties.	
5	Remove the fan from the bracket.	 xx2200001090

Refitting the main computer fan

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

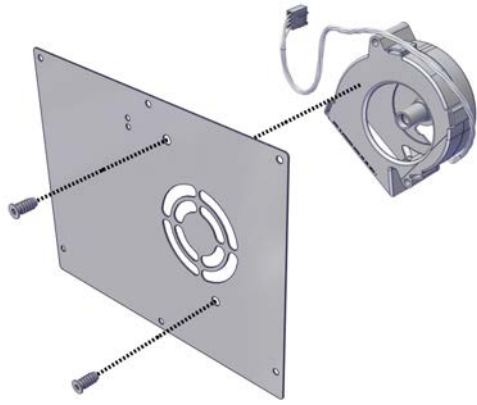
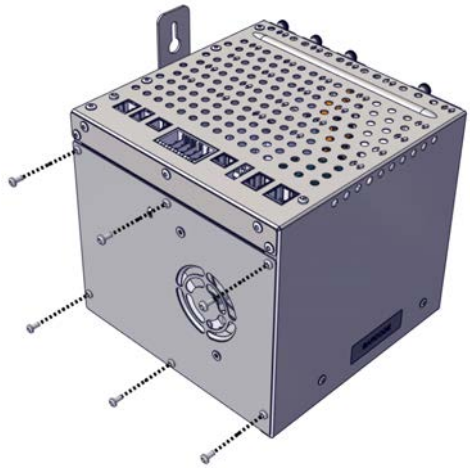
Continues on next page

5 Repair

5.2.2.3 Replacing the main computer fan

Continued

Refitting the main computer fan

	Action	Note/Illustration
1	Place the main computer fan in the bracket and secure with the screws and cable ties.	 xx2200001090 Screws: Torx T10 (2 pcs) Tightening torque: 0.7 Nm
2	Reconnect any connectors disconnected at removal.	
3	Refit the fan bracket in the main computer and secure the screws.	 xx2300001551 Screws: Torx T10 (6 pcs) Tightening torque: 0.7 Nm

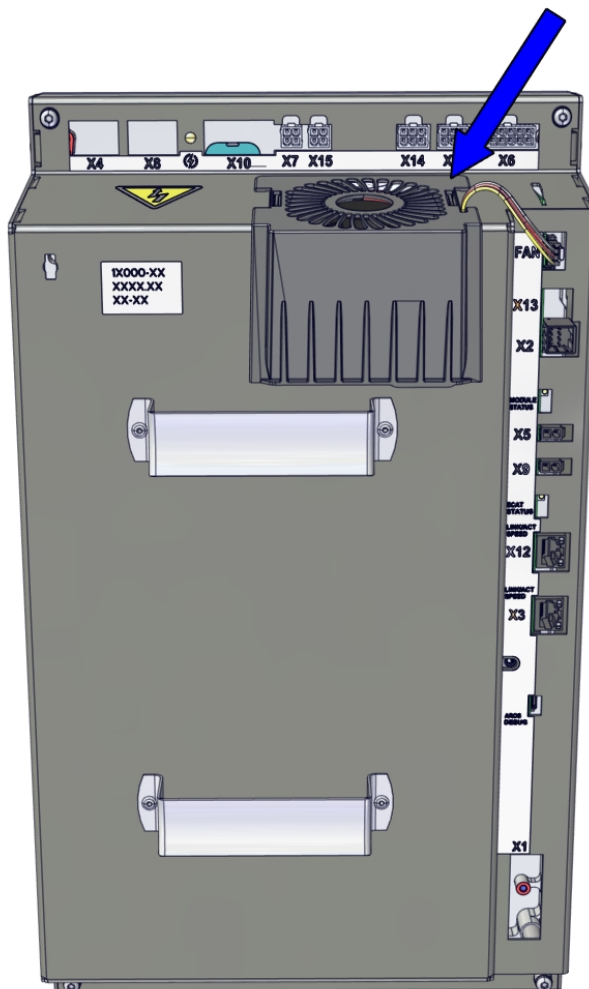
Concluding procedure

	Action	Note/Illustration
1	If necessary, refit the Connected Services gateway.	Refitting the Connected Services gateway on page 270.
2	Close the door.	Closing the door on page 230.
3	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.2.4 Replacing the power unit fan

Location

The illustration shows the location of the power unit computer fan in the controller.



xx2100002281

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Fan with connector	3HAC081496-001	Power unit fan

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5 Repair

5.2.2.4 Replacing the power unit fan

Continued

Required tools and equipment



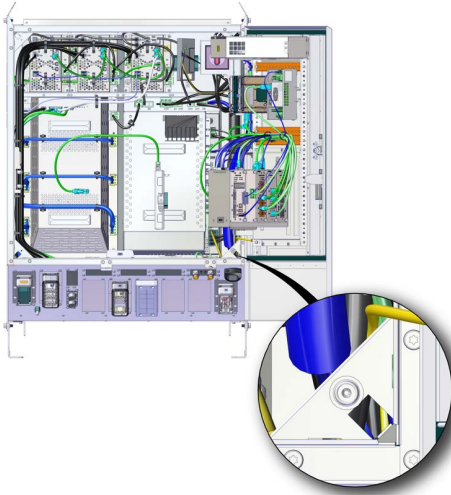
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Removing the power unit fan

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	Verify that the LED High voltage warning is not lit.	LEDs on page 508 .



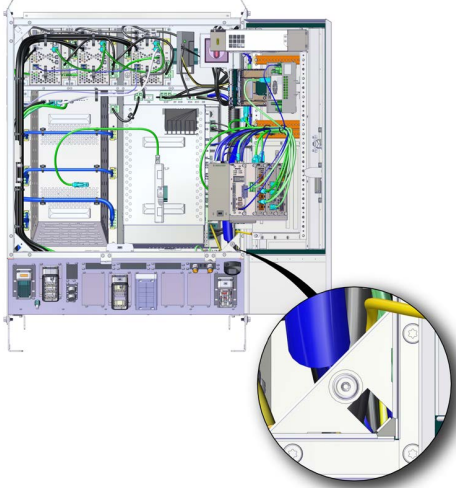
Continues on next page

Removing the power unit fan

	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	
2	Lift the edge of the bracket and pull the fan assembly carefully out from the power unit.	
3	Take out the fan from the bracket.	

Refitting the power unit fan

Refitting the power unit fan

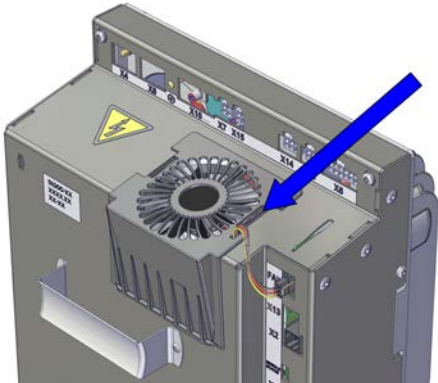

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Place the power unit fan in the bracket.	

Continues on next page

5 Repair

5.2.2.4 Replacing the power unit fan

Continued

	Action	Note/Illustration
4	Insert the fan assembly in the slot on the power unit.	<div></div> <div>xx2100002282</div> <div> CAUTION</div> <div>Sharp edges. Make sure the cables are not damaged.</div>
5	Reconnect any connectors disconnected at removal.	

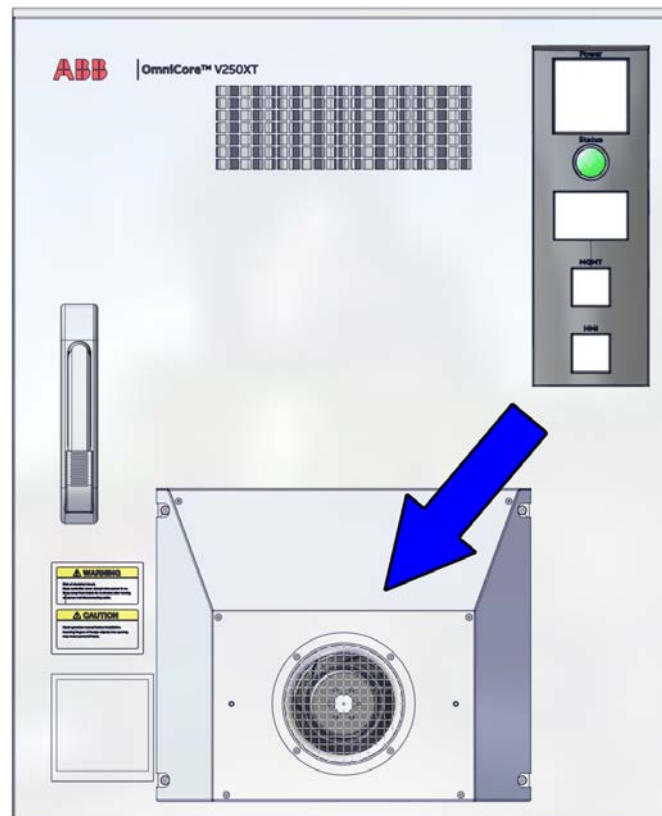
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.2.5 Replacing the heat exchanger fan

Location

The illustration shows the location of the heat exchanger fan, option *3004-2 Max 52deg*, in the controller.



xx2400001808

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Fan unit	3HAC082805-001	Option <i>3004-2 Max 52deg</i>
Heat exchanger cooling harness	3HAC090851-001	Option <i>3004-2 Max 52deg</i>

Continues on next page

5 Repair

5.2.2.5 Replacing the heat exchanger fan

Continued

Required tools and equipment



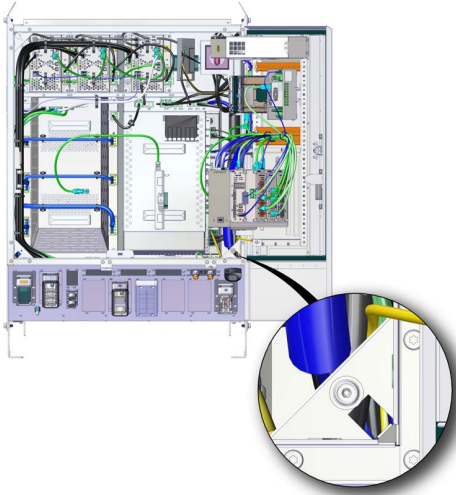
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

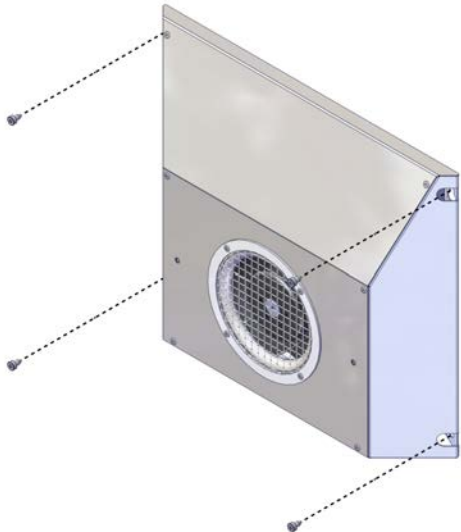

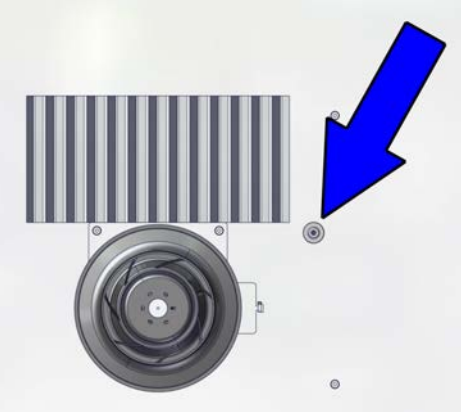
Removing the heat exchanger fan

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

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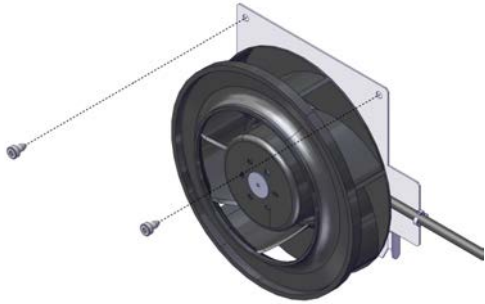
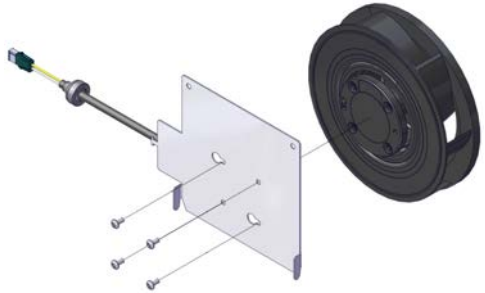
Removing the heat exchanger fan

	Action	Note/Illustration
1	Remove the screws that hold the fan housing.	 <p>xx2400001804</p> <p> Tip</p> <p>The housing can be removed without fully removing the upper screws. Simply loosening them is sufficient.</p>
2	Lift and remove the fan housing.	
3	Disconnect all connectors from the unit to be replaced.	
4	Pull out the fan cable through the cable grommet.	 <p>xx2400001809</p>

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5 Repair

5.2.2.5 Replacing the heat exchanger fan
Continued


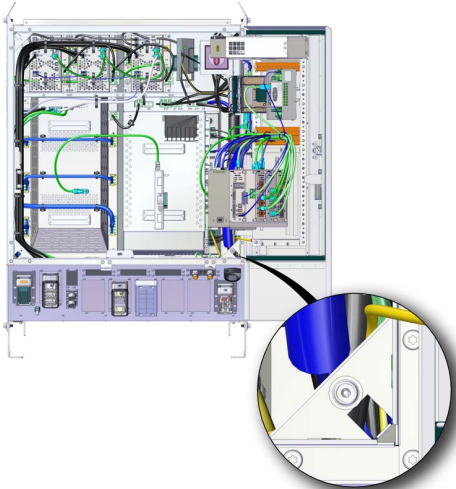
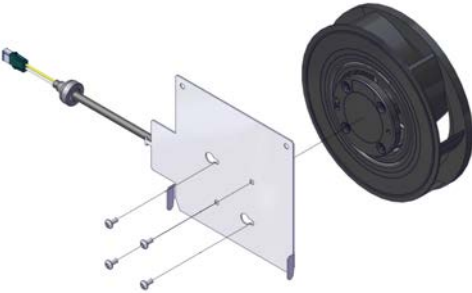
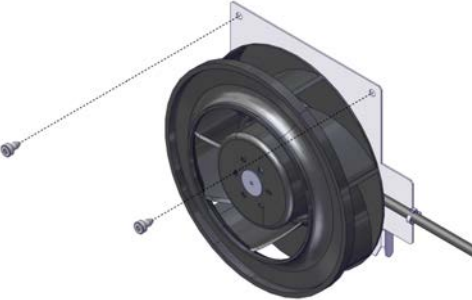
	Action	Note/Illustration
5	Remove the screws holding the fan assembly.	 xx2400001805
6	Remove the fan assembly.	
7	Remove the screws and cable ties that hold the fan to the mounting plate.	 xx2400001811

Refitting the heat exchanger fan

Refitting the heat exchanger fan

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

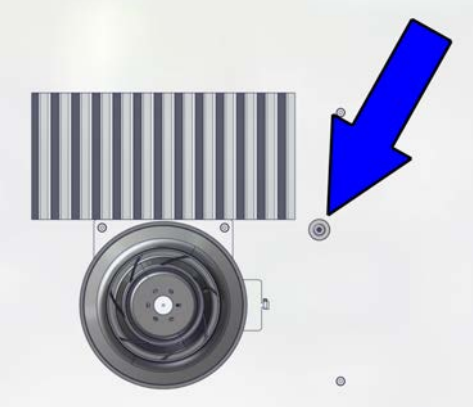
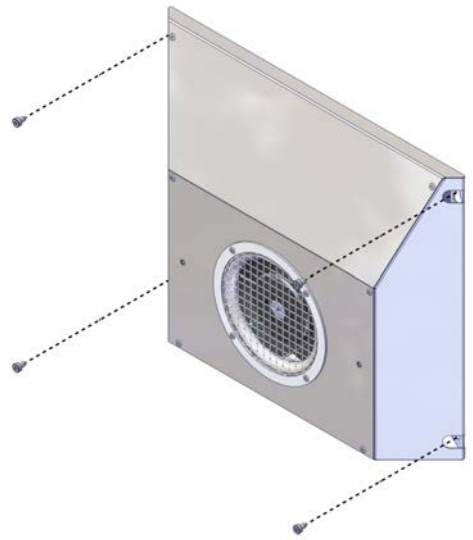
	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	Location of wrist strap button:  xx2400001532
3	Place the heat exchanger fan in the bracket and secure it with the screws and cable ties.	Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2.8 Nm.  xx2400001811
4	Position the fan assembly on the cabinet door and secure the screws.	Screws: Fastite Screw (2 pcs) Tightening torque: 5 Nm.  xx2400001805

Continues on next page

5 Repair

5.2.2.5 Replacing the heat exchanger fan

Continued

	Action	Note/Illustration
5	Insert the fan cable through the cable grommet.	 <p>xx2400001809</p>
6	Reconnect any connectors disconnected at removal.	
7	Refit the fan housing and tighten the screws.	<p>Screws: Fastite Screw (4 pcs) Tightening torque: 5 Nm.</p>  <p>xx2400001804</p>

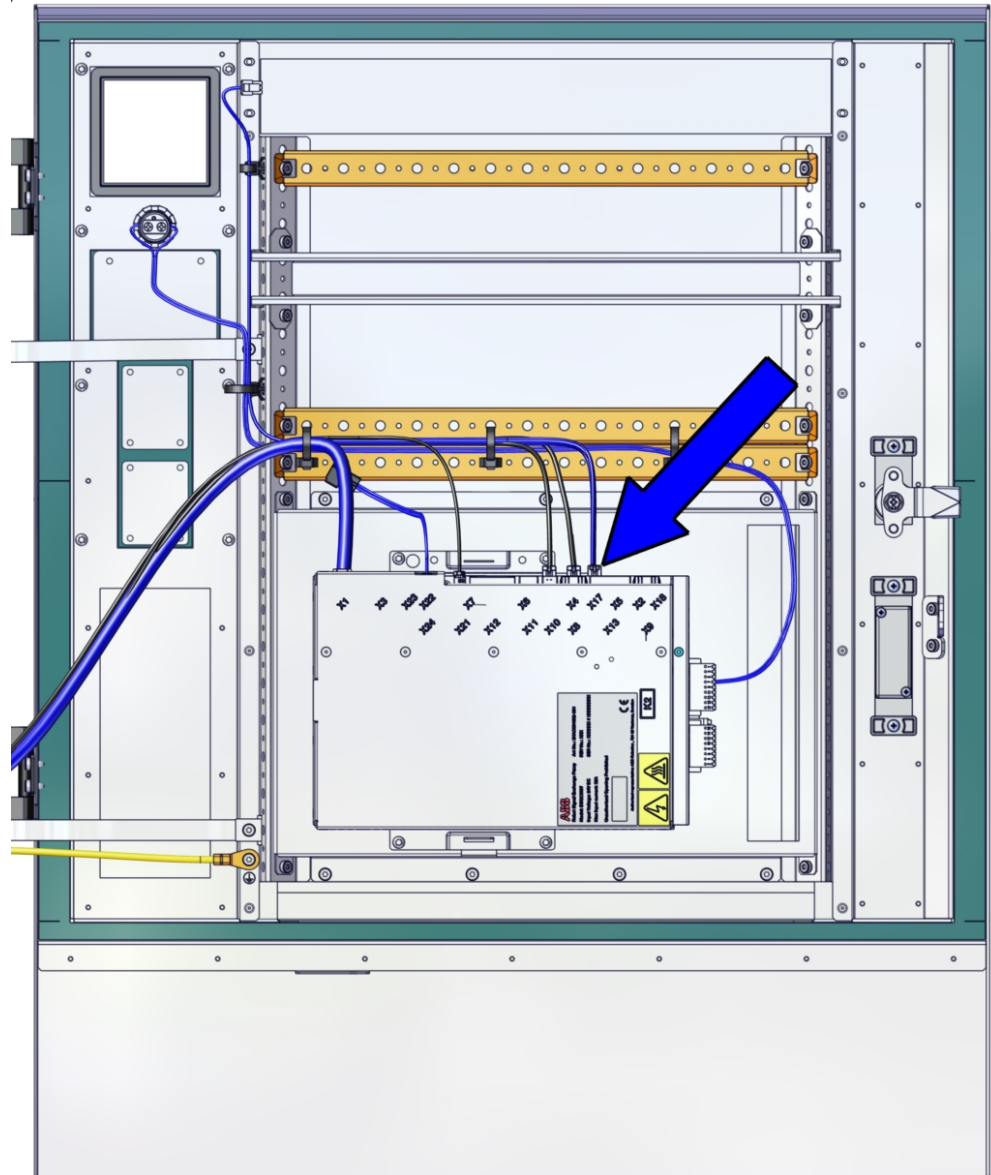
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.3 Replacing the robot signal exchange unit

Location

The illustration shows the location of the robot signal exchange unit in the controller.



xx2400000992

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Continues on next page

5 Repair

5.2.3 Replacing the robot signal exchange unit

Continued

Spare part	Article number	Note
Robot Signal Exchange Unit DSQC3037	3HAC064662-001	[3102-3] Additional Robot



WARNING

NEVER open the robot signal exchange unit.

There is residual voltage in the robot signal exchange unit even the controller is power off in a short time.

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the robot signal exchange unit


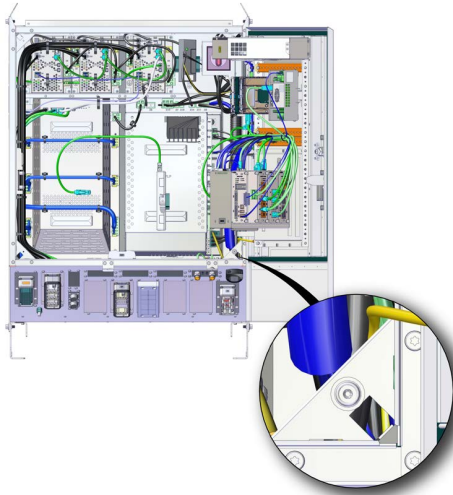
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

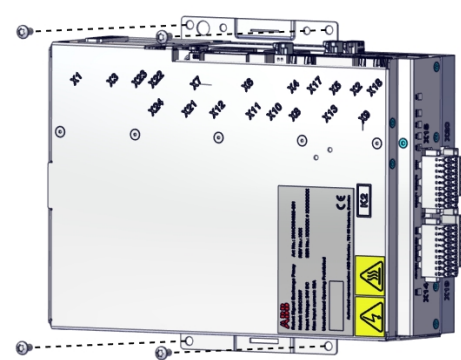
Continues on next page

5.2.3 Replacing the robot signal exchange unit

Continued


Action	Note/Illustration
<p>3</p>  <p>ELECTROSTATIC DISCHARGE (ESD)</p> <p>The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48.</p>	<p>Location of wrist strap button:</p>  <p>xx2400001532</p>

Removing the robot signal exchange unit

Action	Note/Illustration
1	Pull the cable ties out from the locking holes.
2	Disconnect all connectors from the unit to be replaced.
3	Remove the screws and lift out the robot signal exchange unit.
	 <p>xx2400000994</p>

Refitting the robot signal exchange unit

Refitting the robot signal exchange unit


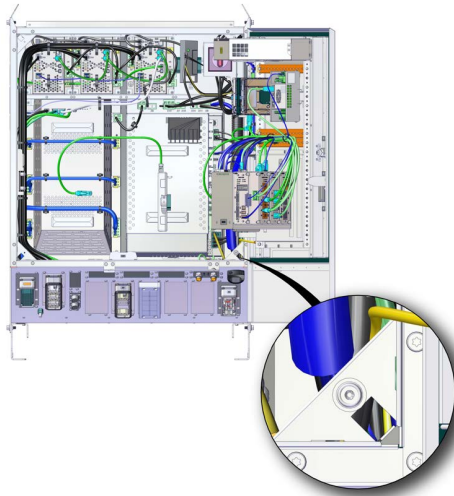
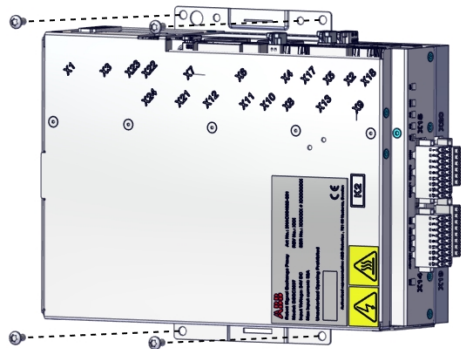

Action	Note/Illustration
<p>1</p>  <p>DANGER</p> <p>Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.</p>	

Continues on next page

5 Repair

5.2.3 Replacing the robot signal exchange unit

Continued

Action	Note/Illustration
<p>2</p>  <p>ELECTROSTATIC DISCHARGE (ESD)</p> <p>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</p>	<p>Location of wrist strap button:</p>  <p>xx2400001532</p>
<p>3</p> <p>Fit the robot signal exchange unit and secure the screws.</p>	<p>Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2.8 Nm.</p>  <p>xx2400000994</p>
<p>4</p> <p>Insert the cable ties into the locking holes.</p>	
<p>5</p> <p>Reconnect any connectors disconnected at removal.</p>	 <p>DANGER</p> <p>Protective and emergency stop functions must not be connected to the robot signal exchange unit in the MultiMove system.</p>

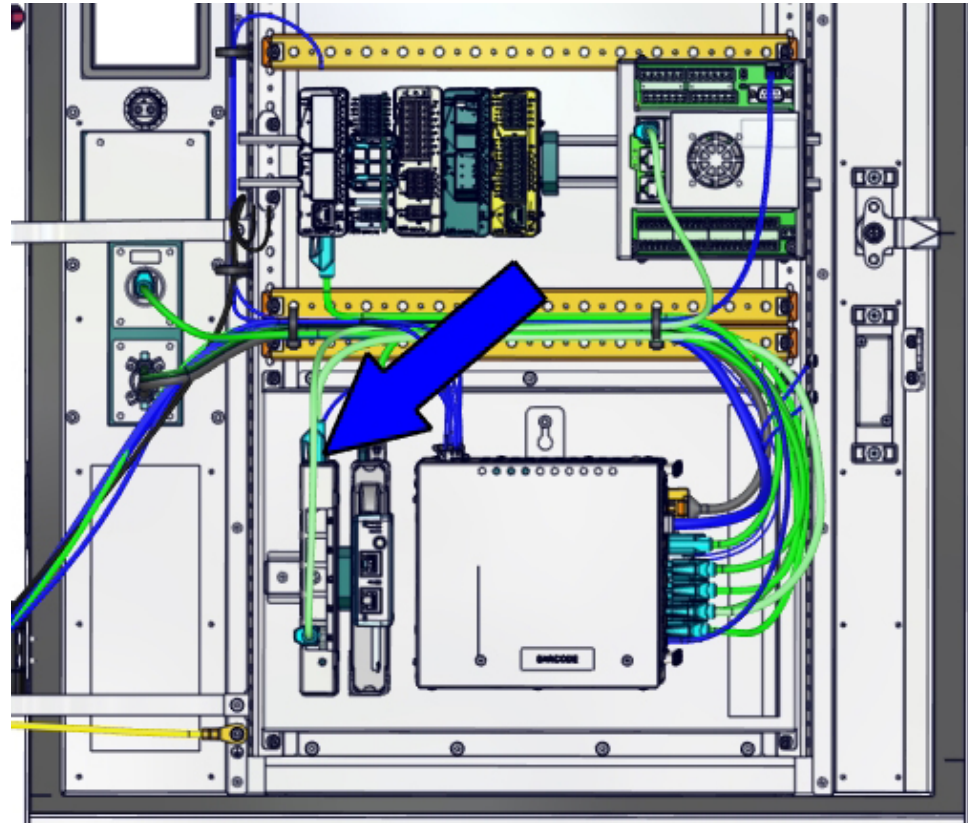
Concluding procedure

Action	Note/Illustration
1	Close the door. <i>Closing the door on page 230.</i>
2	Perform the function tests to verify that the safety features work properly, see <i>Function tests on page 217</i> .

5.2.4 Replacing the Ethernet switch (DSQC1035)

Location

The illustration shows the location of the Ethernet switch in the controller.



xx2300001820

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Ethernet Extension switch [3014-1]	3HAC059187-001	DSQC1035
Ethernet Harness	3HAC084152-001	Harness A2.X4 - K4.X6

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .

Continues on next page

5 Repair

5.2.4 Replacing the Ethernet switch (DSQC1035)

Continued



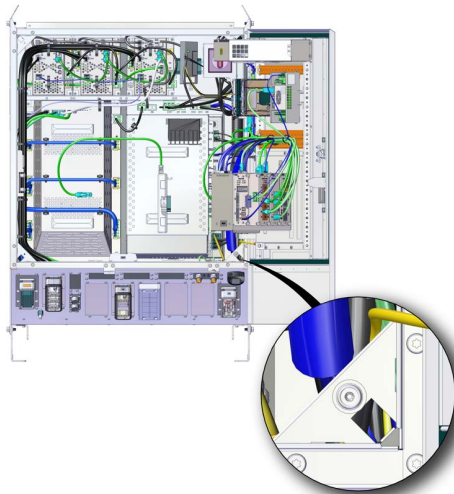
Equipment	Article number	Note
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the Ethernet extension switch (option)

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

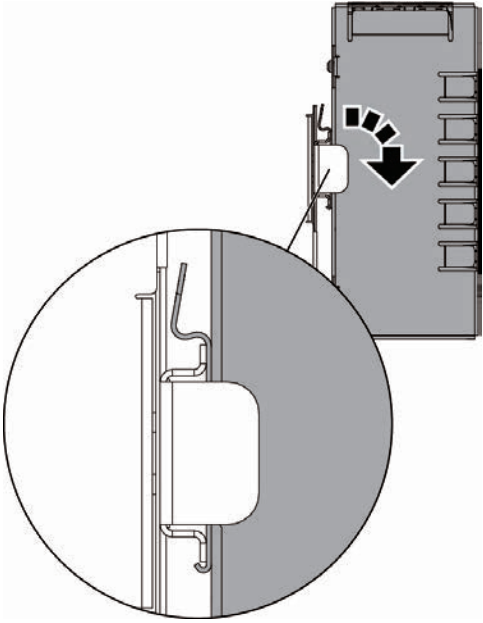
Removing the Ethernet extension switch (option)

	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	

Continues on next page



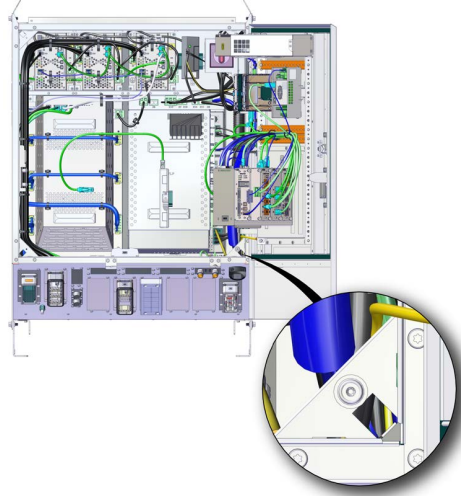
5.2.4 Replacing the Ethernet switch (DSQC1035)

Continued

	Action	Note/Illustration
2	Carefully pull the side of the Ethernet extension switch and rotate it tightly to take it out from the bracket.	 <p>xx2300001835</p>

Refitting the Ethernet extension switch (option)

Refitting the Ethernet extension switch (option)


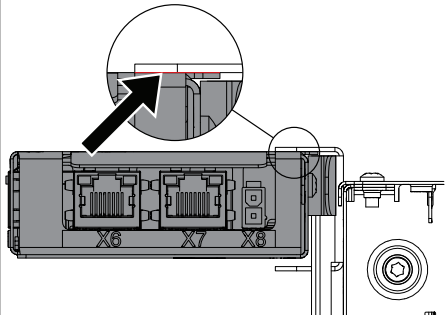
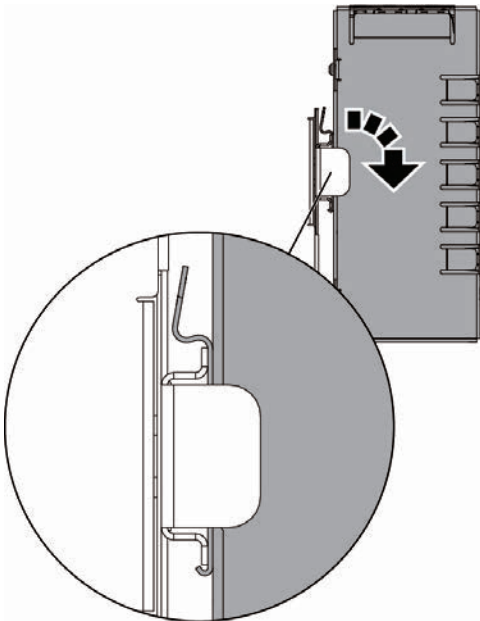
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  <p>xx2400001532</p>

Continues on next page

5 Repair

5.2.4 Replacing the Ethernet switch (DSQC1035)

Continued

	Action	Note/Illustration
3	<p>Hook up the Ethernet extension switch to the bracket and then push the switch into position.</p> <div> Note</div> <p>During the installation, there should be no gap between the upper surface of the Ethernet extension switch and the lower surface of highest bracket on the main computer.</p>  xx1800000972	<p>Note/Illustration</p>  xx2300001835
4	<p>Reconnect any connectors disconnected at removal.</p>	

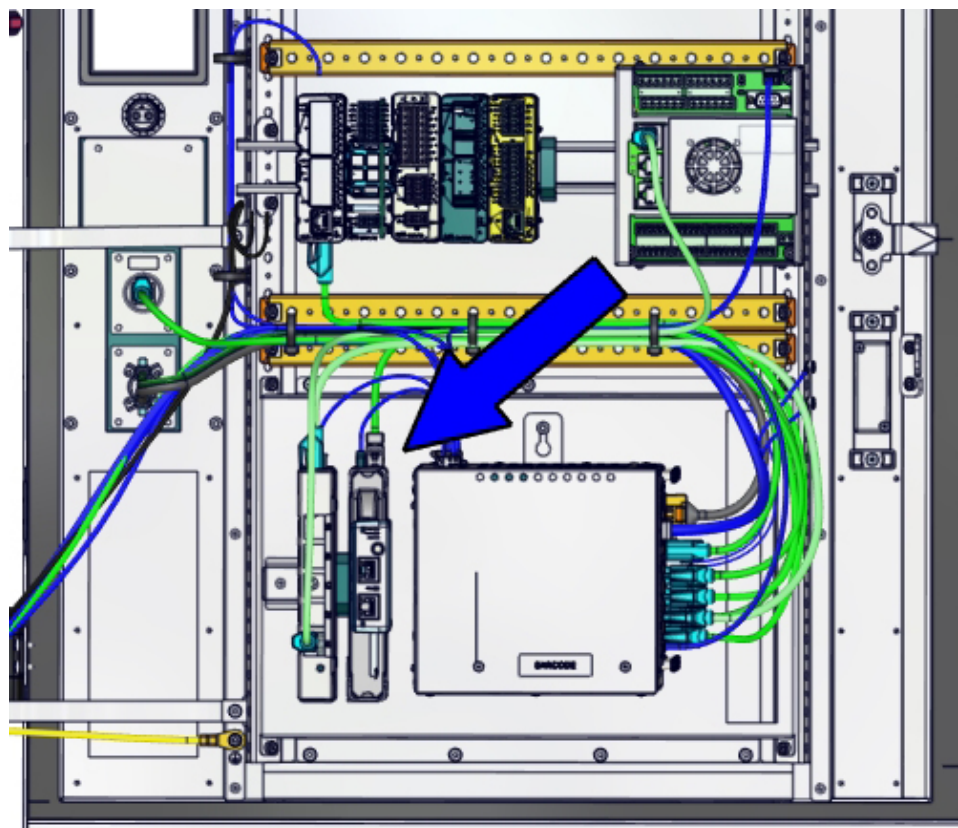
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.5 Replacing the 3G Connected Services gateway

Location

The illustration shows the location of the Connected Services gateway in the controller. For the 3G variant, there is a sim card inside the unit.



xx2300001805

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Connected Services-3G [3013-3]	3HAC060960-001	DSQC1039
Magnetic roof antenna, 3G	3HAC028459-001	
Connected Services-WiFi [3013-2]	3HAC060962-001	DSQC1040
Magnetic roof antenna, WiFi	3HAC059424-001	
Connected Services-Wired [3013-1]	3HAC061701-001	DSQC1041

Continues on next page

5 Repair

5.2.5 Replacing the 3G Connected Services gateway

Continued

Required tools and equipment



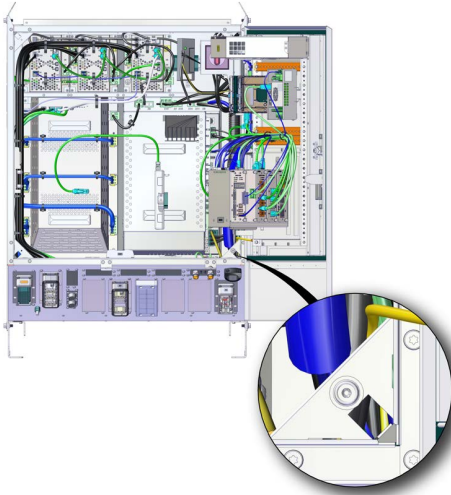
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT, rev 04 or later</i>	3HAC074000-008	

Removing the Connected Services gateway

Preparations


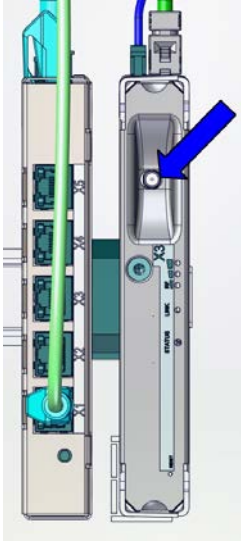
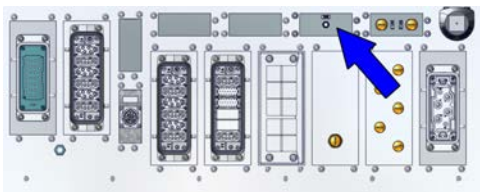
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page


5.2.5 Replacing the 3G Connected Services gateway

Continued

Disconnecting the antenna

	Action	Note/Illustration
1	Record the cable routing when you remove the antenna cable from the cabinet.	 Note The Connected Services antenna is installed by the customer, and the cable routing can therefore differ.
2	Disconnect the antenna cable from the Connected Services gateway by rotating the connector.	 xx2300001642
3	Remove any cable ties and protection.	
4	Disconnect the antenna from the connector on the fixed installation panel.	 xx2400001132
5	Remove the magnet part of the antenna from the cabinet.	

Disconnecting the RF antenna connection

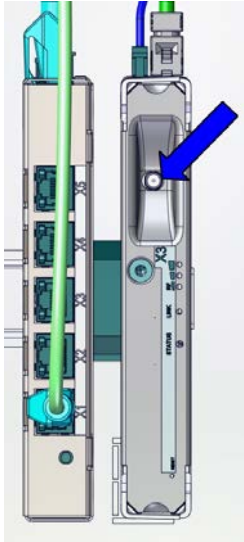
	Action	Note/Illustration
1	Record the cable routing when you remove the RF antenna connection cable from the cabinet.	 Note The Connected Services antenna is installed by the customer, and the cable routing can therefore differ.

Continues on next page

5 Repair

5.2.5 Replacing the 3G Connected Services gateway

Continued

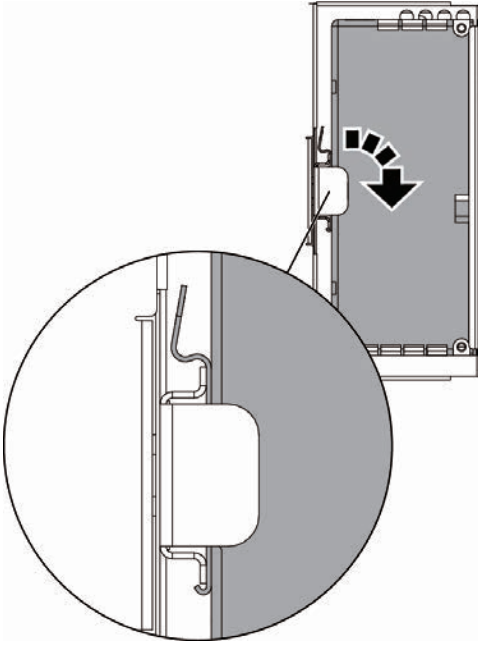
	Action	Note/Illustration
2	Disconnect the RF antenna connection cable from the Connected Services gateway.	 xx2300001642
3	Remove any cable ties and protection.	
4	Remove the attachment screws on the cover.	
5	Push the RF antenna connection into the cabinet.	
6	Take out the RF antenna connection cable.	

Removing the Connected Services gateway

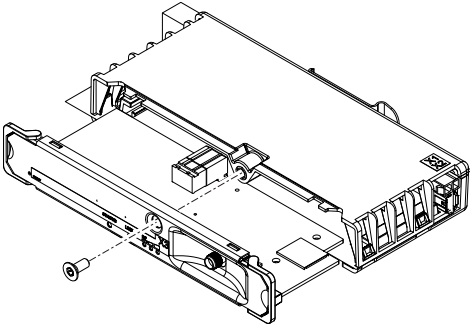
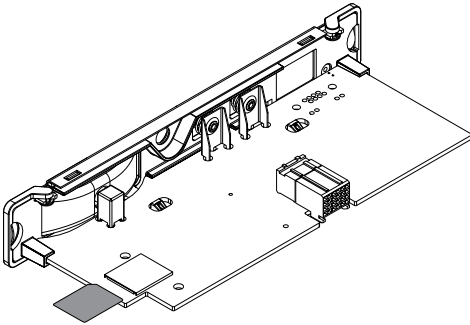
	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	

Continues on next page

5.2.5 Replacing the 3G Connected Services gateway
Continued

	Action	Note/Illustration
2	Carefully pull the side of the Connected Services gateway and rotate it tightly to take it out from the bracket.	 xx2300001836

Removing the sim card

	Action	Note/Illustration
1	Remove the attachment screws and pull out the front cover of the Connected Services-3G.	 xx1900000971
2	Carefully pull out the sim card from its holder.	 xx1900000972

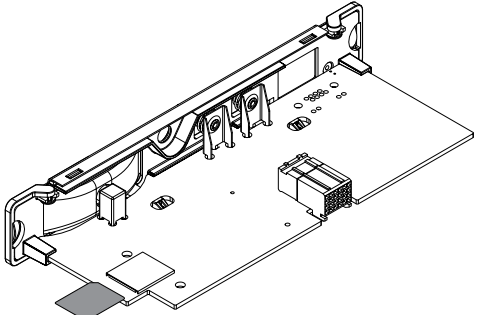
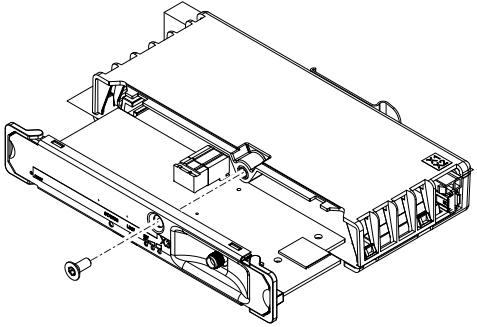
Continues on next page

5 Repair



5.2.5 Replacing the 3G Connected Services gateway
Continued

Refitting the Connected Services gateway

Refitting the sim card

	Action	Note/Illustration
1	Carefully place the sim card in its holder.	 xx1900000972
2	Refit the front cover of the Connected Services-3G and secure the screws.	 xx1900000971

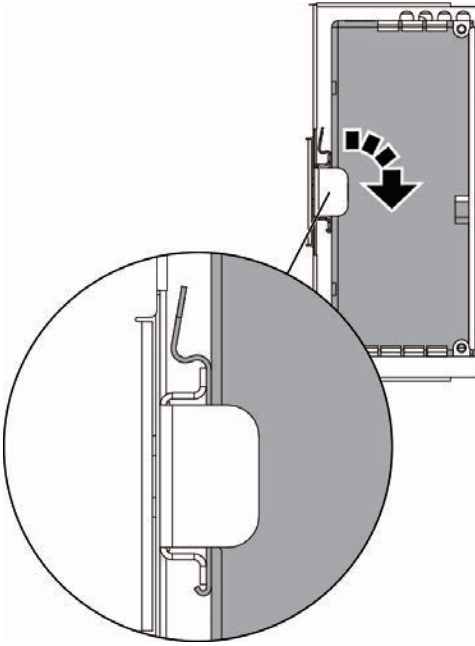
Refitting the Connected Services gateway

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	


Continues on next page

5.2.5 Replacing the 3G Connected Services gateway

Continued

	Action	Note/Illustration
3	Hook up the Connected Services gateway to the bracket and push carefully into position.	 <p>xx2300001836</p>
4	Reconnect any connectors disconnected at removal.	

Reconnecting the RF antenna connection


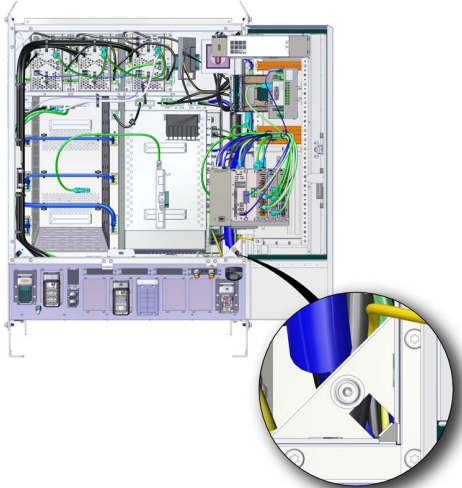
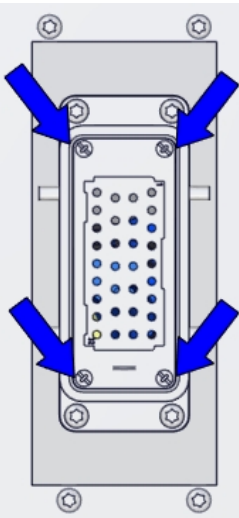

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.2.5 Replacing the 3G Connected Services gateway

Continued



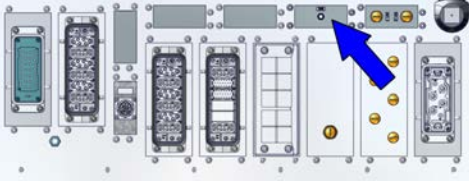
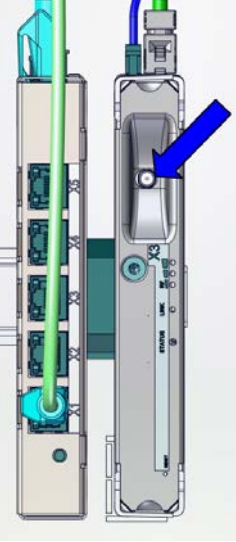
	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i>	Location of wrist strap button:  xx2400001532
3	Insert the RF antenna connection into the front panel from inner side of the cabinet and fasten it with the screws.	Screws: Torx, countersunk screw M4x10 (4 pcs) Tightening torque: 2.7 Nm±10%.  xx2200001982
4	Reconnect any connectors disconnected at removal.	
5	Secure the RF antenna connection with the velcro on the frame of the cabinet.  Tip Use the same position as from removing the RF antenna connection.	

Continues on next page

5.2.5 Replacing the 3G Connected Services gateway

Continued

Reconnecting the antenna

	Action	Note/Illustration
1	Place the magnet part of the antenna on the outside of the cabinet.	 Note The operating conditions must be such that there is a minimum separation distance of 20 cm between the dedicated antenna and nearby persons.
2	Follow the cable routing recorded during the disassembly when you reconnect the antenna cable.	 Note The Connected Services antenna is installed by the customer, and the cable routing can therefore differ.
3	Attach the antenna to the connector on the fixed installation panel.	 xx2400001132
4	Apply cable ties and suitable cable protection to ensure that the cable may not be damaged by the door.	
5	Connect the antenna cable to the Connected Services gateway by rotating the connector.	 xx2300001642

Concluding procedure

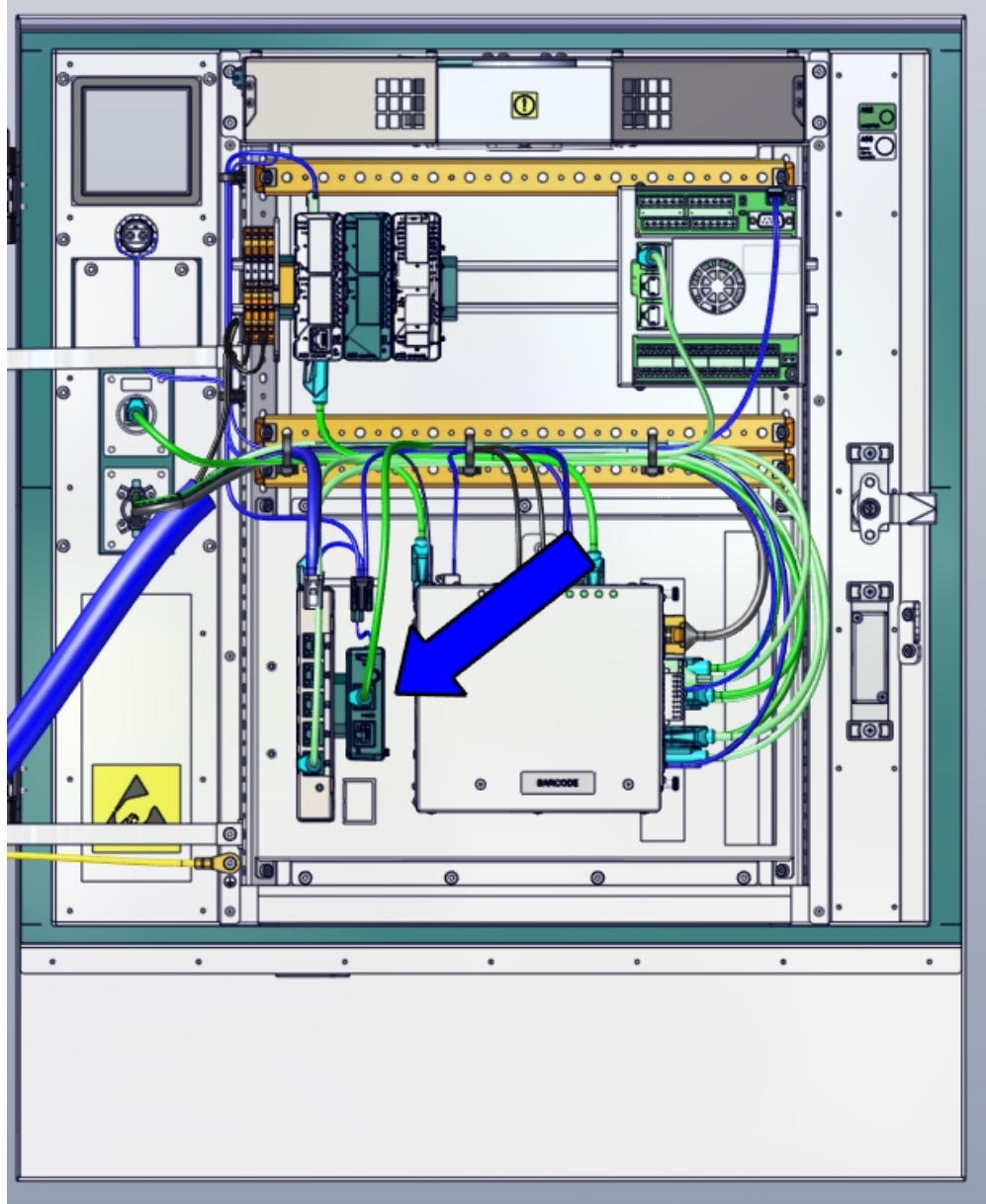
	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5 Repair

5.2.6 Replacing the 4G Connected Services gateway

5.2.6 Replacing the 4G Connected Services gateway

Location



xx2300001806

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Continues on next page

5.2.6 Replacing the 4G Connected Services gateway

Continued

Spare part	Article number	Note
Connected Services 4G EU [3013-5]	3HAC086677-001	DSQC1093
Connected Services 4G US [3013-6]	3HAC086678-001	DSQC1093A
Connected Services 4G CN [3013-7]	3HAC089073-001	DSQC1101
Magnetic roof antenna 4G	3HAC086604-001	
Ethernet harness	3HAC085903-001	Harness A2.K4.X1 - K7.ETH2
24V Adapter harness	3HAC085904-001	Harness Adapter - K7.X1

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the Connected Services gateway


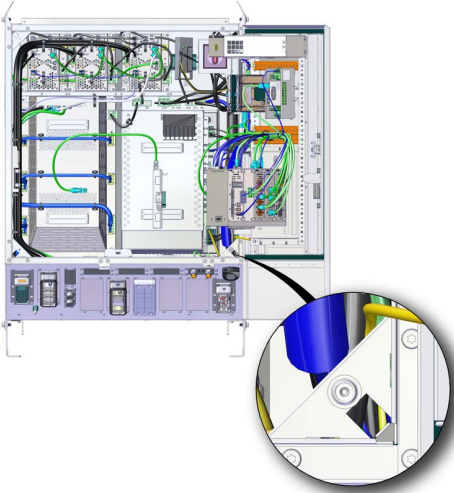
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .


Continues on next page

5 Repair

5.2.6 Replacing the 4G Connected Services gateway
Continued

Action	Note/Illustration
<div>3</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>

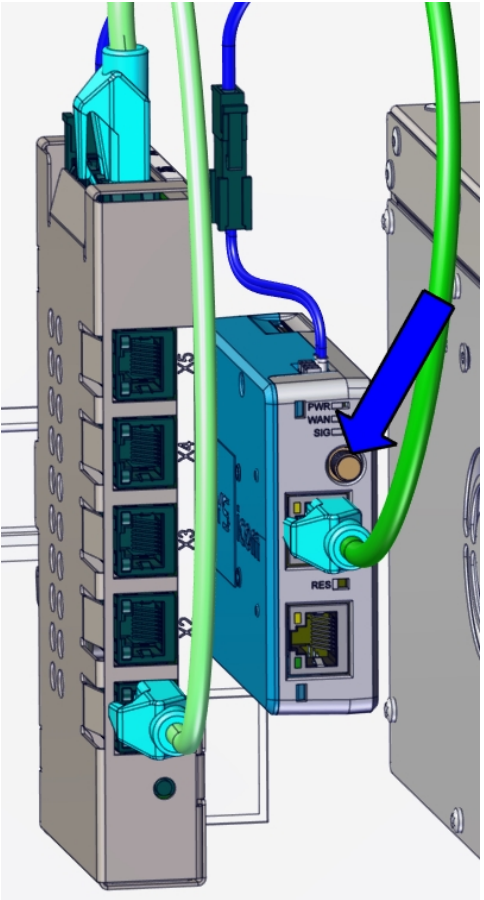
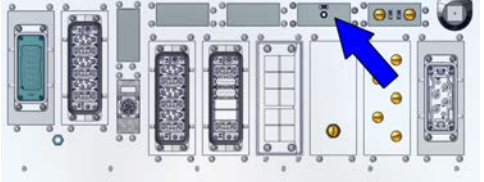
Disconnecting the antenna

Action	Note/Illustration
<div>1</div> <div>Record the cable routing when you remove the antenna cable from the cabinet.</div>	<div> Note The Connected Services antenna is installed by the customer, and the cable routing can therefore differ.</div>


Continues on next page

5.2.6 Replacing the 4G Connected Services gateway

Continued

	Action	Note/Illustration
2	Disconnect the antenna cable from the Connected Services gateway by rotating the connector.	 <p>xx2300000672</p>
3	Remove any cable ties and protection.	
4	Disconnect the antenna from the connector on the fixed installation panel.	 <p>xx2400001132</p>
5	Remove the magnet part of the antenna from the cabinet.	

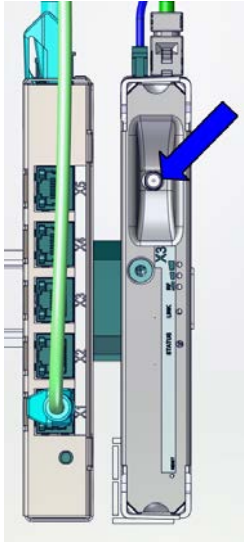
Disconnecting the RF antenna connection

	Action	Note/Illustration
1	Record the cable routing when you remove the RF antenna connection cable from the cabinet.	 Note The Connected Services antenna is installed by the customer, and the cable routing can therefore differ.

Continues on next page

5 Repair

5.2.6 Replacing the 4G Connected Services gateway
Continued

	Action	Note/Illustration
2	Disconnect the RF antenna connection cable from the Connected Services gateway.	 xx2300001642
3	Remove any cable ties and protection.	
4	Remove the attachment screws on the cover.	
5	Push the RF antenna connection into the cabinet.	
6	Take out the RF antenna connection cable.	

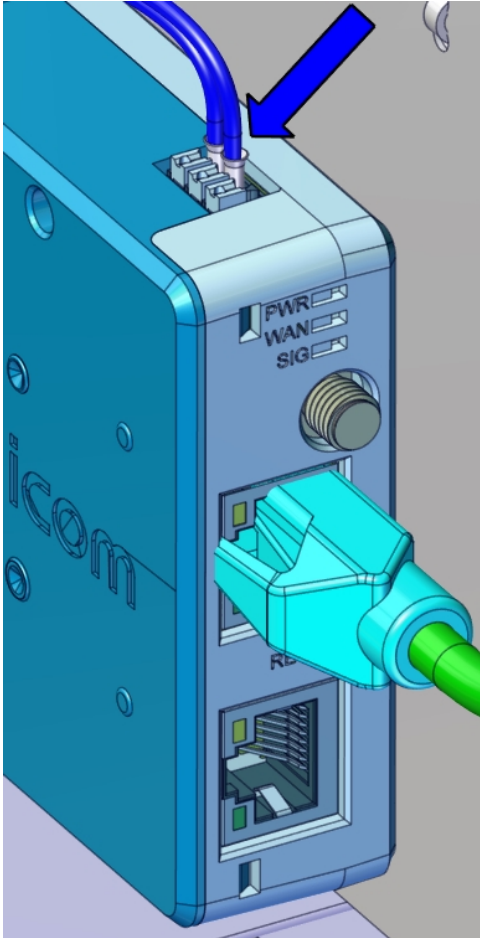

Removing the Connected Services gateway

	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	

Continues on next page


5.2.6 Replacing the 4G Connected Services gateway

Continued

	Action	Note/Illustration
2	Disconnect the free ends of the 24V adapter harness: <ul style="list-style-type: none"> • Wire K7-W201 from the 24V (V+) connection on the Connected Services gateway. • Wire K7-W202 from the 0V (V-) connection on the Connected Services gateway. 	 <p>xx2300000753</p> <p> Note</p> <p>Press down the white button with a sharp object while pulling out the wire.</p>
3	Carefully lift the Connected Services gateway slightly and then pull it out from the bracket.	

Refitting the Connected Services gateway


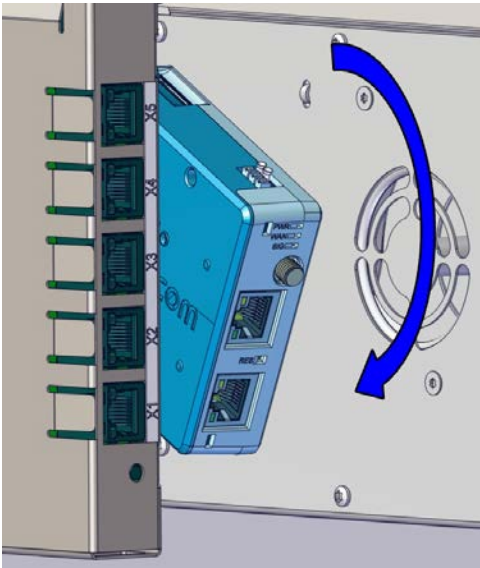
Refitting the Connected Services gateway

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

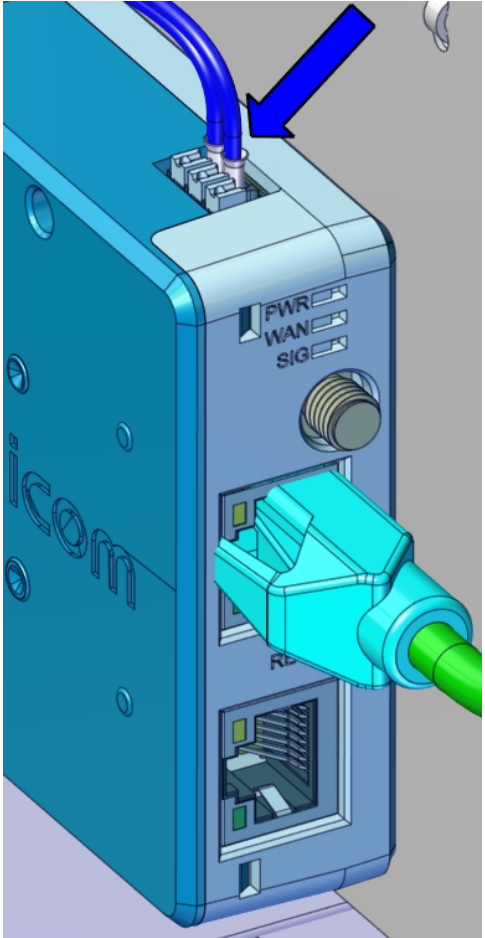
5.2.6 Replacing the 4G Connected Services gateway
Continued

	Action	Note/Illustration
2	<div></div> <div>ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	
3	Hook up the Connected Services gateway to the bracket and push carefully into position.	<div></div> <div>xx2300000673</div>


Continues on next page

5.2.6 Replacing the 4G Connected Services gateway

Continued

	Action	Note/Illustration
4	Reconnect the free ends of the 24V adapter harness: <ul style="list-style-type: none"> • Wire K7-W201 to the 24V (V+) connection on the Connected Services gateway. • Wire K7-W202 to the 0V (V-) connection on the Connected Services gateway. 	 <p>xx2300000753</p>
5	Reconnect any connectors disconnected at removal.	

Reconnecting the RF antenna connection


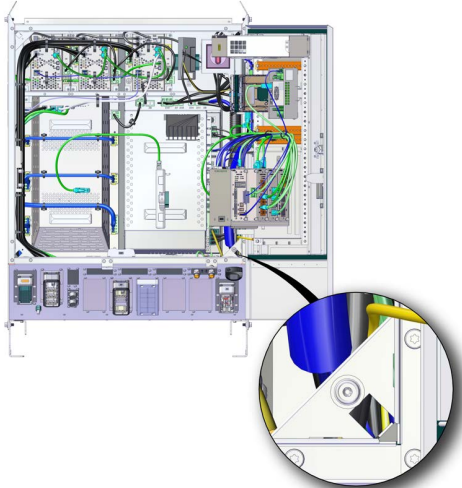
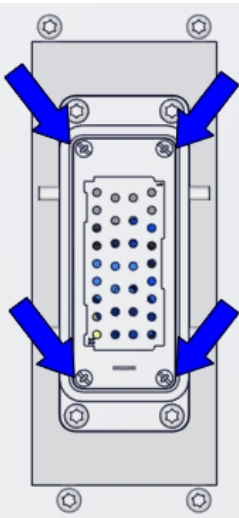

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.2.6 Replacing the 4G Connected Services gateway

Continued



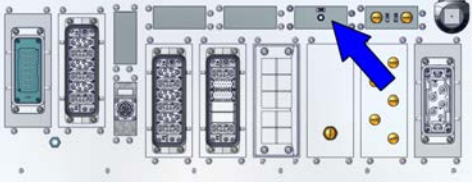
	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	Location of wrist strap button:  xx2400001532
3	Insert the RF antenna connection into the front panel from inner side of the cabinet and fasten it with the screws.	Screws: Torx, countersunk screw M4x10 (4 pcs) Tightening torque: 2.7 Nm±10%.  xx2200001982
4	Reconnect any connectors disconnected at removal.	
5	Secure the RF antenna connection with the velcro on the frame of the cabinet.  Tip Use the same position as from removing the RF antenna connection.	

Continues on next page

5.2.6 Replacing the 4G Connected Services gateway

Continued

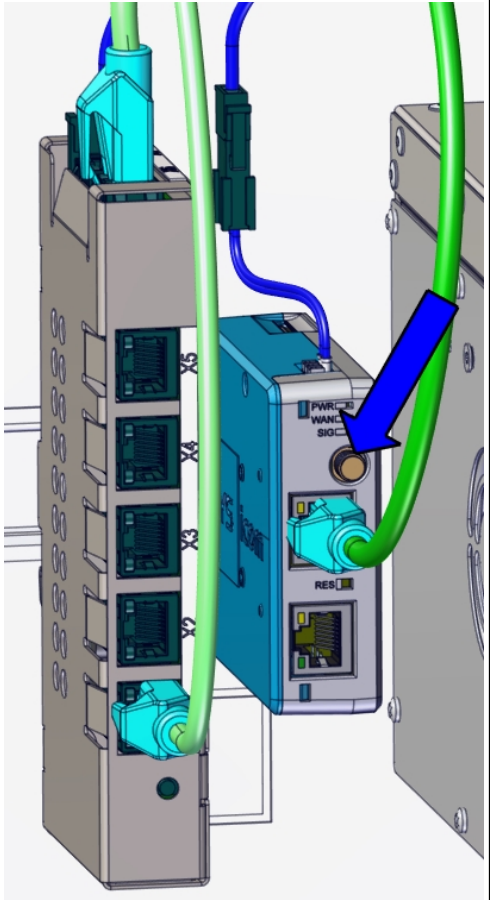
Reconnecting the antenna

	Action	Note/Illustration
1	Place the magnet part of the antenna on the outside of the cabinet.	 Note The operating conditions must be such that there is a minimum separation distance of 20 cm between the dedicated antenna and nearby persons.
2	Follow the cable routing recorded during the disassembly when you reconnect the antenna cable.	 Note The Connected Services antenna is installed by the customer, and the cable routing can therefore differ.
3	Attach the antenna to the connector on the fixed installation panel.	 xx2400001132
4	Apply cable ties and suitable cable protection to ensure that the cable may not be damaged by the door.	

Continues on next page

5 Repair

5.2.6 Replacing the 4G Connected Services gateway
Continued

	Action	Note/Illustration
5	Connect the antenna cable to the Connected Services gateway by rotating the connector.	 xx2300000672

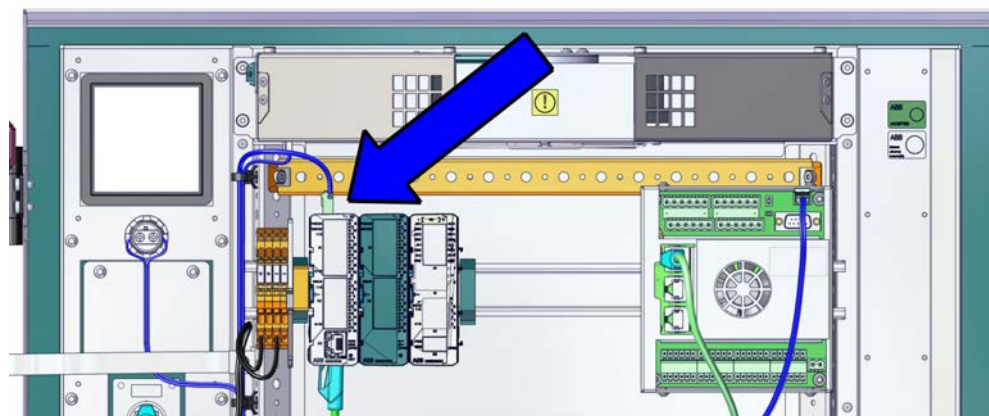
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.7 Replacing the scalable I/O unit

Location

The illustration shows the location of the scalable I/O in the controller.



xx2300001818

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Local I/O Digital base Option [3032-1] (internal) or [3032-2] (external)	3HAC058663-001	DSQC1030
Connectors digital base/add on	3HAC060919-001	
Digital add-on Option [3033-1] (internal) and [3033-2] (external)	3HAC058664-001	DSQC1031
Analog add-on Option [3034-1] (internal) and [3034-2] (external)	3HAC058665-001	DSQC1032
Connectors I/O Analog	3HAC060925-001	
Relay add-on Option [3035-1] (internal) and [3035-2] (external)	3HAC058666-001	DSQC1033
Connectors I/O Relay	3HAC060926-001	

Continues on next page

5 Repair

5.2.7 Replacing the scalable I/O unit

Continued

Required tools and equipment



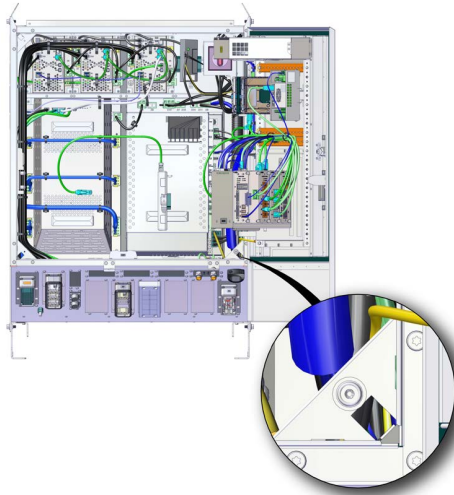
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	
<i>Application manual - Scalable I/O</i>	3HAC070208-001	

Removing the digital base (option)

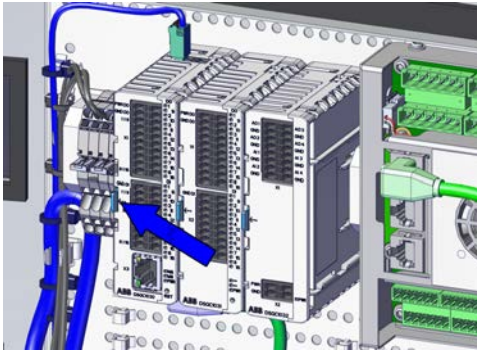
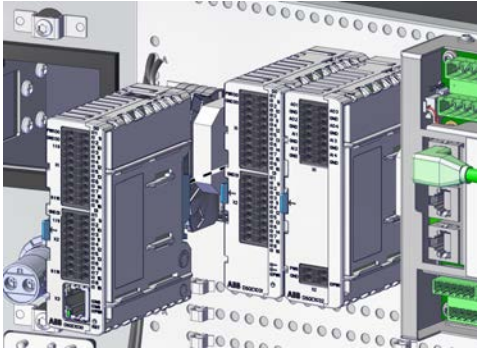
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Removing the digital base (option)


	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	

Continues on next page

	Action	Note/Illustration
2	Push the buckle of the digital base slightly and take out the digital base.	 <p>xx1900002446</p>  <p>xx1900002447</p>

Refitting the digital base (option)


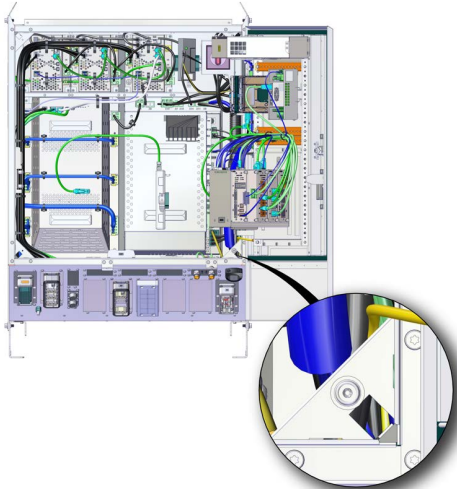
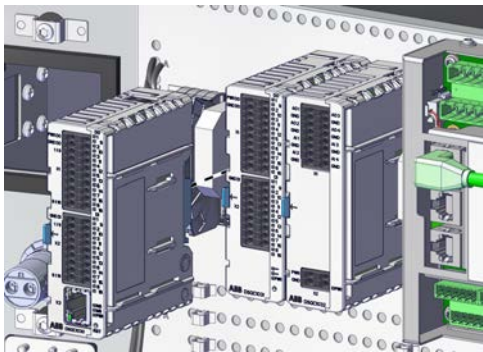

Refitting the digital base (option)

	Action	Note/Illustration
1	 <p>DANGER</p> <p>Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.</p>	

Continues on next page

5 Repair

5.2.7 Replacing the scalable I/O unit
Continued

Action	Note/Illustration
<div>2</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>
<div>3</div> <div>Push the digital base into the bracket until you hear a clear clicking sound.</div>	<div></div> <div>xx1900002447</div>
<div>4</div> <div>Connect the adapter cable to the digital base.<ul style="list-style-type: none">K5.1.X5/K3.1.X5 - A2.X4/K4.X7<div> Note If the Ethernet extension switch is installed, connect and disconnect the connector K5.1.X5/K3.1.X5 to/from K4.X7. If the Ethernet extension switch is not installed, connect and disconnect the connector K5.1.X5/K3.1.X5 to/from A2.X4.</div><ul style="list-style-type: none">K5.1.X4 - A2.X3The harness connected to I/O unit by customer</div>	

Concluding procedure

Action	Note/Illustration
1 Close the door.	<i>Closing the door on page 230.</i>

Continues on next page

	Action	Note/Illustration
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

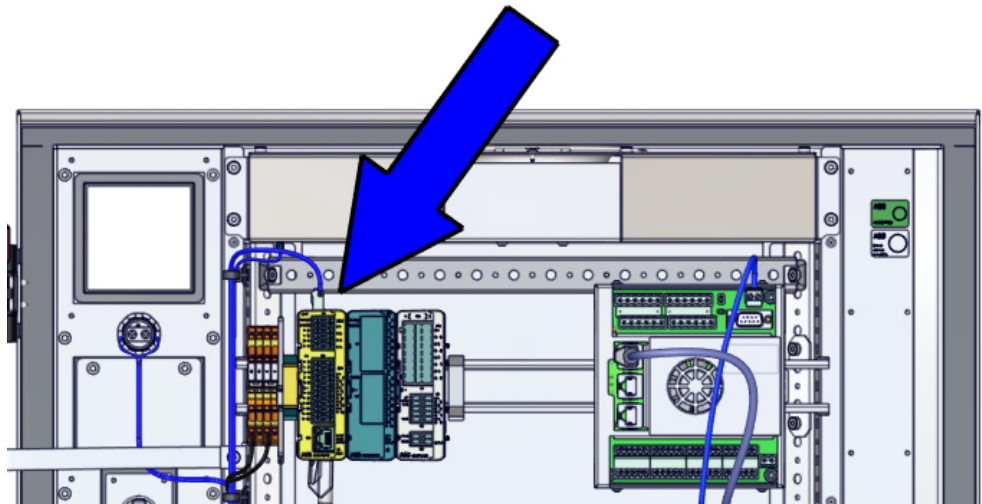
5 Repair

5.2.8 Replacing the safety digital base device

5.2.8 Replacing the safety digital base device

Location

The illustration shows the location of the safety digital base device in the controller.



xx2300001819

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Safe I/O base unit Option [3037-1] (internal) and [3037-2] (external)	3HAC062908-001	DSQC1042
Connectors Safety I/O	3HAC069538-001	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	



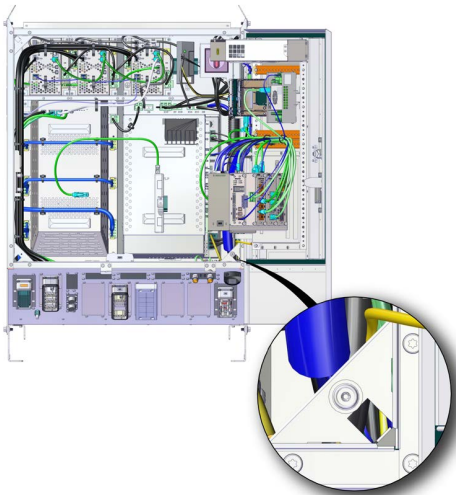
Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	


Continues on next page

Removing the safety digital base device

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Removing the safety digital base device

	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	
2	Push the buckle of the digital base slightly and take out the digital base.	 xx2200001972



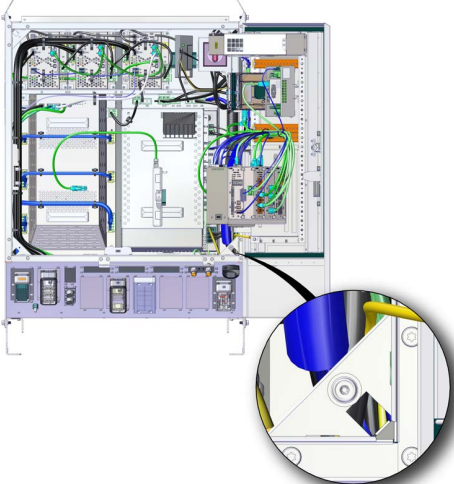
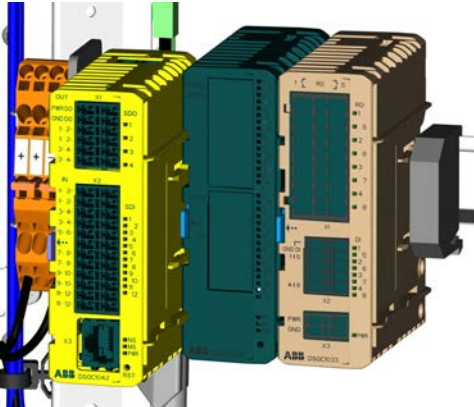
Continues on next page

5 Repair

5.2.8 Replacing the safety digital base device
Continued

Refitting the safety digital base device

Refitting the safety digital base device

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Push the digital base into the bracket until you hear a clear clicking sound.	 xx2200001972
4	Reconnect any connectors disconnected at removal.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230 .

Continues on next page

	Action	Note/Illustration
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

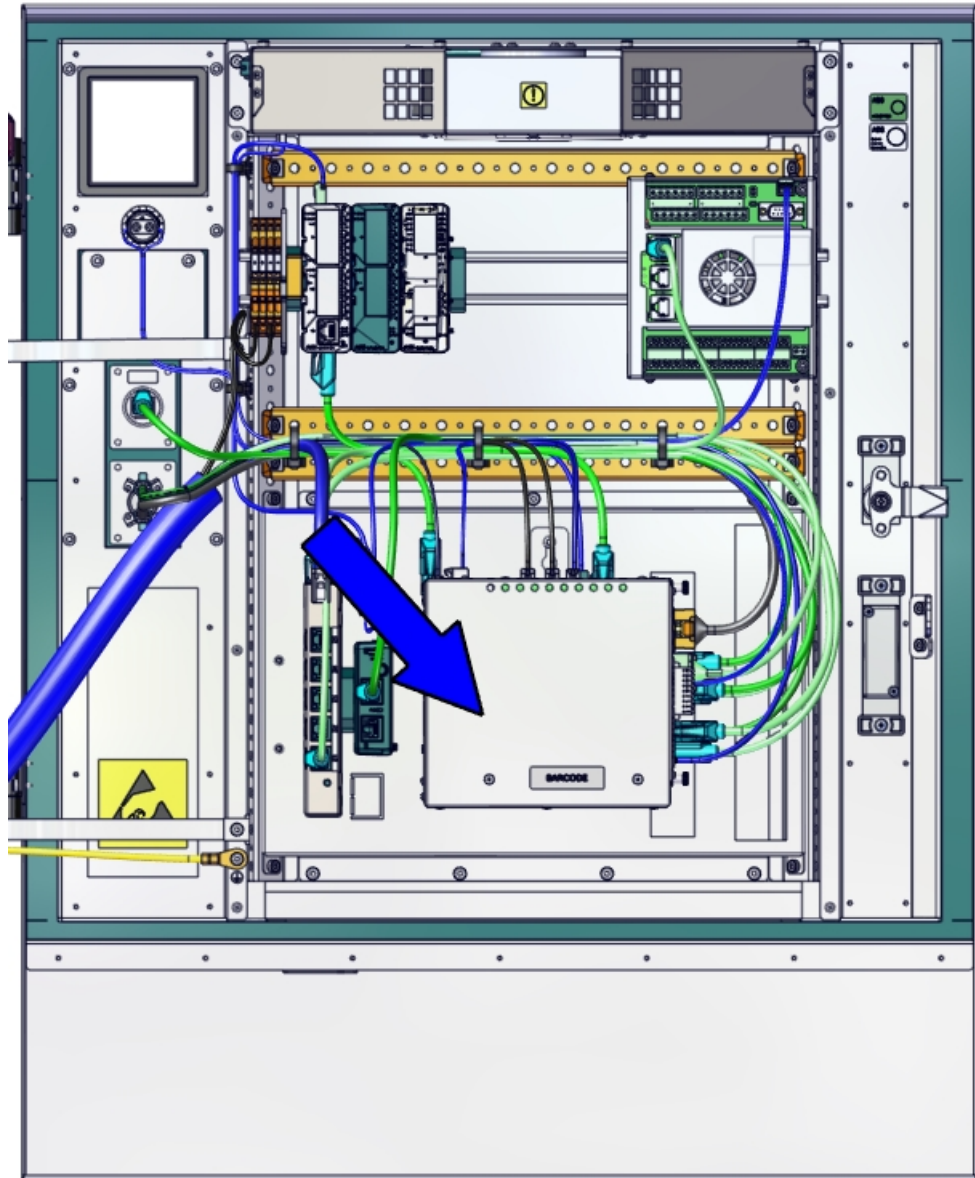
5 Repair

5.2.9 Replacing the main computer

5.2.9 Replacing the main computer

Location

The illustration shows the location of the main computer in the controller.



xx2300001837

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Continues on next page

Spare part	Article number	Note
Main computer Standard	3HAC085504-001	DSQC1095

Required tools and equipment



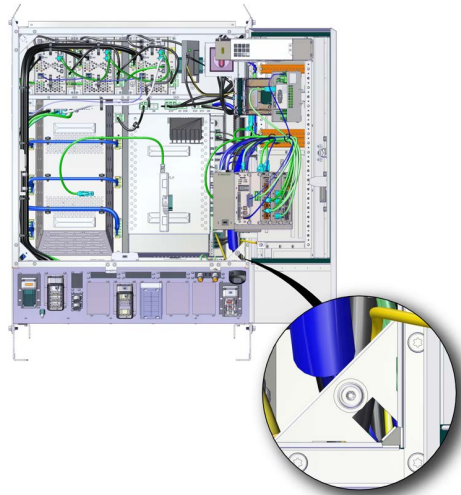
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the main computer assembly

Preparations


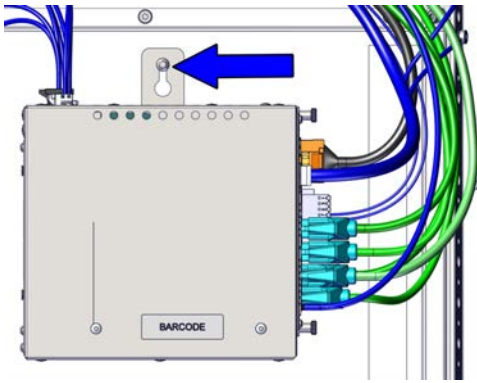
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

5 Repair



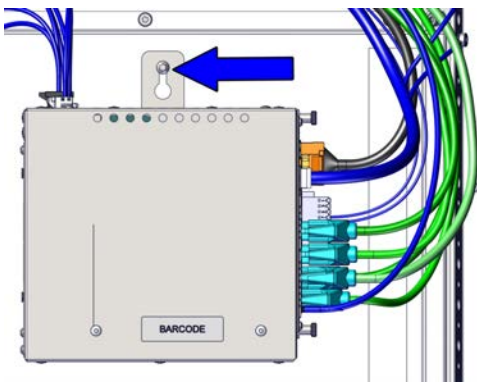
5.2.9 Replacing the main computer
Continued

Removing the main computer assembly

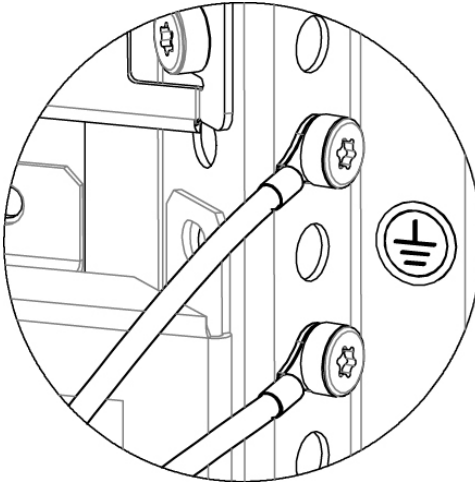
	Action	Note/Illustration
1	Remove any cable ties.	
2	Disconnect all connectors from the unit to be replaced.	
3	Remove the main computer assembly from the mounting plate.  ELECTROSTATIC DISCHARGE (ESD) The unit must be maintained in an ESD-safe environment.	 xx2200001089

Refitting the main computer assembly

Refitting the main computer assembly

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit must be maintained in an ESD-safe environment.	
3	Refit the assembly onto the mounting plate and tighten the screw.	 xx2200001089
4	Reconnect any connectors disconnected at removal.	

Continues on next page

	Action	Note/Illustration
5	Connect to protective earth.	 xx2400001831
6	Apply cable ties and suitable cable protection to ensure that the cables may not be damaged by the door.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Restore the hardware settings.	Restoring the hardware settings on page 297.
3	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

Restoring the hardware settings

The controller hardware settings include information such as controller type and serial number. When the main computer has been replaced, the serial number must be restored before any software can be installed, or any licences can be imported.

**Note**

When replacing the computer and logic unit, both the serial number and licences are lost. The serial number must be restored as described below. Licences however, can either be restored automatically when the RobotWare system is installed, or manually through **Manage Licences** in RobotWare Installation Utilities.



	Action	Note/Illustration
1	Download the hardware information file (hwsettings.rsf) from MyABB, or from a previous system backup.	

Continues on next page

5 Repair

5.2.9 Replacing the main computer

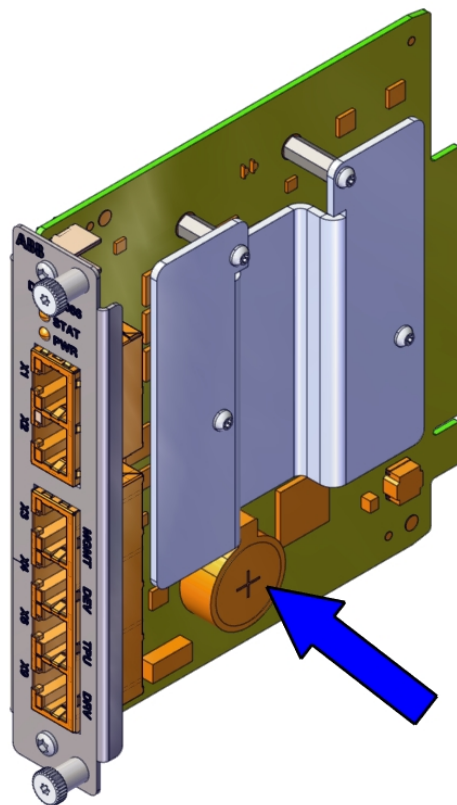
Continued

	Action	Note/Illustration
2	Access the RobotWare Installation Utilities.	 xx1900000110
3	Tap Advanced , and then Restore Hardware Settings .	
4	The Restore Hardware Settings window is displayed. Follow the instructions and tap Next to proceed.	
5	Carefully read the information and then check all boxes to confirm that you agree with the ABB conditions. Tap Next to proceed.	
6	Enter the controller serial number in field Serial Number . Tap Next . <div data-bbox="472 1030 533 1088" data-label="Image"></div> Note The serial number is found on the silver label.	 xx2000000007
7	Tap Browse to open the hardware information file from its location. The restoration of the serial number is completed.	The system compares the downloaded file and the manually entered serial number to ensure that there is a match.

5.2.10 Replacing the main computer battery

Location

The illustration shows the location of the main computer in the controller.



xx2300001945

Required spare parts



Note

This is a standard battery. It is not a registered spare part.

Spare part	Article number	Note
Standard Coin Cell Battery	N/A	CR2032

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Continues on next page

5 Repair



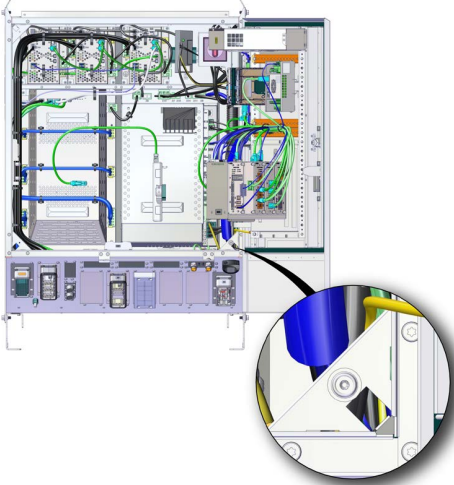
5.2.10 Replacing the main computer battery
Continued

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

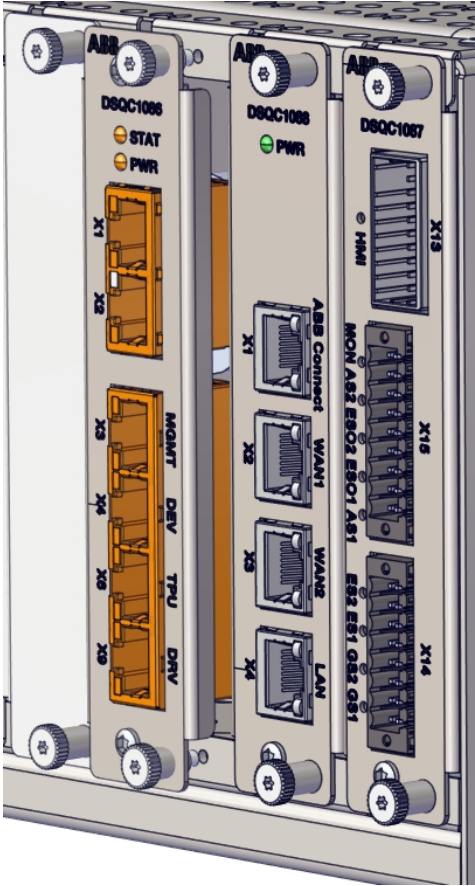
Removing the main computer battery

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

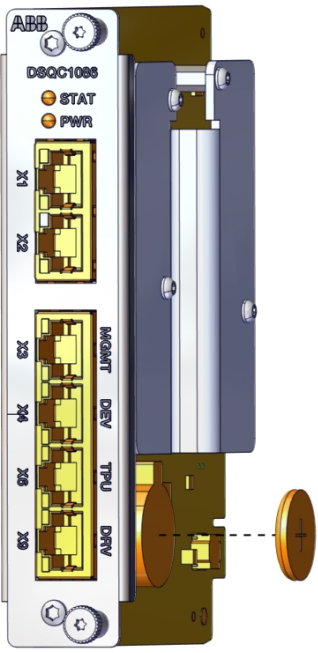
Removing the main computer battery

	Action	Note/Illustration
1	Loosen the screws that hold the processor board unit, DSQC1086.	 <p>xx2300000941</p>
2	Remove the processor board unit from the slot in the main computer assembly.	

Continues on next page


5 Repair

5.2.10 Replacing the main computer battery
Continued

	Action	Note/Illustration
3	Remove the battery.	 xx2300000942

Refitting the main computer battery


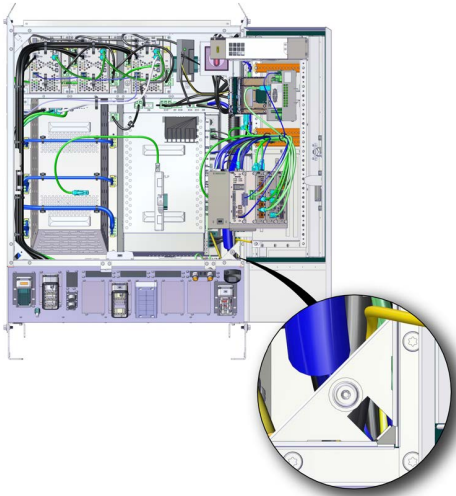
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

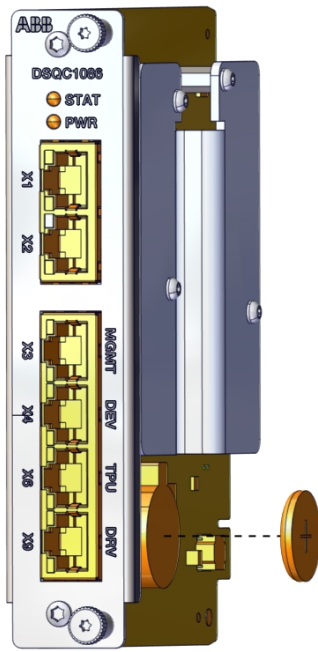
Continues on next page

5.2.10 Replacing the main computer battery

Continued

	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i>	 xx2400001532

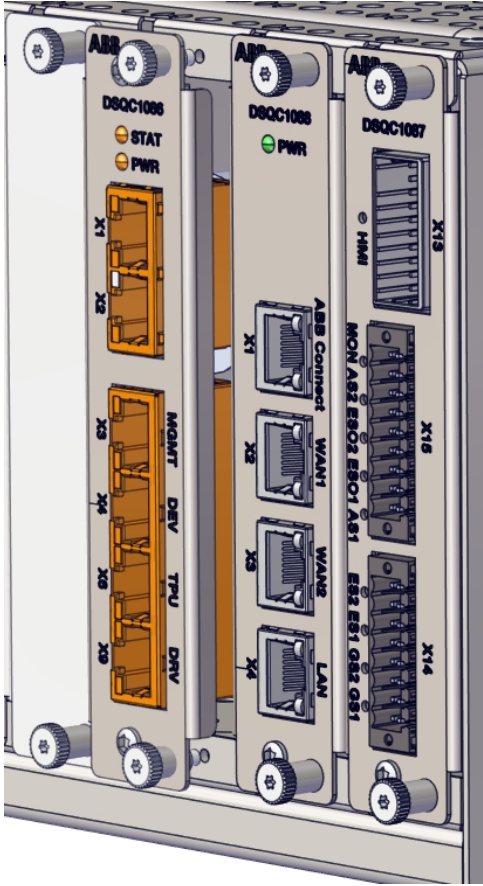
Refitting the battery

	Action	Note/Illustration
1	Insert the battery into the slot in the processor board unit.	 xx2300000942

Continues on next page

5 Repair

5.2.10 Replacing the main computer battery
Continued

Action	Note/Illustration
2 Insert the processor board unit into the slot in the main computer assembly.	 xx2300000941
3 Secure the screws that hold the processor board unit.	

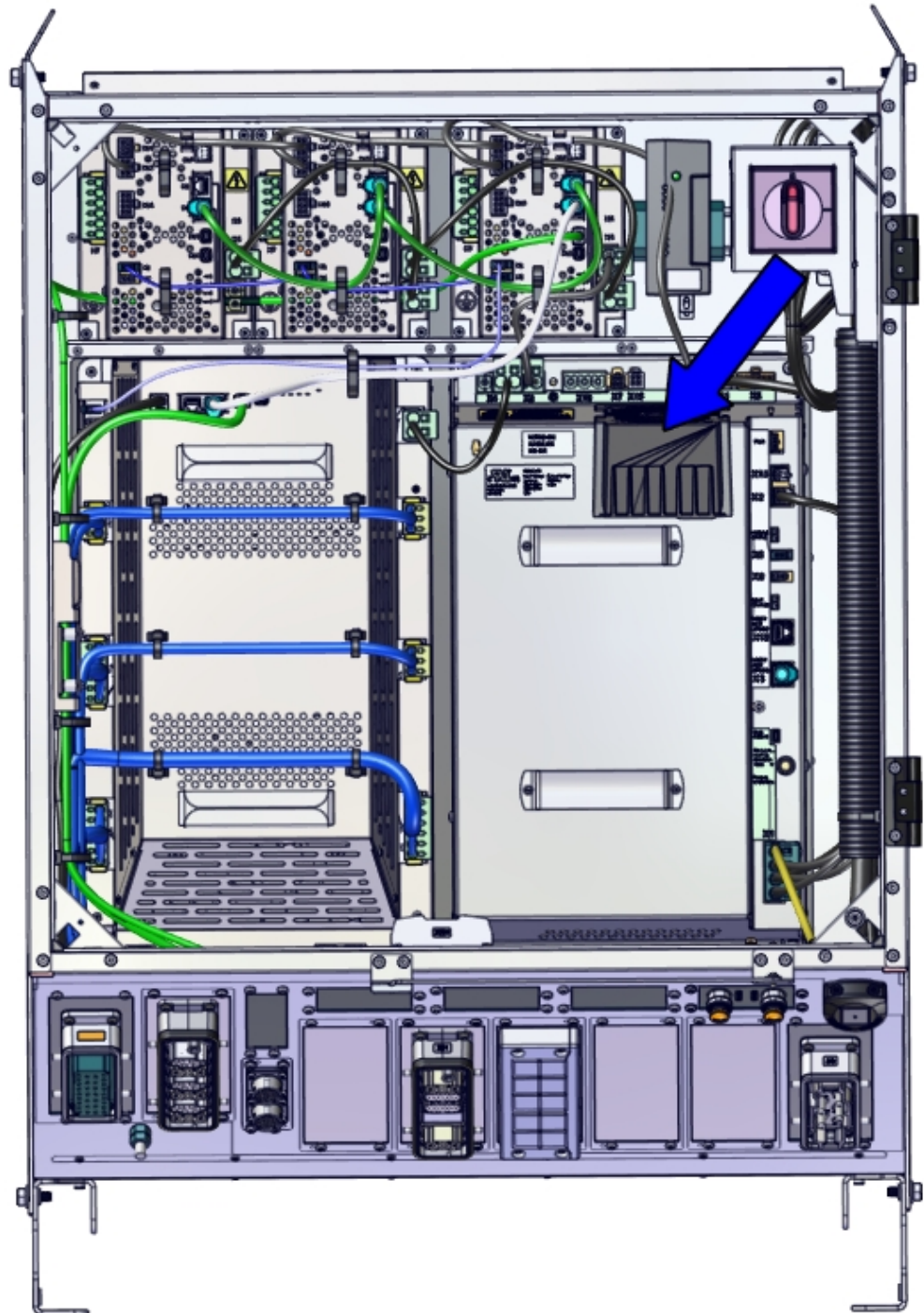
Concluding procedure

Action	Note/Illustration
1 Close the door.	Closing the door on page 230.
2 Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.11 Replacing the HVHP power unit (DSQC3070)

Location

The illustration shows the location of the power unit in the controller.



xx2300001838

Continues on next page

5 Repair

5.2.11 Replacing the HVHP power unit (DSQC3070)

Continued



WARNING

Do not touch the power unit when the **DC-BUS High Voltage LED** is on.
There is residual voltage in the power unit even if the main switch is in the OFF position.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Power unit, HVHP	3HAC063632-001	DSQC3070

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the power unit


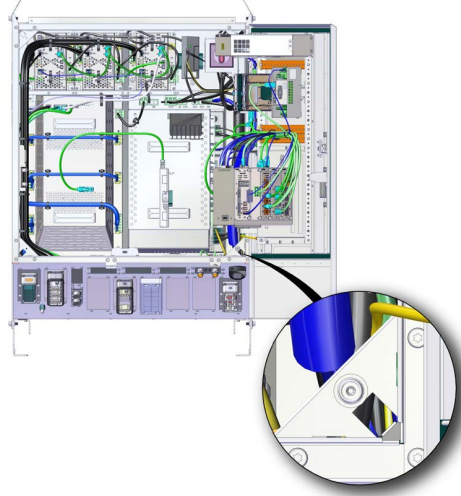
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .


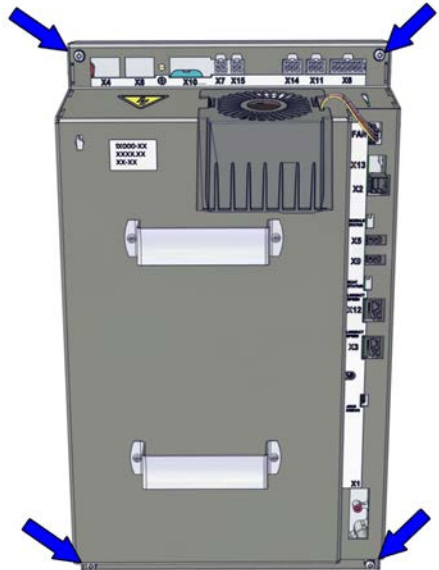
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5.2.11 Replacing the HVHP power unit (DSQC3070)

Continued

Action	Note/Illustration
<p>3</p>  <p>ELECTROSTATIC DISCHARGE (ESD)</p> <p>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</p>	<p>Location of wrist strap button:</p>  <p>xx2400001532</p>

Removing the power unit



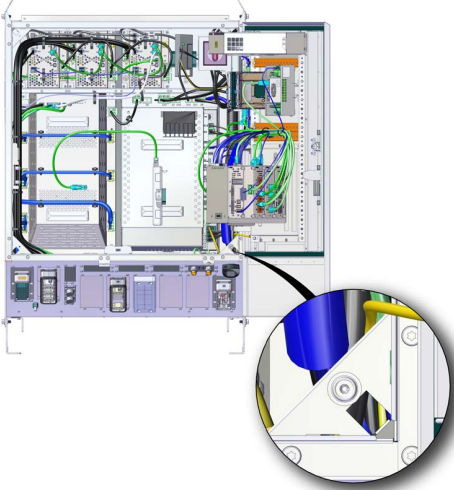
Action	Note/Illustration
<p>1</p> <p>Disconnect all connectors from the unit to be replaced.</p>	
<p>2</p> <p>Remove the screws and pull the power unit out from the two guiding pins on the mounting plate.</p>  <p>CAUTION</p> <p>Only the sheet metal on the power unit can be used for holding.</p> <p>Do not touch the connectors or the filter on the power unit.</p>	 <p>xx2100000322</p>

Continues on next page

5 Repair

5.2.11 Replacing the HVHP power unit (DSQC3070)
Continued

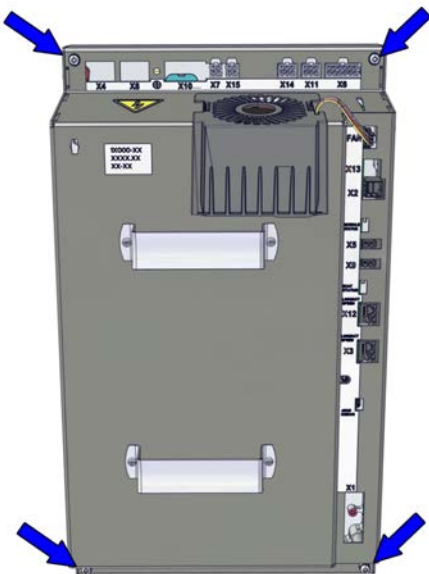
Refitting the power unit
Refitting the power unit

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

5.2.11 Replacing the HVHP power unit (DSQC3070)

Continued

	Action	Note/Illustration
3	Position the power unit on the lower guiding pin on the mounting plate, and then tip the unit upwards against the upper guiding pin. Secure the screws.	<p>Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2 Nm</p>  <p>xx2100000322</p>
4	Reconnect any connectors disconnected at removal.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

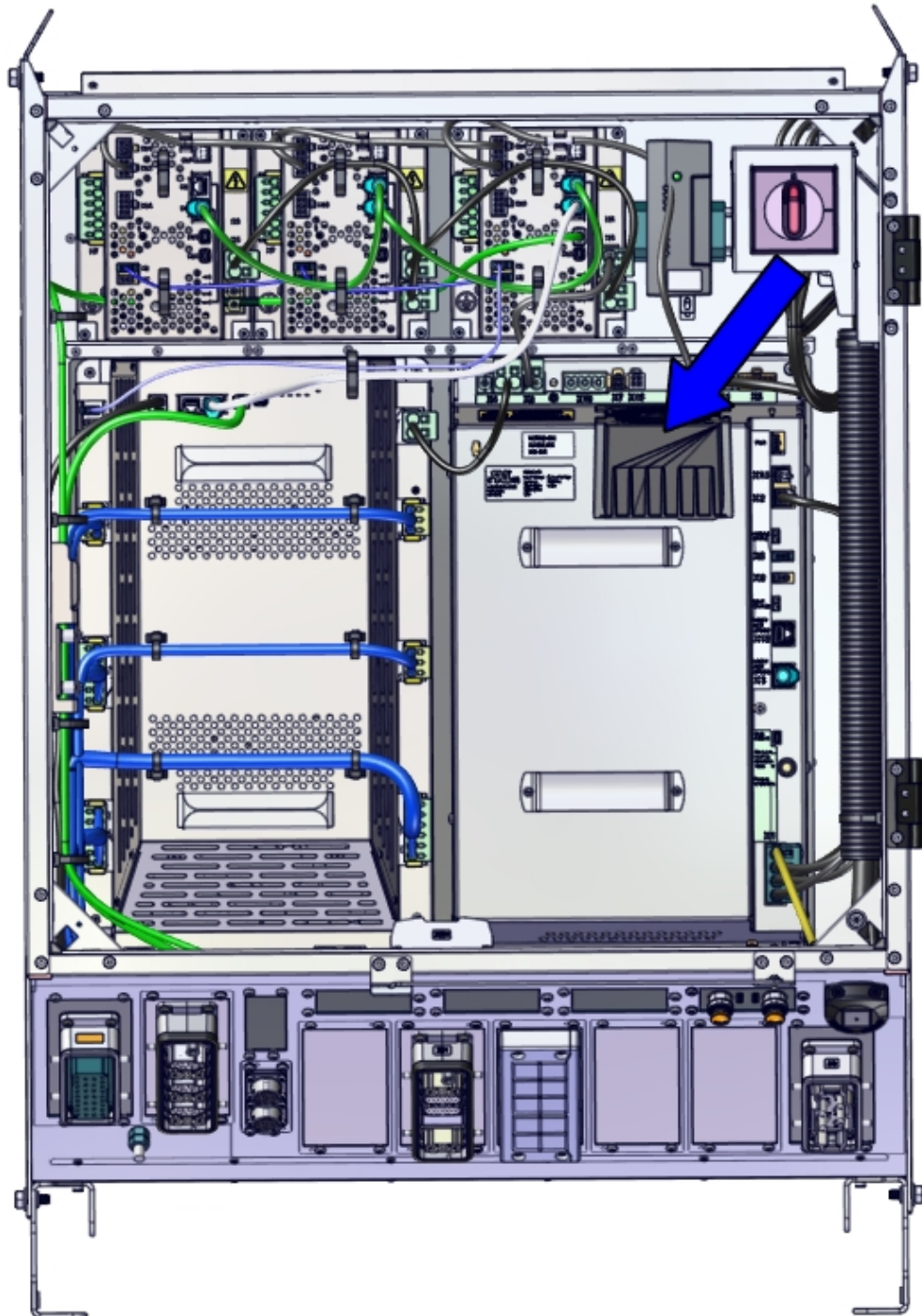
5 Repair

5.2.12 Replacing the LVHP power unit (DSQC3069A)

5.2.12 Replacing the LVHP power unit (DSQC3069A)

Location

The illustration shows the location of the power unit in the controller.



xx2300001838

Continues on next page

**WARNING**

Do not touch the power unit when the **DC-BUS High Voltage** LED is on.
There is residual voltage in the power unit even if the main switch is in the OFF position.

Required spare parts**Note**

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Power unit, LVHP	3HAC090155-001	DSQC3069A

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the power unit**Preparations**


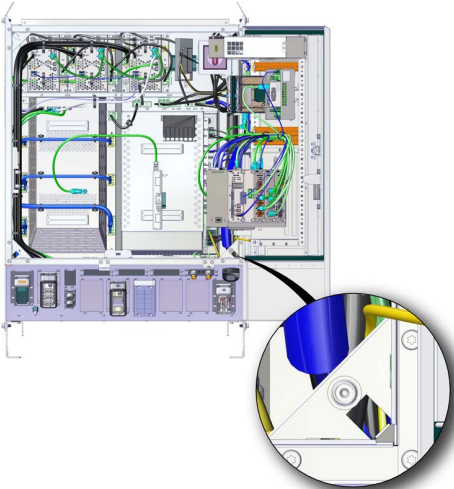
	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page


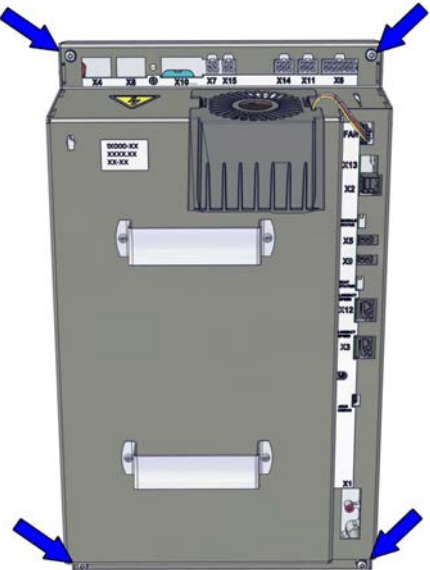
5 Repair

5.2.12 Replacing the LVHP power unit (DSQC3069A)

Continued

Action	Note/Illustration
<div>3</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>



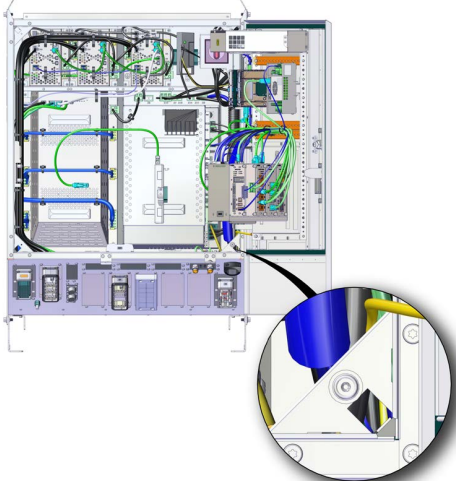
Removing the power unit

Action	Note/Illustration
<div>1</div> <div>Disconnect all connectors from the unit to be replaced.</div>	
<div>2</div> <div><div> CAUTION</div><div>Only the sheet metal on the power unit can be used for holding. Do not touch the connectors or the filter on the power unit.</div></div>	<div></div> <div>xx2100000322</div>

Continues on next page

Refitting the power unit

Refitting the power unit


	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

5 Repair

5.2.12 Replacing the LVHP power unit (DSQC3069A)

Continued

	Action	Note/Illustration
3	Position the power unit on the lower guiding pin on the mounting plate, and then tip the unit upwards against the upper guiding pin. Secure the screws.	<div>Screws: Torx pan head screw M4x8 (4 pcs)</div> <div>Tightening torque: 2 Nm</div> <div></div> <div>xx2100000322</div>
4	Reconnect any connectors disconnected at removal.	

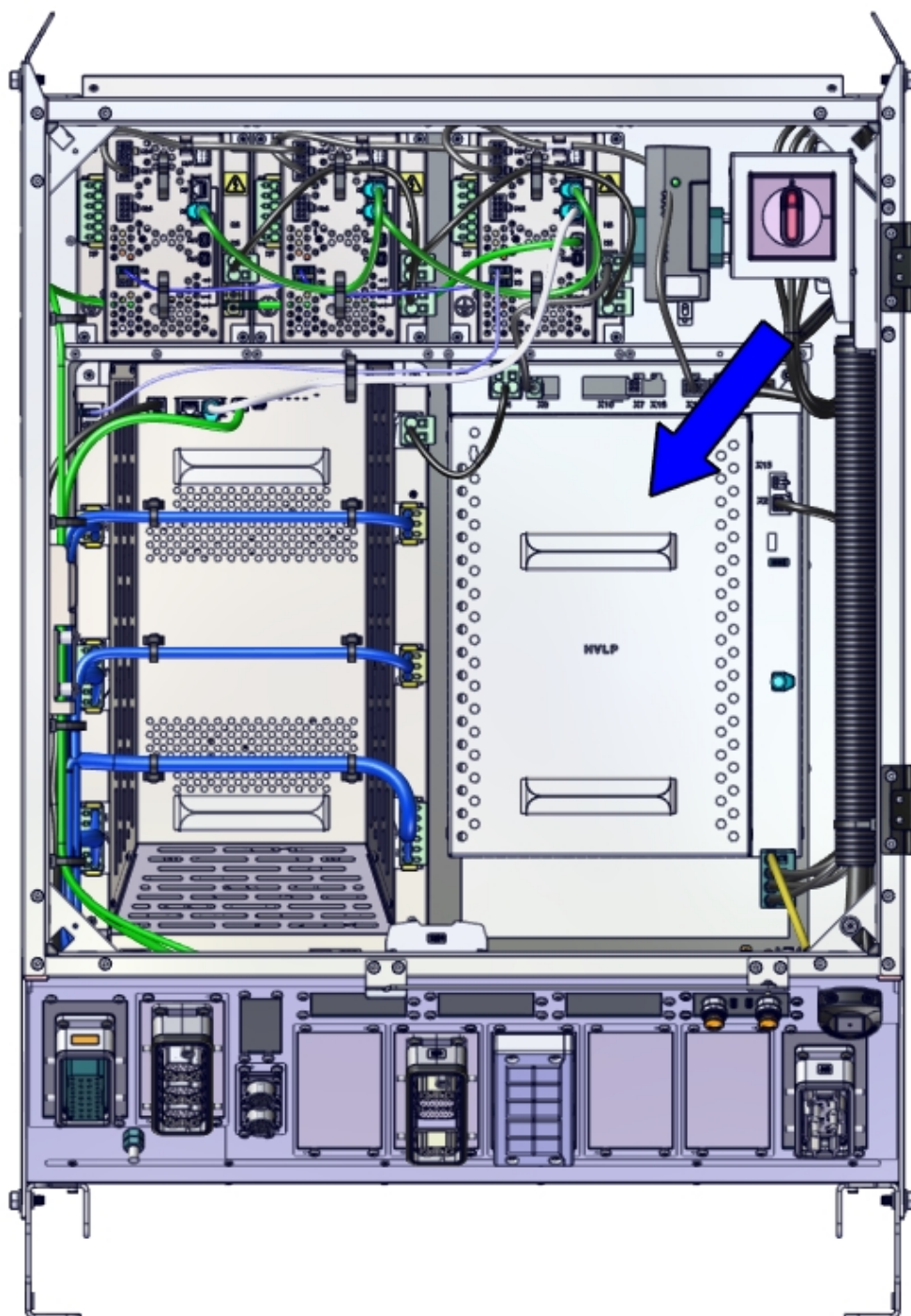
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.13 Replacing the HVLP power unit (DSQC3072)

Location

The illustration shows the location of the power unit in the controller.



xx2300001991

Continues on next page

5 Repair

5.2.13 Replacing the HVLP power unit (DSQC3072)

Continued



WARNING

Do not touch the power unit when the **DC-BUS High Voltage LED** is on.
There is residual voltage in the power unit even if the main switch is in the OFF position.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Power unit, HVLP	3HAC066498-001	DSQC3072

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the power unit


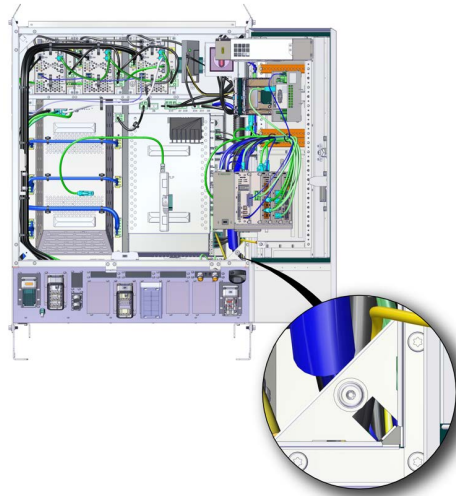
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .


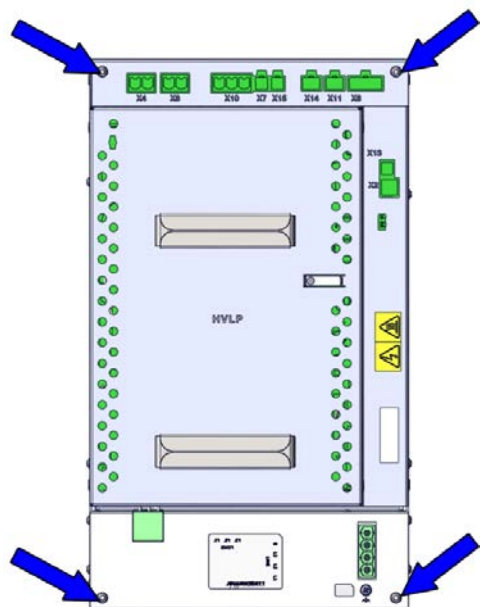
Continues on next page

5.2.13 Replacing the HVLP power unit (DSQC3072)

Continued

Action	Note/Illustration
<p>3</p>  <p>ELECTROSTATIC DISCHARGE (ESD)</p> <p>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></p>	<p>Location of wrist strap button:</p>  <p>xx2400001532</p>

Removing the power unit

Action	Note/Illustration
<p>1</p> <p>Disconnect all connectors from the unit to be replaced.</p>	
<p>2</p> <p>Remove the screws and pull the power unit out from the two guiding pins on the mounting plate.</p>  <p>CAUTION</p> <p>Only the sheet metal on the power unit can be used for holding. Do not touch the connectors or the filter on the power unit.</p>	 <p>xx2300001492</p>



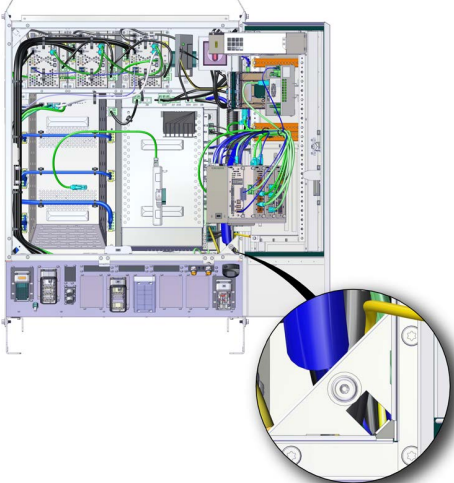
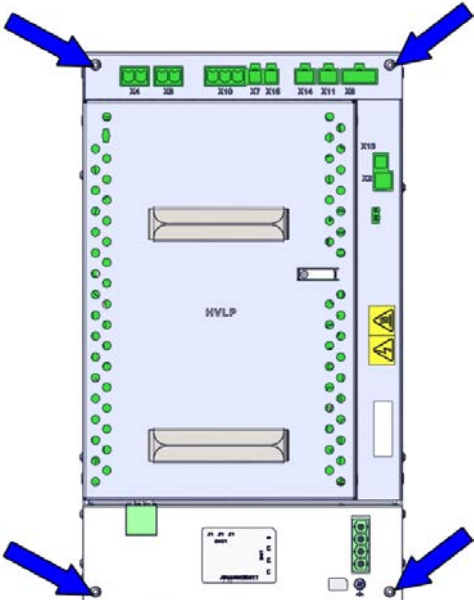
Continues on next page

5 Repair

5.2.13 Replacing the HVLP power unit (DSQC3072)
Continued

Refitting the power unit

Refitting the power unit

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Position the power unit on the lower guiding pin on the mounting plate, and then tip the unit upwards against the upper guiding pin. Secure the screws.	Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2 Nm  xx2300001492

Continues on next page

	Action	Note/Illustration
4	Reconnect any connectors disconnected at removal.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

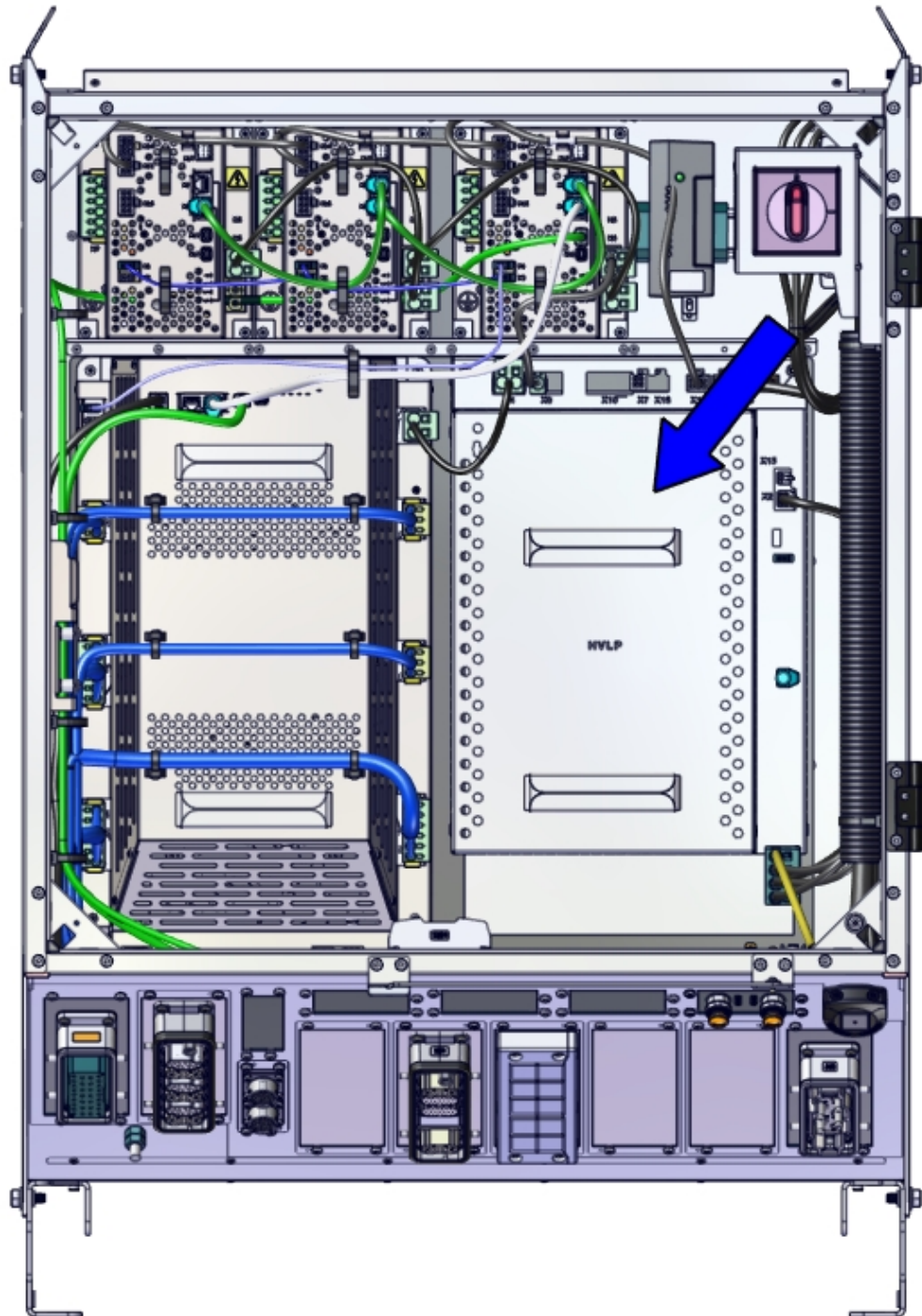
5 Repair

5.2.14 Replacing the LVLP power unit (DSQC3071)

5.2.14 Replacing the LVLP power unit (DSQC3071)

Location

The illustration shows the location of the power unit in the controller.



xx2300001991

Continues on next page

**WARNING**

Do not touch the power unit when the **DC-BUS High Voltage** LED is on.

There is residual voltage in the power unit even if the main switch is in the OFF position.

Required spare parts**Note**

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Power unit, LVLP	3HAC066494-001	DSQC3071

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Removing the power unit**Preparations**


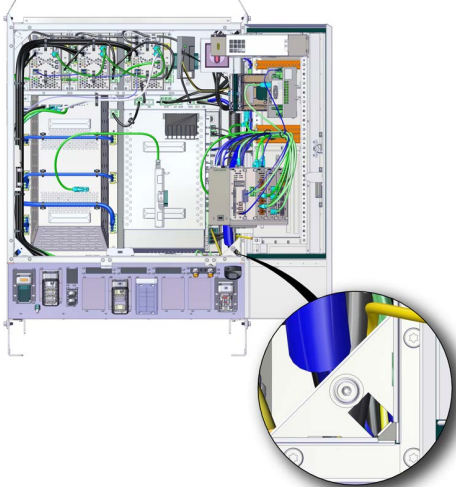
	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page


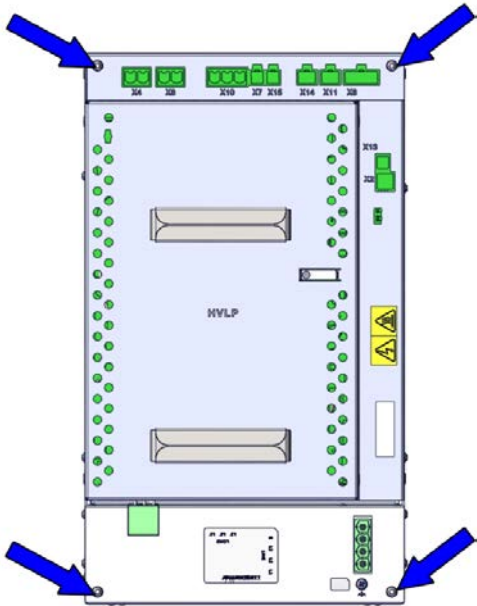
5 Repair

5.2.14 Replacing the LVLP power unit (DSQC3071)

Continued

Action	Note/Illustration
<div>3</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>



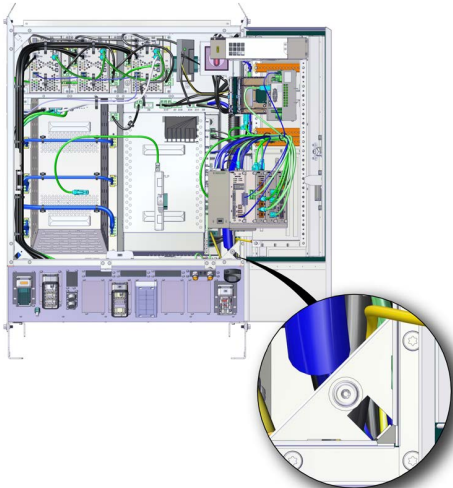
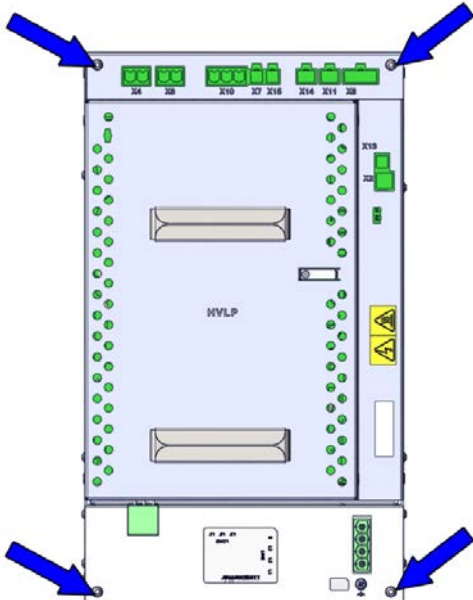
Removing the power unit

Action	Note/Illustration
<div>1</div> <div>Disconnect all connectors from the unit to be replaced.</div>	
<div>2</div> <div>Remove the screws and pull the power unit out from the two guiding pins on the mounting plate. <div> CAUTION Only the sheet metal on the power unit can be used for holding. Do not touch the connectors or the filter on the power unit.</div></div>	<div></div> <div>xx2300001492</div>

Continues on next page

Refitting the power unit

Refitting the power unit

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Position the power unit on the lower guiding pin on the mounting plate, and then tip the unit upwards against the upper guiding pin. Secure the screws.	Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2 Nm  xx2300001492

Continues on next page

5 Repair

5.2.14 Replacing the LVLP power unit (DSQC3071)

Continued

	Action	Note/Illustration
4	Reconnect any connectors disconnected at removal.	

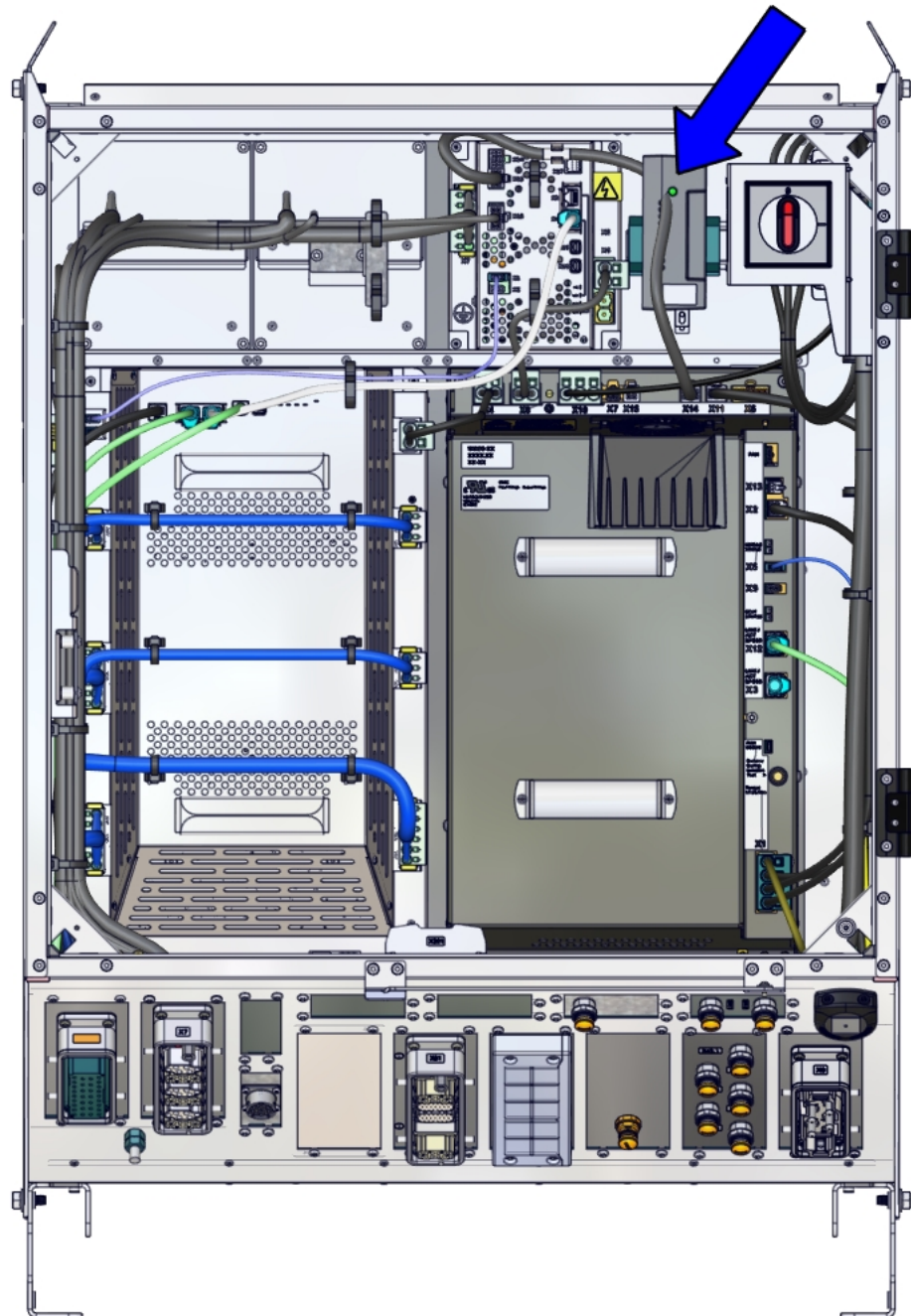
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.15 Replacing the power supply

Location

The illustration shows the location of the power supply in the controller.



xx2200001473

Continues on next page

5 Repair

5.2.15 Replacing the power supply

Continued



WARNING

Do not touch the power supply when the DC OK LED is on.

There is residual voltage in the power supply even if the main switch is in the OFF position.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
DSQC 609 power supply	3HAC14178-1	DSQC 609
DSQC 634 power supply	3HAC13398-2	DSQC 634
DSQC 1102 power supply	3HAC089463-001	DSQC 1102
Harness PSU 24V	3HAC082083-001	DSQC 609 and DSQC 634
Harness PSU	3HAC082508-001	DSQC 609 and DSQC 634
Harness PSU 24V	3HAC083290-001	DSQC 1102
Harness PSU	3HAC082508-001	DSQC 1102
End clamp	3HAB7983-1	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	



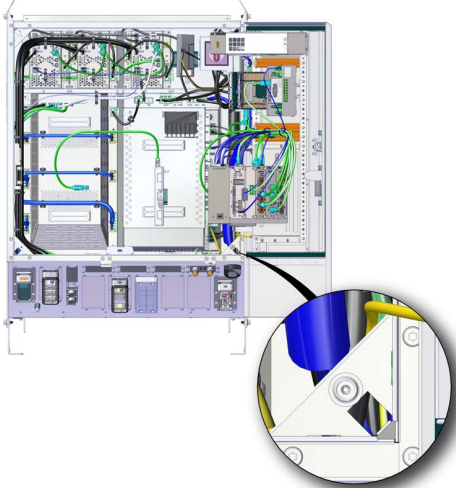
Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

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Removing the DSQC 609 power supply

Preparations

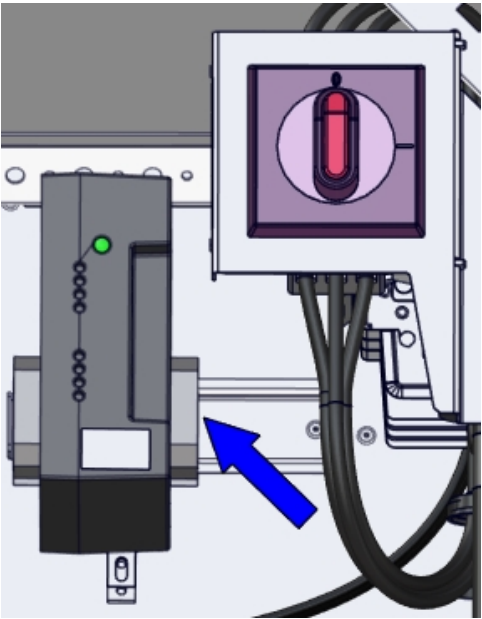
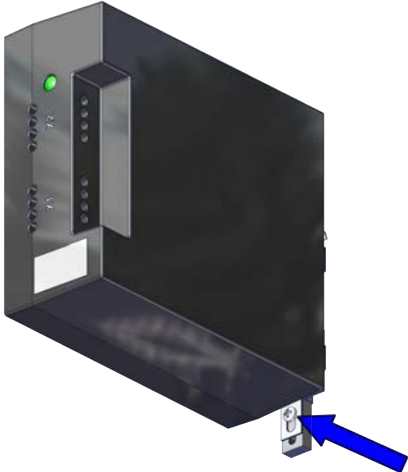
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

5 Repair


5.2.15 Replacing the power supply
Continued

Removing the power supply

	Action	Note/Illustration
1	Remove the end clamp besides the power supply with a screwdriver.	 xx2200002009
2	Disconnect all connectors from the unit to be replaced.	 xx1900001908
3	Remove the screw and the power supply.	


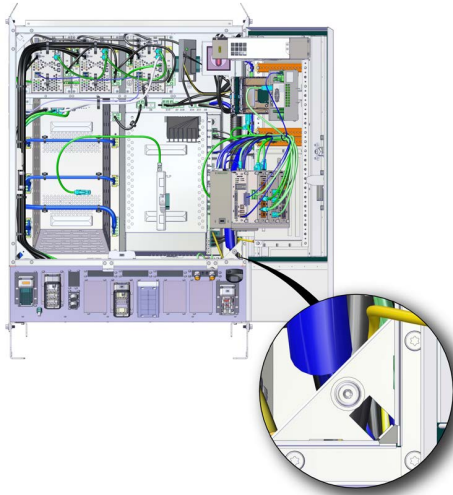
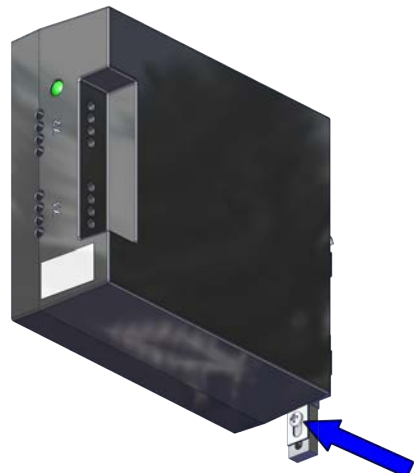
Refitting the DSQC 609 power supply

Refitting the power supply

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

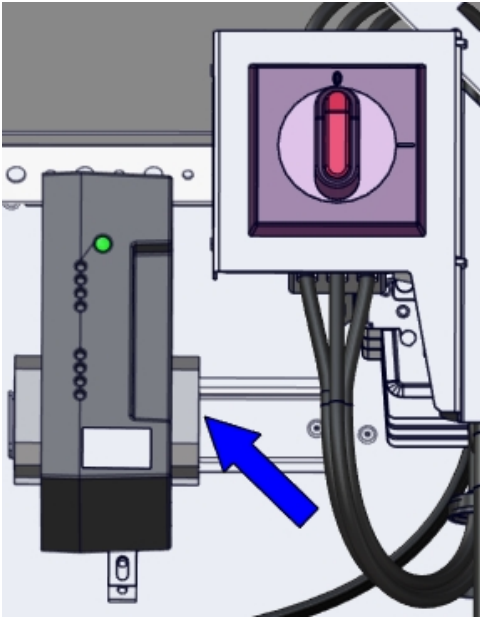
5.2.15 Replacing the power supply
Continued

	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	Location of wrist strap button:  xx2400001532
3	Fit the power supply to the bracket and fasten it with screw.	Screws: Cross recessed cheese head screw M4x8 (1 pcs) Tightening torque: 1.7 Nm±10%.  xx1900001908
4	Reconnect any connectors disconnected at removal.	

Continues on next page

5 Repair

5.2.15 Replacing the power supply
Continued


	Action	Note/Illustration
5	Refit the end clamp besides the power supply.	 xx2200002009

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

Removing the DSQC 634 power supply


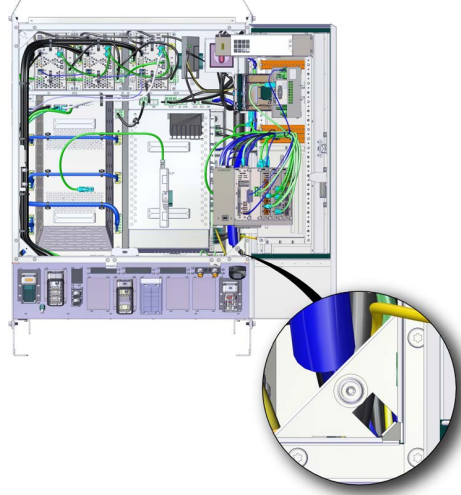
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.	
2	Open the door.	Opening the door on page 229.

Continues on next page

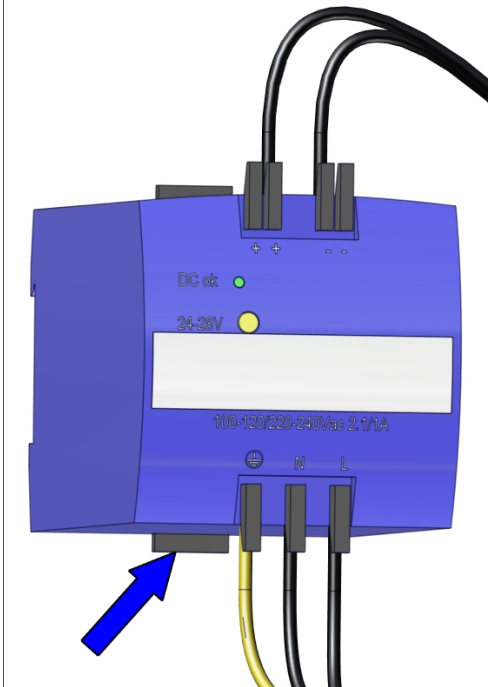
5.2.15 Replacing the power supply

Continued

Action	Note/Illustration
<p>3</p>  <p>ELECTROSTATIC DISCHARGE (ESD)</p> <p>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</p>	<p>Location of wrist strap button:</p>  <p>xx2400001532</p>

Removing the power supply

Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.
2	Press the lower buckle to release and remove the power supply.



xx2400000607



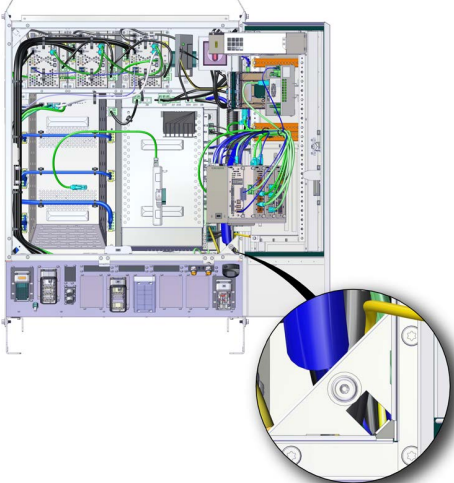
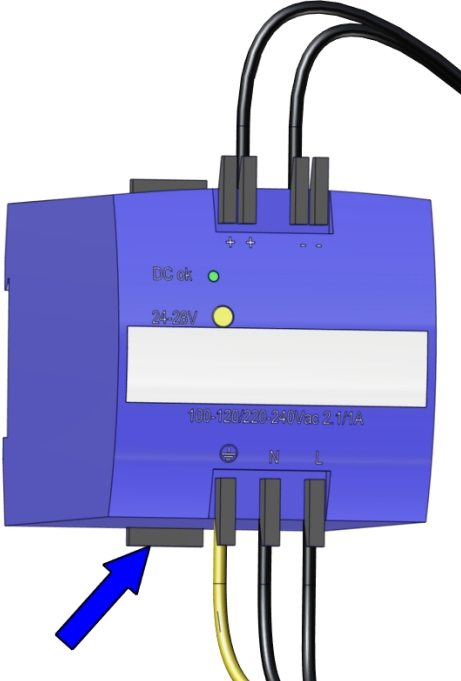
Continues on next page

5 Repair

5.2.15 Replacing the power supply
Continued

Refitting the DSQC 634 power supply

Refitting the power supply

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Hang the power supply into the bracket and push the lower of it until you hear a clear clicking sound.	 xx2400000607

Continues on next page

5.2.15 Replacing the power supply
Continued



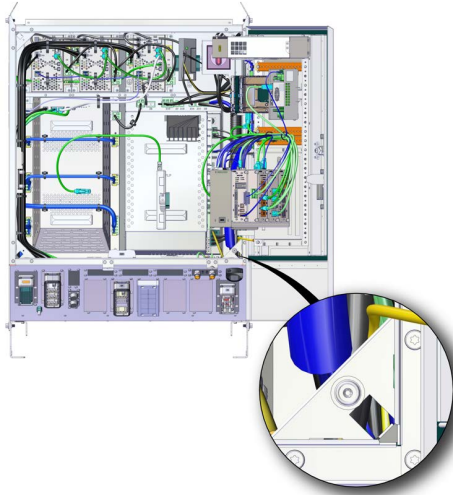
	Action	Note/Illustration
4	Reconnect any connectors disconnected at removal.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

Removing the DSQC 1102 power supply

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.	
2	Open the door.	Opening the door on page 229.
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48.	Location of wrist strap button:  xx2400001532
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

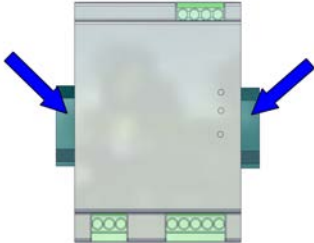
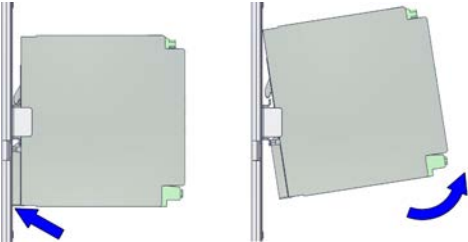
Removing the power supply

	Action	Note/Illustration
1	Remove the cable ties and the cables from the clips in the cabinet carefully.	

Continues on next page


5 Repair

5.2.15 Replacing the power supply
Continued

	Action	Note/Illustration
2	Disconnect all connectors from the unit to be replaced.	
3	Remove the end clamps beside the power supply with a screwdriver.	 xx2400000745
4	Push the snap lever at the bottom of the power supply unit with a screwdriver to release the unit from the DIN rail, and then lift the unit off the DIN rail.	 xx2400000814


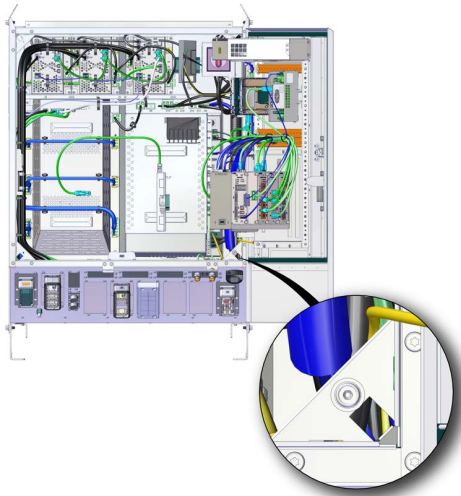
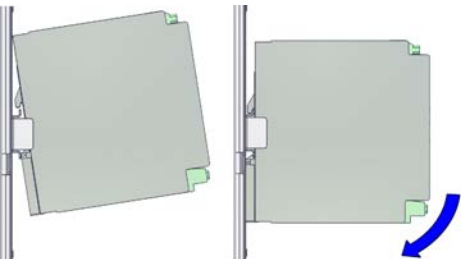
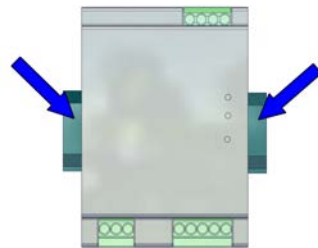

Refitting the DSQC 1102 power supply

Refitting the power supply

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5.2.15 Replacing the power supply
Continued

	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i>	Location of wrist strap button:  xx2400001532
3	Position the power supply unit with the DIN rail guide on the upper edge of the DIN rail, and snap it in with a downward motion.	 xx2400000815
4	Refit the end clamps beside the power supply.	 xx2400000745
5	Reconnect any connectors disconnected at removal.	
6	Secure the cables with cable ties.  Tip Use the same position as from removing the cables.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	<i>Closing the door on page 230.</i>

Continues on next page

5 Repair

5.2.15 Replacing the power supply

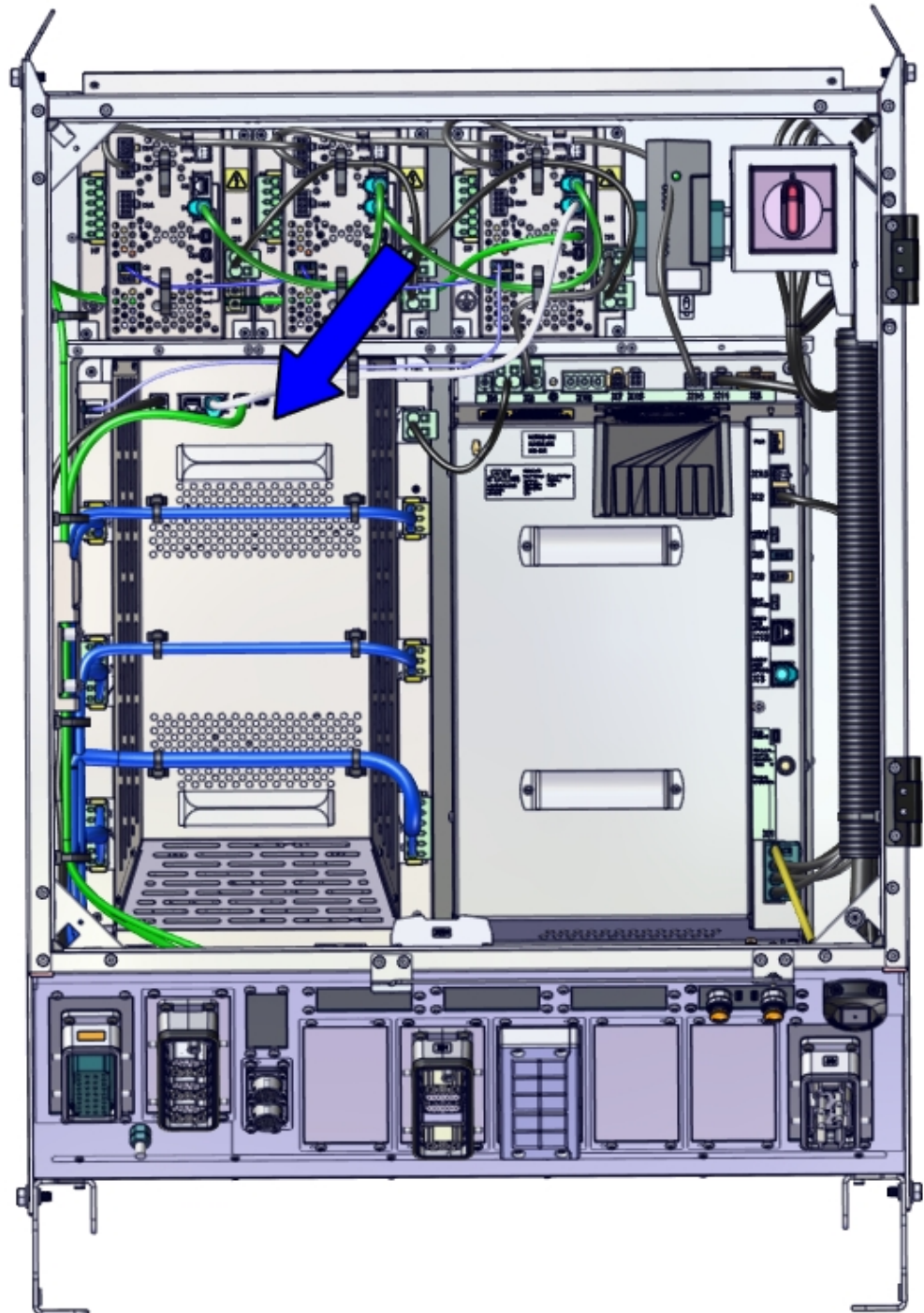
Continued

	Action	Note/Illustration
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

5.2.16 Replacing the drive unit

Location

The illustration shows the location of the drive unit in the controller.



xx2300001839

Continues on next page

5 Repair

5.2.16 Replacing the drive unit

Continued



WARNING

Do not touch the drive unit when the **DC-BUS High Voltage LED** is on.

There is residual voltage in the drive unit even if the main switch is in the OFF position.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Drive unit, High Voltage	3HAC064590-001	DSQC3062
Harness DC-bus	3HAC065225-001	Harness A1.X4 - T4.X5 Used in combination with HV power units.
Harness DC-bus	3HAC089271-001	Harness A1.X4 - T4.X5 Used in combination with LV power units.
Harness 24_SYS_DRV	3HAC081734-001	Harness A1.X5 - T4.X1
Ethernet harness	3HAC081970-001	Harness A1.X12 - T4.X3
Harness 24_BRAKE	3HAC081731-001	Harness A1.X11 - T4.X13
Harness CTRL_FB	3HAC082738-001	Harness A1.X2 - T4.X17

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	



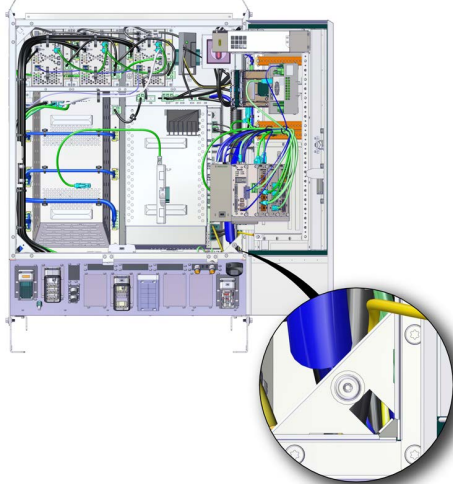
Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Continues on next page

Removing the drive unit

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532




Removing the drive unit

	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	

Continues on next page


5 Repair

5.2.16 Replacing the drive unit
Continued


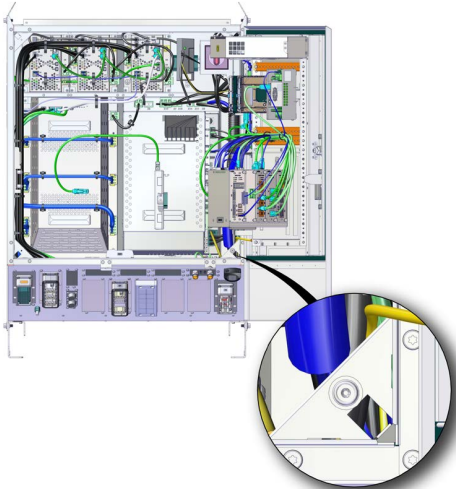

	Action	Note/Illustration
2	<p>Remove the screws and pull the drive unit out from the two guiding pins on the mounting plate.</p> <p> CAUTION</p> <p>The weight of the drive unit is 11 kg. Use protective gloves when lifting this unit.</p> <p> CAUTION</p> <p>The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.</p>	<p>Lengthened screwdriver</p>  <p>xx2100000338</p>

Refitting the drive unit

Refitting the drive unit

	Action	Note/Illustration
1	<p> DANGER</p> <p>Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.</p>	

Continues on next page

	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Position the drive unit on the lower guiding pin on the mounting plate, and then tip the unit upwards against the upper guiding pin. Secure the screws.	Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2 Nm  xx2100000338
4	Reconnect any connectors disconnected at removal.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230 .
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

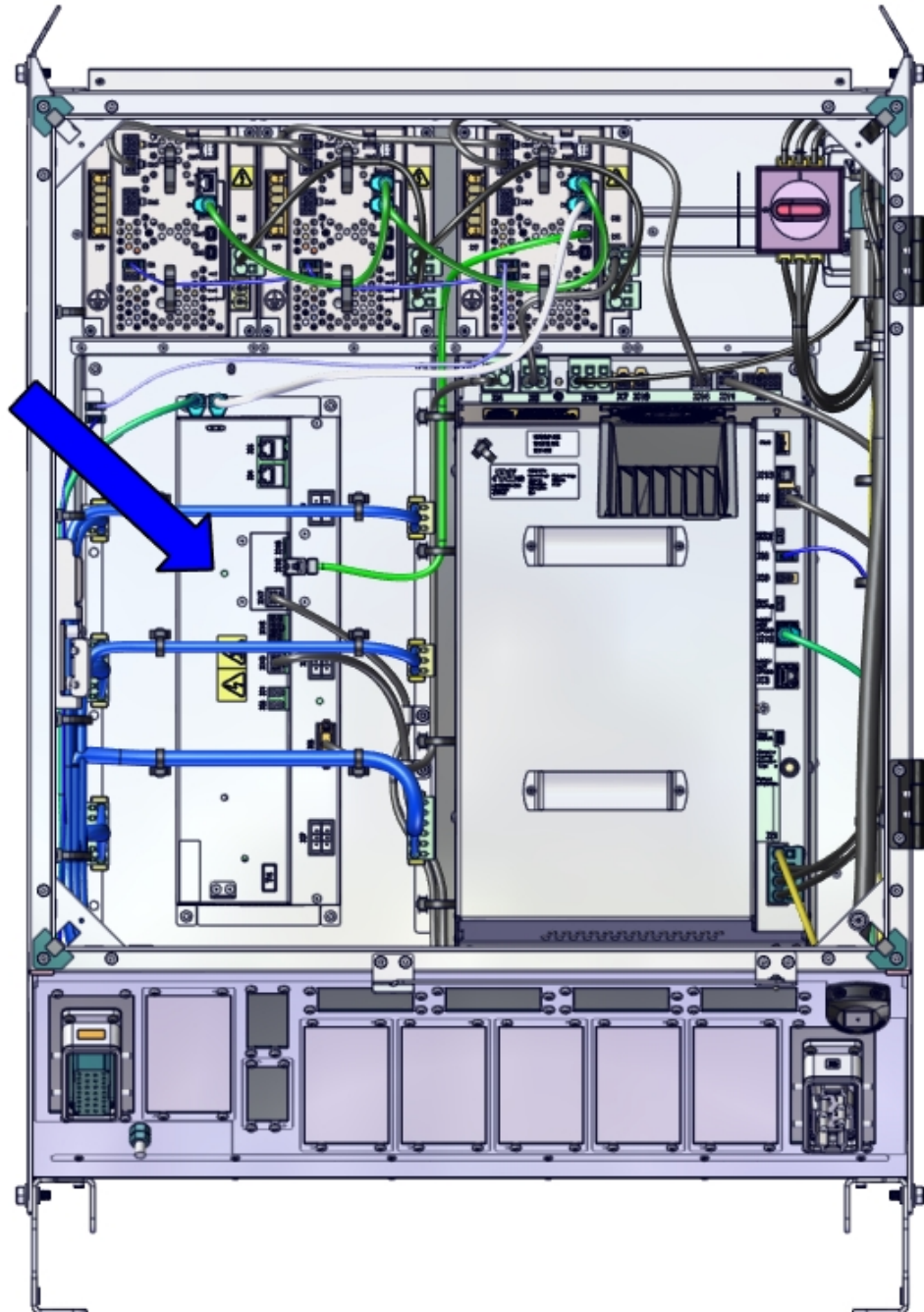
5 Repair

5.2.17 Replacing the low voltage drive unit (DSQC3084)

5.2.17 Replacing the low voltage drive unit (DSQC3084)

Location

The illustration shows the location of the drive unit in the controller.



xx2400000609

Continues on next page

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Drive unit, Low Voltage	3HAC074966-001	DSQC3084

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the drive unit

Preparations


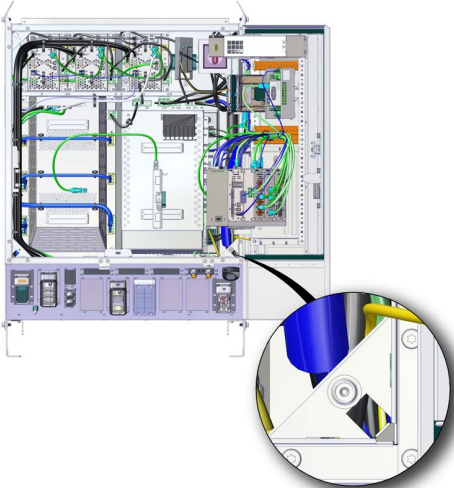
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page


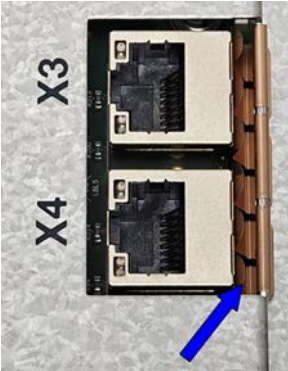
5 Repair

5.2.17 Replacing the low voltage drive unit (DSQC3084)

Continued

Action	Note/Illustration
<div>3</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>

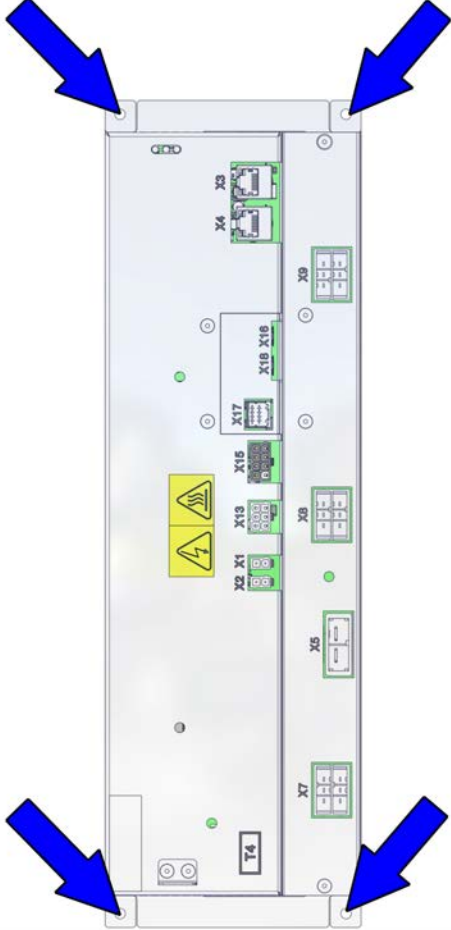
Removing the drive unit

Action	Note/Illustration
<div>1</div> <div>Disconnect all connectors from the unit to be replaced.</div>	
<div>2</div> <div>Remove the contact spring from the unit to be replaced.</div>	<div> Note The contact spring must be moved to the new unit.</div> <div></div> <div>xx2400000893</div>

Continues on next page


5.2.17 Replacing the low voltage drive unit (DSQC3084)

Continued

	Action	Note/Illustration
3	Remove the screws and pull the drive unit out from the two guiding pins on the mounting plate.	<p>Lengthened screwdriver</p>  <p>xx2300000949</p>

Refitting the drive unit

Refitting the drive unit


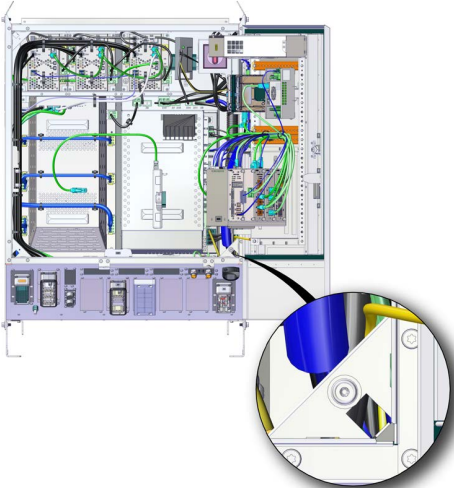
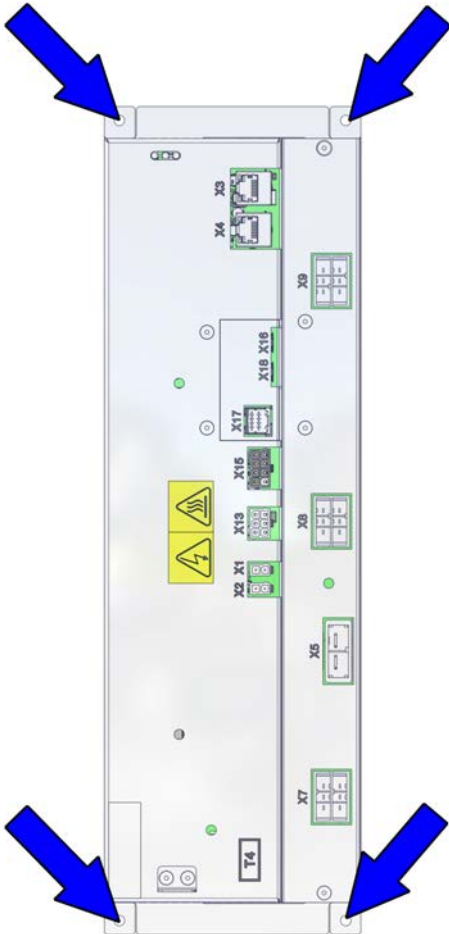
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.2.17 Replacing the low voltage drive unit (DSQC3084)

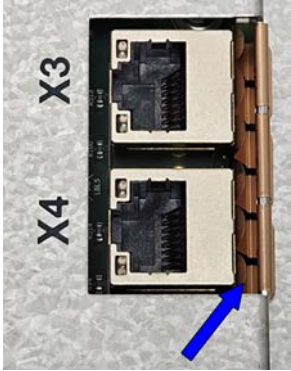
Continued

Action	Note/Illustration
<div>2</div> <div>ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>
<div>3</div> <div>Position the drive unit on the lower guiding pin on the mounting plate, and then tip the unit upwards against the upper guiding pin. Secure the screws.</div>	<div>Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2 Nm</div> <div></div> <div>xx2300000949</div>

Continues on next page

5.2.17 Replacing the low voltage drive unit (DSQC3084)

Continued

	Action	Note/Illustration
4	Fit the contact spring from the replaced unit to the new unit.	 xx2400000893
5	Reconnect any connectors disconnected at removal.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

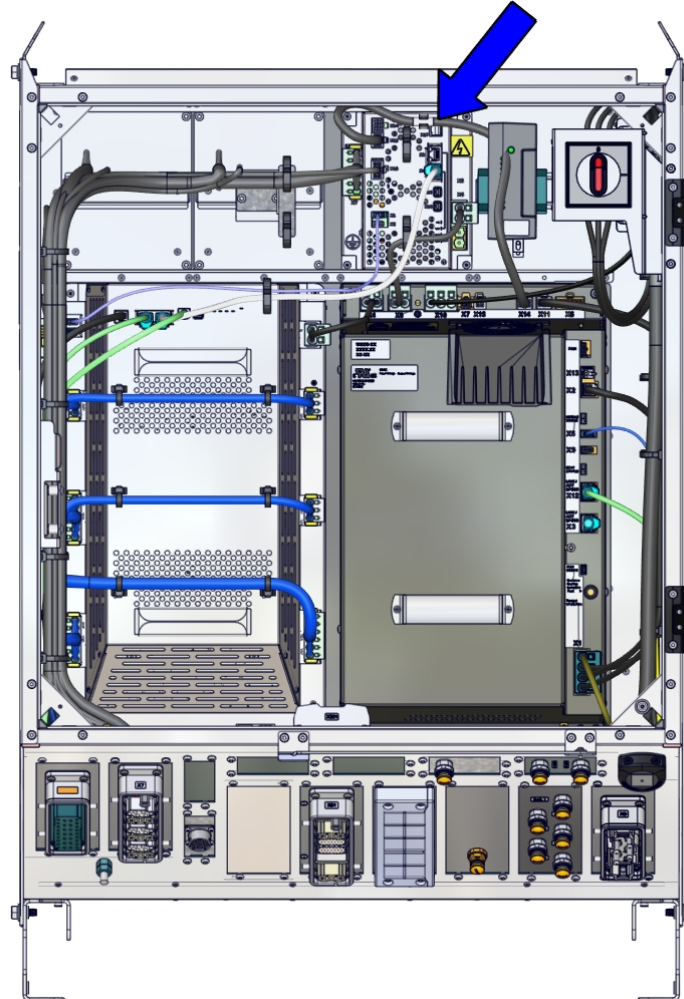
5 Repair

5.2.18 Replacing the additional drive unit (DSQC3065)

5.2.18 Replacing the additional drive unit (DSQC3065)

Location

The illustration shows the location of the additional drive unit in the controller.



xx2200001056



WARNING

Do not touch the drive unit when the **DC-BUS High Voltage LED** is on.
There is residual voltage in the drive unit even if the main switch is in the OFF position.

Continues on next page

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Drive unit	3HAC064983-001	DSQC 3065

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the additional drive unit


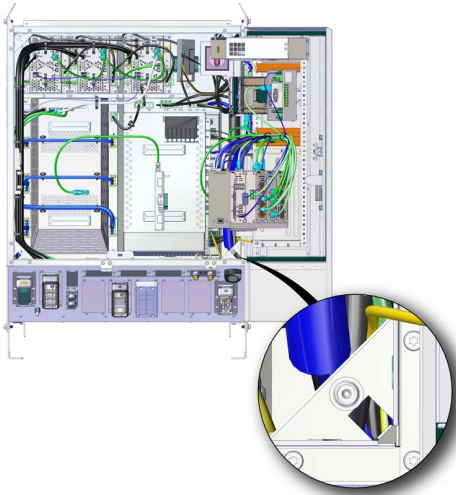
Preparations

	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .



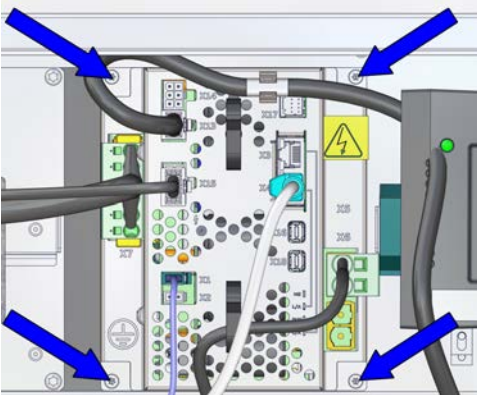
Continues on next page

5 Repair

5.2.18 Replacing the additional drive unit (DSQC3065)
Continued

Action	Note/Illustration
<div>3</div> <div>ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>



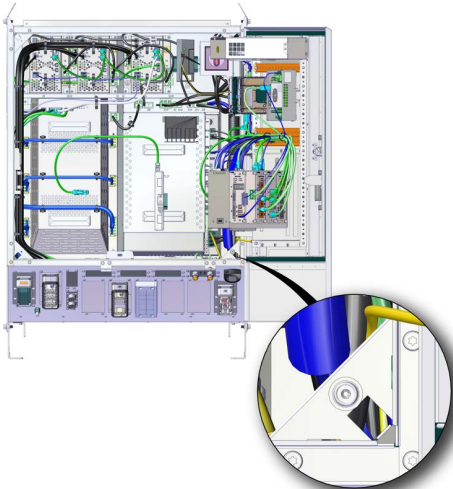
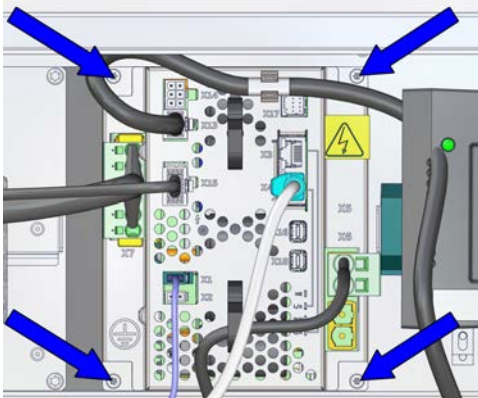
Removing the drive unit

Action	Note/Illustration
<div>1</div> <div><p>Pull the cable ties out from the locking holes.</p><div> Tip</div><p>Take photos of the cable ties and locking holes before pulling out, to have as a reference when refitting the cable ties.</p></div>	
<div>2</div> <div><p>Disconnect all connectors from the unit to be replaced.</p></div>	
<div>3</div> <div><p>Remove the screws and pull the drive unit out from the two guiding pins on the mounting plate.</p><div> CAUTION</div><p>The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.</p></div>	<div>Lengthened screwdriver</div> <div></div> <div>xx2200001375</div>

Continues on next page

Refitting the additional drive unit

Refitting the additional drive unit

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Refit the additional drive unit and secure with the screws.	Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2 Nm  xx2200001375
4	Reconnect any connectors disconnected at removal.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230 .

Continues on next page

5 Repair

5.2.18 Replacing the additional drive unit (DSQC3065)

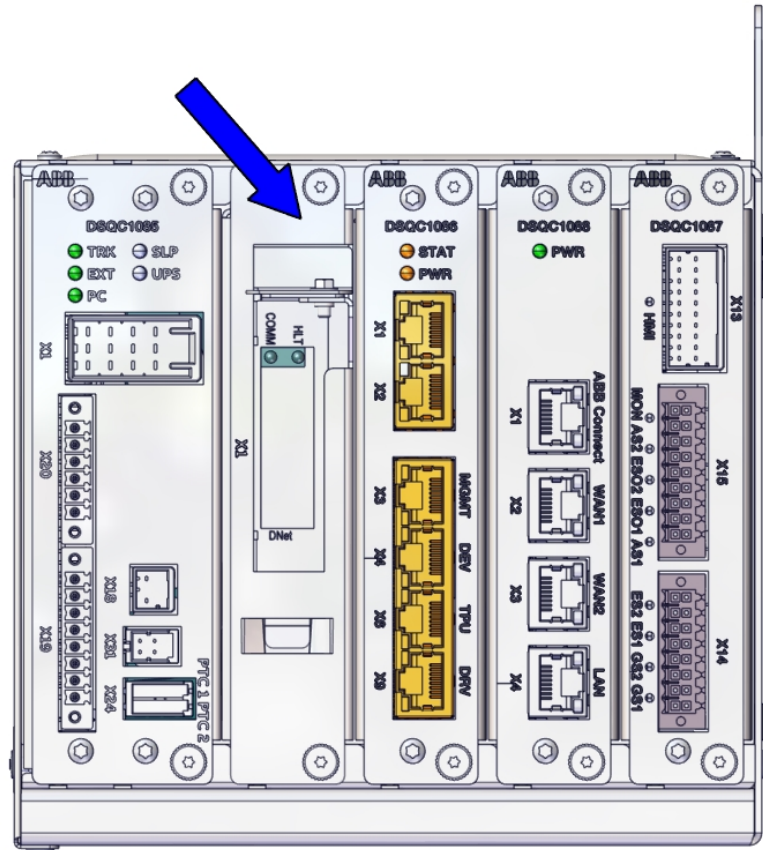
Continued

	Action	Note/Illustration
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

5.2.19 Replacing the DeviceNet board

Location

The illustration shows the location of the DeviceNet board DSQC1096 in the main computer.



xx2300001738

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
DeviceNet M/S [3029-1]	3HAC085254-001	DSQC1096

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .

Continues on next page

5 Repair

5.2.19 Replacing the DeviceNet board

Continued



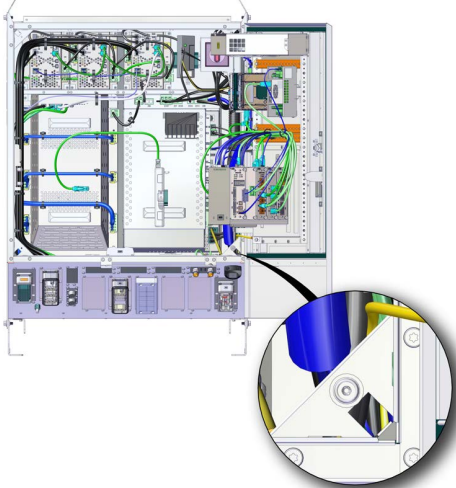
Equipment	Article number	Note
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

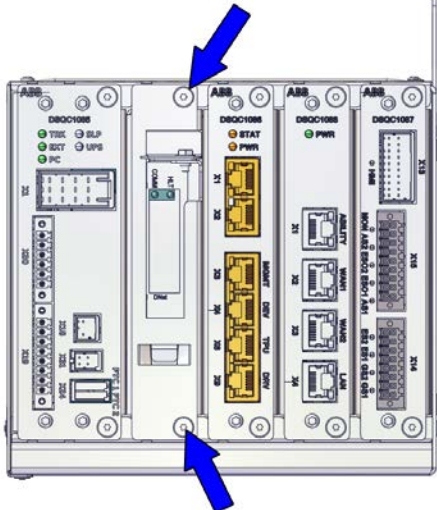
Removing the DeviceNet board

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532


Continues on next page

Removing the DeviceNet board

	Action	Note/Illustration
1	Loosen the screws that hold the DeviceNet board unit.	 <p>xx2300000921</p>
2	Remove the DeviceNet board unit from the slot in the main computer assembly.	

Refitting the DeviceNet board


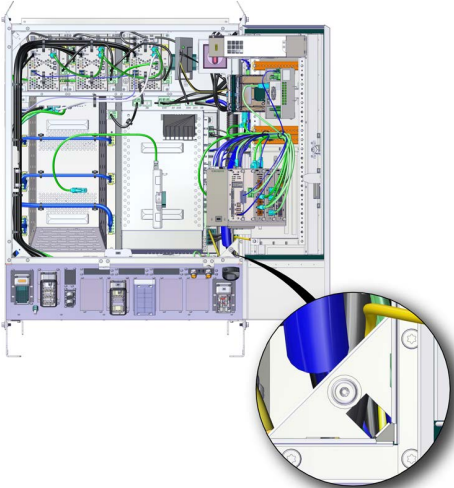
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

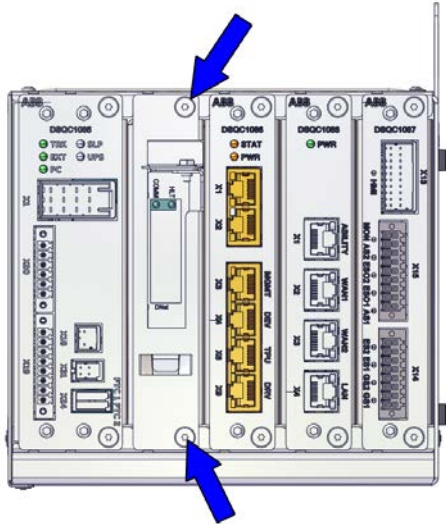
Continues on next page

5 Repair

5.2.19 Replacing the DeviceNet board
Continued

Action	Note/Illustration
<div>3</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>

Refitting the DeviceNet board

Action	Note/Illustration
<div>1</div> <div>Insert the DeviceNet board into the slot in the main computer assembly.</div>	
<div>2</div> <div>Secure the screws that hold the DeviceNet board unit.</div>	<div></div> <div>xx2300000921</div>

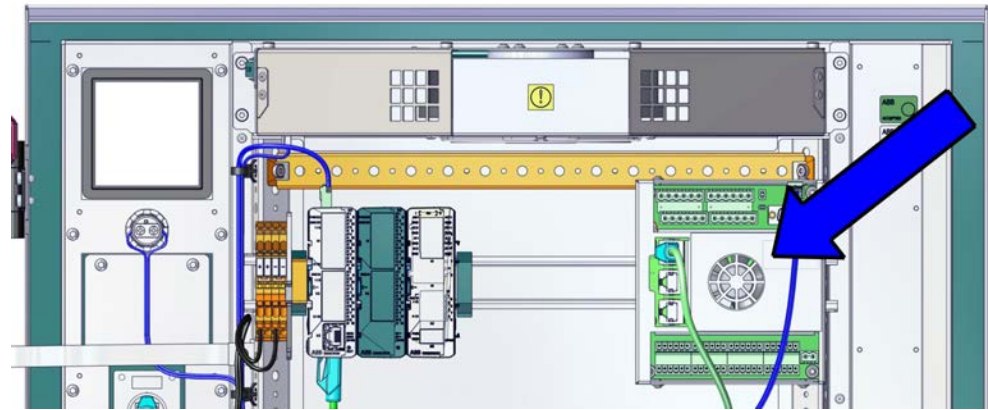
Concluding procedure

Action	Note/Illustration
<div>1</div> <div>Close the door.</div>	<i>Closing the door on page 230.</i>
<div>2</div> <div>Perform the function tests to verify that the safety features work properly, see <i>Function tests on page 217</i>.</div>	

5.2.20 Replacing the conveyor tracking module (CTM)

Location

The illustration shows the location of the conveyor tracking module in the controller.



xx2300001840

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Conveyor tracking module [3103-1]	3HNA027579-001	DSQC2000
CONNECTOR KIT - DSQC2000	3HNA029345-001	
Harness 24V_CTM	3HAC084173-001	Power cable of CTM
Ethernet harness for CTM	3HAC084195-001	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	
<i>Application manual - Conveyor tracking</i>	3HAC066561-001	



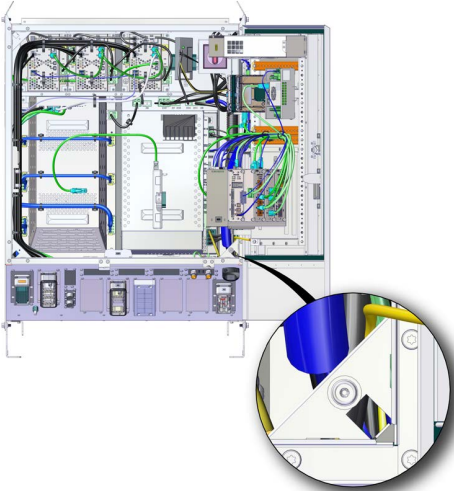
Continues on next page

5 Repair

5.2.20 Replacing the conveyor tracking module (CTM)
Continued

Removing the conveyor tracking module (option)

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532


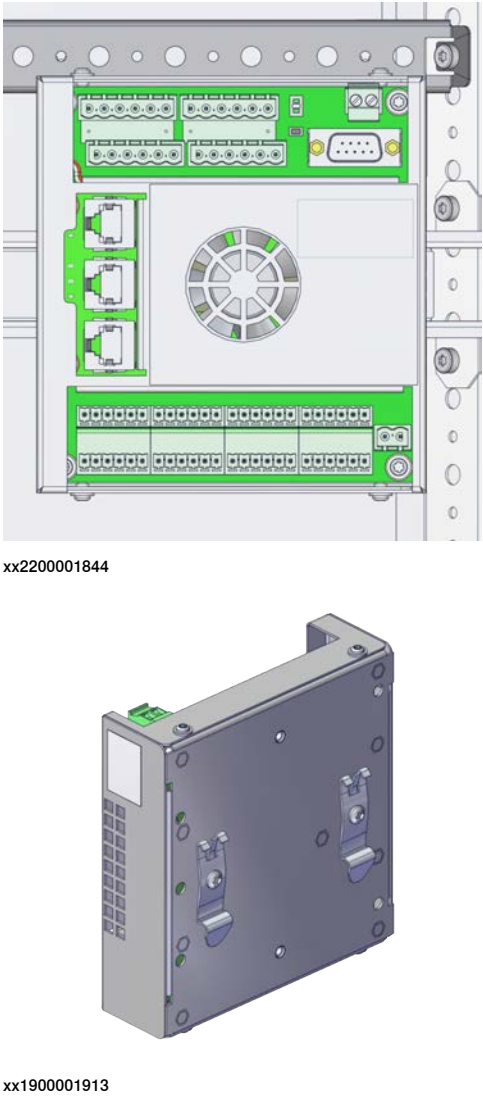
Removing the conveyor tracking module (option)

	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	

Continues on next page


5.2.20 Replacing the conveyor tracking module (CTM)

Continued

	Action	Note/Illustration
2	<p>Pull on the lower side of the conveyor tracking module slightly and take out the conveyor tracking module.</p> <p> Note</p> <p>The conveyor tracking module is secured by the buckles.</p> <p>Be careful with the direction of the buckles when doing assembling/disassembling work.</p>	 <p>xx2200001844</p> <p>xx1900001913</p>

Refitting the conveyor tracking module (option)


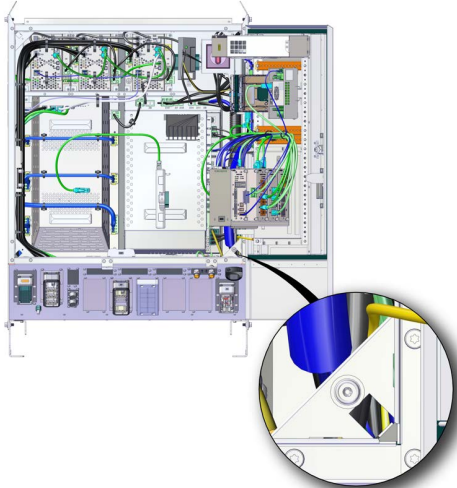
Refitting the conveyor tracking module (option)

	Action	Note/Illustration
1	<p> DANGER</p> <p>Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31.</p>	

Continues on next page

5 Repair

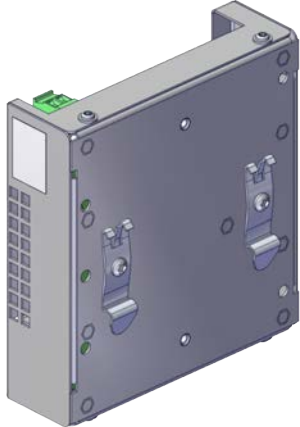
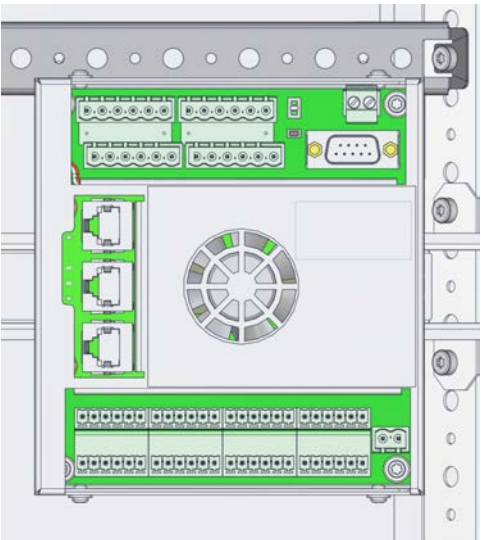
5.2.20 Replacing the conveyor tracking module (CTM)
Continued

	Action	Note/Illustration
2	<div></div> <div>ELECTROSTATIC DISCHARGE (ESD)</div> <div>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>

Continues on next page

5.2.20 Replacing the conveyor tracking module (CTM)

Continued

	Action	Note/Illustration
3	Hang the conveyor tracking module into the bracket and push the lower of it until you hear a clear clicking sound.	 <p>xx1900001913</p>  <p>xx2200001844</p>
4	Reconnect any connectors disconnected at removal.	
5	Stick the other connector onto the side of the digital base with the self-adhesive part.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5 Repair

5.2.21 Replacing the air filter

5.2.21 Replacing the air filter

Location

The illustration shows the location of the air filter on the controller.



xx2200001484

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Air filter coarse assembly	3HAC082548-001	Option 3005-1 Moist particle filter
Air filter fine assembly	3HAC082547-001	Option 3005-2 Moist dust filter
Air filter, fine (Polymeric)	3HAC084607-001	Option 3005-2 Moist dust filter

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	


Continues on next page

Required documents

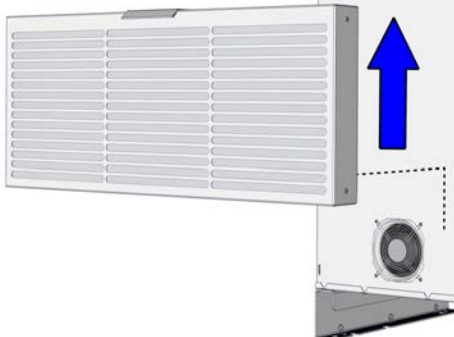
Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the air filter

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Removing the air filter

	Action	Note/Illustration
1	Remove the air filter unit.	 xx2200001773

Continues on next page

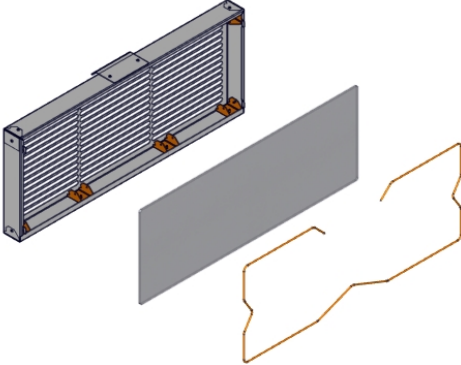
5 Repair

5.2.21 Replacing the air filter

Continued

Removing the polymeric filter element

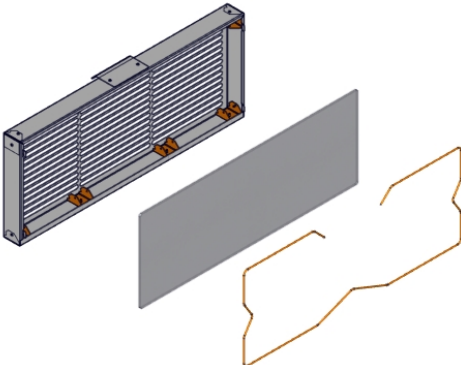
The procedure below details how to remove the polymeric filter element (option 3005-2 Moist dust filter).

	Action	Note/Illustration
1	Take out the polymeric filter element from the filter.	 xx2200001827


Refitting the air filter

Refitting the polymeric filter element

The procedure below details how to refit the polymeric filter element (option 3005-2 Moist dust filter).

	Action	Note/Illustration
1	Insert the polymeric filter element to the filter and secure with the metallic line.	 xx2200001827

Refitting the air filter

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Refit the air filter unit to the cabinet.	

Continues on next page

Concluding procedure

	Action	Note/Illustration
1	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

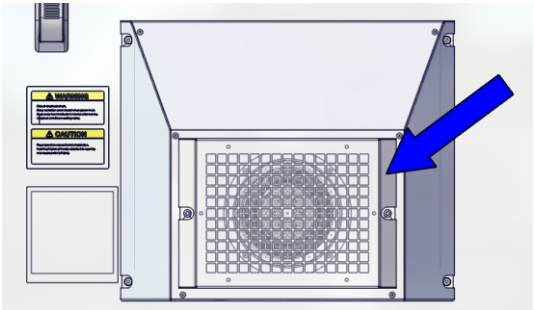
5 Repair

5.2.22 Replacing the air filter, Heat exchanger

5.2.22 Replacing the air filter, Heat exchanger

Location

The illustration shows the location of the heat exchanger air filter on the controller.



xx2500000003

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Air filter fine, Heat exchanger	3HAC094529-001	Options 3004-2 Max 52deg and 3005-2 Moist dust filter
Air filter coarse, Heat exchanger	3HAC094528-001	Options 3004-2 Max 52deg and 3005-1 Moist particle filter

Required tools and equipment


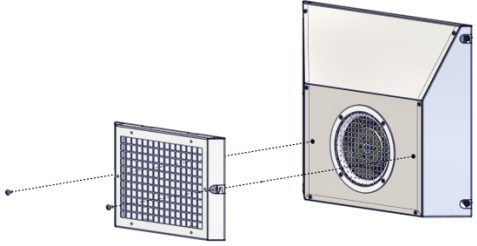
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents


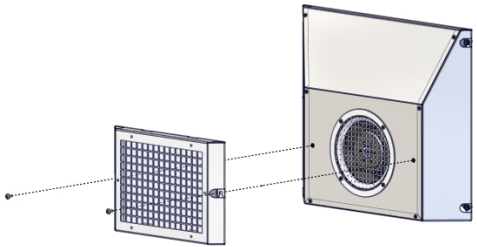
Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Continues on next page

Removing the air filter

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Loosen the attachment screws on the air filter.	 xx2500000002
3	Remove the air filter unit.	

Refitting the air filter

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Refit the air filter unit to the cabinet.	 xx2500000002
3	Secure it with the screws.	Screws: Torx pan head screw (2 pcs) Tightening torque: 5 Nm.

Concluding procedure

	Action	Note/Illustration
1	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

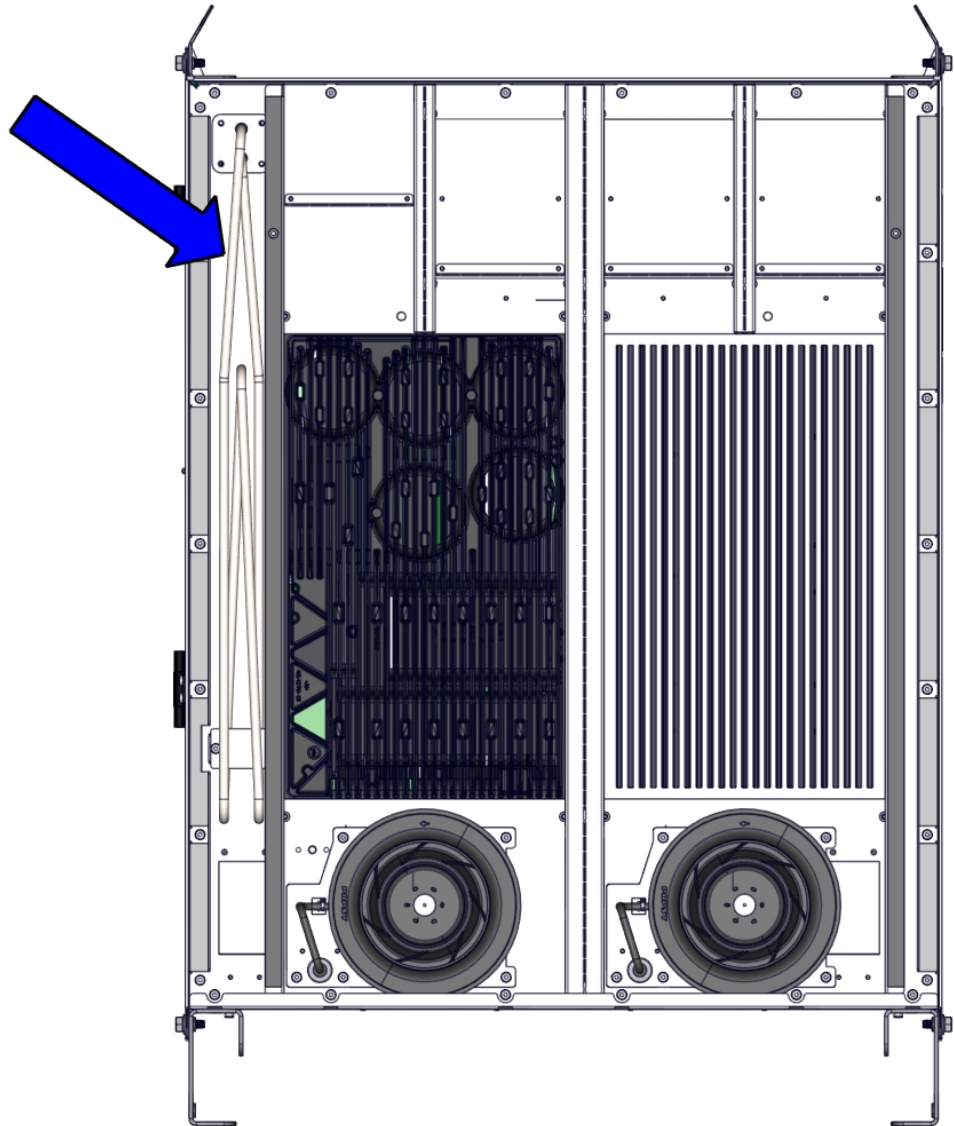
5 Repair

5.2.23 Replacing the brake resistor bleeder

5.2.23 Replacing the brake resistor bleeder

Location

The illustration shows the location of the brake resistor bleeder in the controller.



xx2200001072

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Continues on next page

5.2.23 Replacing the brake resistor bleeder

Continued

Spare part	Article number	Note
Brake resistor bleeder assembly	3HAC081951-001	

Required tools and equipment



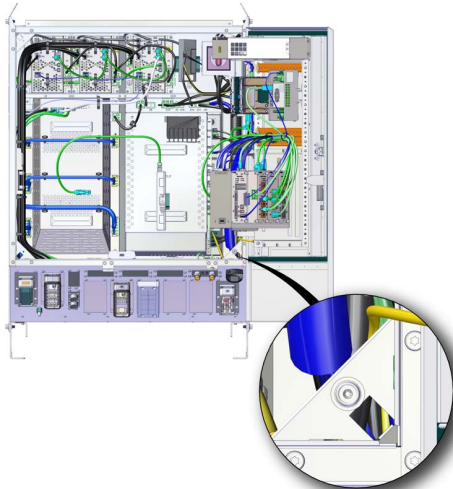
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the brake resistor bleeder

Preparations

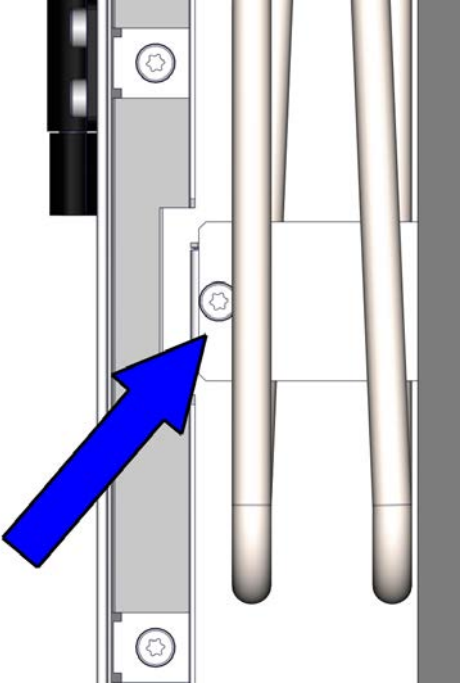
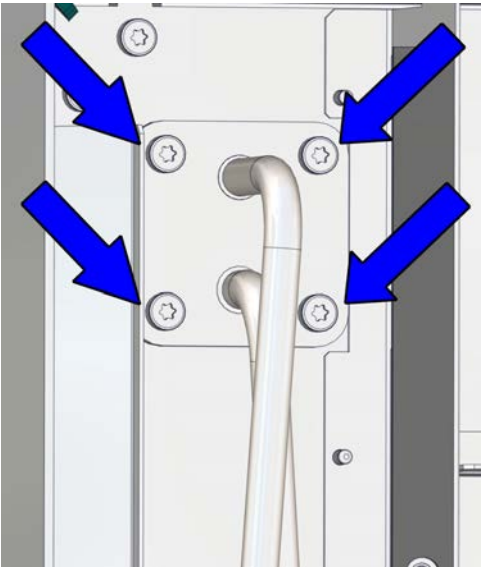
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Remove the rear cover of the controller.	Removing the rear cover on page 231 .
4	Open the door.	Opening the door on page 229 .

Continues on next page

5 Repair

5.2.23 Replacing the brake resistor bleeder
Continued



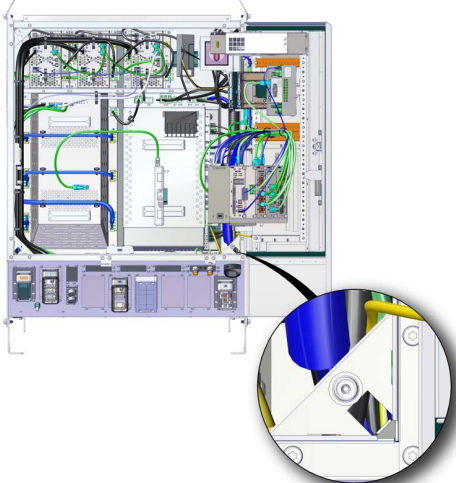
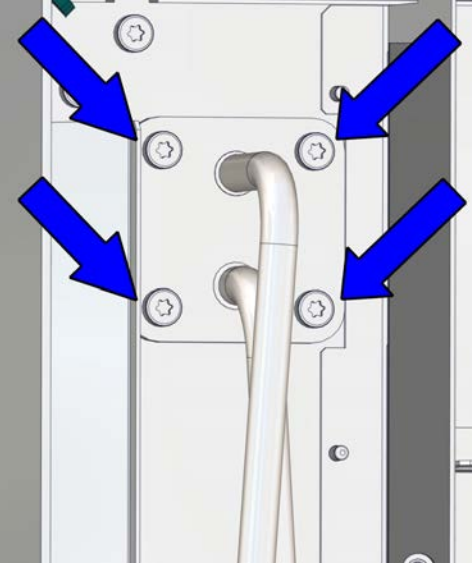
Removing the brake resistor bleeder

	Action	Note/Illustration
1	Remove the cable ties.	
2	Disconnect all connectors from the unit to be replaced.	
3	Remove the screw holding the brake resistor bleeder bracket.	 xx2200001073
4	Remove the screws holding the brake resistor bleeder.	 xx2200001074
5	Remove the brake resistor bleeder and pull the cables through the opening.	

Continues on next page

Refitting the brake resistor bleeder

Refitting the brake resistor bleeder

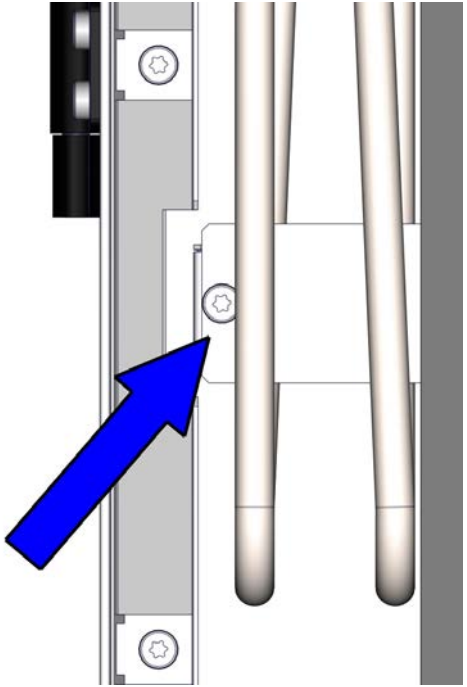
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Refit the brake resistor bleeder and secure the screws.	 xx2200001074

Continues on next page

5 Repair

5.2.23 Replacing the brake resistor bleeder

Continued

	Action	Note/Illustration
4	Secure the screw holding the brake resistor bleeder bracket.	 xx2200001073
5	Reconnect any connectors disconnected at removal.	

Concluding procedure

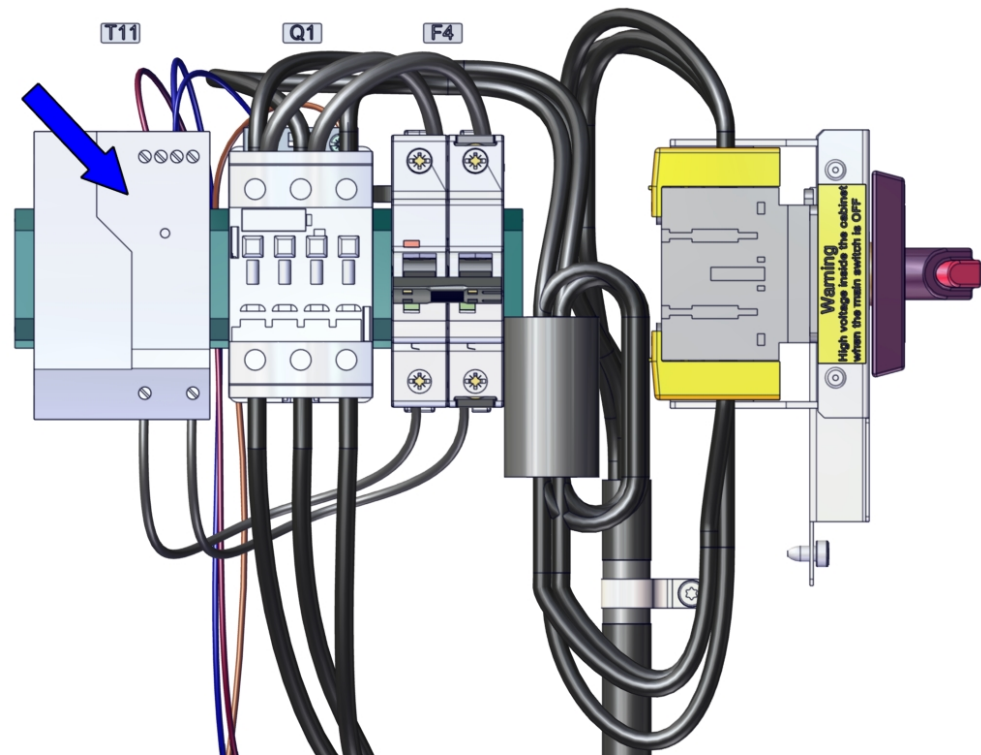
	Action	Note/Illustration
1	Refit the rear cover of the controller.	Refitting the rear cover on page 232.
2	Close the door.	Closing the door on page 230.
3	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.2.24 Replacing the Wake on LAN units (DSQC1103)

5.2.24.1 Replacing the power supply unit (DSQC1104)

Location

The illustration shows the location of the power supply unit (DSQC1104) in the Wake on LAN kit.



xx2400001068

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
DSQC1104 Power Supply Unit	3HAC090996-001	Option 3071-2 Wake-on-LAN 3 V-line

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .

Continues on next page

5 Repair

5.2.24.1 Replacing the power supply unit (DSQC1104)

Continued



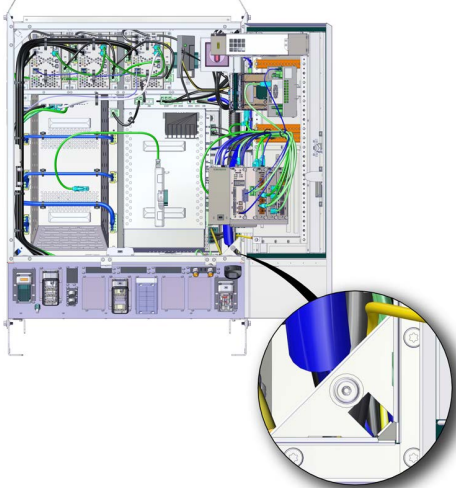
Equipment	Article number	Note
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

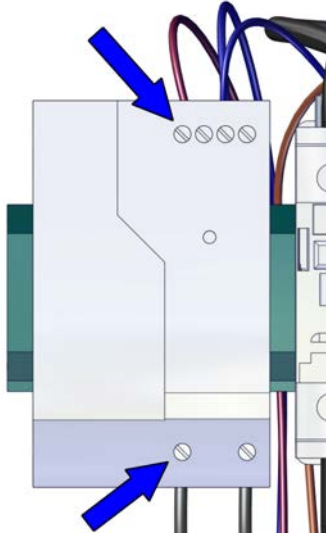
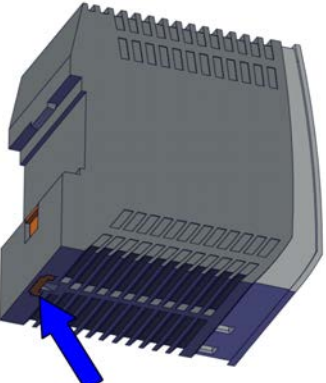
Removing the power supply unit

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532


Continues on next page

Removing the power supply unit

	Action	Note/Illustration
1	Loose the attachment screws locking the cables.	 xx2400001093
2	Push the snap lever at the bottom of the power supply unit with a screwdriver to release the unit from the DIN rail, and then lift the unit off the DIN rail.	 xx2400001096

Refitting the power supply unit

Refitting the power supply unit


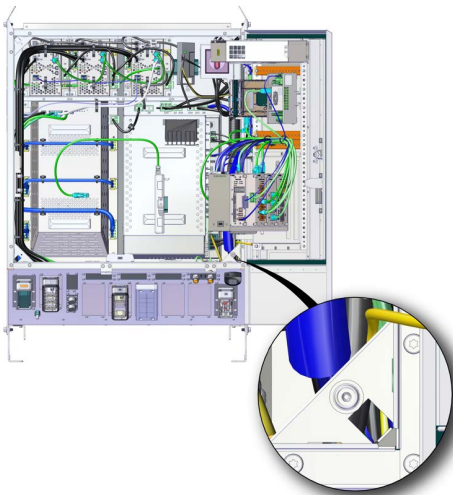
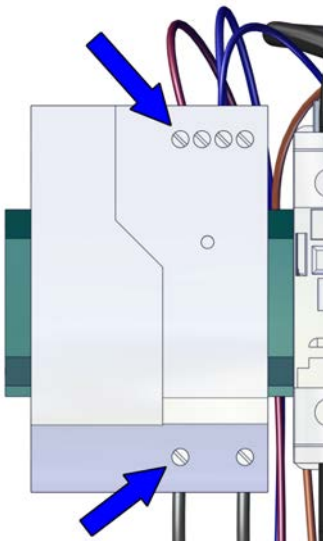
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.2.24.1 Replacing the power supply unit (DSQC1104)

Continued

Action	Note/Illustration															
<div>2</div> <div><div></div><div><div>ELECTROSTATIC DISCHARGE (ESD)</div><div>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div></div></div> <div><div>Location of wrist strap button:</div><div></div><div>xx2400001532</div></div>																
<div>3</div> <div>Position the power supply unit with the DIN rail guide on the upper edge of the DIN rail, and snap it in with a downward motion.</div>																
<div>4</div> <div>Reconnect the harness:</div> <table><tr><th>Wire</th><th>Unit/Terminal</th><th>Unit/Terminal</th></tr><tr><td>F4-W101</td><td>T11 1.1 (L1/L)</td><td>F4 2</td></tr><tr><td>F4-W1012</td><td>T11 1.2 (L2/N)</td><td>F4 4</td></tr><tr><td>T11-W101</td><td>T11 2.1 (+)</td><td>A2.K1 X31</td></tr><tr><td>T11-W102</td><td>T11 2.3 (-)</td><td>A2.K1 X31</td></tr></table> <div></div> <div>xx2400001093</div>	Wire	Unit/Terminal	Unit/Terminal	F4-W101	T11 1.1 (L1/L)	F4 2	F4-W1012	T11 1.2 (L2/N)	F4 4	T11-W101	T11 2.1 (+)	A2.K1 X31	T11-W102	T11 2.3 (-)	A2.K1 X31	
Wire	Unit/Terminal	Unit/Terminal														
F4-W101	T11 1.1 (L1/L)	F4 2														
F4-W1012	T11 1.2 (L2/N)	F4 4														
T11-W101	T11 2.1 (+)	A2.K1 X31														
T11-W102	T11 2.3 (-)	A2.K1 X31														
<div>5</div> <div>Fasten the locking screws.</div>	<div>Tightening torque: 0.5 Nm - 0.6 Nm</div>															

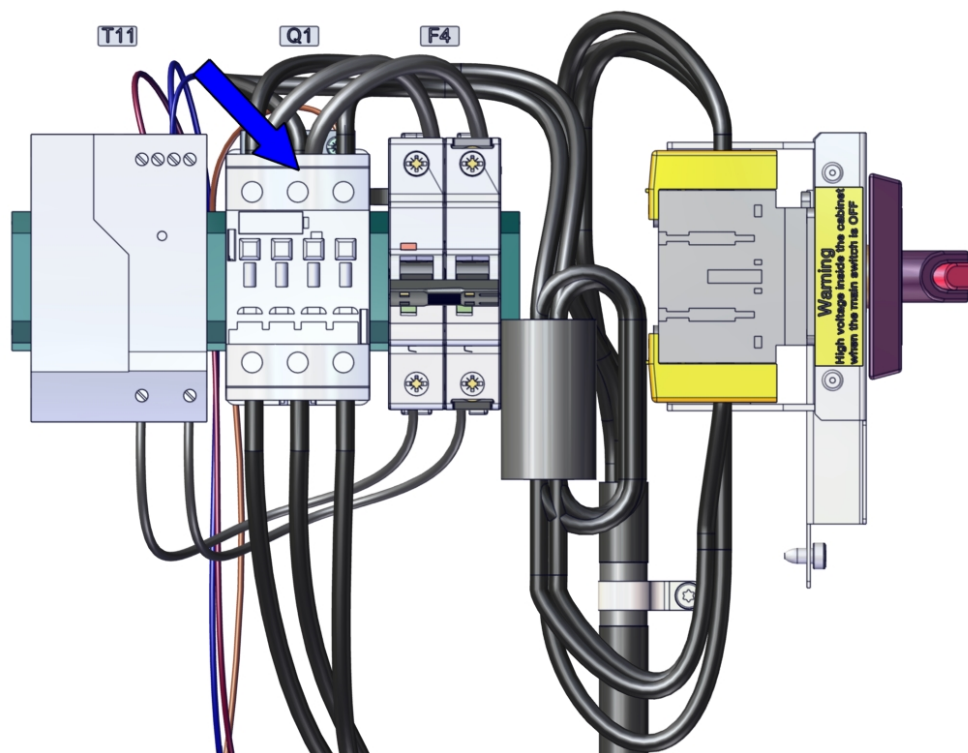
Concluding procedure

Action	Note/Illustration
1	Close the door. <i>Closing the door on page 230.</i>
2	Perform the function tests to verify that the safety features work properly, see <i>Function tests on page 217</i> .

5.2.24.2 Replacing the contactor

Location

The illustration shows the location of the contactor in the Wake on LAN kit.



xx2400001070

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Contactor	3HAC039832-001	Option 3071-2 Wake-on-LAN 3 V-line

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Continues on next page

5 Repair

5.2.24.2 Replacing the contactor



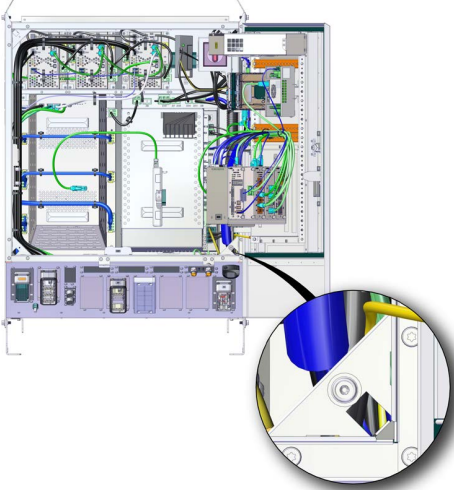
Continued

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

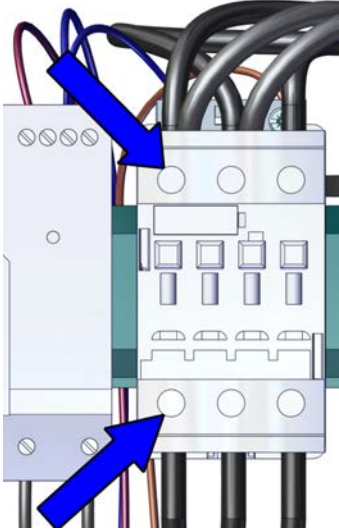

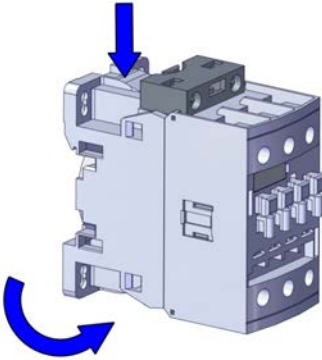
Removing the contactor

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532


Continues on next page

Removing the contactor

	Action	Note/Illustration
1	Loose the attachment screws locking the cables.	 <p>xx2400001094</p> <p> Tip</p> <p>If the auxiliary contact (located on top of the contactor) is not to be replaced, the contact and its harness can be transferred to the replacement contactor.</p>
2	Push the snap lever at the top of the contactor with a screwdriver to release the unit from the DIN rail, and then lift the unit off the DIN rail.	 <p>xx2400001076</p>

Refitting the contactor

Refitting the contactor


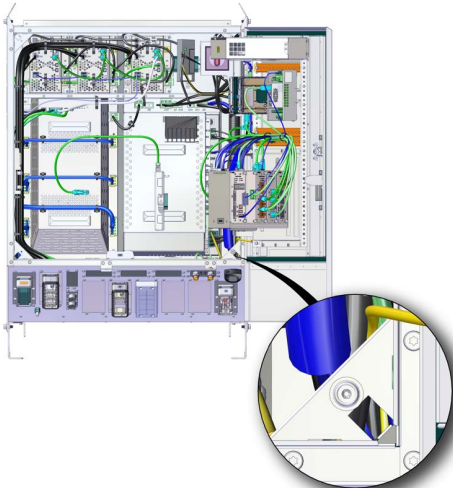
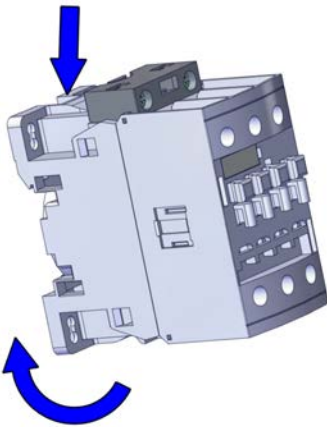
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.2.24.2 Replacing the contactor

Continued

Action	Note/Illustration																																																																		
<div>2</div> <div><div></div><div><div>ELECTROSTATIC DISCHARGE (ESD)</div><div>The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div></div></div> <div><div>Location of wrist strap button:</div><div></div><div>xx2400001532</div></div>																																																																			
<div>3</div> <div><div>Position the contactor with the DIN rail guide on the upper edge of the DIN rail, and snap it in with a downward motion.</div></div> <div><div></div><div>xx2400001077</div></div>																																																																			
<div>4</div> <div><div>Reconnect the harness and fasten the locking screws:</div><table><tr><th>Wire</th><th colspan="2">Unit/Terminal</th><th>Tightening torque</th><th colspan="2">Unit/Terminal</th></tr><tr><td>Q1-W101</td><td>Q1</td><td>3L2</td><td>2.5 Nm</td><td>F4</td><td>1</td></tr><tr><td>Q1-W102</td><td>Q1</td><td>5L3</td><td>2.5 Nm</td><td>F4</td><td>3</td></tr><tr><td>F1-W101</td><td>Q1</td><td>2T1</td><td>2.5 Nm</td><td>A1</td><td>X1</td></tr><tr><td>F1-W102</td><td>Q1</td><td>4T2</td><td>2.5 Nm</td><td>A1</td><td>X1</td></tr><tr><td>F1-W103</td><td>Q1</td><td>6T3</td><td>2.5 Nm</td><td>A1</td><td>X1</td></tr><tr><td>Q0-W101</td><td>Q1</td><td>1L1</td><td>2.5 Nm</td><td>Q0</td><td>2 (T1)</td></tr><tr><td>Q0-W102</td><td>Q1</td><td>3L2</td><td>2.5 Nm</td><td>Q0</td><td>4 (T2)</td></tr><tr><td>Q0-W103</td><td>Q1</td><td>5L3</td><td>2.5 Nm</td><td>Q0</td><td>6 (T3)</td></tr><tr><td>T11-W103</td><td>Q1</td><td>A2</td><td>1.2 Nm</td><td>A2.K1</td><td>X31</td></tr><tr><td>T11-W104</td><td>Q1</td><td>A1</td><td>1.2 Nm</td><td>T11</td><td>2.3 (-)</td></tr></table></div>	Wire	Unit/Terminal		Tightening torque	Unit/Terminal		Q1-W101	Q1	3L2	2.5 Nm	F4	1	Q1-W102	Q1	5L3	2.5 Nm	F4	3	F1-W101	Q1	2T1	2.5 Nm	A1	X1	F1-W102	Q1	4T2	2.5 Nm	A1	X1	F1-W103	Q1	6T3	2.5 Nm	A1	X1	Q0-W101	Q1	1L1	2.5 Nm	Q0	2 (T1)	Q0-W102	Q1	3L2	2.5 Nm	Q0	4 (T2)	Q0-W103	Q1	5L3	2.5 Nm	Q0	6 (T3)	T11-W103	Q1	A2	1.2 Nm	A2.K1	X31	T11-W104	Q1	A1	1.2 Nm	T11	2.3 (-)	
Wire	Unit/Terminal		Tightening torque	Unit/Terminal																																																															
Q1-W101	Q1	3L2	2.5 Nm	F4	1																																																														
Q1-W102	Q1	5L3	2.5 Nm	F4	3																																																														
F1-W101	Q1	2T1	2.5 Nm	A1	X1																																																														
F1-W102	Q1	4T2	2.5 Nm	A1	X1																																																														
F1-W103	Q1	6T3	2.5 Nm	A1	X1																																																														
Q0-W101	Q1	1L1	2.5 Nm	Q0	2 (T1)																																																														
Q0-W102	Q1	3L2	2.5 Nm	Q0	4 (T2)																																																														
Q0-W103	Q1	5L3	2.5 Nm	Q0	6 (T3)																																																														
T11-W103	Q1	A2	1.2 Nm	A2.K1	X31																																																														
T11-W104	Q1	A1	1.2 Nm	T11	2.3 (-)																																																														

Continues on next page

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

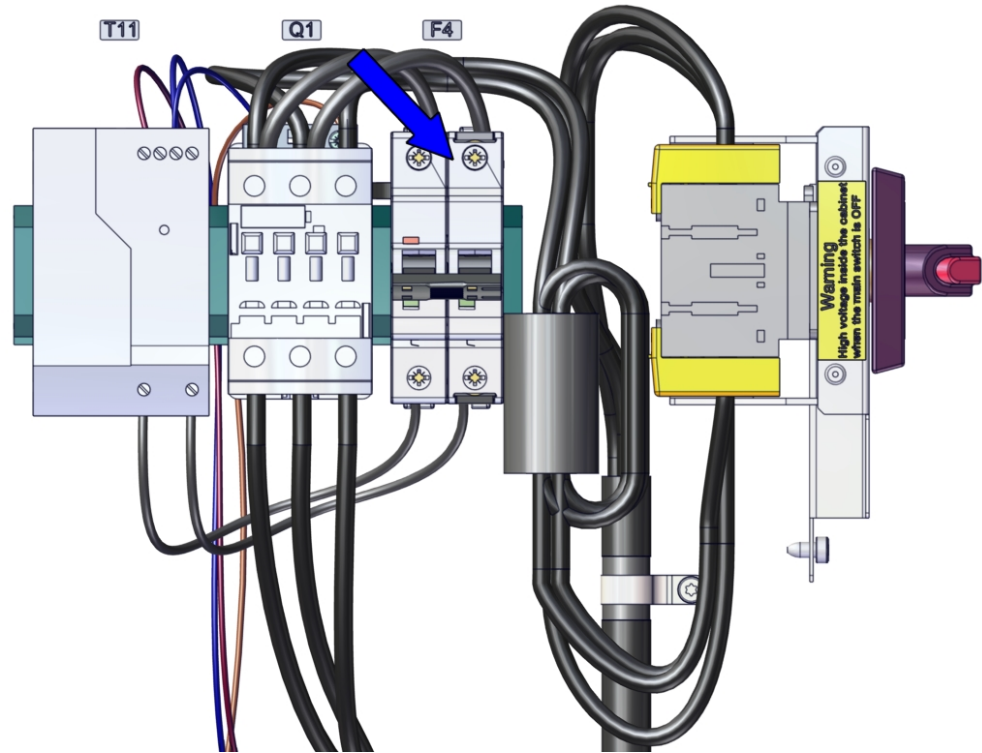
5 Repair

5.2.24.3 Replacing the miniature circuit breaker

5.2.24.3 Replacing the miniature circuit breaker


Location

The illustration shows the location of the miniature circuit breaker in the Wake on LAN kit.



xx2400001069

Required spare parts

**Note**

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Miniature Circuit Breaker	3HAC090688-001	Option 3071-2 Wake-on-LAN 3 V-line

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	



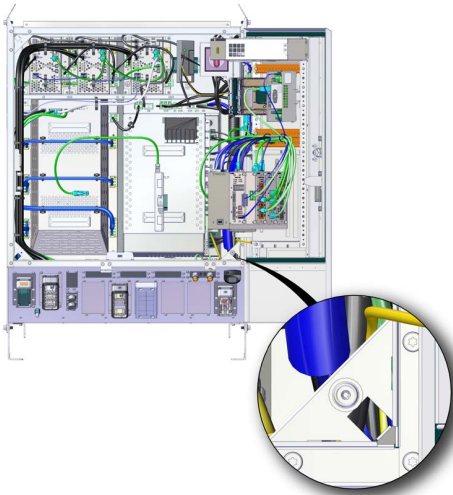
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Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the miniature circuit breaker

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

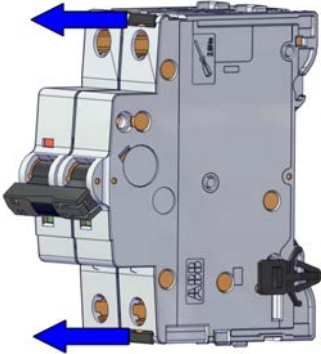
Removing the miniature circuit breaker

	Action	Note/Illustration
1	Loose the attachment screws locking the cables.	

Continues on next page



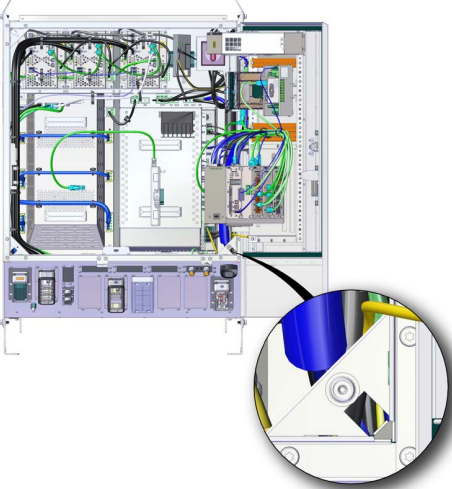
5 Repair

5.2.24.3 Replacing the miniature circuit breaker
Continued

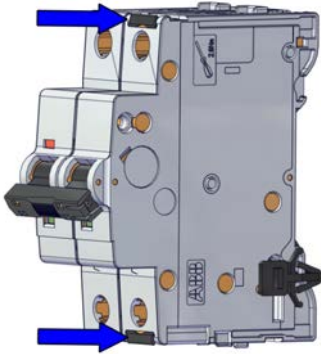
	Action	Note/Illustration
2	Release the miniature circuit breaker from the DIN rail by pulling the two levers.	 xx2400001074
3	Lift the unit off the DIN rail.	

Refitting the miniature circuit breaker

Refitting the miniature circuit breaker

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Position the miniature circuit breaker with the DIN rail guide on the upper edge of the DIN rail, and snap it in with a downward motion.	

Continues on next page

Action		Note/Illustration															
4	Lock the miniature circuit breaker to the DIN rail by pushing the two levers.	 xx2400001075															
5	Reconnect the harness: <table border="1"> <thead> <tr> <th>Wire</th><th>Unit/Terminal</th><th>Unit/Terminal</th></tr> </thead> <tbody> <tr> <td>Q1-W101</td><td>F4 1</td><td>Q1 3L2</td></tr> <tr> <td>Q1-W102</td><td>F4 3</td><td>Q1 5L3</td></tr> <tr> <td>F4-W101</td><td>F4 2</td><td>T11 1.1 (L1/L)</td></tr> <tr> <td>F4-W1012</td><td>F4 4</td><td>T11 1.2 (L2/N)</td></tr> </tbody> </table>	Wire	Unit/Terminal	Unit/Terminal	Q1-W101	F4 1	Q1 3L2	Q1-W102	F4 3	Q1 5L3	F4-W101	F4 2	T11 1.1 (L1/L)	F4-W1012	F4 4	T11 1.2 (L2/N)	
Wire	Unit/Terminal	Unit/Terminal															
Q1-W101	F4 1	Q1 3L2															
Q1-W102	F4 3	Q1 5L3															
F4-W101	F4 2	T11 1.1 (L1/L)															
F4-W1012	F4 4	T11 1.2 (L2/N)															
6	Fasten the locking screws.	Tightening torque: 2.8 Nm															

Concluding procedure

Action		Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

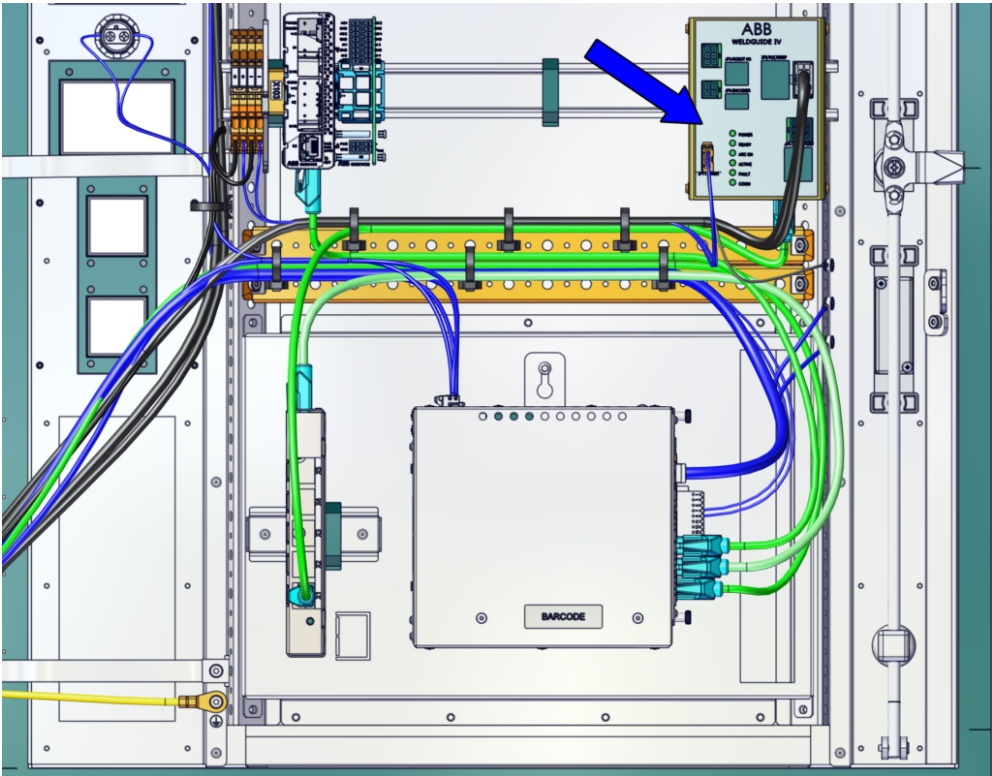
5 Repair

5.2.25 Replacing the WeldGuide unit

5.2.25 Replacing the WeldGuide unit

Location

The illustration shows the location of the WeldGuide unit in the controller.



xx2400001234

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
WG IV Board-Basic	3HAC052650-001	[3420-1] Weldguide IV Standard
WG IV Board-Advanced	3HAC052823-001	[3421-1] Weldguide IV Premium

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	



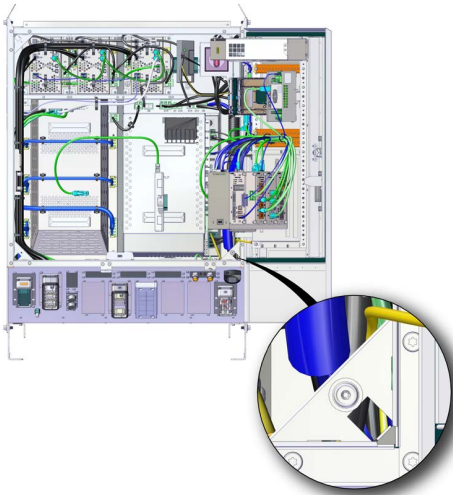
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Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the WeldGuide unit

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

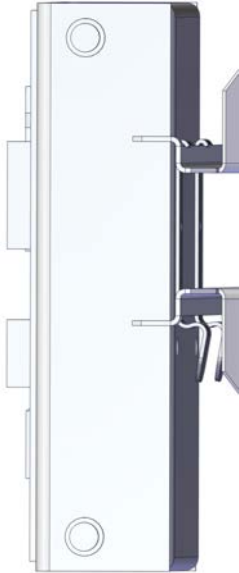
Removing the WeldGuide unit

	Action	Note/Illustration
1	Remove any cable ties from the harness carefully.	
2	Disconnect all connectors from the unit to be replaced.	

Continues on next page



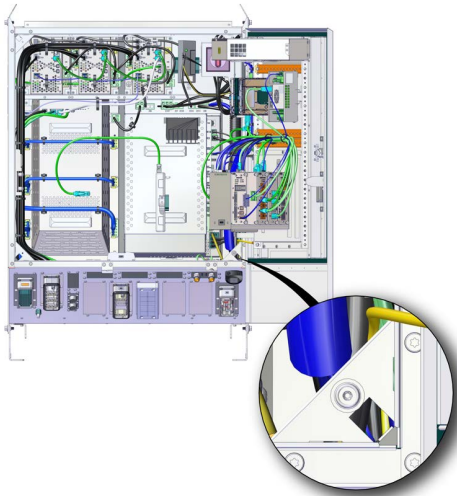
5 Repair

5.2.25 Replacing the WeldGuide unit
Continued

	Action	Note/Illustration
3	Lift the unit off the DIN rail.	 xx2400001235

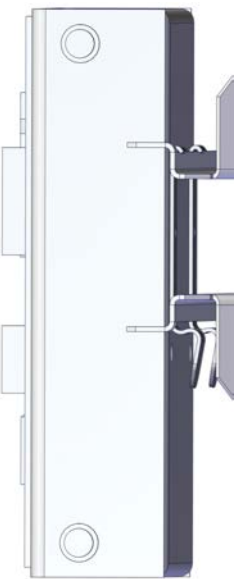

Refitting the WeldGuide unit

Refitting the WeldGuide unit

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Continues on next page

5.2.25 Replacing the WeldGuide unit
Continued

	Action	Note/Illustration
3	Position the unit with the guides on the upper edge of the DIN rail, and snap it in with a downward motion.	 xx2400001235
4	Reconnect any connectors disconnected at removal.	
5	Secure the harness with cable ties.  Tip Use the same position as from removing the harness.	

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5 Repair

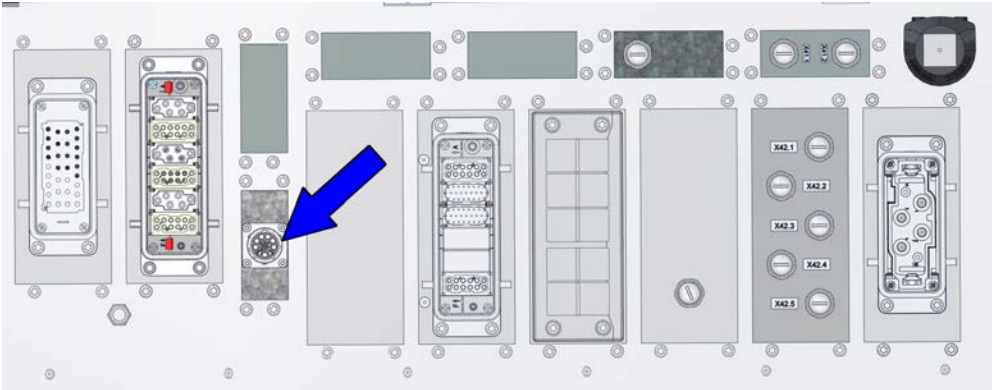
5.3.1 Replacing the manipulator signal connector (SMB)

5.3 Replacing parts on the front panel and door

5.3.1 Replacing the manipulator signal connector (SMB)

Location

The illustration shows the location of the manipulator signal connector.



xx2200001956

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness SMB connection	3HAC081735-001	Harness 1xSMB
Harness SMB link	3HAC077440-001	Harness 1xSMB
Harness SMB link	3HAC077388-001	Harness 2xSMB
Harness SMB link	3HAC083231-001	LV

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	



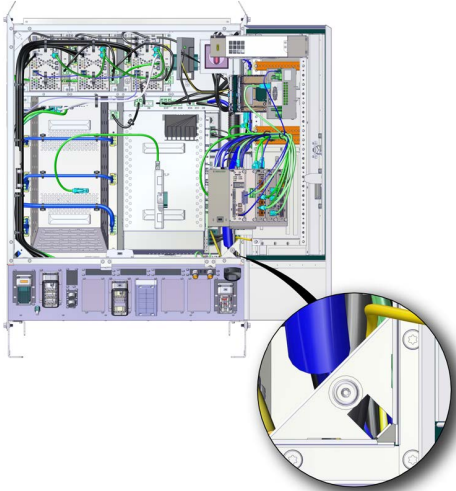
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5.3.1 Replacing the manipulator signal connector (SMB)

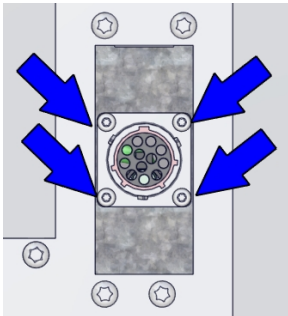
Continued

Removing the manipulator signal connector

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532

Removing the manipulator signal connector

	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	
2	Remove cable ties and cable supports.	
3	Remove nuts and attachment screws.	 xx2200001981
4	Push the manipulator signal connector out through the front panel.	

Continues on next page



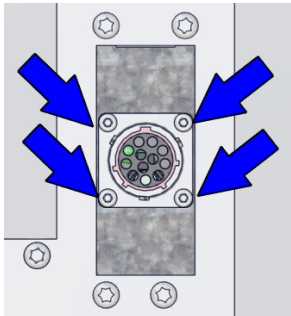
5 Repair

5.3.1 Replacing the manipulator signal connector (SMB)

Continued

Refitting the manipulator signal connector

Refitting the manipulator signal connector

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	
3	Insert the manipulator signal connector into the cover plate in the front panel.	
4	Secure it with the attachment screws.	Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 2.7 Nm±10%.  xx2200001981
5	Reconnect any connectors disconnected at removal.	

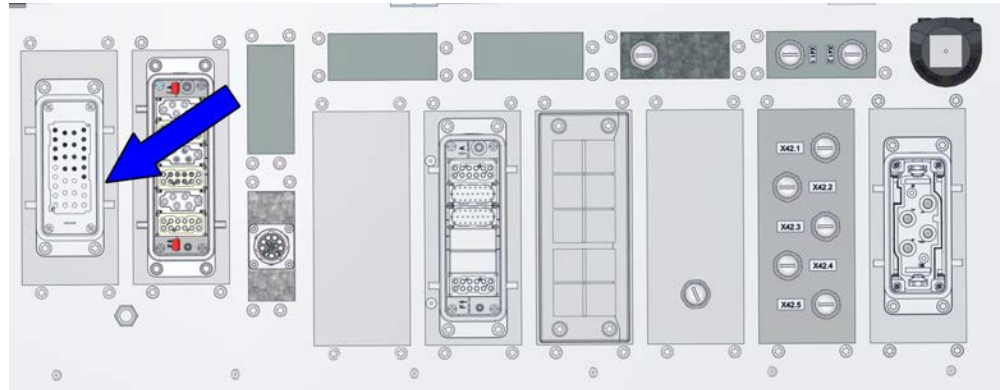
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230 .
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

5.3.2 Replacing the motor connector

Location

The illustration shows the location of the motor connector in the controller.



xx2200001957

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness HV Manipulator Motor	3HAC081696-001	
Harness Manipulator Motor	3HAC089244-001	Harness for IRB 2400
Harness Manipulator Motor	3HAC089245-001	Harness for IRB 4400

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Continues on next page



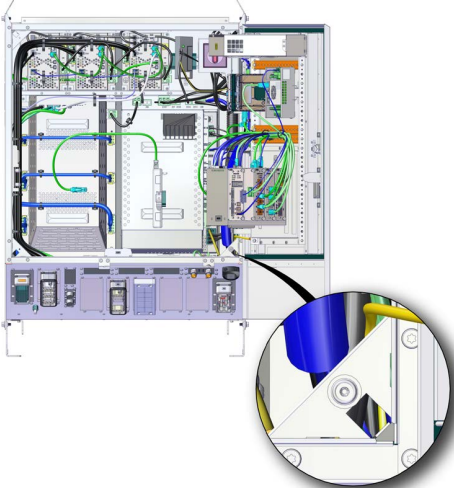
5 Repair

5.3.2.1 Replacing the motor connector

5.3.2.1 Replacing the motor connector

Removing the motor connector

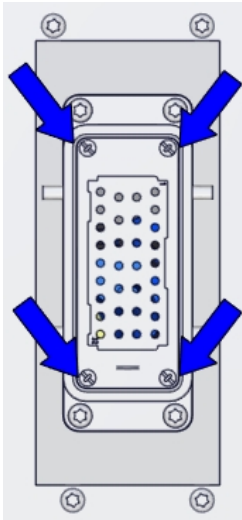
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

Removing the motor connector


	Action	Note/Illustration
1	Disconnect all connectors from the unit to be replaced.	

Continues on next page

	Action	Note/Illustration
2	Remove the attachment screws on the connector.	 xx2200001982
3	Push the motor connector into the cabinet.	
4	Take the motor connector cable out from the velcro in the cabinet.	
5	Take out the motor connector.	

Refitting the motor connector

Refitting the motor connector


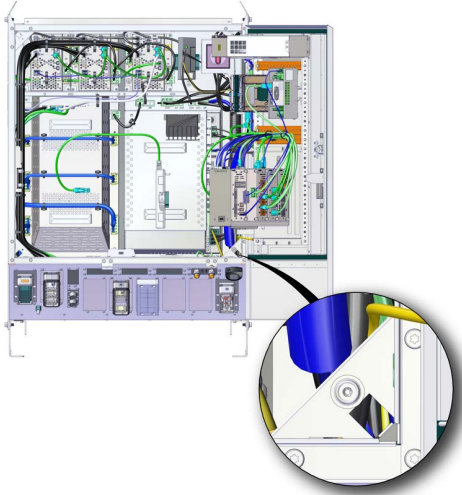
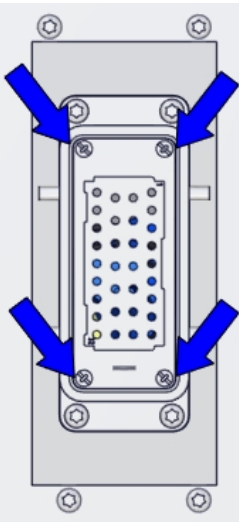

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.3.2.1 Replacing the motor connector

Continued

	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	Location of wrist strap button:  xx2400001532
3	Insert the motor connector into the front panel from inner side of the cabinet and fasten it with the screws.	Screws: Torx, countersunk screw M4x10 (4 pcs) Tightening torque: 2.7 Nm±10%.  xx2200001982
4	Reconnect any connectors disconnected at removal.	
5	Secure the motor connector cables with the velcro on the frame of the cabinet.  Tip Use the same position as from removing the motor connector.	

Continues on next page

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

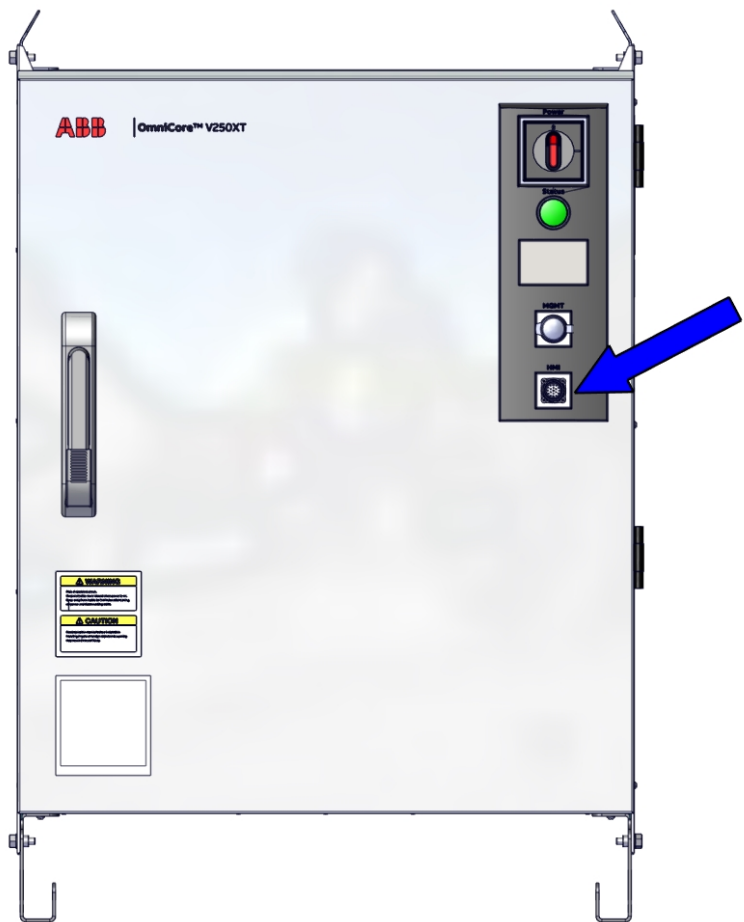
5 Repair

5.3.3 Replacing the HMI signal (FlexPendant) connector

5.3.3 Replacing the HMI signal (FlexPendant) connector

Location

The illustration shows the location of the HMI signal connector in the controller.



xx2100000829

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness TPU connection	3HAC071006-001	Harness-TPU

Continues on next page

5.3.3 Replacing the HMI signal (FlexPendant) connector

Continued

Required tools and equipment



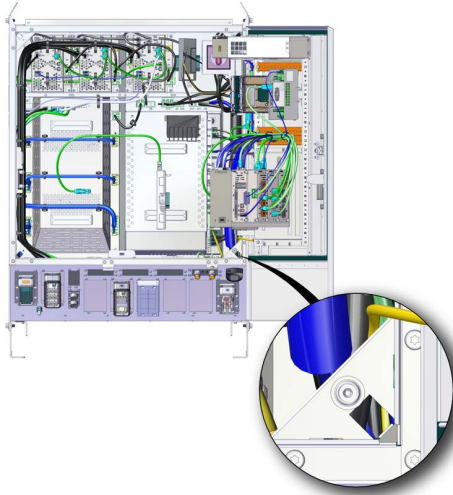
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the HMI signal connector

Preparations

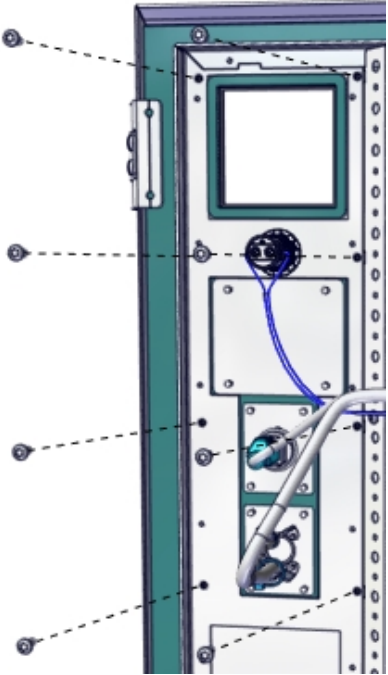
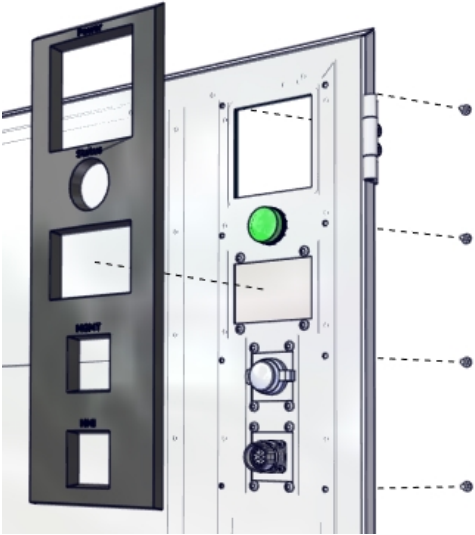
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

Continues on next page

5 Repair

5.3.3 Replacing the HMI signal (FlexPendant) connector
Continued

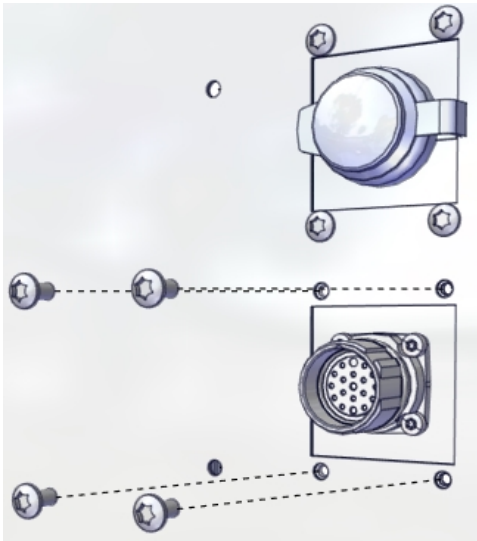
Removing the HMI signal connector

	Action	Note/Illustration
1	Remove the cable ties and the cables out from the clips in the cabinet carefully.	
2	Disconnect all connectors from the unit to be replaced.	
3	Remove the screws.	 xx2100000830
4	Remove the cover plate.	 xx2100000831

Continues on next page


5.3.3 Replacing the HMI signal (FlexPendant) connector

Continued

	Action	Note/Illustration
5	Remove the attachment screws on the door.	 <p>xx2100000832</p>
6	Push the HMI signal connector into the cabinet.	
7	Take out the HMI signal connector.	

Refitting the HMI signal connector

Refitting the HMI signal connector


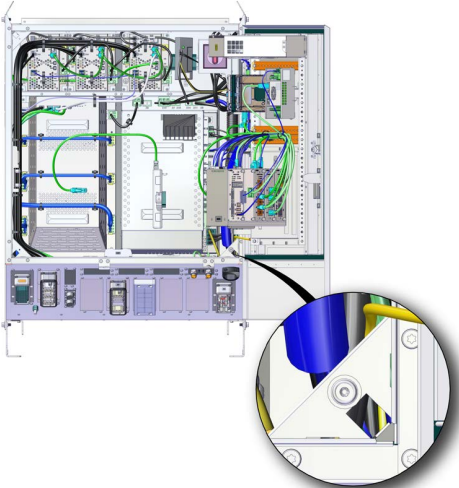
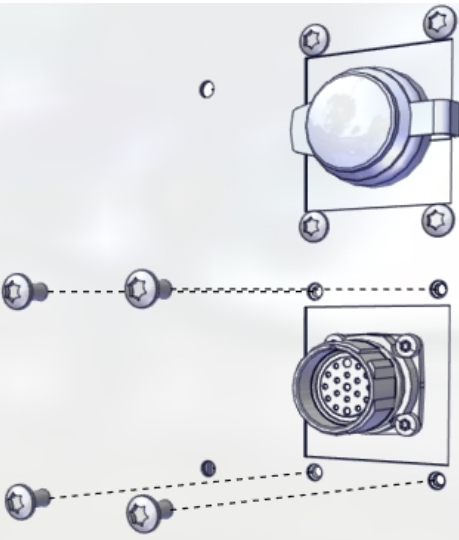

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.3.3 Replacing the HMI signal (FlexPendant) connector

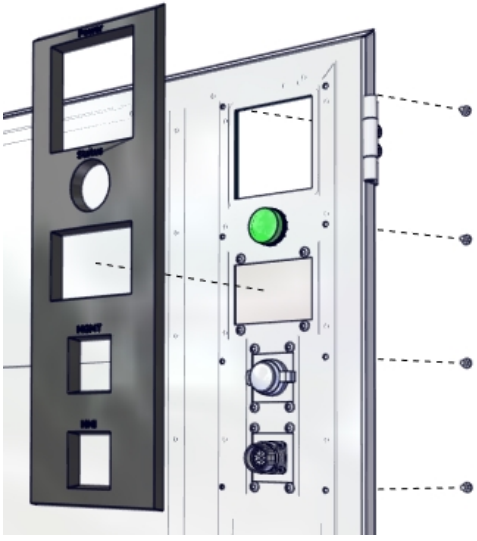
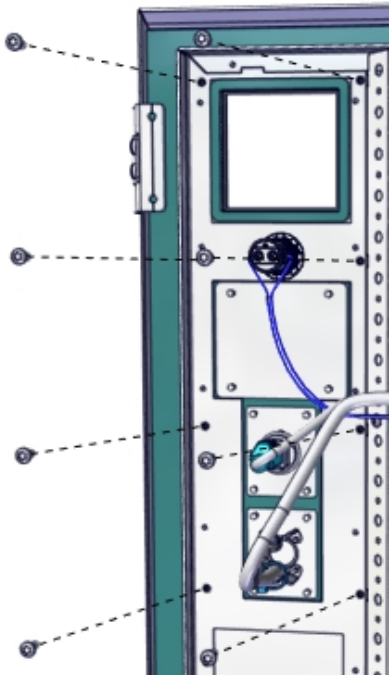
Continued

	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	Location of wrist strap button:  xx2400001532
3	Insert the HMI signal connector into the cover from inside the cabinet. Secure it with the screws.	Screws: Torx, countersunk screw M4x10 (4 pcs) Tightening torque: 1.7 Nm±10%.  xx2100000832
4	Reconnect any connectors disconnected at removal.	
5	Secure the cables on HMI signal connector with new cable ties.  Tip Use the same position as from removing the HMI signal connector.	

Continues on next page

5.3.3 Replacing the HMI signal (FlexPendant) connector

Continued

	Action	Note/Illustration
6	Refit the cover plate.	 <p>xx2100000831</p>
7	Secure it with the screws.	<p>Screws: Torx pan head screw M4x8 (8 pcs) Tightening torque: 1.7 Nm±10%.</p>  <p>xx2100000830</p>

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

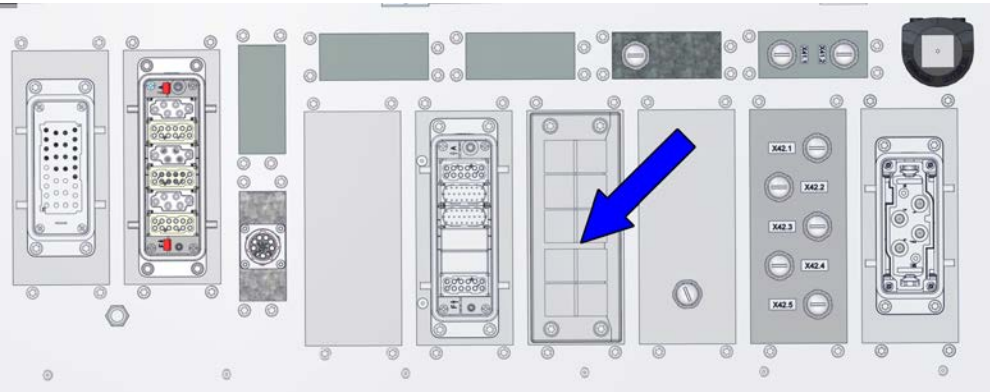
5 Repair

5.3.4 Replacing the cable grommet assembly

5.3.4 Replacing the cable grommet assembly

Location

The illustration shows the location of the cable grommet assembly on the controller.



xx2200002163



Note

The end user needs to install proper grommets according to the diameter of the cables which need to go through the grommet.
Incorrect use of grommets will affect ingress protection, EMI/EMC and temperature.
It is recommended to use icotek KT grommet.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Cable grommet asm	3HAC066396-001	
Harness network connection 2xM12	3HAC084125-001	
Harness network connection 1xM12	3HAC084103-001	
Blind plate	3HAC069954-001	
Harness Ethernet comm. 5xM12	3HAC070894-001	

Continues on next page

5.3.4 Replacing the cable grommet assembly

Continued

Required tools and equipment



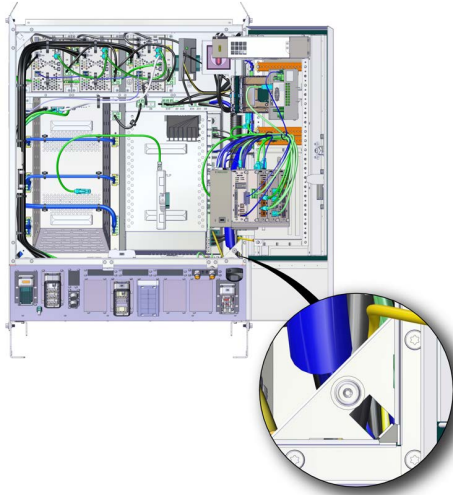
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Removing the cable grommet assembly

Preparations

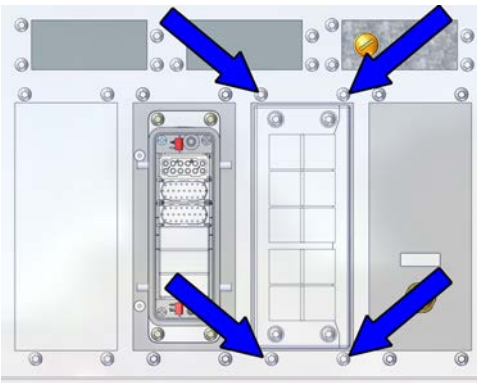
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

Continues on next page


5 Repair

5.3.4 Replacing the cable grommet assembly
Continued

Removing the cable grommet assembly


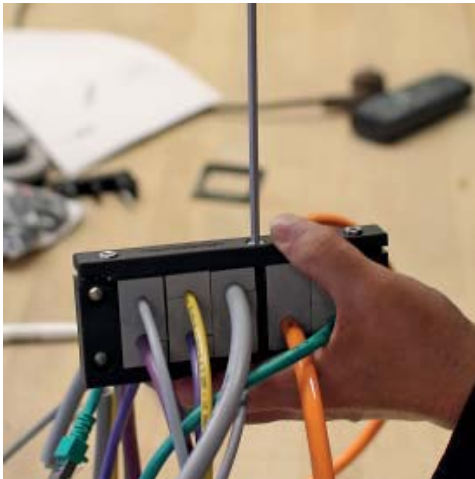
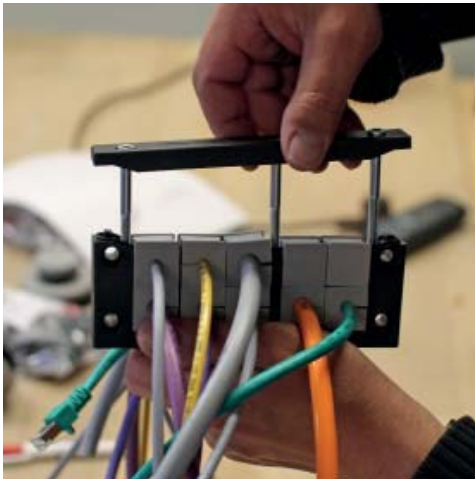
	Action	Note/Illustration
1	Remove the cables out from the clips in the cabinet carefully.	
2	Remove the attachment screws on the cover.	 xx2100000845
3	Push the cable grommet assembly into the cabinet.	
4	Take the cable grommet assembly out.	

Releasing the cables from the cable grommet assembly

	Action	Note/Illustration
1	Unscrew the cable entry frame from the enclosure wall.	 xx1900002332

Continues on next page


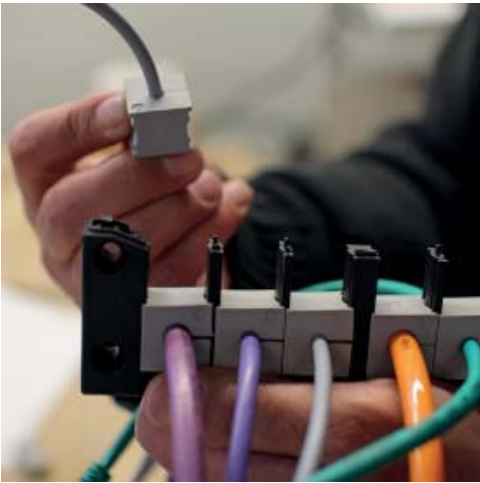

5.3.4 Replacing the cable grommet assembly
Continued

	Action	Note/Illustration
2	Take out the cables with the cable entry frame through the cut-out.	 xx1900002333
3	Remove the attachment screws on the frame and cover strip together.	 xx1900002334
4	Remove the cover strip from the frame.	 xx1900002335

Continues on next page

5 Repair

5.3.4 Replacing the cable grommet assembly
Continued

	Action	Note/Illustration
5	<p>Take out the grommets with the cables that need to be removed one by one.</p> <p> Tip</p> <p>Remove the grommets in the upper row first and then the second row.</p>	 xx1900002336
6	<p>Remove the cable form the correspond- ing KT grommet.</p>	 xx1900002337




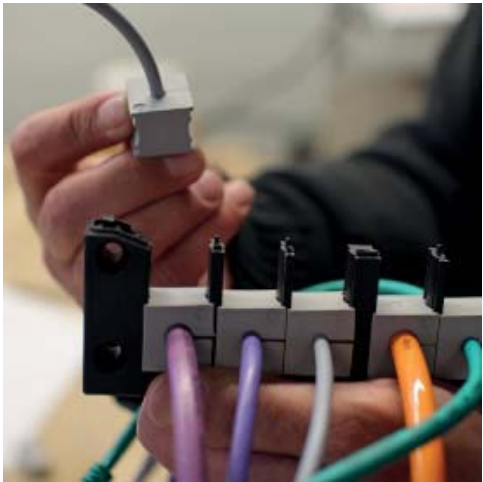
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5.3.4 Replacing the cable grommet assembly

Continued

Refitting the cable grommet assembly

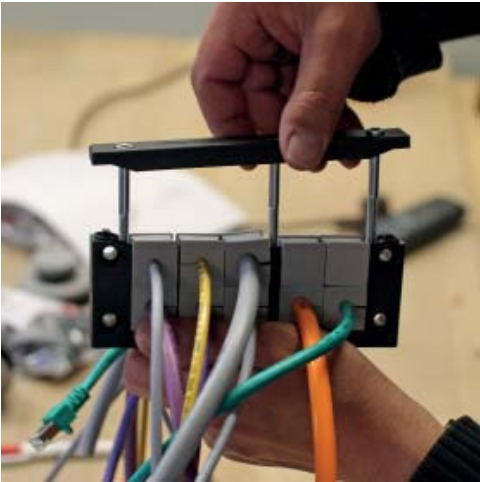
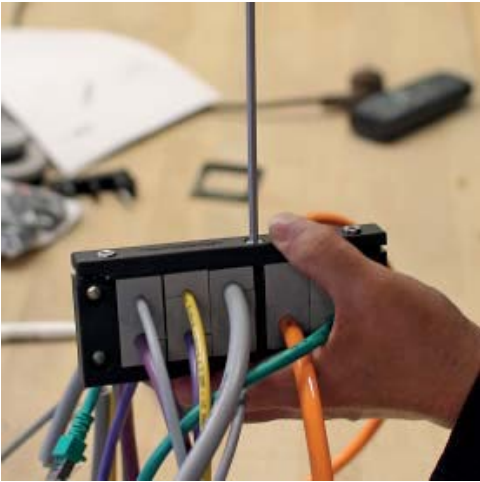
Refitting the cables to the cable grommet assembly

	Action	Note/Illustration
1	Insert and equip the cable to the corresponding KT grommet.	 <p>xx1900002337</p>
2	<p>Slide the grommets into the frame halves.</p> <p> Note</p> <p>It must be ensured that the flat side of the grommets in the lower row are pointing to the open side of the frame half (flat sides pointing upwards).</p> <p> Note</p> <p>The flat side of the grommets in the upper row have to point downwards so that all flat sides rest on each other. When using single row frames the flat side has to point towards the cover strip.</p>	 <p>xx1900002336</p>

Continues on next page

5 Repair



5.3.4 Replacing the cable grommet assembly
Continued

	Action	Note/Illustration
3	Refit the cover strip onto the frame.	 xx1900002335
4	Secure the frame and cover strip with the screws.	<p>Screws: Hex socket head cap screw M5x50 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 2 Nm - 3 Nm.</p>  xx1900002334


Continues on next page

5.3.4 Replacing the cable grommet assembly

Continued

	Action	Note/Illustration
5	Route the cables through the cut-out.	 xx1900002333
6	Refit the cable entry frame to the enclosure wall and secure with the screws.	<p>Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 1.5 Nm.</p>  xx1900002332


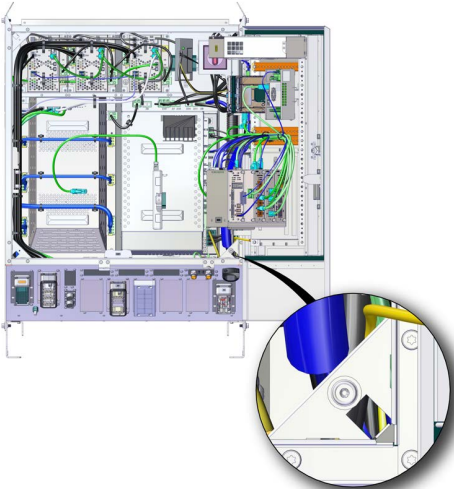
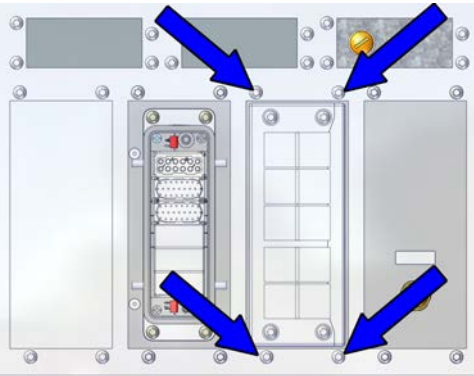
Refitting the cable grommet assembly

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.3.4 Replacing the cable grommet assembly
Continued

Action	Note/Illustration
<div>2</div> <div> ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48.</i></div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>
<div>3</div> <div>Insert the cable grommet assembly into the cover of the cabinet. Secure it with the screws.</div>	<div>Screws: Torx pan head screw M4x8 (4 pcs)</div> <div></div> <div>xx2100000845</div>

Concluding procedure

Action	Note/Illustration
1	Close the door. <i>Closing the door on page 230.</i>
2	Perform the function tests to verify that the safety features work properly, see <i>Function tests on page 217.</i>

5.3.5 Replacing the Ethernet outlet connector with cable

Location

The illustration shows the location of the Ethernet outlet connector with cable.



xx2100000849

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Ethernet Harness	3HAC084151-001	
Service port connector	3HAC064848-001	

Continues on next page

5 Repair

5.3.5 Replacing the Ethernet outlet connector with cable

Continued

Required tools and equipment



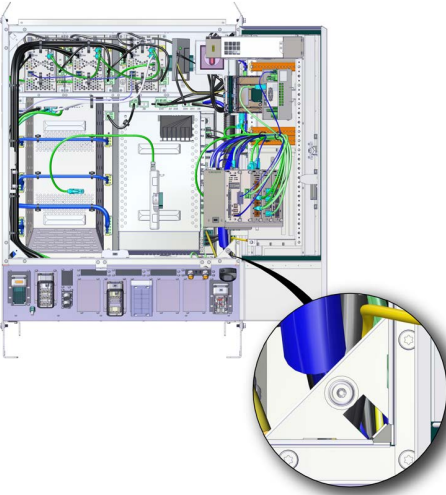
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Removing the Ethernet outlet connector with cable

Preparations

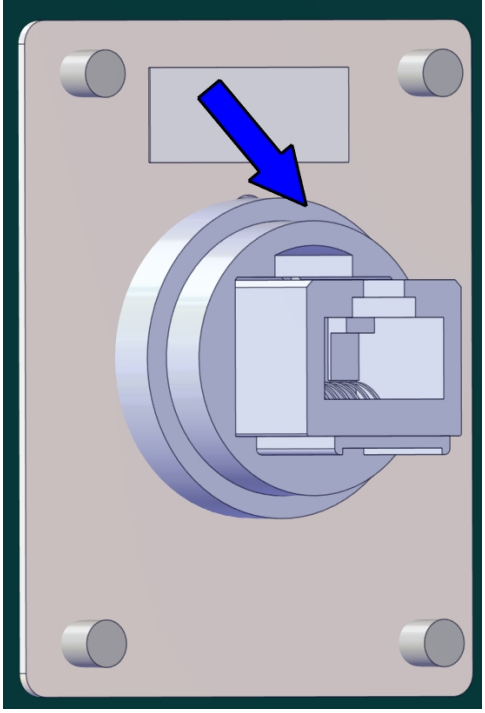
	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

Continues on next page

5.3.5 Replacing the Ethernet outlet connector with cable



Continued

Removing the Ethernet outlet connector with cable

	Action	Note/Illustration
1	Remove any cable ties from the harness carefully.	
2	Disconnect the Ethernet harness.	
3	Turn the locking ring anti-clockwise and remove the service port connector from the cabinet.	 <p>xx2400000605</p>

Refitting the Ethernet outlet connector with cable

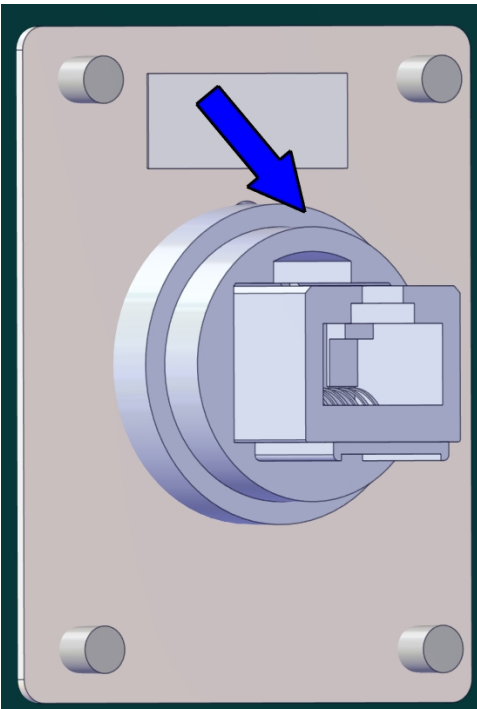

Refitting the Ethernet outlet connector with cable

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	

Continues on next page

5 Repair

5.3.5 Replacing the Ethernet outlet connector with cable
Continued

Action		Note/Illustration
3	Refit the service port connector and secure it with the locking ring.	 xx2400000605
4	Reconnect the Ethernet harness.	
5	Secure the harness with cable ties.  Tip Use the same position as from removing the harness.	

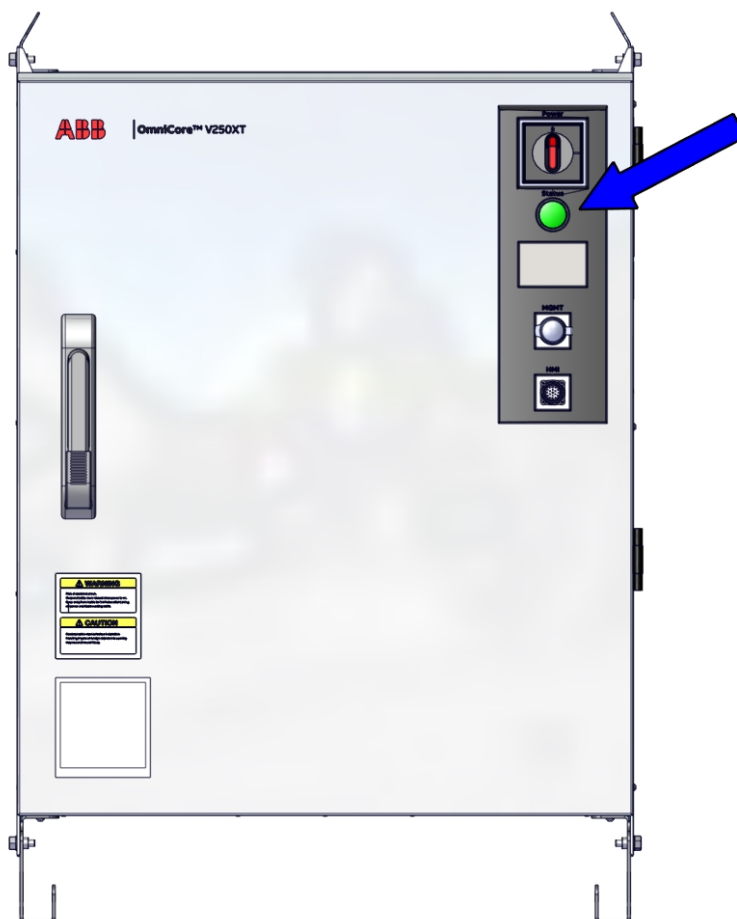
Concluding procedure

Action		Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.3.6 Replacing the LED indicator

Location

The illustration shows the location of the LED indicator.



xx2100000505

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
LED indicator	3HAC065549-001	

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5 Repair

5.3.6 Replacing the LED indicator

Continued

Required tools and equipment



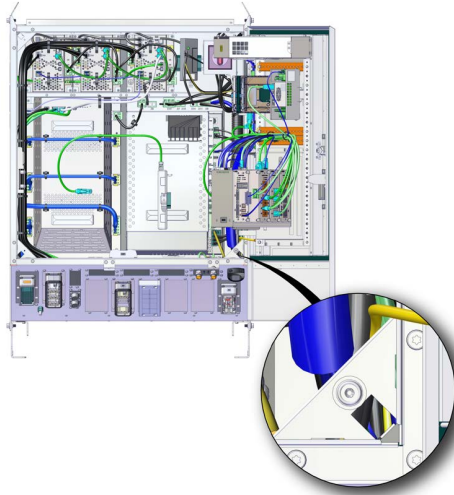
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

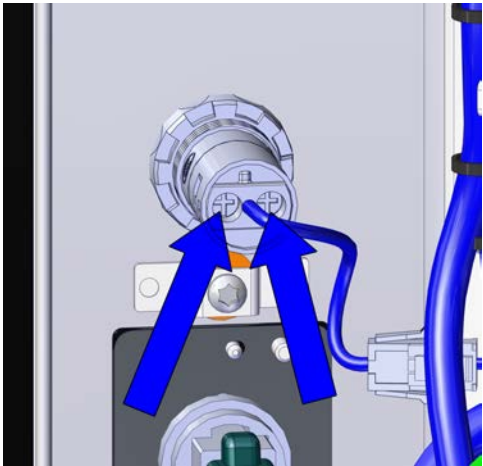
Removing the LED indicator

Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532



Continues on next page

Removing the LED indicator

	Action	Note/Illustration
1	Loose the attachment screws locking the cable.	 xx1900001926
2	Remove the terminals (X1&X2) of the cable from the lamp.	
3	Turn the MON_LAMP screw anti-clockwise to remove the screw.	
4	Take the LED indicator out.	

Refitting the LED indicator

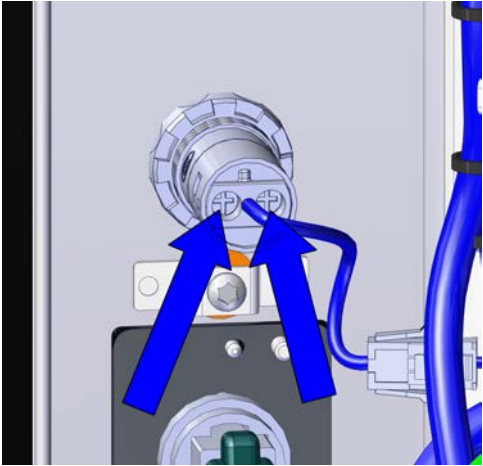
Refitting the LED indicator

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	
3	Insert the LED indicator into the cover from outer side of the door and the screw from inner side and screw them up.	

Continues on next page

5 Repair

5.3.6 Replacing the LED indicator
Continued

	Action	Note/Illustration
4	Insert the terminals (X1 & X2) of cables into the lamp and secure with the screws.	 xx1900001926

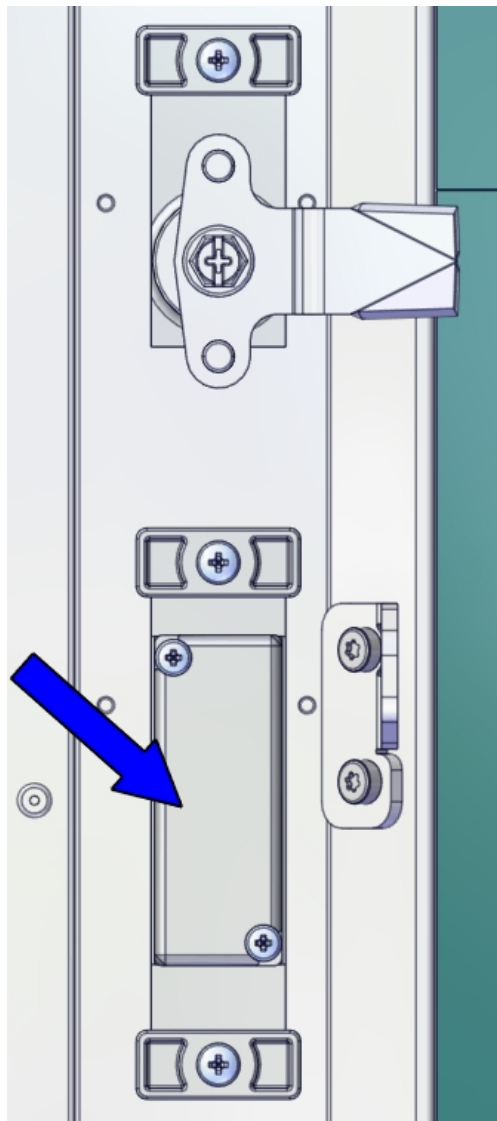
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.3.7 Replacing the door lock insert

Location

The illustration shows the location of the door lock.



xx2400000104

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Key	3HAC074600-001	Square 6 mm

Continues on next page

5 Repair

5.3.7 Replacing the door lock insert

Continued

Spare part	Article number	Note
Lock insert	3HAC025309-004	Double bit 3
Lock insert	3HAC025309-005	Slot 1, 2 x 3
Lock insert	3HAC025309-007	Triangular 6,5 CNOMO


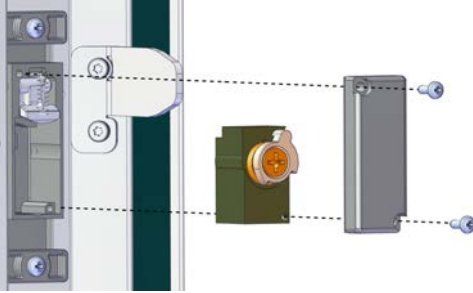
Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents


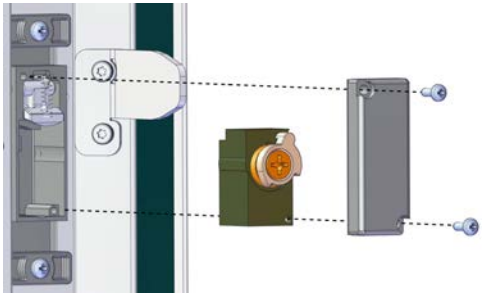
Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Removing the lock insert

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	Remove the two screws and lift off the cover.	 xx2400000101
4	Release the lever and remove the lock insert.	

Continues on next page

Refitting the lock insert

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Put the lock insert in place.	
3	Refit the cover and tighten the two screws.	 xx2400000101 Tightening torque: 2 Nm
4	Close the door.	Closing the door on page 230 .
5	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

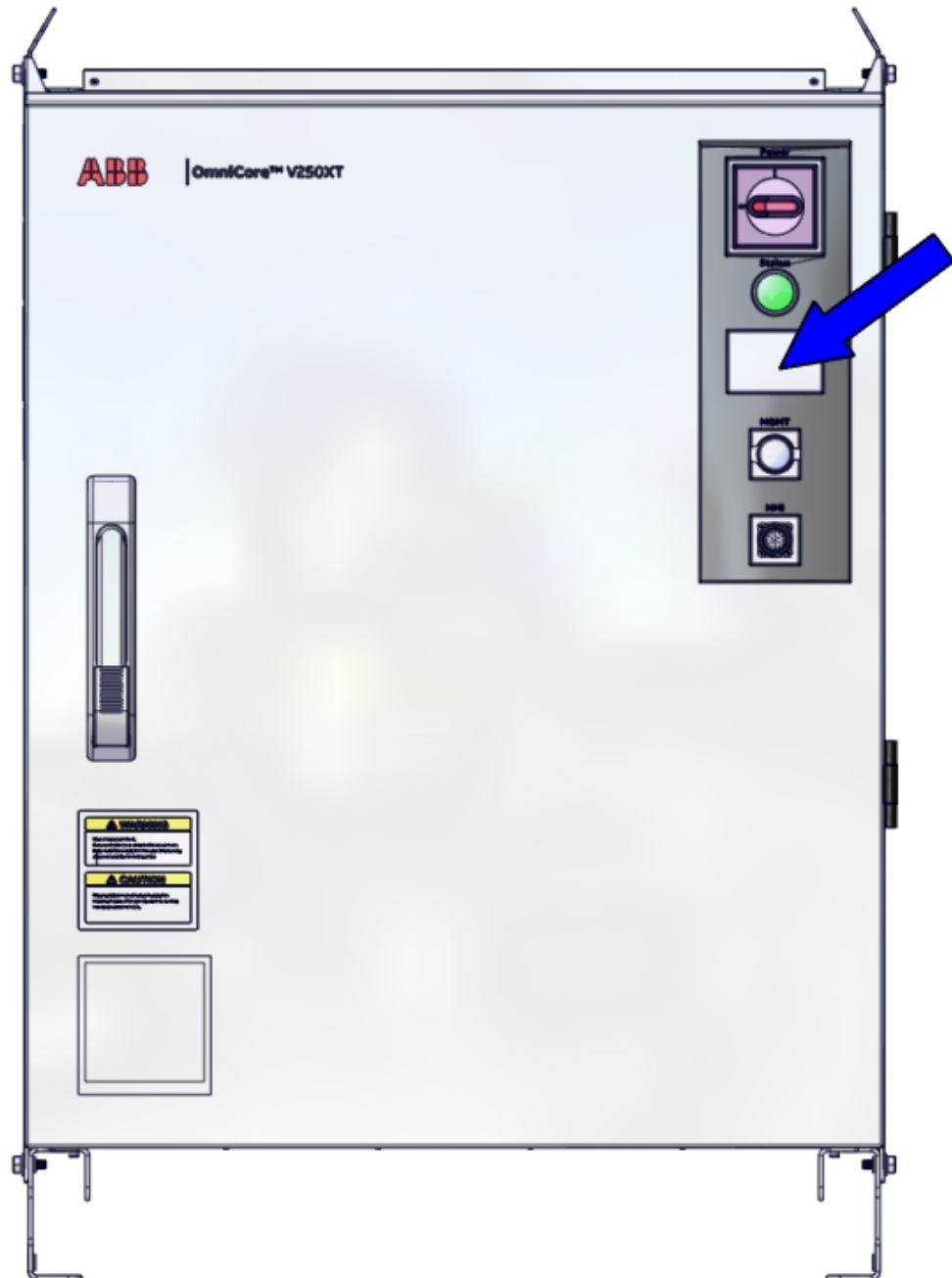
5 Repair

5.3.8 Replacing the HMI panel

5.3.8 Replacing the HMI panel

Location

The illustration shows the location of the HMI panel.



xx2400000614

Continues on next page

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
HMI Panel basic	3HNA033699-001	DSQC2021

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the HMI panel


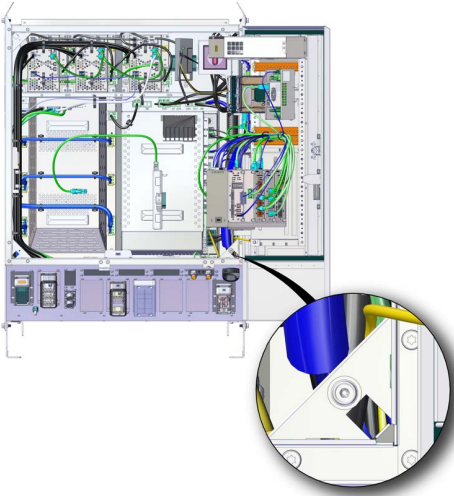
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .

Continues on next page

5 Repair

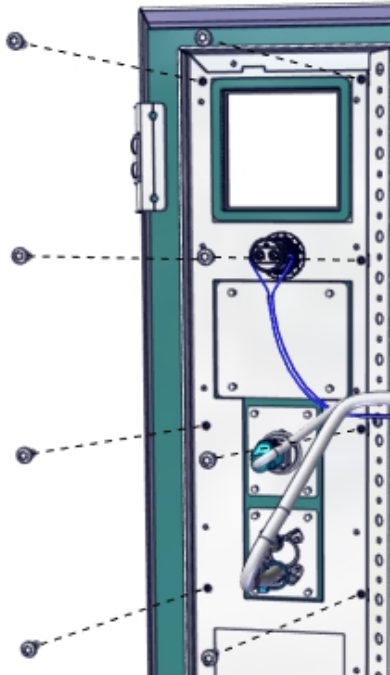
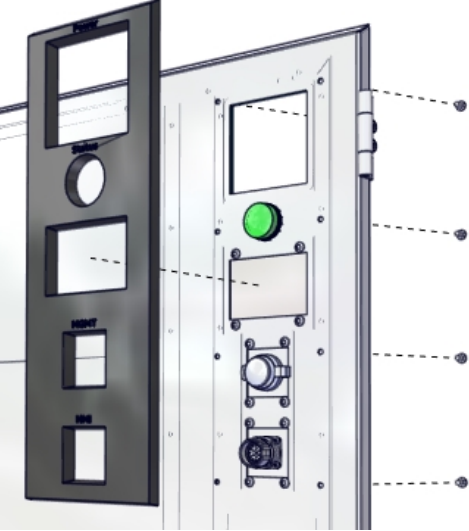
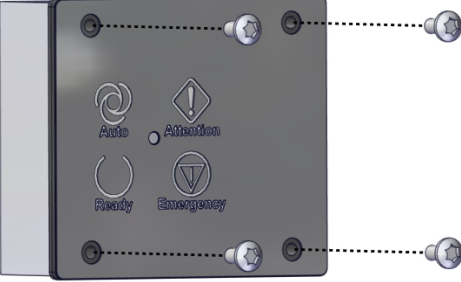
5.3.8 Replacing the HMI panel
Continued

	Action	Note/Illustration
3	<div></div> <div>ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i>.</div>	<div>Location of wrist strap button:</div> <div></div> <div>xx2400001532</div>
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

Removing the HMI panel

	Action	Note/Illustration
1	Remove the cable ties and the cable out from the clips in the cabinet carefully.	
2	Disconnect all connectors from the unit to be replaced.	

Continues on next page

	Action	Note/Illustration
3	Remove the screws.	 xx2100000830
4	Remove the cover plate.	 xx2100000831
5	Remove the attachment screws on the HMI panel.	 xx2400000612

Continues on next page



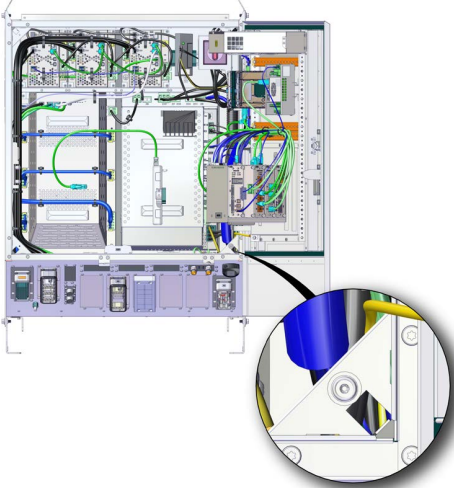
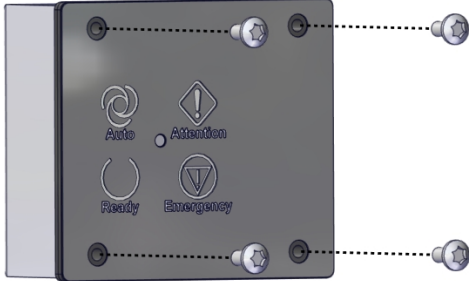
5 Repair

5.3.8 Replacing the HMI panel
Continued

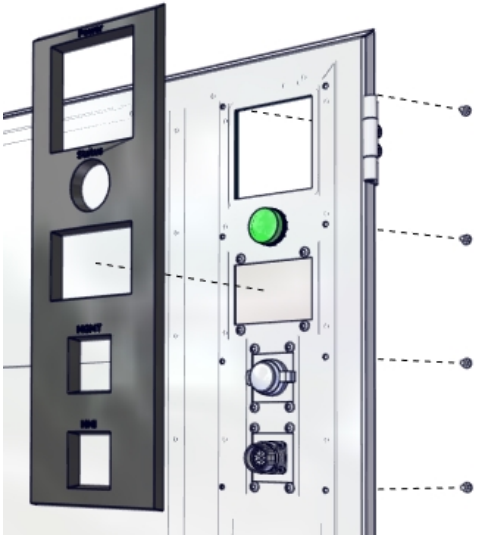
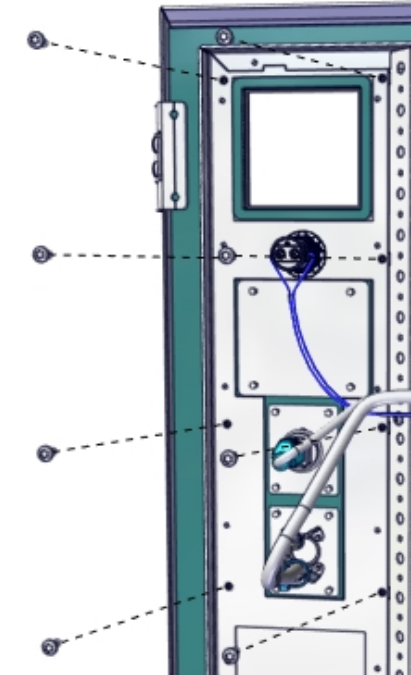

	Action	Note/Illustration
6	Remove the HMI panel.	

Refitting the HMI panel

Refitting the HMI panel

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
3	Place the HMI panel on the door and secure it with the screws.	Screws: Torx pan head screw M4x8 (4 pcs) Tightening torque: 1.7 Nm±10%.  xx2400000612

Continues on next page

	Action	Note/Illustration
4	Refit the cover plate.	 <p>xx2100000831</p>
5	Secure it with the screws.	<p>Screws: Torx pan head screw M4x8 (8 pcs) Tightening torque: 1.7 Nm±10%.</p>  <p>xx2100000830</p>
6	Reconnect any connectors disconnected at removal.	
7	Secure the cable with new cable ties.  Tip Use the same position as before the replacement of the unit.	

Continues on next page

5 Repair

5.3.8 Replacing the HMI panel

Continued

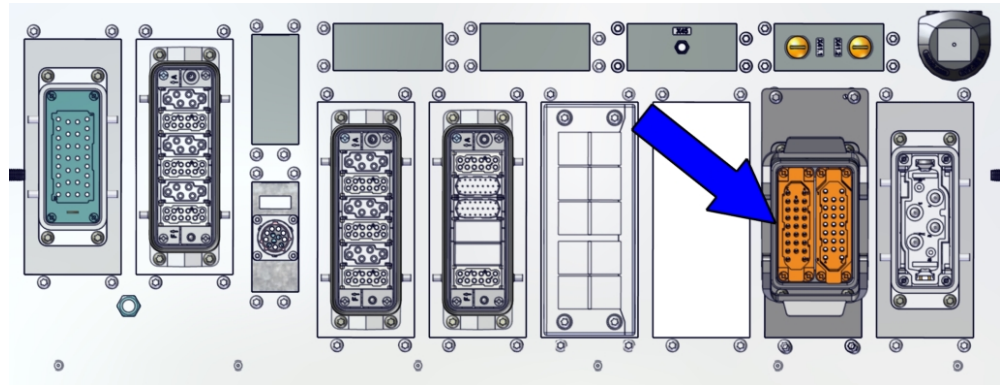
Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5.3.9 Replacing the Euromap67 harness

Location

The illustration shows the location of the Euromap67 harness in the controller.



xx2400001289

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Harness Euromap67	3HAC090830-001	[3213-2] Euromap67 and SPI AN146
Jumper plug Euromap 67	3HAC090829-001	[3213-2] Euromap67 and SPI AN146

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

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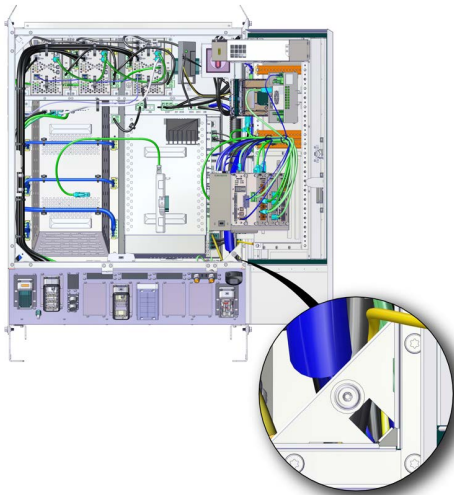
5 Repair

5.3.9 Replacing the Euromap67 harness

Continued

Removing the Euromap67 harness

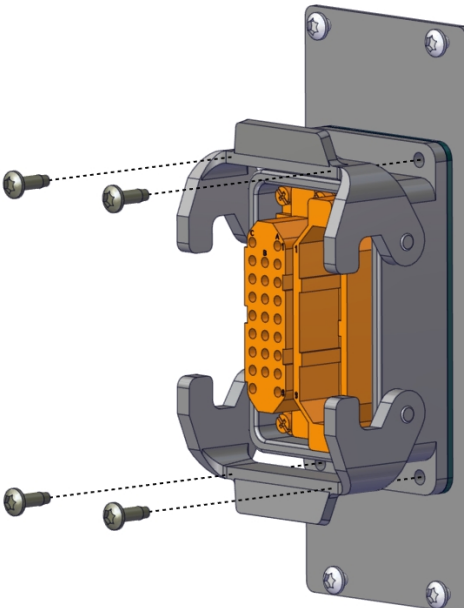
Preparations

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Open the door.	Opening the door on page 229 .
3	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	Location of wrist strap button:  xx2400001532
4	Make records about the sequence that cables are removed. The cables need to be installed in the same position.	

Removing the Euromap67 harness


	Action	Note/Illustration
1	Remove any cable ties from the harness carefully.	
2	Disconnect all connectors from the unit to be replaced.	

Continues on next page

	Action	Note/Illustration
3	Remove the attachment screws that hold the Euromap67 harness to the fixed installation panel.	 <p>xx2400001275</p>

Refitting the Euromap67 harness

Refitting the Euromap67 harness


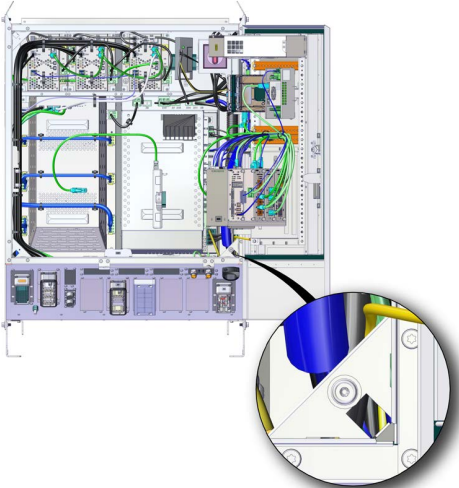
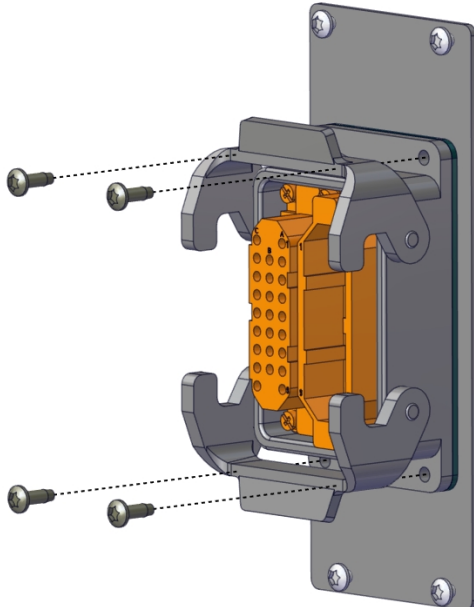

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page

5 Repair

5.3.9 Replacing the Euromap67 harness

Continued

	Action	Note/Illustration
2	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	Location of wrist strap button:  xx2400001532
3	Position the Euromap67 harness in the fixed installation panel and secure the attachment screws.	 xx2400001275 Tightening torque: 2.8 Nm.
4	Reconnect any connectors disconnected at removal.	
5	Secure the harness with cable ties.  Tip Use the same position as from removing the harness.	

Continues on next page

Concluding procedure

	Action	Note/Illustration
1	Close the door.	Closing the door on page 230.
2	Perform the function tests to verify that the safety features work properly, see Function tests on page 217.	

5 Repair

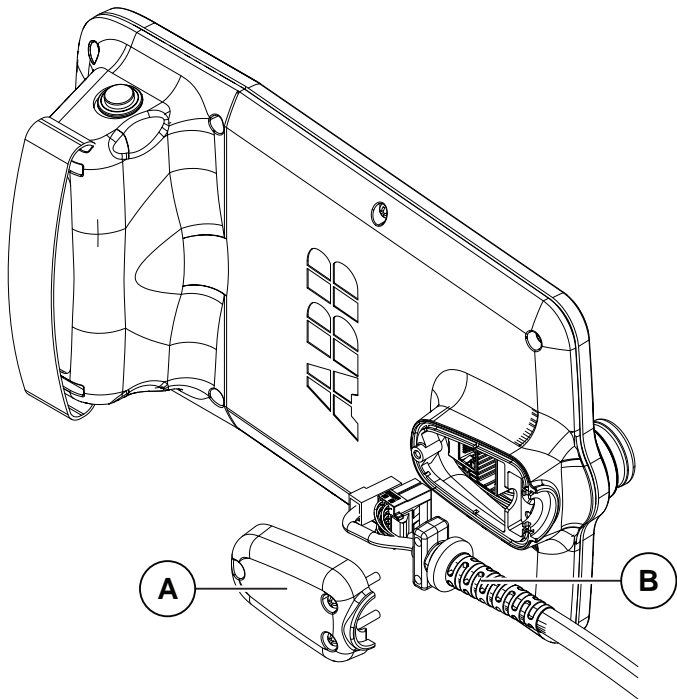
5.4.1 Replacing the power cable and power cable cover

5.4 Replacing parts on the FlexPendant

5.4.1 Replacing the power cable and power cable cover

Location

The illustration shows the location of the power cable, power cable gasket, and power cable cover in the FlexPendant.



xx1800001154

A	Power cable cover
B	Power cable

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
FlexPendant	3HAC086996-001	DSQC3124
Power cable cover	3HAC065401-001	
FlexPendant power cable 3 m	3HAC064448-002	
FlexPendant power cable 10 m	3HAC064448-001	

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5.4.1 Replacing the power cable and power cable cover

Continued


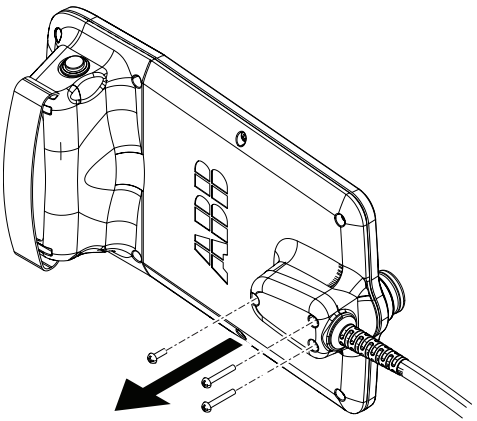
Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

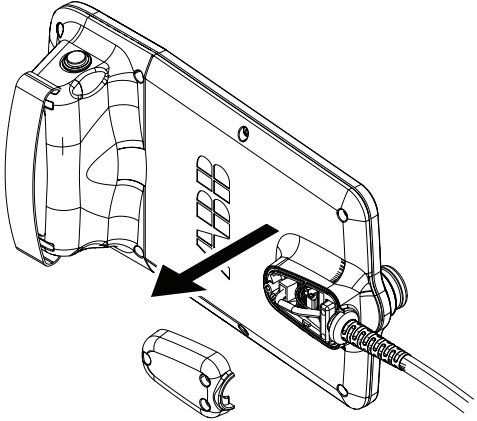
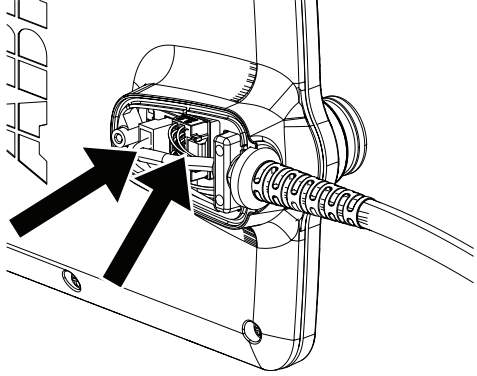
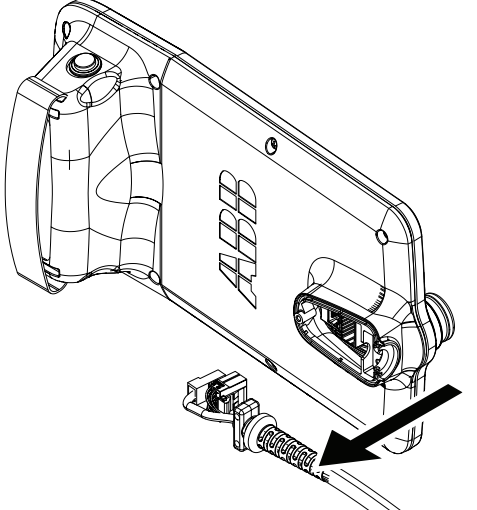
Removing the power cable and power cable cover

	Action	Note/Illustration
1	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	
2	Disconnect the FlexPendant from the controller.	
3	Remove the attachment screws for the power cable cover.	 xx1800001189

Continues on next page

5 Repair

5.4.1 Replacing the power cable and power cable cover
Continued


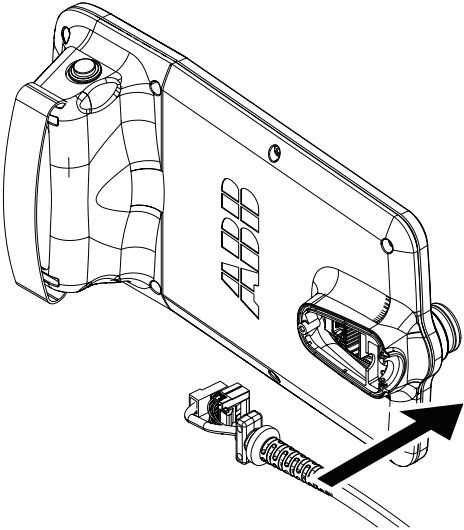
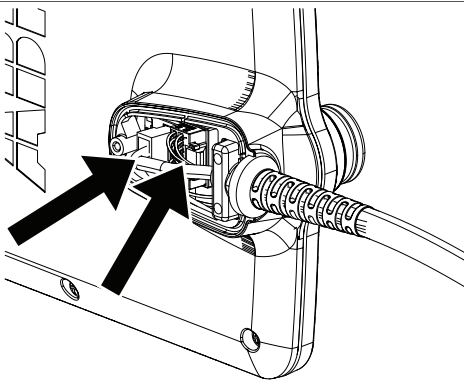
	Action	Note/Illustration
4	Remove the power cable cover.	 xx1800001190
5	Disconnect two connectors to the Flex-Pendant.	 xx1800001748
6	Remove the power cable.	 xx1800001192

Continues on next page

5.4.1 Replacing the power cable and power cable cover

Continued

Refitting the power cable and power cable cover

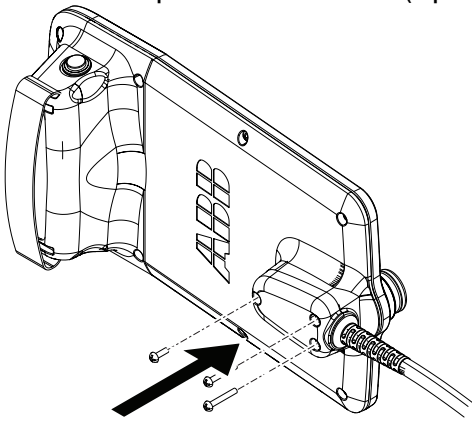
	Action	Note/Illustration
1	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	
2	Refit the power cable.	 xx1800001193
3	Reconnect the power cable to the Flex-Pendant.	 xx1800001748

Continues on next page

5 Repair

5.4.1 Replacing the power cable and power cable cover

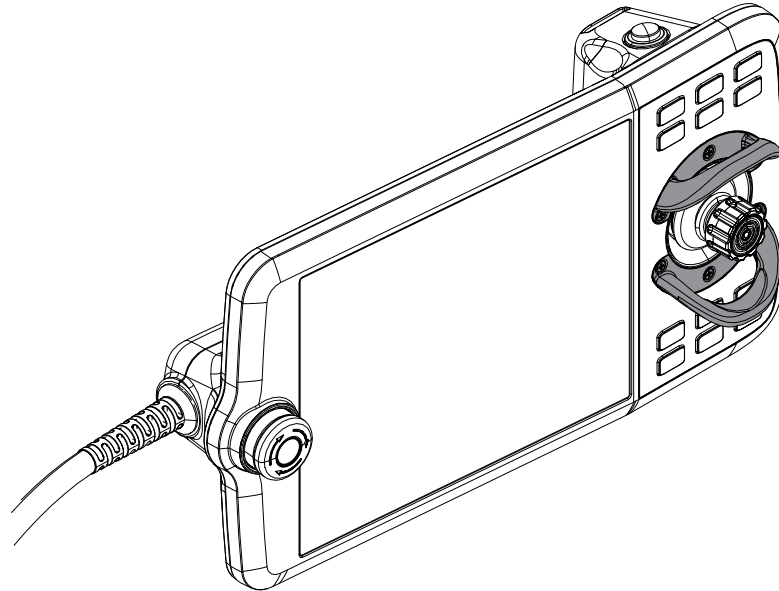
Continued

	Action	Note/Illustration
4	Refit the power cable cover and tighten the screws.	<p>Screws: Torx pan head screw M4x8 (3 pcs)</p>  <p>xx1800001196</p>
5	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

5.4.2 Replacing the joystick protection

Location

The illustration shows the location of the joystick protection on the FlexPendant.



xx1800001197

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Joystick guard	3HAC065408-001	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .

Required documents


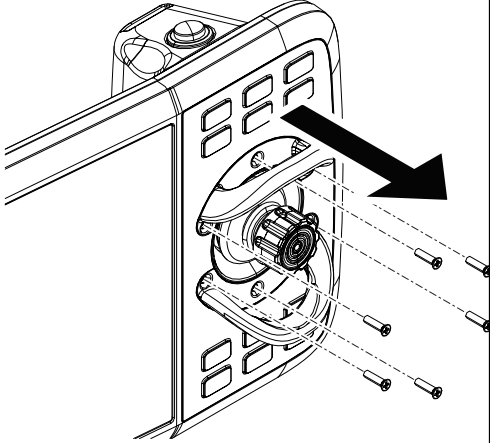
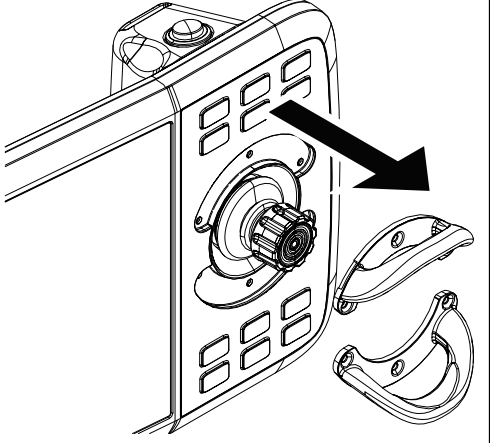
Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Continues on next page


5 Repair

5.4.2 Replacing the joystick protection
Continued

Removing the joystick protection

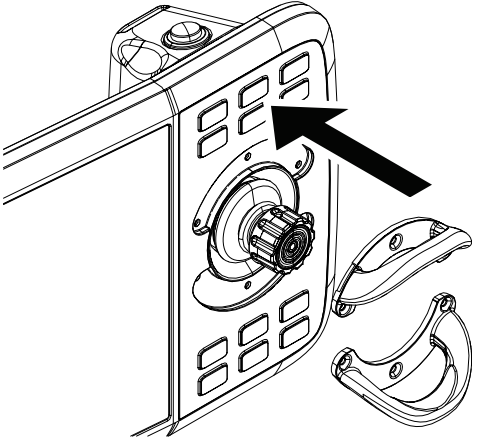
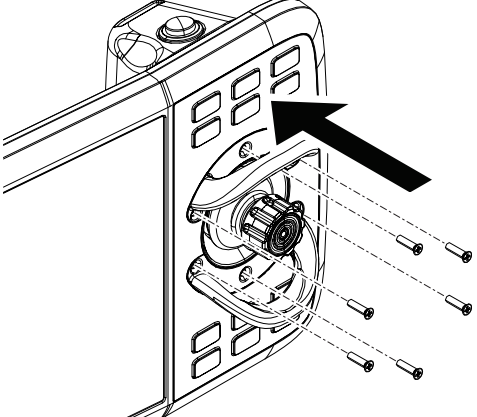
	Action	Note/Illustration
1	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	
2	Disconnect the FlexPendant from the controller.	
3	Remove the attachment screws.	 xx1800001198
4	Remove the joystick protection.	 xx1800001199

Refitting the joystick protection

	Action	Note/Illustration
1	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 48</i> .	

Continues on next page

5.4.2 Replacing the joystick protection
Continued

	Action	Note/Illustration
2	Refit the joystick protection.	 xx1800001200
3	Secure the screws.	 xx1800001206 Countersunk head screw: ST2.9 X 10 (6 pcs)

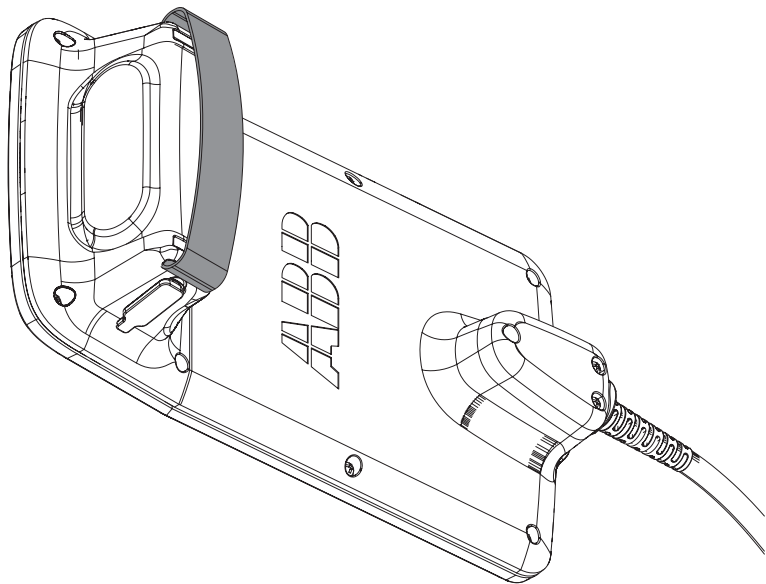
5 Repair

5.4.3 Replacing the fasten strip

5.4.3 Replacing the fasten strip

Location

The illustration shows the location of the fasten strip on the FlexPendant.



xx1900000771

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Fasten strip	3HAC065419-001	

Replacing the fasten strip

	Action	Note/Illustration
1	Open the velcro on the fasten strip.	
2	Take the fasten strip out from the holes.	
3	Insert the new fasten strip into the holes one by one.	
4	Secure the velcro in a suitable length.	

5.5 Replacing other parts

5.5.1 Replacing the cabinet wheels

Location

The illustration shows the location of the cabinet wheels.



xx2400000617

Continues on next page

5 Repair

5.5.1 Replacing the cabinet wheels

Continued

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.



Spare part	Article number	Note
Wheel assembly (rear)	3HAC092418-001	Option 3011-1 Wheels
Castor wheel with brake (front)	3HAC092487-001	Option 3011-1 Wheels

Required tools and equipment


Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
Ball end allen key		

Removing the wheels

Removing the rear wheel

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Remove the nut and bolt that hold the rear wheel assembly.	 xx2400000331
3	Remove the wheel axle and the wheel.	


Removing the front wheel

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	

Continues on next page



5.5.1 Replacing the cabinet wheels

Continued


	Action	Note/Illustration
2	Loosen the nut that holds the front wheel.	 xx2400000332

Refitting the wheels

Refitting the rear wheel

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Place the wheel in the wheel beam and insert the wheel axle.	
3	Secure the nut and bolt that hold the rear wheel assembly.	 xx2400000331 Tightening torque: 14 Nm
4	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

Refitting the front wheel


	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Place the wheel in the wheel beam.	

Continues on next page

5 Repair

5.5.1 Replacing the cabinet wheels

Continued

	Action	Note/Illustration
3	Secure the wheel with the nut.	 xx2400000332 Tightening torque: 30 Nm
4	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

5.5.2 Replacing the motor connection box

Location

The motor connection box location is decided by the customer.

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Motor Connection Box	3HAC087717-001	3-axis
Motor Connection Box	3HAC087718-001	3-axis, BRB
Motor Connection Box	3HAC087719-001	6-axis
Motor Connection Box	3HAC087720-001	6-axis, BRB

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

Required documents

Document	Article number	Note
<i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later	3HAC074000-008	

Removing the motor connection box

	Action	Note/Illustration
1	DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Disconnect all connectors from the unit to be replaced.	


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5 Repair

5.5.2 Replacing the motor connection box

Continued

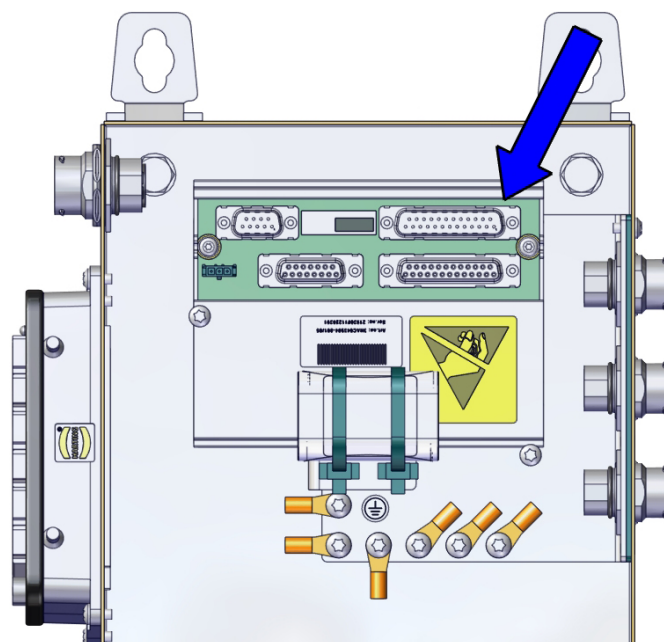
Refitting the motor connection box

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Reconnect any connectors disconnected at removal.	
3	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

5.5.3 Replacing the measurement unit

Location

The illustration shows the location of the measurement unit in the motor connection box.



xx2300001700

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Measurement Unit	3HAC043904-001	DSQC633C

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

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5 Repair




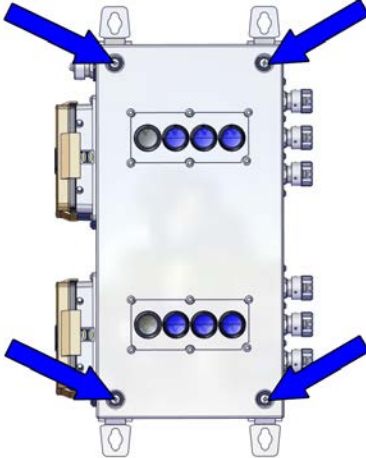
5.5.3 Replacing the measurement unit

Continued

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	


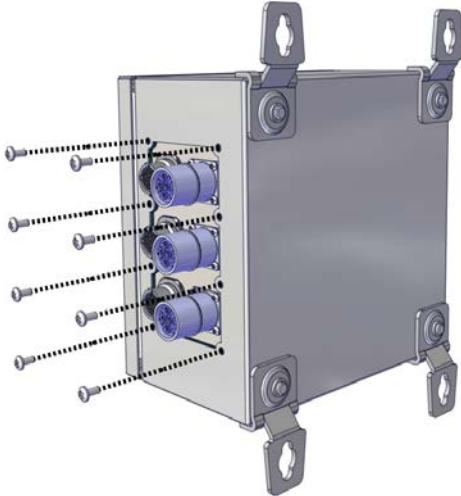
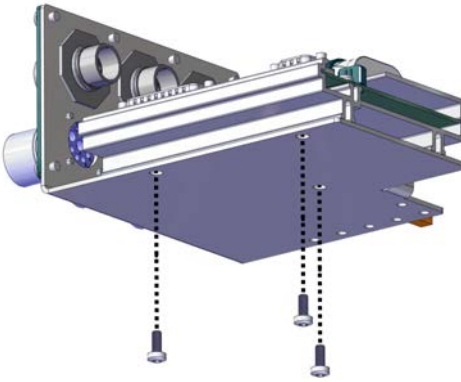
Removing the measurement unit

	Action	Note/Illustration
1	 ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section The unit is sensitive to ESD on page 48 .	
2	 DANGER Turn off all: <ul style="list-style-type: none">• electric power supply• hydraulic pressure supply• air pressure supply to the robot, before entering the safeguarded space.	
3	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
4	Remove the screws holding the cover.	 xx2300001703

Continues on next page

5.5.3 Replacing the measurement unit

Continued

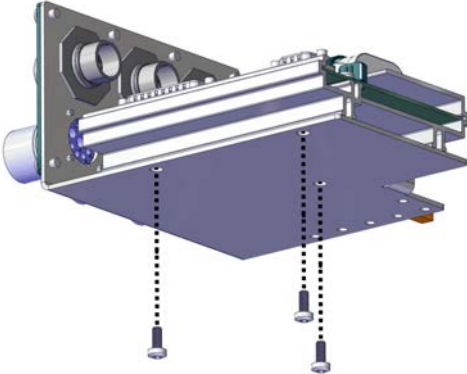
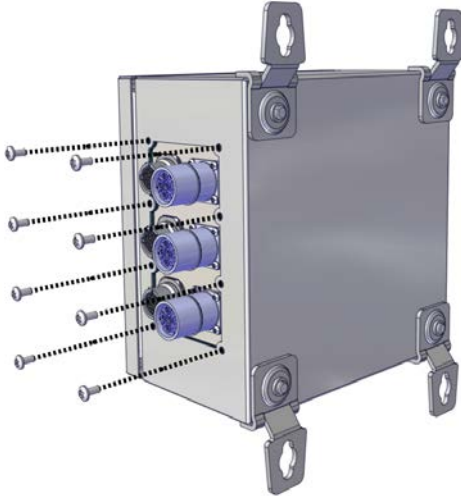
	Action	Note/Illustration
5	<p>Open the cover.</p> <p> CAUTION</p> <p>Clean cover from metal residues before opening.</p> <p>Metal residues can cause shortage on the boards which can result in hazardous failures.</p>	
6	Disconnect all connectors from the unit to be replaced.	
7	Remove the screws at the front of the box.	 <p>xx2300001705</p>
8	Push the measurement unit inwards and lift out of the box.	
9	Remove the attachment screws from the mounting plate.	 <p>xx2300001706</p>
10	Pull out the measurement unit.	

Continues on next page

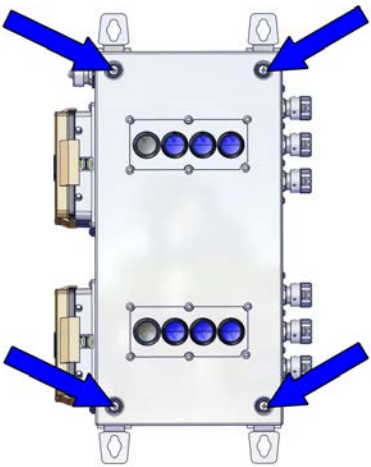
5 Repair

5.5.3 Replacing the measurement unit
Continued

Refitting the measurement unit

	Action	Note/Illustration
1	Refit the measurement unit on the mounting plate and tighten the screws.	 xx2300001706
2	Put the measurement unit and mounting plate in the box.	
3	Refit the screws at the front of the box.	 xx2300001705
4	Reconnect any connectors disconnected at removal.	

Continues on next page

	Action	Note/Illustration
5	Refit the cover.	 xx2300001703
6	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

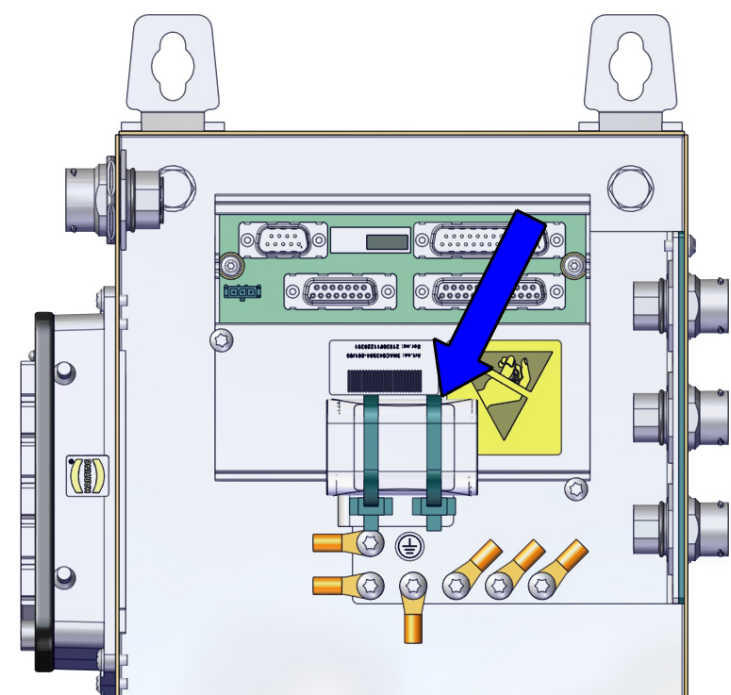
5 Repair

5.5.4 Replacing the motor connection box battery

5.5.4 Replacing the motor connection box battery

Location

The illustration shows the location of the main computer in the motor connection box.



xx2300001707

Required spare parts



Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the OmniCore V250XT Type B via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Battery Unit	3HAC044075-001	

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit for controller on page 562 .
ESD protective wrist band	-	

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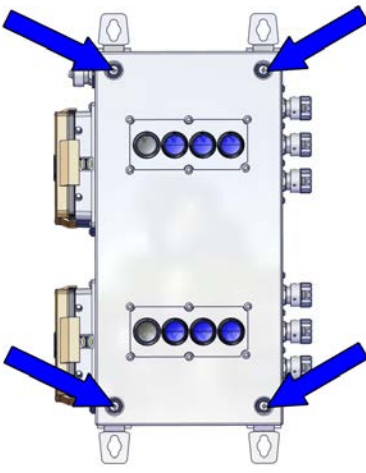
5.5.4 Replacing the motor connection box battery

Continued

Required documents

Document	Article number	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008	

Removing the motor connection box battery

	Action	Note/Illustration
1	 DANGER Before doing any work inside the cabinet, disconnect the mains power. For more information, see Electrical safety on page 31 .	
2	Remove the screws holding the cover.	 xx2300001703
3	Remove cable ties from battery.	
4	Disconnect all connectors from the unit to be replaced.	
5	Remove the battery.	

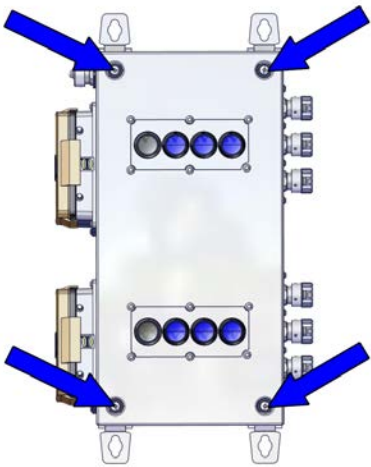
Refitting the motor connection box battery

	Action	Note/Illustration
1	Refit the battery and secure with cable ties.	
2	Reconnect any connectors disconnected at removal.	

Continues on next page

5 Repair

5.5.4 Replacing the motor connection box battery
Continued

	Action	Note/Illustration
3	Refit the cover.	 xx2300001703
4	Perform the function tests to verify that the safety features work properly, see Function tests on page 217 .	

6 Decommissioning

6.1 Introduction to decommissioning

Introduction

This section contains information to consider when taking a product, robot or controller, out of operation.

It deals with how to handle potentially dangerous components and potentially hazardous materials.



Note

The decommissioning process shall be preceded by a risk assessment.

Disposal of materials used in the robot

All used grease/oils and dead batteries **must** be disposed of in accordance with the current legislation of the country in which the robot and the control unit are installed.

If the robot or the control unit is partially or completely disposed of, the various parts **must** be grouped together according to their nature (which is all iron together and all plastic together), and disposed of accordingly. These parts **must** also be disposed of in accordance with the current legislation of the country in which the robot and control unit are installed.

See also [Environmental information on page 460](#).

Disposal of storage media

Before disposal of any storage equipment (anything from an SD card to a complete controller), make sure that all sensitive information has been deleted.



Tip

To remove all data from the OmniCore controller, use the **Delete user data** function (part of **Delete RobotWare system** function) in RobotWare. See *Operating manual - Integrator's guide OmniCore*.

Transportation

Prepare the robot or parts before transport, this to avoid hazards.

6 Decommissioning

6.2 Environmental information

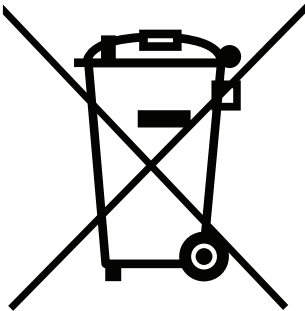
6.2 Environmental information

Introduction

ABB robots contain components in different materials. During decommissioning, all materials shall be dismantled, recycled, or reused responsibly, according to the relevant laws and industrial standards. Robots or parts that can be reused or upcycled helps to reduce the usage of natural resources.

Disposal symbol

The following symbol indicates that the product must not be disposed of as common garbage. Handle each product according to local regulations for the respective content (see table below).



xx1800000058

Materials used in the product

The table specifies some of the materials in the product and their respective use throughout the product.

Dispose components properly according to local regulations to prevent health or environmental hazards.

Material	Example application
Aluminium	Heat sinks on power supplies and drive units
Batteries, Lithium	Main computer
Brominated flame retardants	Electronics
Copper	Cables
Lead	Electronics
Plastic/rubber	Cables, connectors, etc.
Steel	Cabinet structure, plates, screws, etc.

Continues on next page

China RoHS symbol

The following symbol shows the information to hazardous substances and the environmental protection use period of OmniCore V250XT Type B according to "Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products (SJ/T 11364-2014)".



xx1900000804

Orange symbol with a number in it: The product contains certain hazardous substances and can be used safely during its environmental protection use period (as indicated by the number in the center) which should enter into the recycling system after its environmental protection use period.



Note

This form and environmental protection use period label are based on the regulation in China. These are not necessary to be concerned in other countries.

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7 Troubleshooting

7.1 Introduction to troubleshooting

Introduction

The product manual and the circuit diagram contains information that can be good when troubleshooting.

For OmniCore, all event logs from the software can be seen on the FlexPendant, or in *Technical reference manual - Event logs for RobotWare 7*.

Make sure to read through the section [Safety on page 15](#) before starting.



Note

During troubleshooting with power on, the internal fan might cause dust to enter the cabinet.



CAUTION

During troubleshooting with power on, make sure not to place your head too close to the internal fan located on the door.

Troubleshooting strategies

- 1 Isolate the fault to pinpoint the cause of the problem from consequential problems.
- 2 Divide the fault chain in two.
- 3 Check communication parameters and cables.
- 4 Check that the software version is compatible with the hardware.

Work systematically

- 1 Take a look around to make sure that all screws, connectors, and cables are secured, and that the robot and other parts are clean, not damaged, and correctly fitted.
- 2 Replace one thing at a time.
- 3 Do not replace units randomly.
- 4 Make sure that there are no loose screws, turnings, or other unexpected parts remaining after work has been performed.
- 5 When the work is completed, verify that the safety functions are working as intended.

Keep a track of history

- Make a historical fault log to keep track of problems over time.
- Consult those working with the robot when the problem occurred.

Continues on next page

7 Troubleshooting

7.1 Introduction to troubleshooting

Continued

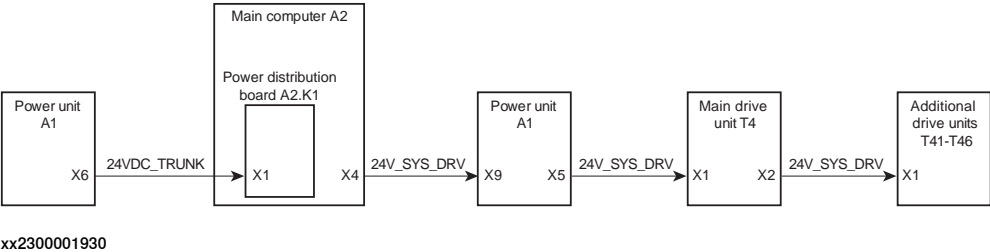
Basic scenarios

What to look for during troubleshooting depends on when the fault occurred. Was the robot recently installed or was it recently repaired? The following table gives hints on what to look for in specific situations.

The robot has recently been installed	Check: <ul style="list-style-type: none">• the configuration files• connectors• options and their configuration• changes in the robot working space/movements.
The robot has recently been repaired	Check: <ul style="list-style-type: none">• all connections to the replaced part• power supplies• that the correct part has been fitted• the last repair documents.
The robot recently had a software upgrade	Check: <ul style="list-style-type: none">• software versions• compatibilities between hardware and software• options and their configuration
The robot has recently been moved from one site to another (an already working robot)	Check: <ul style="list-style-type: none">• connections• software versions

Power supply distribution

The following block diagram illustrates the power supply distribution.



7.2 Troubleshooting fault symptoms

Fault symptoms described in this manual

This manual describes how to troubleshoot the following fault symptoms:

- [*No LEDs are lit on the controller on page 466*](#)
- [*Start-up failure on page 469*](#)
- [*Problem releasing the robot brakes on page 473*](#)
- [*Problem starting or connecting the FlexPendant on page 476*](#)
- [*Problem using the joystick on page 480*](#)
- [*Controller fails to start on page 481*](#)
- [*Reflashing firmware failure on page 482*](#)
- [*Inconsistent path accuracy on page 483*](#)
- [*Controller is overheated on page 485*](#)

Continues on next page

7 Troubleshooting

7.2.1 No LEDs are lit on the controller

7.2.1 No LEDs are lit on the controller

Description


No LEDs at all are lit in the controller.

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	

Preparations

	Action
1	Make sure that the controller is switched on. Wait 30 s - 1 min to enable start-up sequence.
2	Check the FlexPendant for errors and warnings.
	 DANGER Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

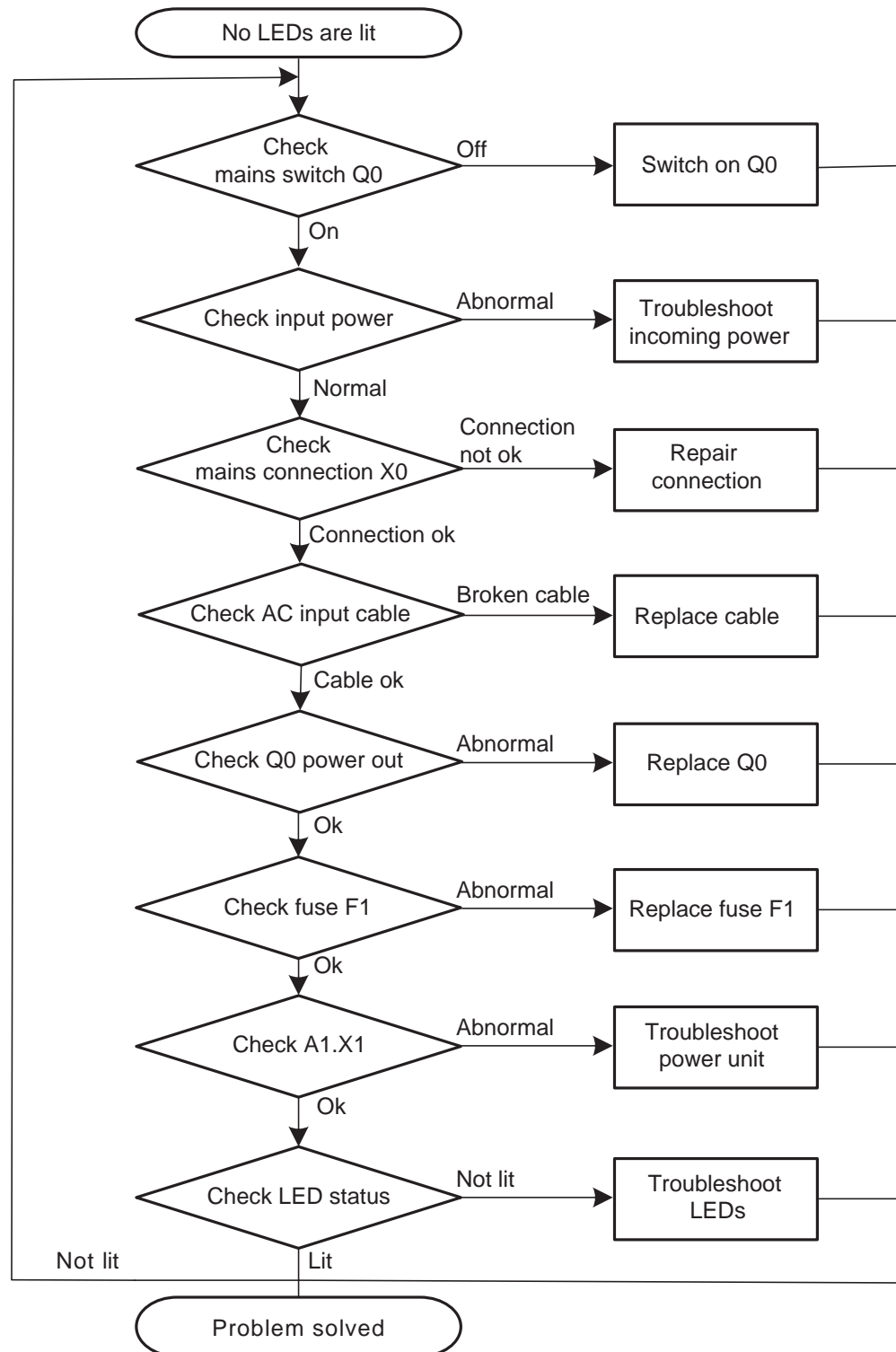
Recommended working procedure

If no LEDs are lit on the controller during start-up, use this procedure to troubleshoot what might cause the problem.

Look at the following block diagram to understand how power is connected from incoming and forward.

Continues on next page

Troubleshooting flowchart



xx2100001064


Continues on next page

7 Troubleshooting

7.2.1 No LEDs are lit on the controller

Continued

Detailed working procedure

	Action	Note
1	Make sure that the mains switch (Q0) has been switched on.	
2	Make sure that the system is supplied with power. <ul style="list-style-type: none">Measure incoming mains voltage and make sure the voltage is within the normal range.	Use a multimeter and insulating gloves. If incoming mains is not ok, the problem is not in the robot controller. Troubleshoot incoming mains.
3	Check that the mains connection (X0) is properly connected.  Tip For more details, see <i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later.	
4	Check that the AC input cable is properly connected.	
5	Check the output voltage of (Q0). <ul style="list-style-type: none">Make sure that (Q0) is closed.	Use a multimeter and insulating gloves.
6	Check the fuse (F1).	Replace if damaged.
7	Check connector A1.X1.	<ul style="list-style-type: none">If abnormal, troubleshoot the power unit. See Troubleshooting the power unit on page 507.
8	Check the LED status.	<ul style="list-style-type: none">If abnormal, troubleshoot the LEDs. See Troubleshooting LEDs in the controller on page 487.

7.2.2 Start-up failure

Description

The following are possible symptoms of a start-up failure:


- 1 The LEDs are not lit on some units.
- 2 Unable to load the system software.

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

	Action
1	Make sure that the controller is switched on. Wait 30 s - 1 min to enable start-up sequence.
2	Check the FlexPendant for errors and warnings.
	 DANGER Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

Recommended working procedure

If there seems to be a power failure during start-up, use this procedure to troubleshoot what might cause the problem.

Block diagram

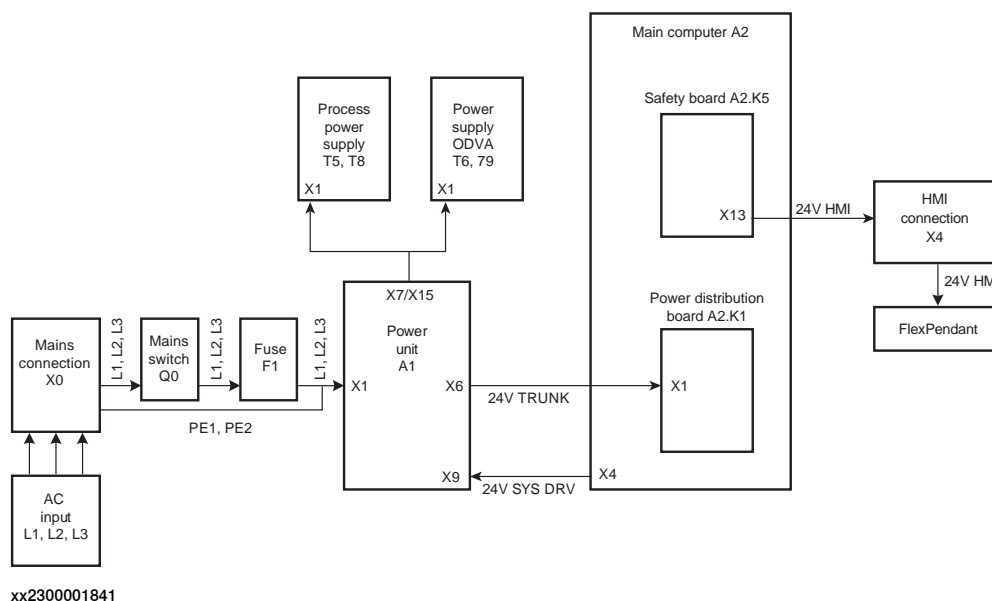
Look at the following block diagram to understand how power is connected from incoming and forward.

Continues on next page

7 Troubleshooting

7.2.2 Start-up failure

Continued



Detailed working procedure

	Action	Note
1	Check Module status LED on power unit A1.	LED Module status should be green. <ul style="list-style-type: none">If not, see Troubleshooting the power unit on page 507.If the power unit is ok, check that incoming mains is well connected and that the incoming mains switch is turned on.
2	Check LED TRK on the main computer (Power distribution board, DSQC1085).	<ul style="list-style-type: none">If LED TRK is green, proceed with 5.If LED TRK is not green, proceed with 3.
3	Measure the 24VDC_TRUNK at connector A2.K1.X1.	Verify that the input to A2.K1.X1 is 25.2 VDC +/- 5%. <ul style="list-style-type: none">If the measured voltage is normal, troubleshoot the main computer. See Troubleshooting the main computer on page 541.If the measured voltage is abnormal, proceed with step 4.
4	Measure the 24VDC_TRUNK at connector A1.X6.	Verify that the input to A1.X6 is 25.2 VDC +/- 5%. <ul style="list-style-type: none">If the measured voltage is normal, check and replace the cable if necessary.If the measured voltage is abnormal, troubleshoot the power unit. See Troubleshooting the power unit on page 507.

Continues on next page

	Action	Note
5	Check LEDs PC (Power distribution board, DSQC1085) and HMI (Safety board, DSQC1087).	<ul style="list-style-type: none"> LED PC and/or LED HMI are green, proceed with 6. LED PC and/or LED HMI are not green,, troubleshoot the main computer. See Troubleshooting the main computer on page 541.
6	Check the drive unit status LED.	If the drive unit status LED is not lit, see Troubleshooting the drive unit on page 489 .
7	If the problem remains, contact ABB.	



Tip

For more details, see *Circuit diagram - OmniCore V250XT*, rev 04 or later.

7.2.3 System update failure

Description

In certain scenarios, such as removing or adding certain optional features or major upgrades of installed software products versions, the previous backup may be incompatible with the newly re-configured system. Automatically reloading backup can therefore fail, resulting in system failure state after the update.

For more information about system update, see *Operating manual - Integrator's guide OmniCore*.

Recommended working procedure

To remove system failure resulting from system updates, there are two main strategies:

- A Go forward with the new system configuration and correct the errors, see [New system configuration on page 472](#).
- B Rollback all changes in the system and bring the system to the same state as it was before the update, see [Rollback all changes in the system on page 472](#).

New system configuration

- 1 Reset the RobotWare system.
The RAPID program and system parameters will be removed, and the system will be set to default state, but without system failure.
- 2 Re-implement your programs or configuration changes, or
- 3 Selectively load contents from the previous system backup and correct possible errors when loading.

Rollback all changes in the system

The previous system state can be restored through the RobotWare Installation Utilities in one of the following ways:

- 1 Restore all installed software, user and system internal data with a selected snapshot (backup copy) of the previous system state. This is the simplest way.
- 2 Perform a complete re-installation of the RobotWare system using RobotWare Installation Utilities, start the RobotWare system and then reload the previous backup.

7.2.4 Problem releasing the robot brakes

Description


When starting robot operation or jogging the robot, the internal robot brakes must release in order to allow movement.

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

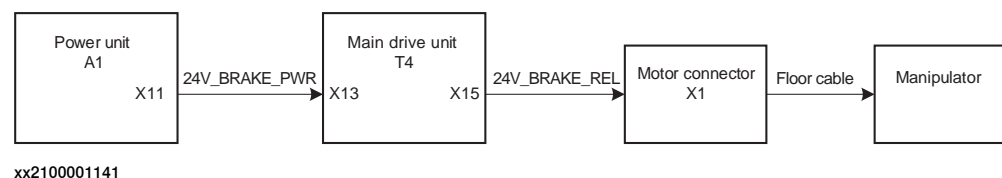
	Action
1	Make sure that the controller is switched on. Wait 30 s - 1 min to enable start-up sequence.
2	Check the FlexPendant for errors and warnings.
	 DANGER Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

Recommended working procedure

If the brakes do not release, no robot movement is possible and a number of error log messages can occur. Use this procedure to troubleshoot what might cause the problem.

Look at the following block diagram to understand how power is connected from incoming and forward.

Block diagram



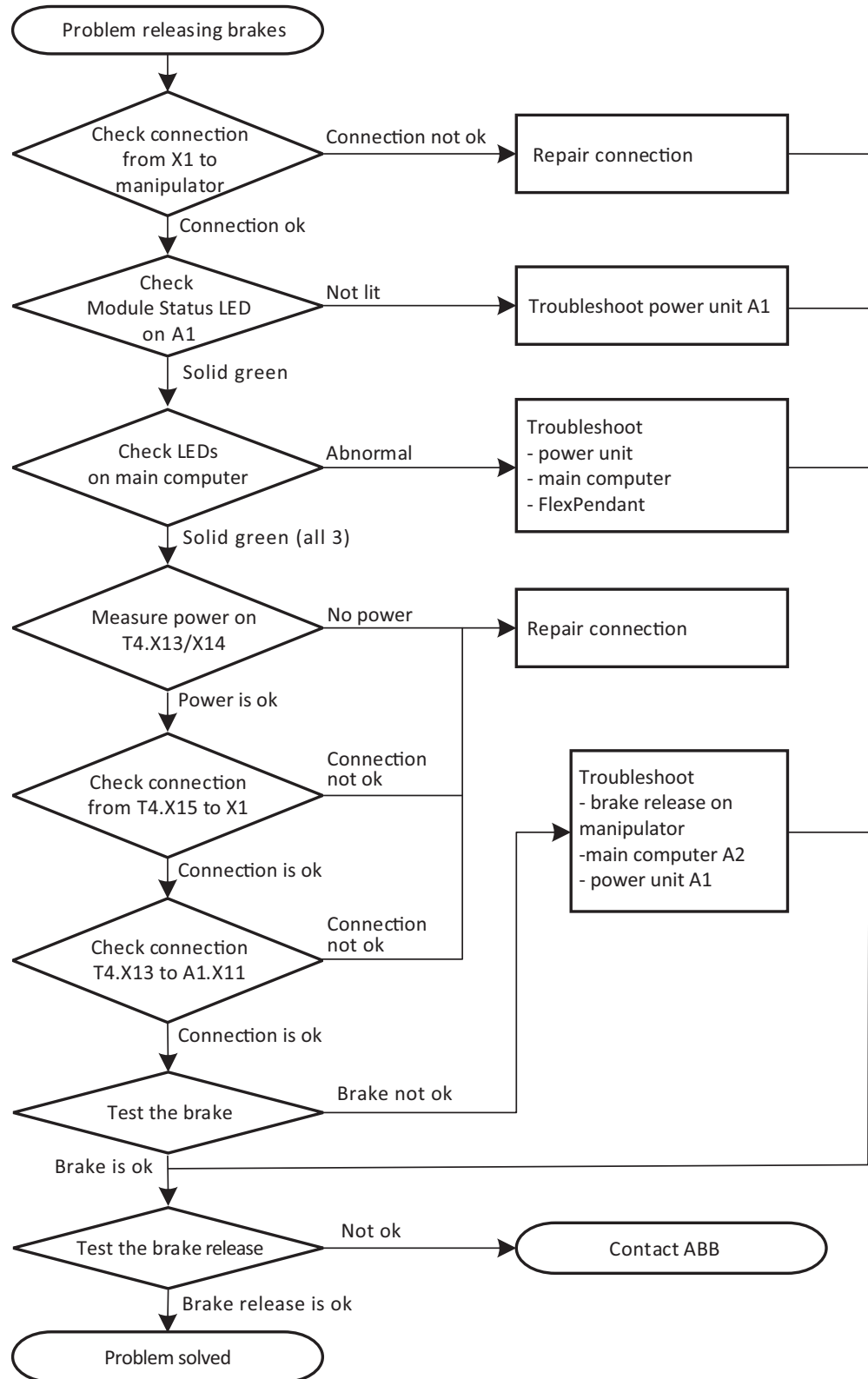
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7 Troubleshooting

7.2.4 Problem releasing the robot brakes

Continued



Troubleshooting flowchart



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Continues on next page

Detailed working procedure

	Action	Note
1	<p>Check that the floor cable is connected from the manipulator to the motor connector X1. Visually inspect the cable for damage or extensive bending marks.</p> <p> Tip</p> <p>For more details, see <i>Circuit diagram - OmniCore V250XT</i>, rev 04 or later.</p>	<ul style="list-style-type: none"> • If the cable is damaged, replace to a new cable and go to step 8. • If the cable is not connected, repair the connection and go to step 8. • If the cable is ok, go to the next step.
2	Check the LED Module Status on the power unit A1. The LED should be solid green.	If it is not green, see Troubleshooting the power unit on page 507 .
3	Check the LEDs on the main computer, power distribution board DSQC1085. All LEDs should be solid green.	
4	<p>Measure the power on T4.X13/X14.</p> <p> Tip</p> <p>For more details, see <i>Circuit diagram - OmniCore V250XT</i>, rev 04 or later.</p>	<p>Use a multimeter and insulating gloves.</p> <ul style="list-style-type: none"> • If there is no power, repair the connection and go to step 8. • If it is ok, go to the next step.
5	Check that the connection from the main drive unit to the motor connector is ok: <ul style="list-style-type: none"> • T4.X15 - X1. 	<ul style="list-style-type: none"> • If it is not, repair the connection and go to step 8. • If it is ok, go to the next step.
6	Check that the connection from the main drive unit to the power unit is ok: <ul style="list-style-type: none"> • T4.X13 - A1.X11 	<ul style="list-style-type: none"> • If it is not, repair the connection and go to step 8. • If it is ok, go to the next step.
7	Try jogging the robot.	<ul style="list-style-type: none"> • If it is not working properly, the brake release board on the manipulator might be broken. Contact your local ABB for more information. • If the brakes work normally, troubleshoot the main computer, the robot signal exchange proxy, and the power unit, one by one. If needed, replace faulty units. Go to step 8.
8	Check that the brake release function is ok.	<p>For more details on how to release the brakes, see the robot's product manual.</p> <ul style="list-style-type: none"> • If it is not ok, contact your local ABB.

7 Troubleshooting

7.2.5 Problem starting or connecting the FlexPendant

7.2.5 Problem starting or connecting the FlexPendant

Description

The FlexPendant is not responding, either completely or intermittently.
No entries are possible, and no functions are available.



Note

If protective gloves are used, these must be compatible with touchscreens when using the FlexPendant.

The FlexPendant starts but does not display the main interface.



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Required test equipment


Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

	Action
1	Make sure that the controller is switched on. Wait 30 s - 1 min to enable start-up sequence.
2	Check the FlexPendant for errors and warnings.

Continues on next page

Action
 DANGER Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

Recommended working procedure

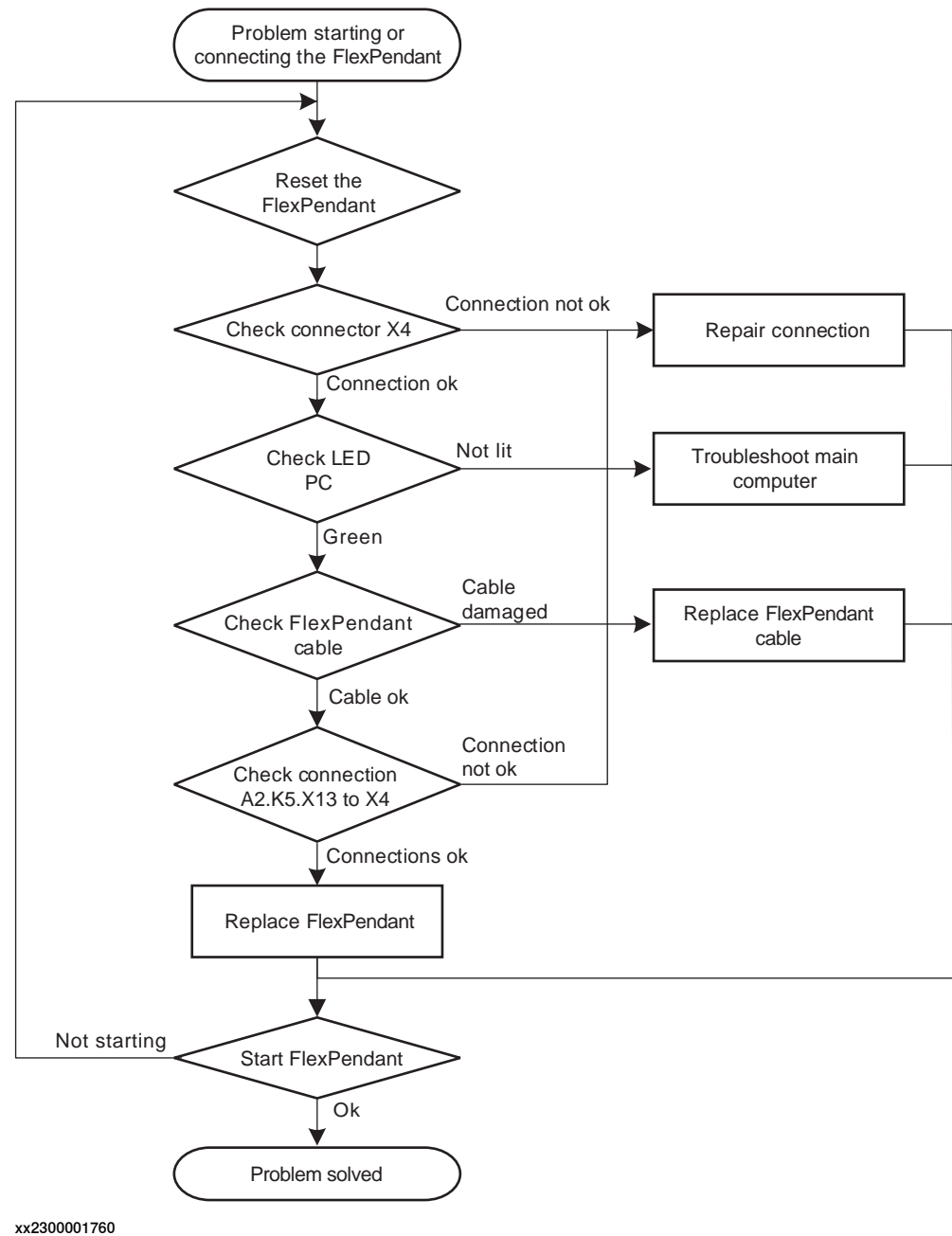
If the FlexPendant starts but does not display the main interface during the start-up, use this procedure to troubleshoot what might cause the problem.

Look at the following block diagram to understand how power is connected from incoming and forward.

7 Troubleshooting

7.2.5 Problem starting or connecting the FlexPendant
Continued

Troubleshooting flowchart




Location of LEDs

Information about LEDs not yet available.

Detailed working procedure

	Action	Note
1	Try resetting the FlexPendant using the reset button located next to the USB port.	See <i>Operating manual - OmniCore</i> .

Continues on next page

	Action	Note
2	Check that the FlexPendant cable is correctly connected to the controller through the HMI signal connector, X4.	If it is not connected, repair the connection and go to step six. Check the pins in the connector. If it is ok, go to the next step.
3	Check the FlexPendant cable for any damage.	<ul style="list-style-type: none"> • If damage is found, replace the FlexPendant cable and go to step six. • If it is ok, go to the next step.
4	If possible, test by connecting another FlexPendant. This is to eliminate the FlexPendant and cable as error sources; Test the FlexPendant with a different controller to eliminate the controller as error source.	
5	Check that the FlexPendant works normally.  Tip This is detailed in section Troubleshooting the FlexPendant on page 488 .	If it is not ok, contact your local ABB.

7 Troubleshooting


7.2.6 Problem using the joystick

7.2.6 Problem using the joystick

Description

The FlexPendant is started and responds when you push the buttons or tap on the touchscreen. However, the joystick does not work and no warnings or messages show up. It is therefore not possible to jog the robot.

Recommended working procedure

	Action	Information
1	Make sure that the joystick lock is not activated.	See <i>Operating manual - OmniCore</i> .
2	Make sure the controller is in manual mode.	
3	Make sure the FlexPendant is connected correctly to the controller.	
4	<p>Press the reset button located next to the USB port on the back of the FlexPendant.</p> <div> Note The reset button only resets the FlexPendant, not the system on the controller.</div>	If the joystick is still not working, then replace the FlexPendant.

7.2.7 Controller fails to start

Description

If the controller fails to start, the FlexPendant is not operational.

Function description

The robot controller always runs in one of the following two modes:

- Normal operation mode (a user-created system is selected to run)
- RobotWare Installation Utilities mode (advanced maintenance mode)

In rare occasions, a serious error (in the software or the configuration of the installed system), may prevent the controller from starting properly in the normal operation mode. A typical case is when a controller is restarted after a network configuration change, causing the controller to be non-responsive from FlexPendant, RobotStudio, or FTP. To restore the robot controller from this situation, the controller can be forced to start in RobotWare Installation Utilities mode.

Forcing startup of the RobotWare Installation Utilities mode

Repeat the following action two times in a row:

- 1 Turn on the main power switch.
- 2 Wait for approximately 15 seconds.



Note

The PC STAT LED should be in flashing red state.

- 3 Turn off the main power switch.

In the next startup (third time), the installed system is de-selected and the RobotWare Installation Utilities mode is started.

This has no effect if the controller is already in RobotWare Installation Utilities mode.



Note

Force starting the RobotWare Installation Utilities mode will not affect the files in the directories belonging to the installed system.

How to install systems is described in *Operating manual - Integrator's guide OmniCore*.

7 Troubleshooting

7.2.8 Reflashing firmware failure

7.2.8 Reflashing firmware failure

Description

When reflashing firmware, the automatic process can fail which will stop the system. A message is generated in the event log.

This fault usually occurs due to a lack of compatibility between hardware and software.

Recommended working procedure

If the controller stops with a message about firmware failure, use this procedure to troubleshoot what might cause the problem.

	Action	Note
1	Read the message to see which unit has failed.	
2	If the relevant unit has been replaced recently, make sure that the versions of the old and the new unit are identical.	
3	Check the software versions.	
4	If RobotWare has been updated recently, make sure that the versions of the old and the new unit are identical.	
5	If the problem remains, contact your local ABB for information about which firmware version is compatible with your hardware.	

7.2.9 Inconsistent path accuracy

Description

The path of the robot TCP is not consistent. It varies from time to time, and is sometimes accompanied by noise emerging from bearings, gearboxes, or other locations.

Possible causes

The symptom can be caused by (the causes are listed in order of probability):

- Robot not calibrated correctly.
- Robot TCP not correctly defined.
- Parallel bar damaged (applies to robots fitted with parallel bars only).
- Mechanical joint between motor and gearbox damaged. This often causes noise to be emitted from the faulty motor.
- Bearings damaged or worn (especially if the path inconsistency is coupled with clicking or grinding noises from one or more bearings).
- The wrong robot type may be connected to the controller.
- The brakes may not be releasing correctly.

Recommended working procedure

The path accuracy depends on many factors. The following table describes the most common causes of problems with the path accuracy. Depending on your installation, the recommended working procedure is to work step by step, starting with the step that seems most plausible given your circumstances.

	Action	Note
1	Study the path of the robot in motion, to find if an external force, for example, an external cable package, is colliding with or restricting the movement of the robot.	Remove the obstacles.
2	In high temperature environments, the material in the robot can expand, thereby causing inconsistent path accuracy.	Improve the ventilation around the robot.
3	Make sure the robot tool and work object are correctly defined.	How to define these are described in <i>Operating manual - OmniCore</i> .
4	Check the positions of the revolution counters.	Update if required.
5	If required, re-calibrate the robot axes.	How to calibrate the robot is described in the product manual for the robot.
6	If you hear noise that has not been there before, locate the source to define if a motor or bearing is faulty. Study the path of the robot TCP to establish which axis, and thus which motor, may be faulty.	Replace the faulty motor, gearbox, or bearing as specified in the product manual for the robot.
7	Check the trueness of the parallel bar (applies to robots fitted with parallel bars only).	Replace the faulty parallel bar as specified in the product manual for the robot.

Continues on next page

7 Troubleshooting

7.2.9 Inconsistent path accuracy

Continued

	Action	Note
8	Make sure the correct robot type is connected as specified in the system.	Update the system with the correct robot type, see <i>Operating manual - Integrator's guide OmniCore</i> .
9	Make sure the robot brakes work properly.	Proceed as detailed in section Problem releasing the robot brakes on page 473 .
10	If applicable: Check the setting for the swivel.	The swivel has an in-built resistance that needs to be set in the system parameters.


7.2.10 Controller is overheated

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

	Action
1	Make sure that the controller is switched on. Wait 30 s - 1 min to enable start-up sequence.
2	Check the FlexPendant for errors and warnings.
	 DANGER Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

Recommended working procedure

If the controller seems to be overheated, use this procedure to troubleshoot what might cause the problem.

Detailed working procedure

	Action	Note
1	Check that the external fans are working.	Replace malfunctioning fans, see Replacing the external fans on page 235 .
2	Check that the internal fan is working.	Replace malfunctioning fans, see Replacing the internal fan on page 239 .
3	Check that the power unit fan is working.	Replace malfunctioning fans, see Replacing the power unit fan on page 247 .
4	Inspect the air filters to make sure they are clean.	If air filters are not clean, see Cleaning the air filters on page 205 . If air filters need to be replaced, see Replacing the air filter on page 362 .
5	Check the heat exchanger air channels and filters.	If air channels are not clean, see Cleaning the heat exchanger air channels on page 209 . If air filters are not clean, see Replacing the air filter, Heat exchanger on page 366 .

Continues on next page

7 Troubleshooting

7.2.10 Controller is overheated

Continued

	Action	Note
6	If the problem remains, troubleshoot the power unit and/or the drive unit.	See Troubleshooting the power unit on page 507 and Troubleshooting the drive unit on page 489 .

7.3 Troubleshooting units

7.3.1 Troubleshooting LEDs in the controller

Description

The controller features a number of indication LEDs, which provide important information for troubleshooting purposes. If no LEDs light up at all when switching the system on, troubleshoot as detailed in this section.

All LEDs on the respective units, and their significance, are described in the following sections.

Units with LEDs in the controller

Drive unit	Troubleshooting the drive unit on page 489
Low voltage drive unit	Troubleshooting the low voltage drive unit (DSQC3084) on page 495
Additional drive unit	Troubleshooting the additional drive unit (DSQC3065) on page 500
Power unit	Troubleshooting the power unit on page 507
Power unit, HVLP and LVLP	Troubleshooting the HVLP power unit (DSQC3072) or the LVLP power unit (DSQC3071) on page 515
Scalable I/O	Troubleshooting industrial networks and I/O devices on page 521
3G Connected Services gateway	Troubleshooting the 3G Connected Services gateway on page 522
4G Connected Services gateway	Troubleshooting the 4G Connected Services gateway on page 528
Ethernet switch	Troubleshooting the Ethernet switch (DSQC1035) on page 539
Main computer	Troubleshooting the main computer on page 541
Power supply	Troubleshooting the power supply, ODVA on page 548 and Troubleshooting the process power supply on page 547 Troubleshooting the DSQC 1102 power supply on page 549
Soft power switch	Troubleshooting the DSQC 1104 power supply on page 550
HMI panel	Troubleshooting the HMI panel on page 552


7 Troubleshooting

7.3.2 Troubleshooting the FlexPendant

7.3.2 Troubleshooting the FlexPendant

Procedure

The procedure below describes what to do if the FlexPendant does not work correctly.

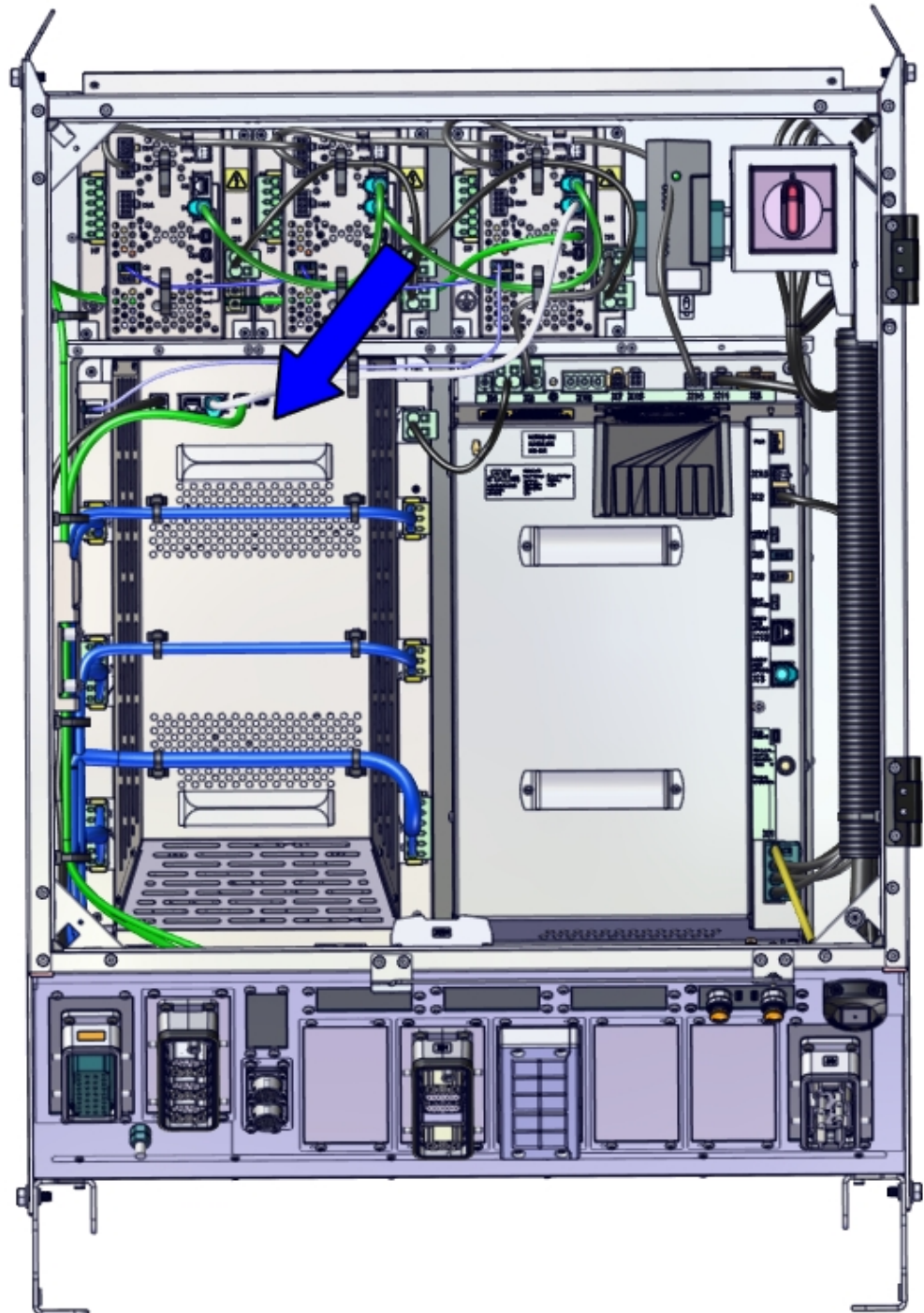
	Action	Note
1	Try resetting the FlexPendant using the reset button located next to the USB port.	See <i>Operating manual - OmniCore</i> .
2	If the FlexPendant is not responding or does not operate correctly, see Problem starting or connecting the FlexPendant on page 476 .	 Note If protective gloves are used, these must be compatible with touch-screens when using the FlexPendant.
3	Check the cable for connections and integrity.	
4	Check the 24 V power supply.	
5	Read the error event log message and follow any instructions of references.	

For more information on the FlexPendant, see *Operating manual - OmniCore*.

7.3.3 Troubleshooting the drive unit

Location

The illustration shows the location of the drive unit in the controller.



xx2300001839

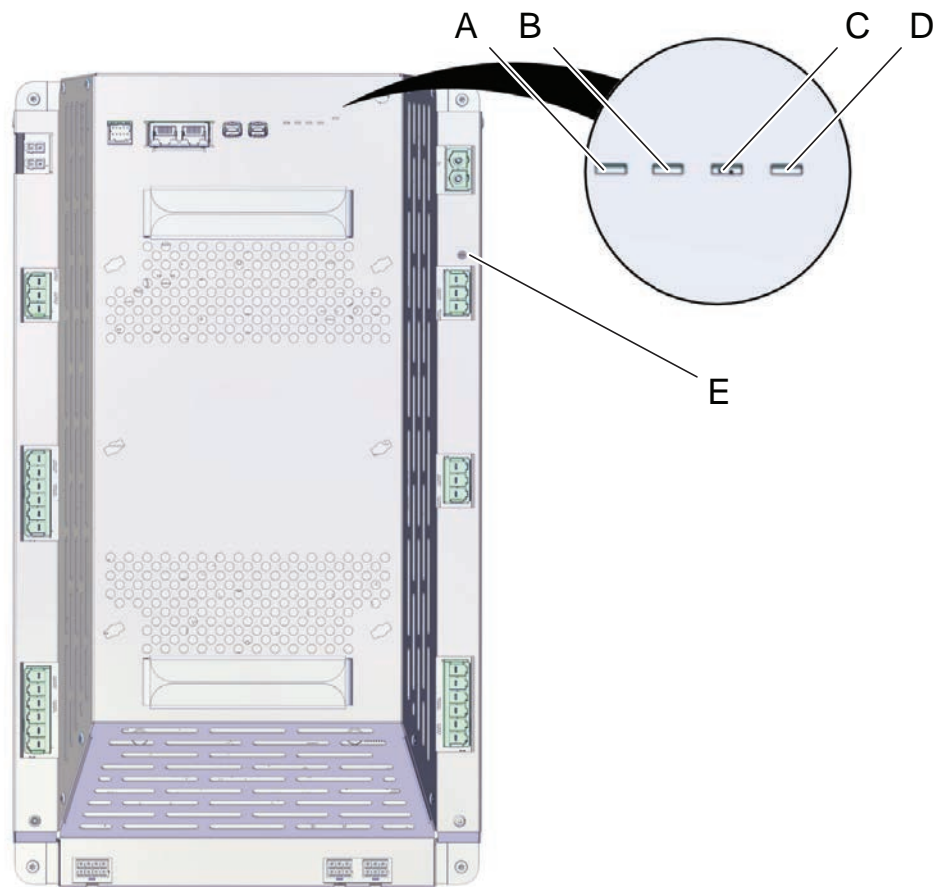
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7 Troubleshooting

7.3.3 Troubleshooting the drive unit
Continued

LEDs

The illustration below shows the indication LEDs on the drive unit.



xx2100001069

	Name	Description
A	MS (Module Status) LED	<p>The status indicator LED can be used to identify the following status during start-up/power on:</p> <ul style="list-style-type: none">• Red, steady: Default when power is available.• Red, flashing (~1Hz): Power is on, self-test is ongoing, operating system is loading.• Green, flashing (~1Hz): Application is loaded and waiting for communication.• Green, steady: Drive unit is operational. <p>If the LED does not turn steady green after 30-60 sec, the status indicator LED can be used to identify the following issues:</p> <ul style="list-style-type: none">• No color: Power to the drive unit is missing.• Red, steady: Internal error.• Red, flashing (~1Hz): Firmware error or self-test failure.• Green, flashing (~1Hz): Communication error to another module.

Continues on next page

	Name	Description
B	LA (Link Activity [0]) LED	Shows the Link activity of the EtherCAT slave port 0. <ul style="list-style-type: none"> Off: No link Yellow flashing: Link and activity. Yellow steady: Link without activity.
C	RUN (EtherCAT RUN) LED	Shows the actual state of the device state machine: <ul style="list-style-type: none"> Off: Drive unit is in state INIT. Green flashing (slow): Drive unit is in state PRE-OPERATIONAL. Green single flash: Drive unit is in state SAFE-OPERATIONAL. Green steady: Drive unit is in state OPERATIONAL. Green flickering (fast): Drive unit is in state BOOTSTRAP.
D	LA (Link Activity [1]) LED	Shows the Link activity of the EtherCAT slave port 1. <ul style="list-style-type: none"> Off: No link Yellow flashing: Link and activity. Yellow steady: Link without activity.
E	DC-BUS High Voltage LED	<ul style="list-style-type: none"> Off: Voltage between DC+ - DC- < 60 VDC On: Voltage between DC+ - DC- > 60 VDC

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

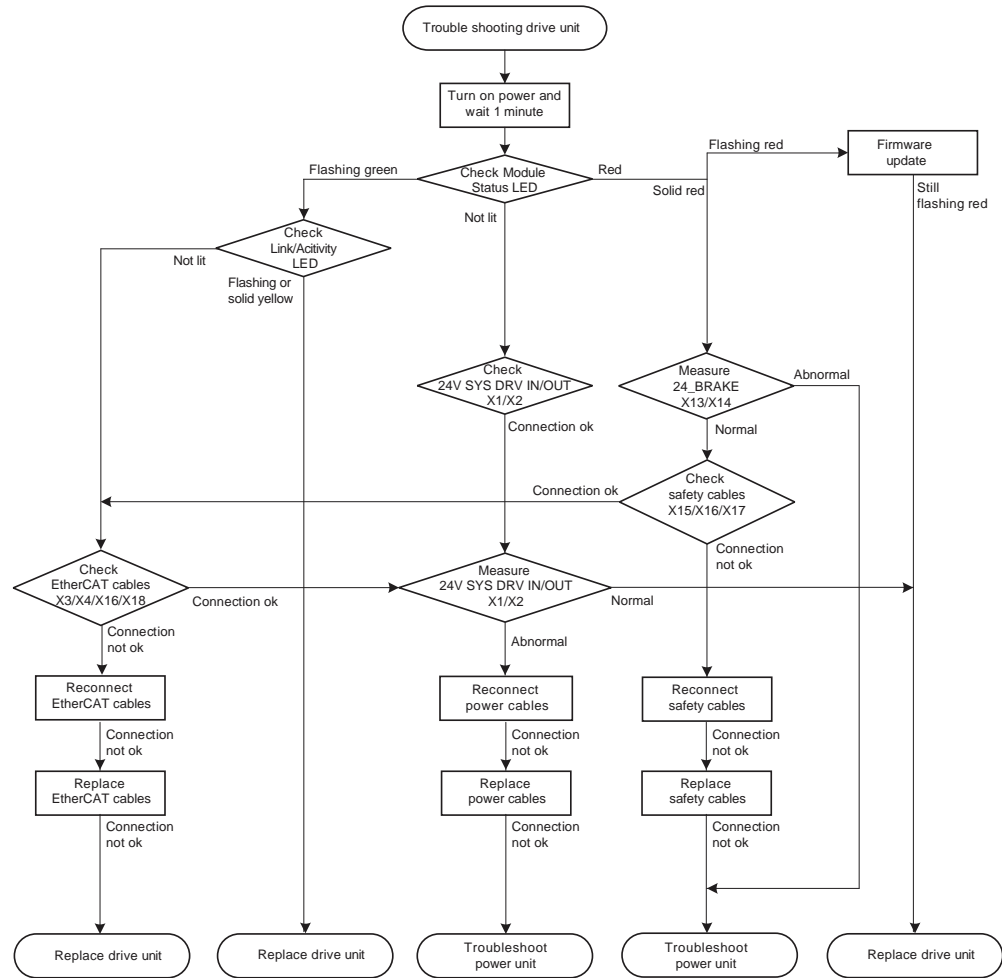
	Action
1	Check the FlexPendant for errors and warnings.
2	Power the controller off. Wait one minute, power the controller on.
3	Wait 30-60 seconds after power-on. Make sure that the control system power is in run-time mode.

Continues on next page

7 Troubleshooting

7.3.3 Troubleshooting the drive unit
Continued

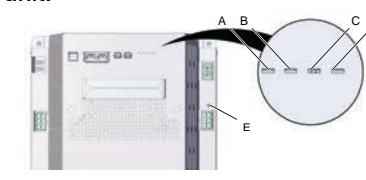
Troubleshooting flowchart



xx2100001982

Troubleshooting procedure

The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.

	Action	Note
1	<p>Power on the controller. Check the Module Status LED (A) on the drive unit.</p>  <p>xx2100002221</p>	<p>Make sure that the drive unit is operational. Wait at least 1 min after power-on.</p> <p>If the Module Status LED is:</p> <ul style="list-style-type: none">Off: The drive unit is in the power off state. Proceed with step 4.Red, steady: Internal error. Proceed with step 2.Flashing red (~ 1Hz): Firmware error or self-test failure. Upgrade the firmware. If the problem persists, the drive unit may be faulty, see Replacing the drive unit on page 337.Flashing green (~ 1Hz): Communication error to another module. Proceed with step 3.

Continues on next page

	Action	Note
2	Measure the 24_BRAKE input at connector X13/X14.	Verify that the input to X13/X14 is 24 VDC \pm 10%. <ul style="list-style-type: none"> If the measured voltage is normal, proceed with step 10. If the measured voltage is abnormal, there is an issue with the 24 VDC supply from the power unit. See Troubleshooting the power unit on page 507.
3	Check the two Link/Activity LEDs (B & D). These LEDs indicate the communication status of the module.	Make sure that the drive unit is operational. If the Link/Activity LED is: <ul style="list-style-type: none"> Yellow, steady: The communication link is established. The drive unit may be faulty, see Replacing the drive unit on page 337. Flashing yellow: The communication link is established and data is transferred through the port. The drive unit may be faulty, see Replacing the drive unit on page 337. Off: The EtherCAT link is not established. Proceed with step 5.
4	Check the connectors at T4.X1 (24V SYS DRV IN) and T4.X2 (24V SYS DRV OUT). Make sure that the power cables are connected properly at both ends.	If the connection and cable seem OK, proceed with step 6. If there is a problem with the connection, proceed with step 7.
5	Check the cables X3/X4/X16/X18. Make sure that the cables are connected properly at both ends.	If the connection seems OK, proceed with step 6. If there is a problem with the connection, proceed with step 7.
6	Measure the 24VDC SYS DRV input at connector X1/X2.	Verify that the input to X1/X2 is 24 VDC \pm 10%. <ul style="list-style-type: none"> If the measured voltage is normal, replace the drive unit. See Replacing the drive unit on page 337. If the measured voltage is abnormal, there is an issue with the 24 VDC supply from the power unit. See Troubleshooting the power unit on page 507.
7	Turn off power switch, and then restore the power connection between the drive unit and the power unit by reconnecting the power cable.	Make sure that the power cable is connected properly at both ends. <ul style="list-style-type: none"> If the Module Status LED is green, the fault has been fixed. Proceed with step 1. If the Module Status LED is off, the fault remains. Proceed with step 6.
8	Restore the communication between the modules by reconnecting the EtherCAT cables.	Make sure the EtherCAT cables are connected properly on both ends. <ul style="list-style-type: none"> If the Link/Activity LED is yellow, the fault has been fixed. Proceed with step 1. If the Link/Activity LED is off, the fault remains. Replace the EtherCAT cables, see 9.
9	Replace the EtherCAT cables.	<ul style="list-style-type: none"> If the Link/Activity LED is yellow, the fault has been fixed. Proceed with step 1. If the Link/Activity LED is off, the fault remains. Replace the drive unit, see Replacing the drive unit on page 337.

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7 Troubleshooting

7.3.3 Troubleshooting the drive unit

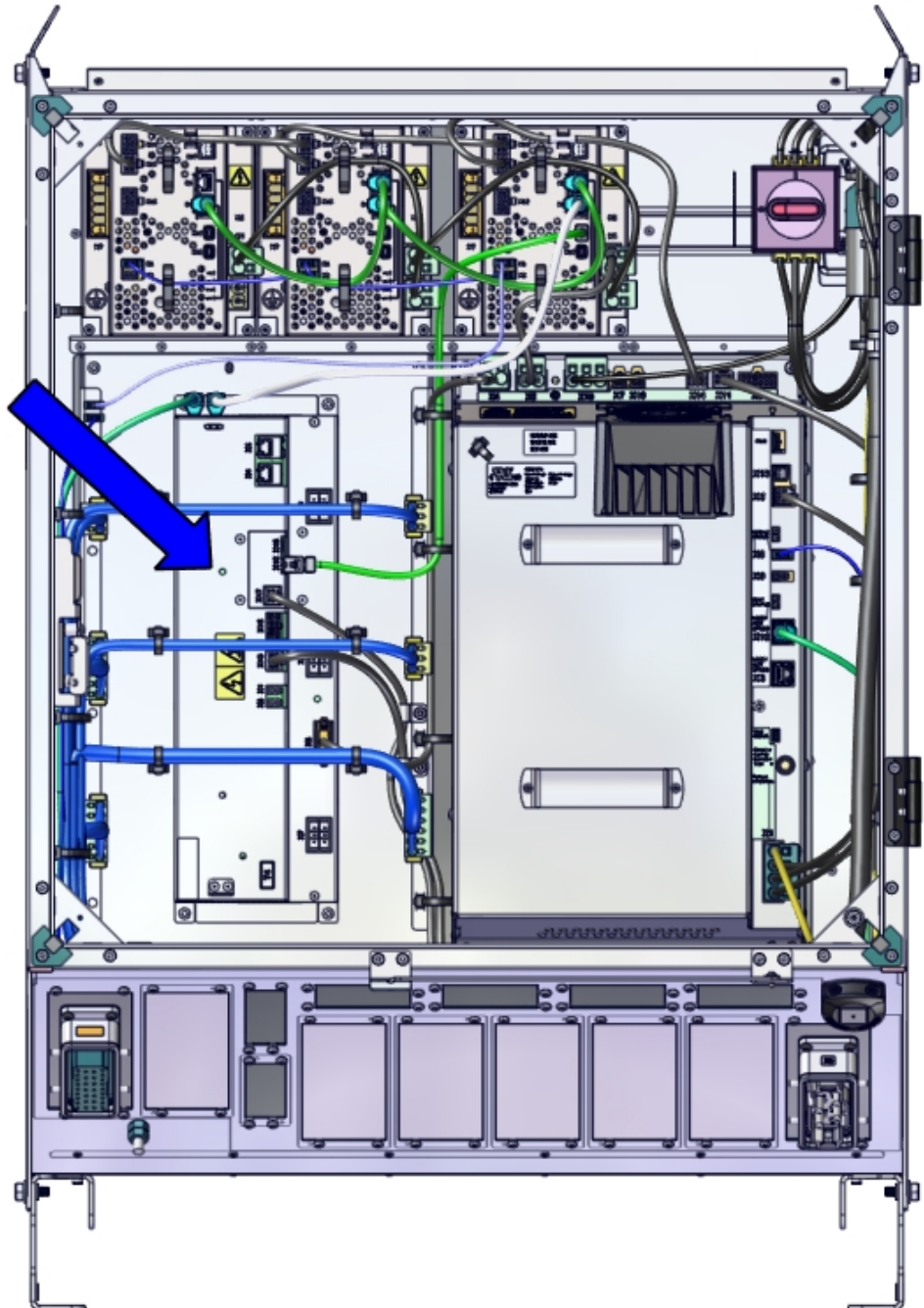
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	Action	Note
10	Check the safety cable connection: X17.	Make sure that the safety cable is connected properly on both ends. <ul style="list-style-type: none">• If the connection seems OK, proceed with step 5.• If there is a problem with the connection, proceed with step 11.
11	Restore the communication of the safety cable between the modules by reconnecting the cable X17.	Make sure that the safety cable is connected properly on both ends. <ul style="list-style-type: none">• If the connection seems OK, the fault has been fixed. Proceed with step 1.• If there is a problem with the connection, replace the safety related cables. See 12.
12	Replace the safety cable: X17.	<ul style="list-style-type: none">• If the connection seems OK, the fault has been fixed. Proceed with step 1.• If the fault remains, see Troubleshooting the power unit on page 507.

7.3.4 Troubleshooting the low voltage drive unit (DSQC3084)

Location

The illustration shows the location of the drive unit in the controller.



xx2400000609

LEDs

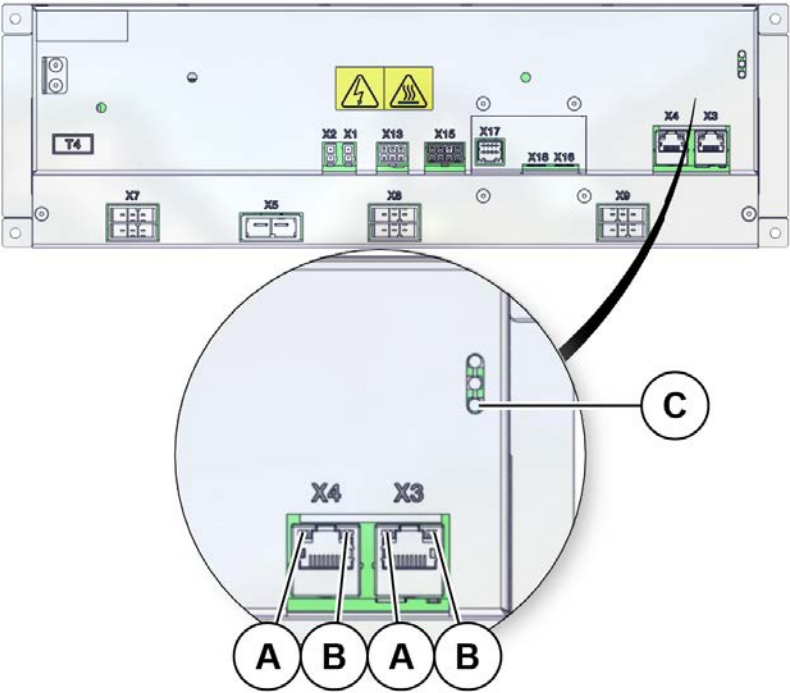
The illustration below shows the indication LEDs on the drive unit.

Continues on next page

7 Troubleshooting

7.3.4 Troubleshooting the low voltage drive unit (DSQC3084)

Continued



xx2100001560

A	Ethernet LEDs (yellow)
B	Ethernet LEDs (green)
C	Status LED

Description	Significance
Ethernet LEDs	<p>Shows the status of Ethernet communication between the drive unit and the power unit.</p> <p>Green:</p> <ul style="list-style-type: none">Off: 10 Mbps data rate is selected.On: 100 Mbps data rate is selected. <p>Yellow:</p> <ul style="list-style-type: none">Flashing: The two units are communicating on the Ethernet channel.Steady: A LAN link is established.Off: A LAN link is <i>not</i> established.
Drive unit status LED	<p>The status indicator LED can be used to identify the following status during startup/power on:</p> <ol style="list-style-type: none">1 Red, steady: Default when power is available.2 Red, flashing: Power is on, self-test is ongoing, operating system is loading.3 Green, flashing: Application is loaded and waiting for communication.4 Green, steady: Drive unit is operational. <p>If the LED does not turn steady green after 30-60 sec, the status indicator LED can be used to identify the following issues:</p> <ul style="list-style-type: none">No color: Power to the drive unit is missing.Red, steady: Internal error.Red, flashing: Firmware error or self-test failure.Green, flashing: Communication error to another module.

Continues on next page

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

	Action
1	Check the FlexPendant for errors and warnings.
2	Power the controller off. Wait one minute, power the controller on.
3	Wait 30-60 seconds after power-on. Make sure that the control system power is in run-time mode.

Troubleshooting procedure

The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.

	Action	Note
1	Power on the controller. Check the Status LED (C) on the drive unit.	<p>Make sure that the drive unit is operational. Wait at least 1 min after power-on.</p> <p>If the Status LED is:</p> <ul style="list-style-type: none"> Off: The drive unit is in the power off state. Proceed with step 4. Red, steady: Internal error. Proceed with step 2. Flashing red (~ 1Hz): Firmware error or self-test failure. Upgrade the firmware. If the problem persists, the drive unit may be faulty, see Replacing the drive unit on page 337. Flashing green (~ 1Hz): Communication error to another module. Proceed with step 3.
2	Measure the 24_BRAKE input at connector X13/X15.	<p>Verify that the input to X13/X15 is 24 VDC \pm 10%.</p> <ul style="list-style-type: none"> If the measured voltage is normal, proceed with step 10. If the measured voltage is abnormal, there is an issue with the 24 VDC supply from the power unit. See Troubleshooting the power unit on page 507.

Continues on next page

7 Troubleshooting

7.3.4 Troubleshooting the low voltage drive unit (DSQC3084)

Continued

	Action	Note
3	Check the two Link/Activity LEDs (B & D). These LEDs indicate the communication status of the module.	<p>Make sure that the drive unit is operational.</p> <p>If the Link/Activity LED is:</p> <ul style="list-style-type: none"> Yellow, steady: The communication link is established. The drive unit may be faulty, see Replacing the low voltage drive unit (DSQC3084) on page 342. Flashing yellow: The communication link is established and data is transferred through the port. The drive unit may be faulty, see Replacing the low voltage drive unit (DSQC3084) on page 342. Off: The EtherCAT link is not established. Proceed with step 5.
4	Check the connectors at T4.X1 (24V SYS DRV IN) and T4.X2 (24V SYS DRV OUT). Make sure that the power cables are connected properly at both ends.	<p>If the connection and cable seem OK, proceed with step 6.</p> <p>If there is a problem with the connection, proceed with step 7.</p>
5	Check the cables X3/X4/X16/X18. Make sure that the cables are connected properly at both ends.	<p>If the connection seems OK, proceed with step 6.</p> <p>If there is a problem with the connection, proceed with step 7.</p>
6	Measure the 24VDC SYS DRV input at connector X1/X2.	<p>Verify that the input to X1/X2 is 24 VDC \pm 10%.</p> <ul style="list-style-type: none"> If the measured voltage is normal, replace the drive unit. See Replacing the low voltage drive unit (DSQC3084) on page 342. If the measured voltage is abnormal, there is an issue with the 24 VDC supply from the power unit. See Troubleshooting the power unit on page 507.
7	Turn off power switch, and then restore the power connection between the drive unit and the power unit by reconnecting the power cable.	<p>Make sure that the power cable is connected properly at both ends.</p> <ul style="list-style-type: none"> If the Module Status LED is green, the fault has been fixed. Proceed with step 1. If the Module Status LED is off, the fault remains. Proceed with step 6.
8	Restore the communication between the modules by reconnecting the EtherCAT cables (X3/X4).	<p>Make sure the EtherCAT cables (X3/X4) are connected properly on both ends.</p> <ul style="list-style-type: none"> If the Link/Activity LED is yellow, the fault has been fixed. Proceed with step 1. If the Link/Activity LED is off, the fault remains. Replace the EtherCAT cables, see 9.
9	Replace the EtherCAT cables (X3/X4).	<ul style="list-style-type: none"> If the Link/Activity LED is yellow, the fault has been fixed. Proceed with step 1. If the Link/Activity LED is off, the fault remains. Replace the drive unit, see Replacing the drive unit on page 337.
10	Check the safety cable connection: X17.	<p>Make sure that the safety cable is connected properly on both ends.</p> <ul style="list-style-type: none"> If the connection seems OK, proceed with step 5. If there is a problem with the connection, proceed with step 11.

Continues on next page

	Action	Note
11	Restore the communication of the safety cable between the modules by reconnecting the cable X17.	Make sure that the safety cable is connected properly on both ends. <ul style="list-style-type: none">• If the connection seems OK, the fault has been fixed. Proceed with step 1.• If there is a problem with the connection, replace the safety related cables. See 12.
12	Replace the safety cable: X17.	<ul style="list-style-type: none">• If the connection seems OK, the fault has been fixed. Proceed with step 1.• If the fault remains, see Troubleshooting the power unit on page 507.

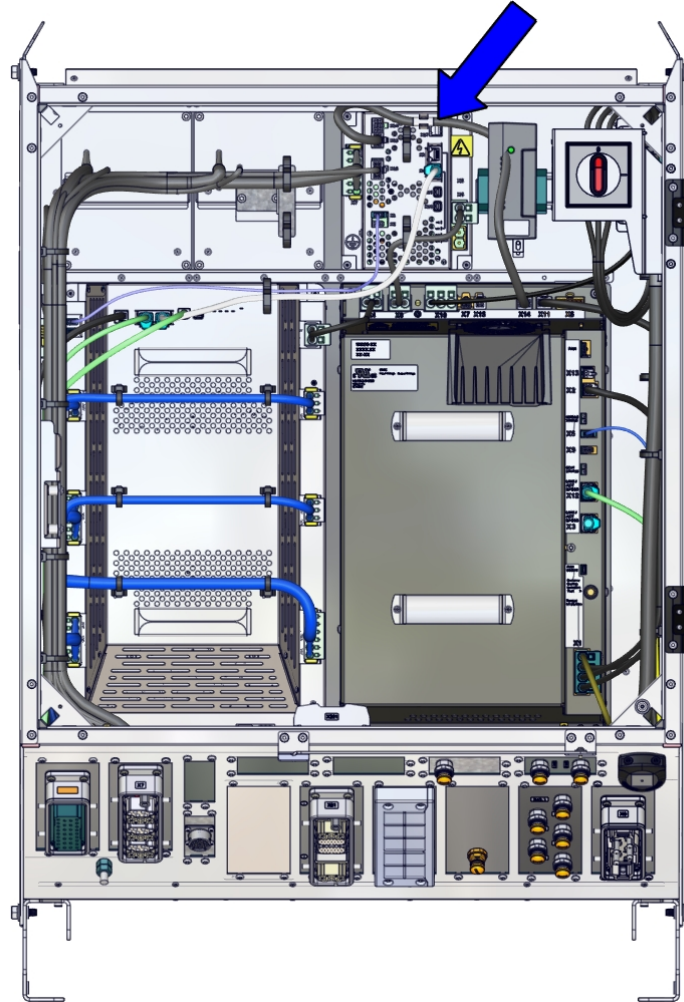
7 Troubleshooting

7.3.5 Troubleshooting the additional drive unit (DSQC3065)

7.3.5 Troubleshooting the additional drive unit (DSQC3065)

Location

The illustration shows the location of the drive unit in the controller.

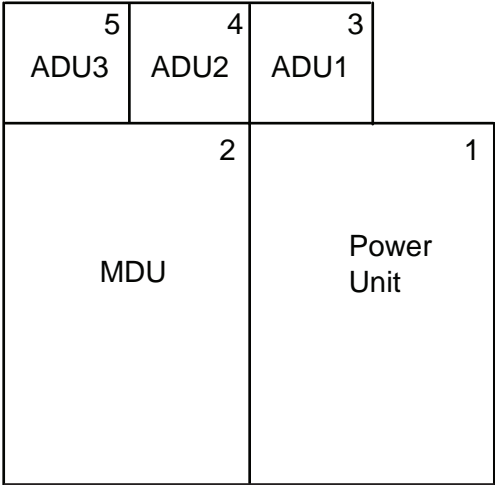


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Positions

The power unit, drive unit, and additional drive units can be placed in the following positions in the controller:

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See also *Application manual - Additional axes 3HAC082287-001*.

LEDs

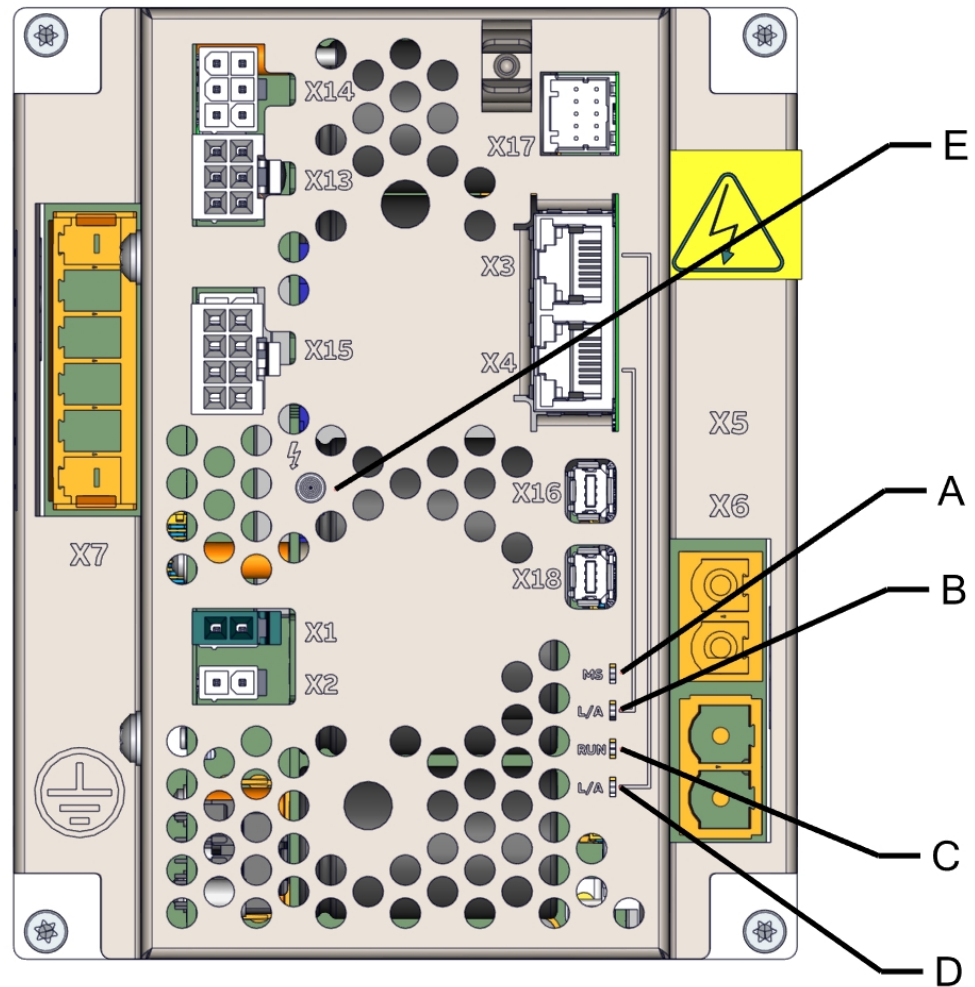
The illustration below shows the indication LEDs on the additional drive unit.

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7 Troubleshooting

7.3.5 Troubleshooting the additional drive unit (DSQC3065)

Continued



xx2200001052

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	Name	Description
A	MS (Module Status) LED	<p>The status indicator LED can be used to identify the following status during start-up/power on:</p> <ul style="list-style-type: none"> Red, steady: Default when power is available. Red, flashing (~1Hz): Power is on, self-test is ongoing, operating system is loading. Green, flashing (~1Hz): Application is loaded and waiting for communication. Green, steady: Drive unit is operational. <p>If the LED does not turn steady green after 30-60 sec, the status indicator LED can be used to identify the following issues:</p> <ul style="list-style-type: none"> No color: Power to the drive unit is missing. Red, steady: Internal error. Red, flashing (~1Hz): Firmware error or self-test failure. Green, flashing (~1Hz): Communication error to another module.
B	LA (Link Activity [0]) LED	<p>Shows the Link activity of the EtherCAT slave port 0.</p> <ul style="list-style-type: none"> Off: No link Yellow flashing: Link and activity. Yellow steady: Link without activity.
C	RUN (EtherCAT RUN) LED	<p>Shows the actual state of the device state machine:</p> <ul style="list-style-type: none"> Off: Drive unit is in state INIT. Green flashing (slow): Drive unit is in state PRE-OPERATIONAL. Green single flash: Drive unit is in state SAFE-OPERATIONAL. Green steady: Drive unit is in state OPERATIONAL. Green flickering (fast): Drive unit is in state BOOTSTRAP.
D	LA (Link Activity [1]) LED	<p>Shows the Link activity of the EtherCAT slave port 1.</p> <ul style="list-style-type: none"> Off: No link Yellow flashing: Link and activity. Yellow steady: Link without activity.
E	DC-BUS High Voltage LED	<ul style="list-style-type: none"> Off: Voltage between DC+ - DC- < 60 VDC On: Voltage between DC+ - DC- > 60 VDC

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	

Continues on next page

7 Troubleshooting

7.3.5 Troubleshooting the additional drive unit (DSQC3065)

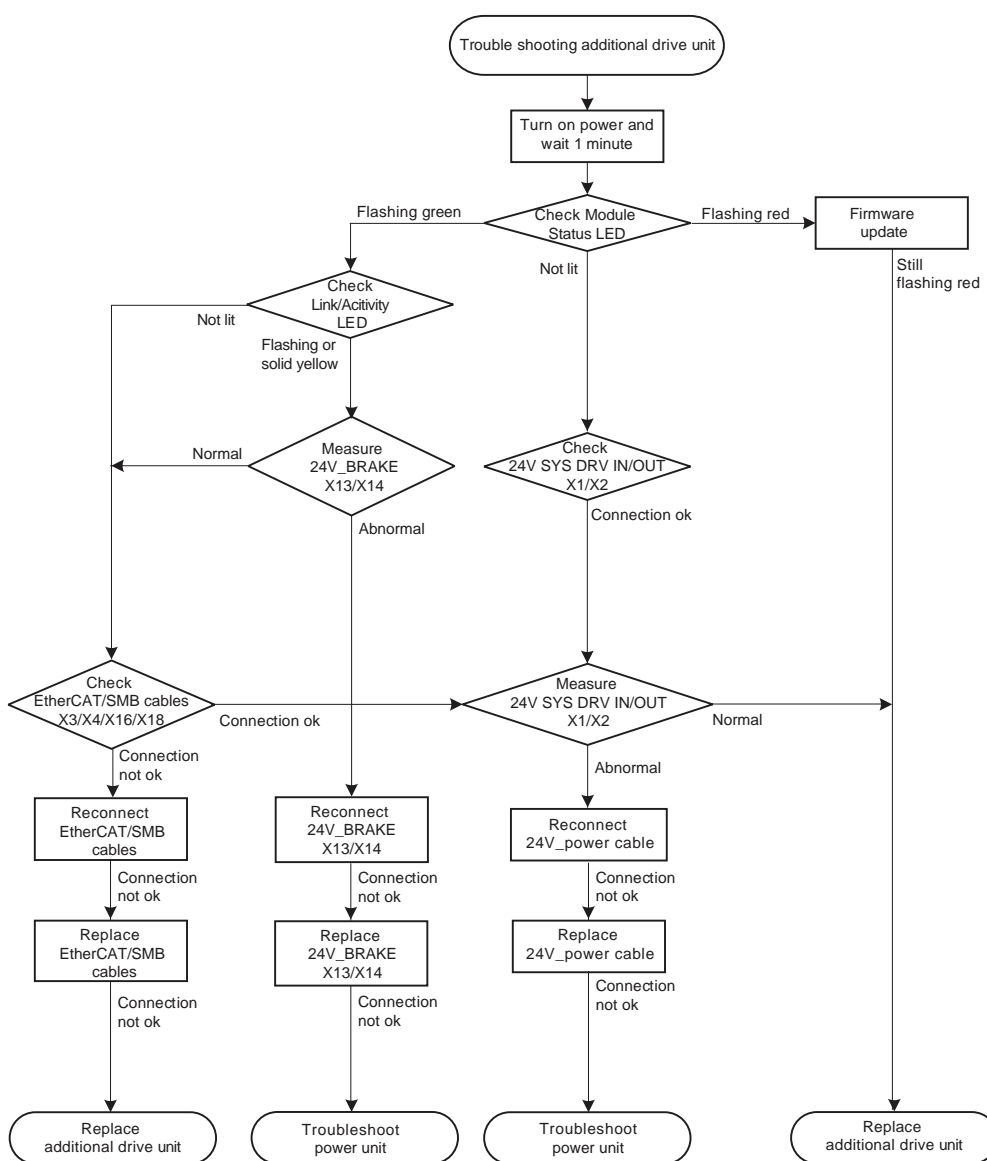
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Equipment	Note
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

	Action
1	Check the FlexPendant for errors and warnings.
2	Power the controller off. Wait one minute, power the controller on.
3	Wait 30-60 seconds after power-on. Make sure that the control system power is in run-time mode.

Troubleshooting flowchart



xx2200001226

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Troubleshooting procedure


The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.



Tip

In setups with several additional drive units:

- Measure voltage on the last unit in the chain first, and then work your way backwards.
- Check if the FlexPendant indicates which unit is faulty. If not, replace one unit at a time.

	Action	Note
1	Power on the controller. Check the Module Status LED (A) on the additional drive unit.	<p>Make sure that the additional drive unit is operational.</p> <p>Wait at least 1 min after power-on.</p> <p>If the Module Status LED is:</p> <ul style="list-style-type: none"> • Off: The additional drive unit is in the power off state. Proceed with step 4. • Flashing red (~ 1Hz): Firmware error or self-test failure. <p>Upgrade the firmware. If the problem persists, the additional drive unit may be faulty, see Replacing the additional drive unit (DSQC3065) on page 348.</p> <ul style="list-style-type: none"> • Flashing green (~ 1Hz): Communication error to another module. Proceed with step 3.
2	<p>Measure the 24V_BRAKE input at connector X13/X14.</p> <div>  Note </div> <p>The brake current is displayed on the FlexPendant, in the Settings app under Hardware Devices -> Runtime Information.</p>	<p>Verify that the input to X13/X14 is 24 VDC \pm 10%.</p> <ul style="list-style-type: none"> • If the measured voltage is normal, proceed with step 5. • If the measured voltage is abnormal, proceed with step 11.
3	Check the two Link/Activity LEDs (B & D). These LEDs indicate the communication status of the module.	<p>Make sure that the drive unit is operational.</p> <p>If the Link/Activity LED is:</p> <ul style="list-style-type: none"> • Yellow, steady: The communication link is established. The drive unit may be faulty, see Replacing the additional drive unit (DSQC3065) on page 348. • Flashing yellow: The communication link is established and data is transferred through the port. Proceed with step 2. • Off: The EtherCAT link is not established. Proceed with step 5.
4	Check the connectors at T41.X1 (24V SYS DRV IN) and T41.X2 (24V SYS DRV OUT). Make sure that the power cables are connected properly at both ends.	<p>If the connection and cable seem OK, proceed with step 6.</p> <p>If there is a problem with the connection, proceed with step 7.</p>

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7 Troubleshooting

7.3.5 Troubleshooting the additional drive unit (DSQC3065)

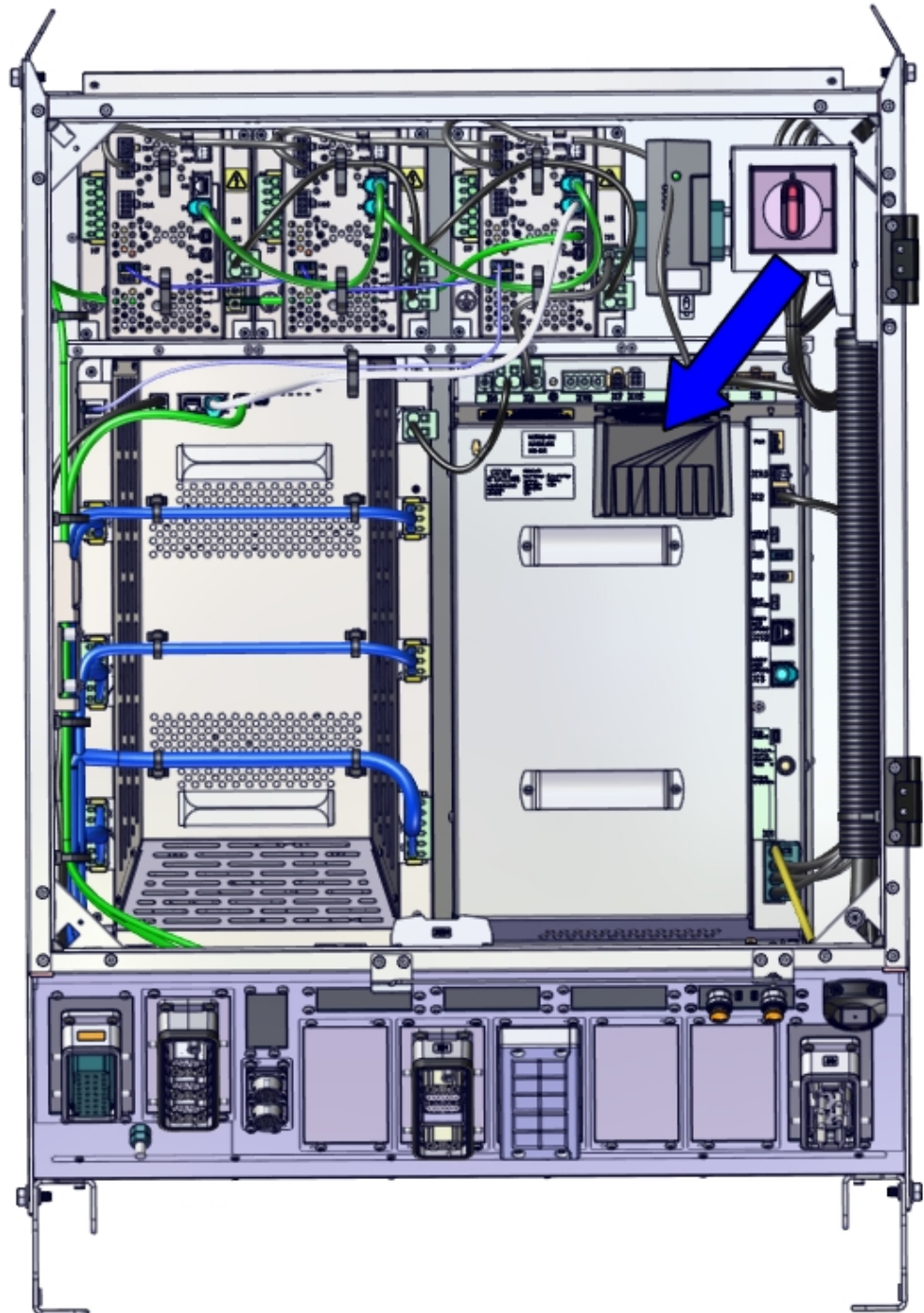
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	Action	Note
5	Check the EtherCAT/SMB cables X3/X4/X16/X18. Make sure that the cables are connected properly at both ends.	If the connection seems OK, proceed with step 6. If there is a problem with the connection, proceed with step 9.
6	Measure the 24VDC SYS DRV input at connector X1/X2.	Verify that the input to X1/X2 is 24 VDC \pm 10%. <ul style="list-style-type: none">If the measured voltage is normal, replace the drive unit. See Replacing the additional drive unit (DSQC3065) on page 348.If the measured voltage is abnormal, proceed with step 7.
7	Restore the power connection between the drive unit and the power unit by reconnecting the 24V_power cable.	Make sure that the 24V_power cable is connected properly at both ends. <ul style="list-style-type: none">If the Module Status LED is green, the fault has been fixed. Proceed with step 1.If the Module Status LED is off, the fault remains. Proceed with step 8.
8	Replace the the 24V_power cable between the drive unit and the power unit.	<ul style="list-style-type: none">If the Module Status LED is green, the fault has been fixed. Proceed with step 1.If the Module Status LED is off, there is an issue with the 24 VDC supply from the power unit. See Troubleshooting the power unit on page 507.
9	Restore the communication between the modules by reconnecting the EtherCAT/SMB cables.	Make sure the EtherCAT cables are connected properly on both ends. <ul style="list-style-type: none">If the Link/Activity LED is yellow, the fault has been fixed. Proceed with step 1.If the Link/Activity LED is off, the fault remains. Proceed with step 10.
10	Replace the EtherCAT/SMB cables.	<ul style="list-style-type: none">If the Link/Activity LED is yellow, the fault has been fixed. Proceed with step 1.If the Link/Activity LED is off, the fault remains. Replace the drive unit, see Replacing the additional drive unit (DSQC3065) on page 348.
11	Restore the communication by reconnecting the 24V_BRAKE cables X13/X14.	Make sure that the cables are connected properly on both ends. <ul style="list-style-type: none">If the connection seems OK, the fault has been fixed. Proceed with step 1.If there is a problem with the connection, proceed with step 12.
12	Replace the 24V_BRAKE cables X13/X14.	<ul style="list-style-type: none">If the connection seems OK, the fault has been fixed. Proceed with step 1.If the fault remains, see Troubleshooting the power unit on page 507.

7.3.6 Troubleshooting the power unit

Location

The illustration below shows the location of the power unit in the controller.



xx2300001838

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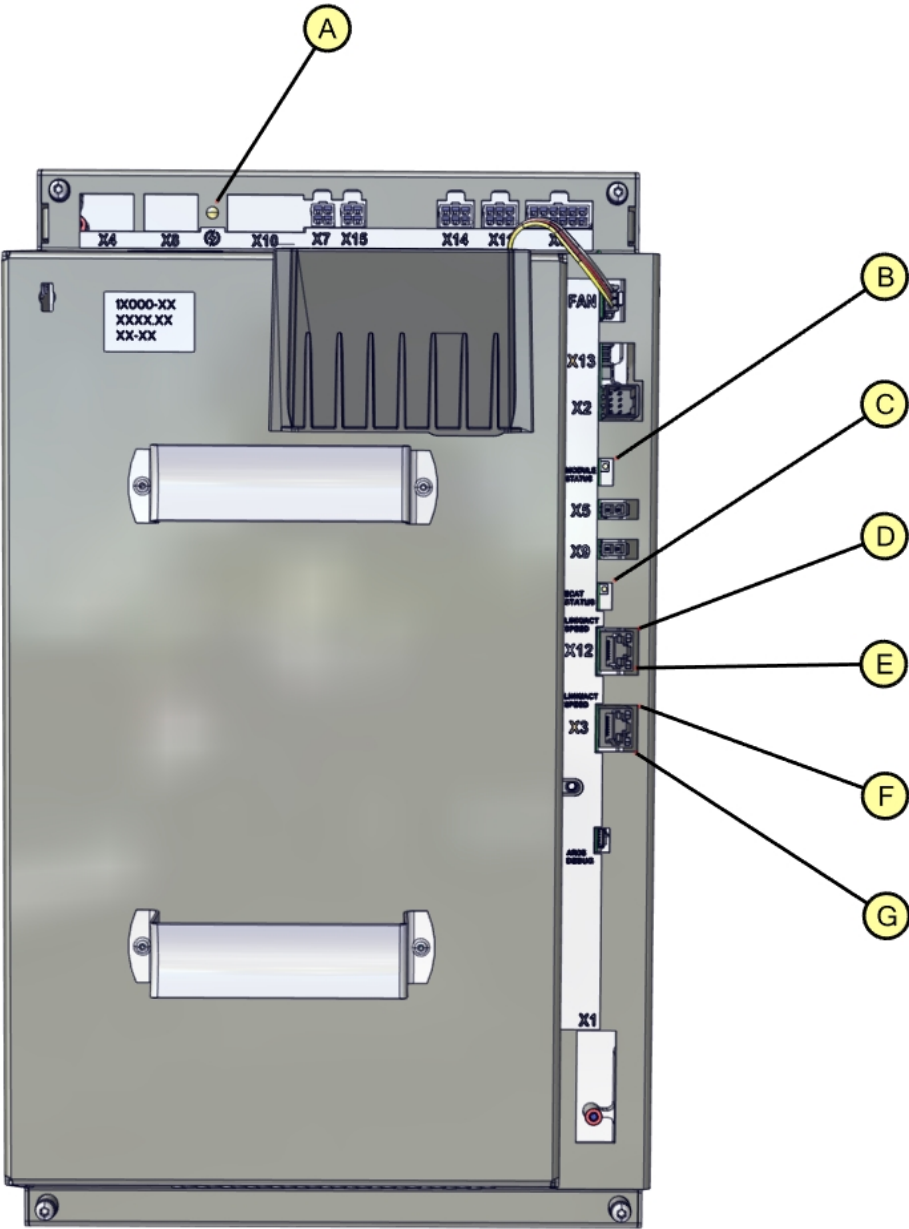
7 Troubleshooting

7.3.6 Troubleshooting the power unit

Continued

LEDs

The illustration below shows the LEDs on the power unit.



xx2100001070

	Name	Description
A	DC-BUS High Voltage LED	<ul style="list-style-type: none">Off: Voltage between DC+ - DC- < 60 VDCOn: Voltage between DC+ - DC- > 60 VDC

Continues on next page

	Name	Description
B	MODULE STATUS	<p>The Module status LED indicates the following:</p> <ul style="list-style-type: none"> No color: AC_IN is missing or 24V_TRUNK is not available. Red, flashing: Performing self test. Red, steady: An error has occurred and unit is in error state. Green, flashing: Unit is waiting for 24V_SYS and internal communication. Green, steady: Unit is in operational state. Activating CTRL inputs in this state will charge DC_OUT.
C	ECAT STATUS	<p>The EtherCAT Device State LED/RUN LED displays the actual state of the device state machine. The run state is as follows:</p> <ul style="list-style-type: none"> Off: Power unit is in state INIT. Green flashing (slow): Power unit is in state PRE-OPERATIONAL. Green single flash: Power unit is in state SAFE-OPERATIONAL. Green steady: Power unit is in state OPERATIONAL. Green flickering (fast): Power unit is in state BOOTSTRAP.
D	SPEED	<p>Shows the network communication speed.</p> <ul style="list-style-type: none"> Green steady: Speed is 100 Mbps. Off: Speed is 10 Mbps.
E	LINK/ACT	<p>Shows the Link activity of the EtherCAT slave port 1.</p> <ul style="list-style-type: none"> Off: No link Yellow flashing: Link and activity. Yellow steady: Link without activity.
F	SPEED	<p>Shows the network communication speed.</p> <ul style="list-style-type: none"> Green steady: Speed is 100 Mbps. Off: Speed is 10 Mbps.
G	LINK/ACT	<p>Shows the Link activity of the EtherCAT slave port 0.</p> <ul style="list-style-type: none"> Off: No link Yellow flashing: Link and activity. Yellow steady: Link without activity.

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Continues on next page

7 Troubleshooting

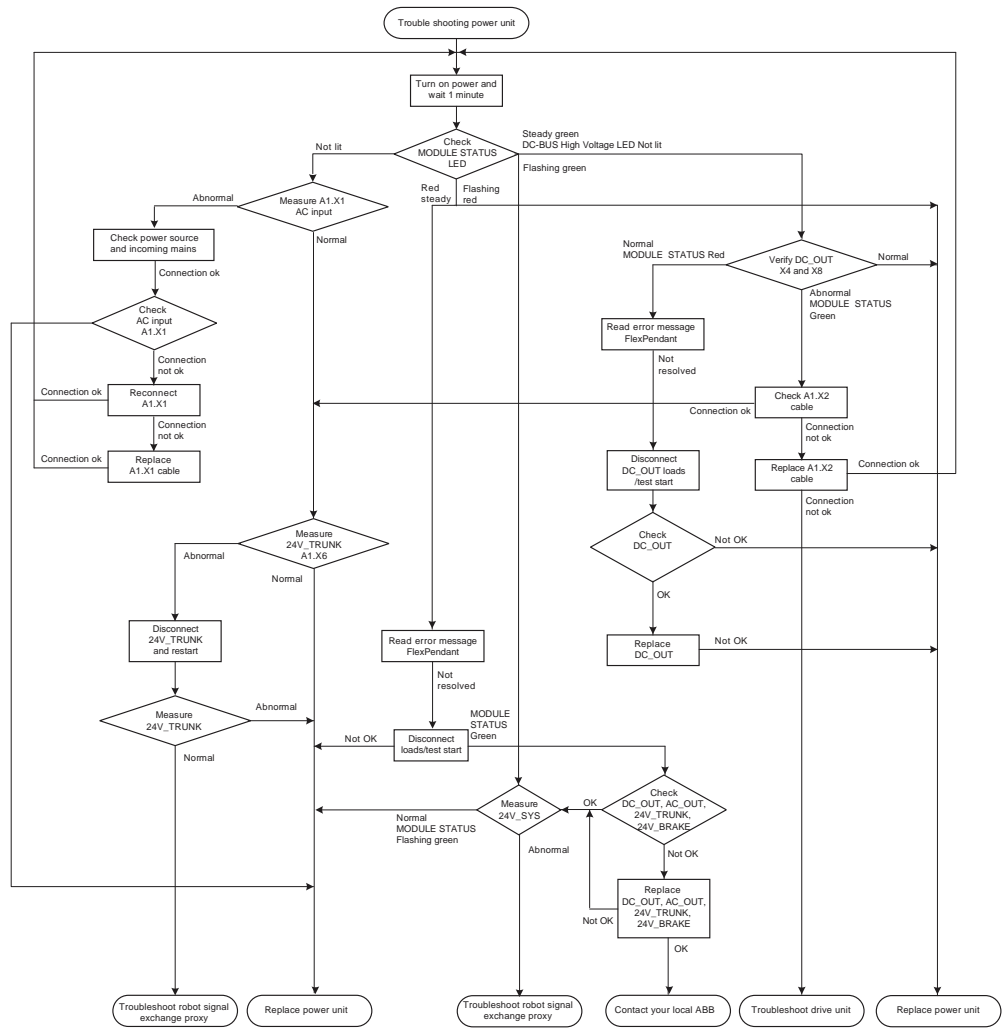
7.3.6 Troubleshooting the power unit

Continued

Preparations

	Action
1	Check the FlexPendant for errors and warnings.
2	Power the controller off. Wait one minute, power the controller on.
3	Wait 30-60 seconds after power-on. Make sure that the control system power is in run-time mode.

Troubleshooting flowchart



xx2100001981

Continues on next page

Troubleshooting procedure

The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.

	Action	Note
1	Make sure the power has been off for more than 10 seconds. Power on the controller. Check the MODULE STATUS LED on the power unit.	Make sure that the power unit is operational. Wait at least 1 min after power-on. If the MODULE STATUS LED is: <ul style="list-style-type: none"> Off: The power unit is in the power off state. Proceed with step 2. Red, steady: Internal error. Proceed with step 7. Flashing red (~ 1Hz): Firmware error or self-test failure. The power unit may be faulty, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305. Flashing green (~ 1Hz): Internal communication error or 24V_SYS_DRV is missing. Proceed with step 11. Steady green but DC-BUS High Voltage LED is off: Proceed with step 12.
2	Verify AC_IN.	Verify that the input to A1.X1 is 380-480V AC. <ul style="list-style-type: none"> If AC_IN is between 380-480V AC, proceed with step 5. If AC_IN is abnormal, there is an issue with A1.X1. Proceed with step 3.
3	Check the connector at A1.X1 (AC input). Make sure that the power cables are connected properly at both ends.	If the connection seems OK, proceed with step 5 . If there is a problem with the connection, proceed with step 4 .
4	Replace AC input cable A1.X1.	If the connection seems OK, proceed with step 5 . If there is a problem with the connection, check power source and incoming mains. Make sure that AC_IN is OK.
5	Measure the 24VDC_TRUNK at connector A1.X6.	Verify that the input to A1.X6 is 25.2 VDC +/- 5%. <ul style="list-style-type: none"> If the measured voltage is normal and MODULE STATUS LED is green, proceed with step 7. If the measured voltage is normal and MODULE STATUS LED is off, the unit may be faulty, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305. If the measured voltage is abnormal, proceed with step 6.

Continues on next page

7 Troubleshooting

7.3.6 Troubleshooting the power unit

Continued

	Action	Note
6	Disconnect A1.X6 24VDC_TRUNK from the power unit and restart.	Turn off power to the unit for 10 seconds and restart. Check if the 24VDC_TRUNK voltage has recovered. Verify that the input to A1.X6 is 25.2 VDC -5%, +5%. <ul style="list-style-type: none">• If the measured voltage is normal with A1.X6 disconnected, the load attached to the power unit is causing the unit to trip, see .• If the measured voltage is abnormal with A1.X6 disconnected, the unit may be faulty, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305.
7	Check error message on FlexPendant and take appropriate action.	<ul style="list-style-type: none">• If the error message is insufficient, proceed with step 8.• If an error was resolved, restart from step 1.
8	Disconnect loads and test start.	Turn off power for 10 seconds. Disconnect the following loads: <ul style="list-style-type: none">• DC_OUT (X4 and X8, Drive unit)• AC_OUT (X7 and X15, External AC Supply to customer power supply)• 24VDC_TRUNK (X6, Robot signal exchange proxy)• 24V_BRAKE (X11 and X14, Drive unit) Turn on power again. <ul style="list-style-type: none">• If the MODULE STATUS LED is green with the loads disconnected, Proceed with step 9.• If the fault remains, the unit may be faulty, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305.
9	Make sure that the cables are connected properly at both ends: <ul style="list-style-type: none">• DC_OUT (X4 and X8)• AC_OUT (X7 and X15)• 24VDC_TRUNK (X6)• 24V_BRAKE (X11 and X14)	If the connection and cables seem OK, proceed with step 11. If there is a problem with the connection, proceed with step 10.
10	Replace cables: <ul style="list-style-type: none">• DC_OUT (X4 and X8)• AC_OUT (X7 and X15)• 24VDC_TRUNK (X6)• 24V_BRAKE (X11 and X14)	If the connection and cables seem OK, proceed with step 11. If there is a problem with the connection, the connected loads are out of specification. Contact your local ABB.

Continues on next page

	Action	Note
11	Verify 24V_SYS_DRV.	<p>Verify that 24V_SYS_DRV IN (X9) is stable at 24 VDC (18VDC – 26.4VDC).</p> <ul style="list-style-type: none"> If the measured voltage is normal and MODULE STATUS LED is flashing green, the unit has internal communication error, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305. If the measured voltage is abnormal, see .
12	Activate safe CTRL signals and verify DC_OUT.	<p>Verify VDC for DC_OUT (X4):</p> <p>For DSQC3070 (HV 3x380-480V), verify that DC_OUT (X4) is 650 +/- 3% VDC.</p> <p>For DSQC3069A (LV 3x380-480V), verify that DC_OUT (X4) is 370 +/- 3% VDC.</p> <ul style="list-style-type: none"> If the measured voltage is normal, the unit might be faulty. See Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305. If the measured voltage is normal and MODULE STATUS LED is steady red, read error messages on FlexPendant and take action. Proceed with step 13. If the measured voltage is abnormal and MODULE STATUS LED is steady green, proceed with step 15.
13	Check error message on FlexPendant and take appropriate action.	<ul style="list-style-type: none"> If the error message is insufficient, proceed with step 14. If an error was resolved, restart from step 1.
14	Test starting with DC_OUT loads disconnected.	<ol style="list-style-type: none"> Turn off power for 10 seconds. Disconnect DC_OUT (X4 and X8). Turn on power again. Activate CTRL signals. The DC-BUS High Voltage LED should be turned on and DC_OUT should be charged to nominal voltage. Verify that the disconnected load is within specification and is not broken. <ul style="list-style-type: none"> If DC_OUT is OK and DC-BUS High Voltage is on with the loads disconnected, proceed with step 17. If DC_OUT is not OK, the unit may be faulty, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305.
15	Make sure that the cables are connected properly at both ends: <ul style="list-style-type: none"> CTRL/FB (A1.X2) 	<p>If the connection and cables seem OK, proceed with step 11.</p> <p>If there is a problem with the connection, proceed with step 16.</p>
16	Replace cables: <ul style="list-style-type: none"> CTRL/FB (A1.X2) 	<p>If the connection and cables seem OK, restart from step 1.</p> <p>If there is a problem with the connection, see Troubleshooting the drive unit on page 489.</p>

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7 Troubleshooting

7.3.6 Troubleshooting the power unit

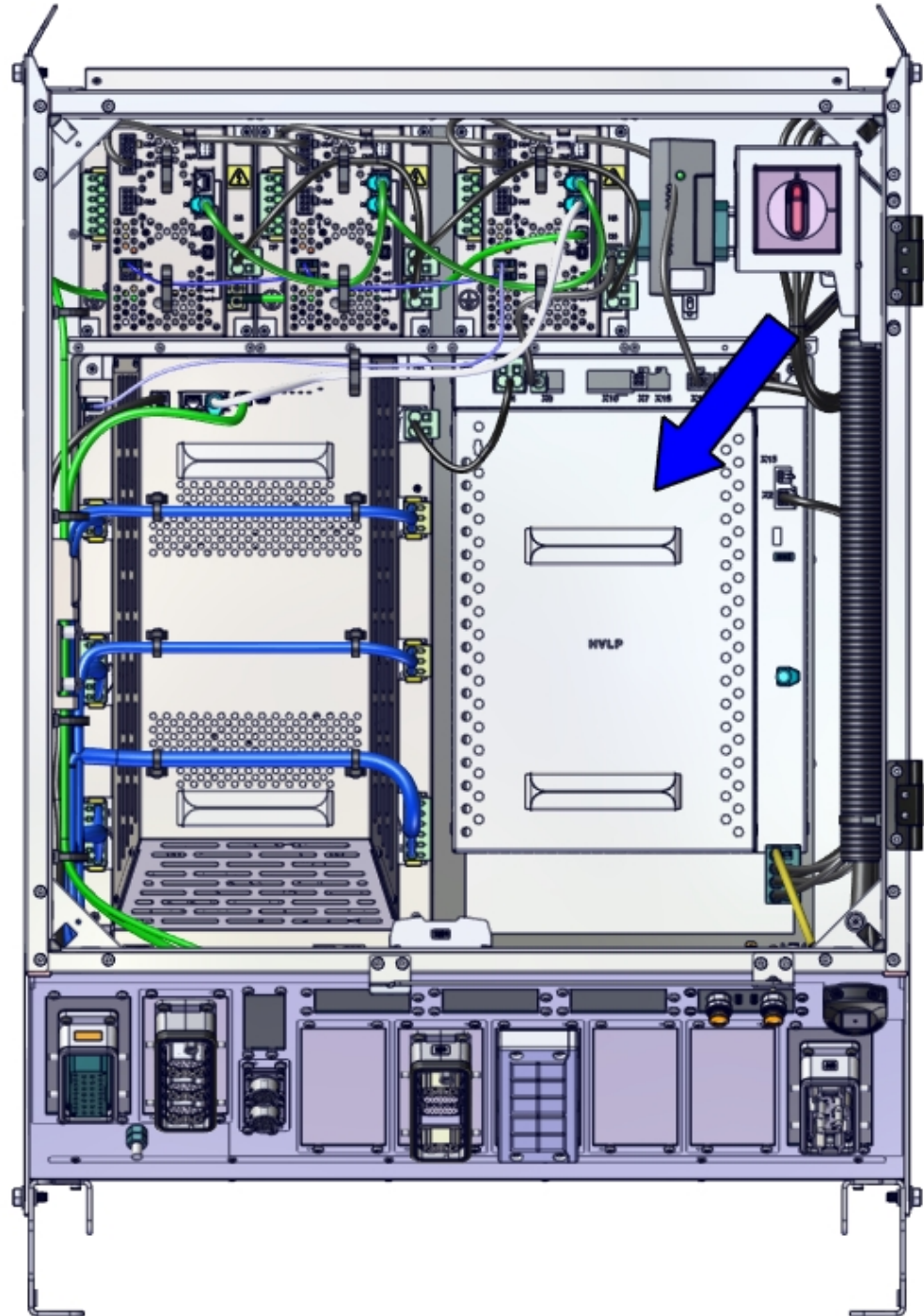
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	Action	Note
17	Make sure that the cables are connected properly at both ends: <ul style="list-style-type: none">• DC_OUT (X4 and X8)	If the connection and cables seem OK, proceed with step 18. If DC_OUT is not OK, the unit may be faulty, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305 .
18	Replace cables: <ul style="list-style-type: none">• DC_OUT (X4 and X8)	If DC_OUT is not OK, the unit may be faulty, see Replacing the LVHP power unit (DSQC3069A) on page 310 or Replacing the HVHP power unit (DSQC3070) on page 305 .

7.3.7 Troubleshooting the HVLP power unit (DSQC3072) or the LVLP power unit (DSQC3071)

Location

The illustration below shows the location of the power unit in the controller.



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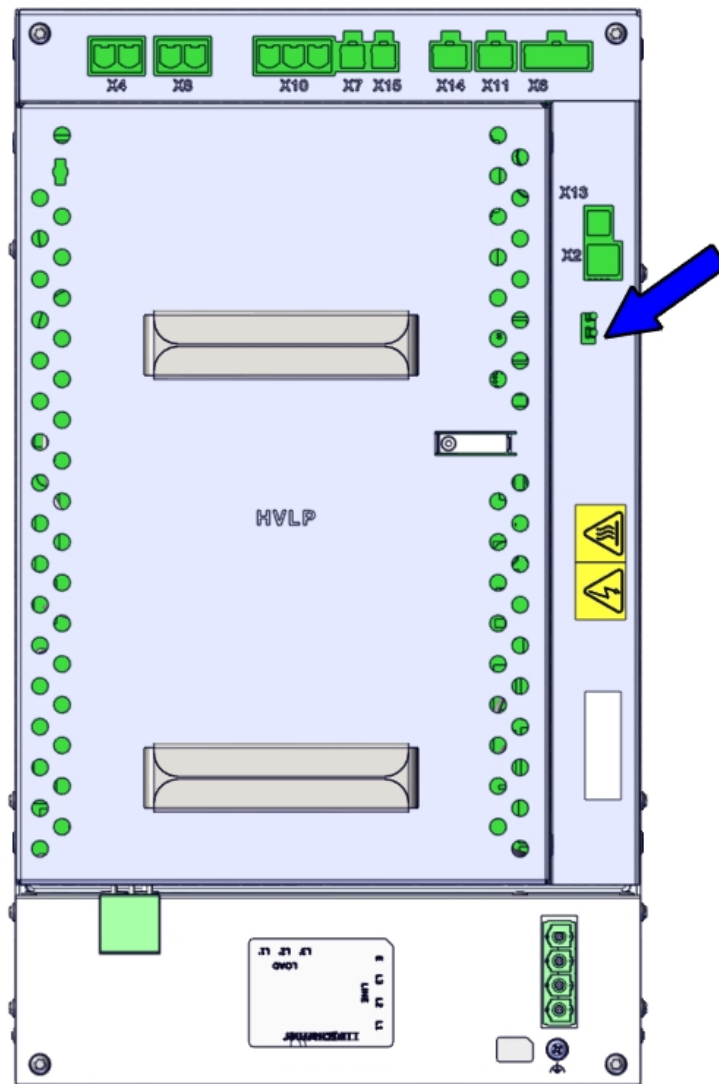
7 Troubleshooting

7.3.7 Troubleshooting the HVLP power unit (DSQC3072) or the LVLP power unit (DSQC3071)

Continued

LEDs

The illustration below shows the LEDs on the power unit.



xx2300001469

Continues on next page

7.3.7 Troubleshooting the HVLP power unit (DSQC3072) or the LVLP power unit (DSQC3071)

Continued

Name	Description
Module Status	<p>The status indicator LED can be used to identify the following status during startup/power on:</p> <ul style="list-style-type: none"> • Red, steady: Default when power is available. • Red, flashing (~1Hz): Power is on, self-test is ongoing, operating system is loading. • Green, flashing (~1Hz): Application is loaded and waiting for communication. • Green, steady: Unit is operational. <p>If the LED does not turn steady green after 30-60 sec, the status indicator LED can be used to identify the following issues:</p> <ul style="list-style-type: none"> • No color: Power to the power unit is missing. • Red, steady: Internal error. • Red, flashing (~1Hz): Firmware error or self-test failure. • Green, flashing (~1Hz): Communication error to another module. • Green, steady: Unit is operational.

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	
Circuit diagram - OmniCore V250XT, rev 04 or later	3HAC074000-008

Preparations

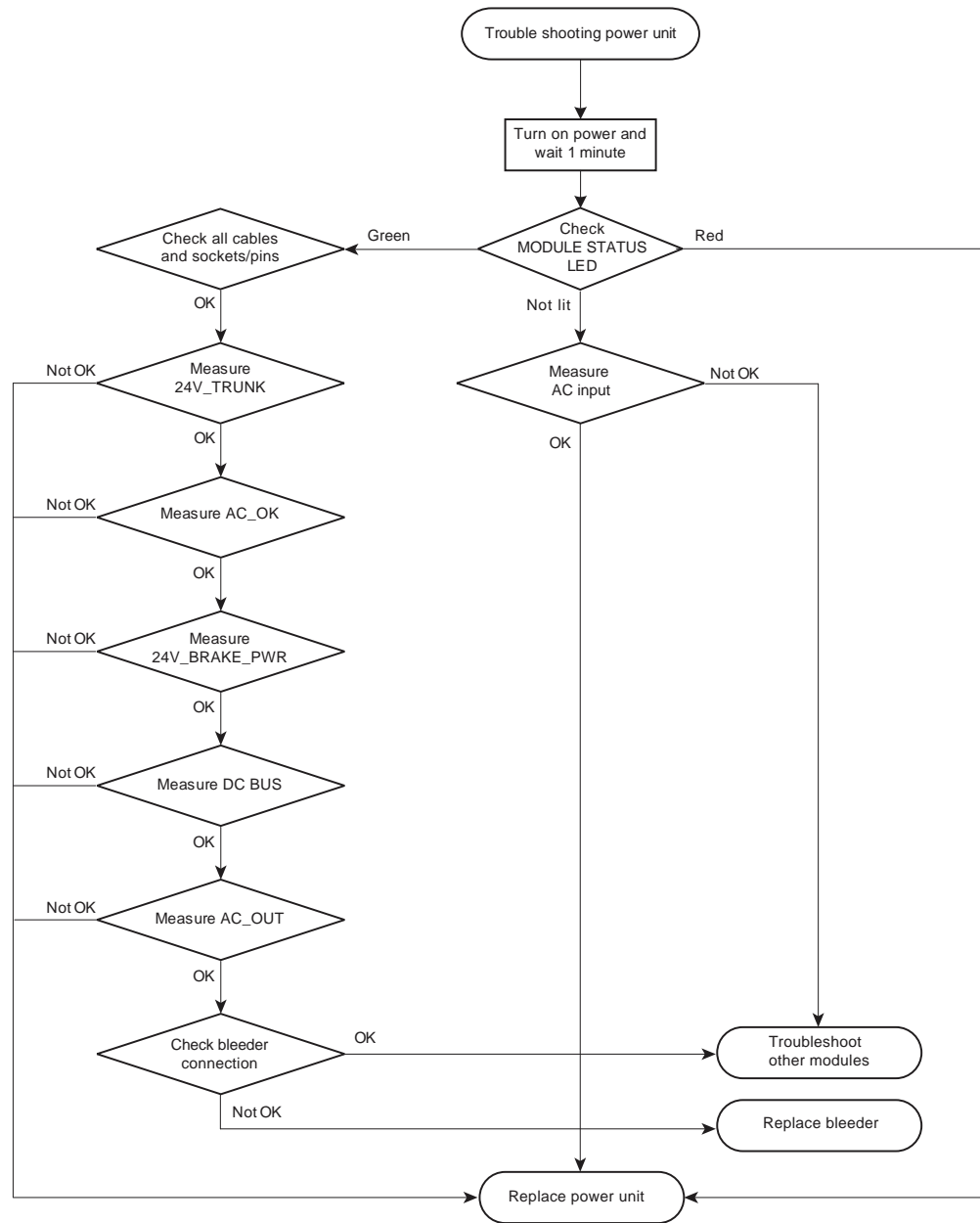
	Action
1	Check the FlexPendant for errors and warnings.
2	Power the controller off. Wait one minute, power the controller on.
3	Wait 30-60 seconds after power-on. Make sure that the control system power is in run-time mode.

Continues on next page

7 Troubleshooting

7.3.7 Troubleshooting the HVLP power unit (DSQC3072) or the LVLP power unit (DSQC3071)
Continued

Troubleshooting flowchart



xx2300001468

Troubleshooting procedure

The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.

	Action	Note
1	Power on the controller. Check the MODULE STATUS LED on the power unit.	Make sure that the power unit is operational. Wait at least 1 min after power-on. If the MODULE STATUS LED is: <ul style="list-style-type: none">• If the LED is green, proceed with step 2.• If the LED is not lit, proceed with step 4.• If the LED is red, proceed with step 11.

Continues on next page

7.3.7 Troubleshooting the HVLP power unit (DSQC3072) or the LVLP power unit (DSQC3071)

Continued


	Action	Note
2	Make sure that the cables are connected properly at both ends and that all sockets/pins are in the correct position.	If the connection and cables seem OK, proceed with step 3.
3	Measure the 24V_TRUNK voltage at X6.	Verify that the input to 24V_TRUNK is 25.2 VDC +/- 5%. <ul style="list-style-type: none"> If the 24V_TRUNK voltage is within the range, proceed with step 5. If the 24V_TRUNK voltage is abnormal, proceed with step 11.
4	Measure the AC input voltage.	Measure the voltage of L1\L2\L3 to E. The AC input voltage should be within 380-480 Vrms (-15%~10%) and same with field grid voltage. <ul style="list-style-type: none"> If the AC input voltage is normal, proceed with step 11. If the AC input voltage is abnormal, proceed with step 8.
5	Measure the AC_OK signal at X13.	Verify that the voltage on X13 is 0 V. <ul style="list-style-type: none"> If the AC_OK signal is greater than 22 V, proceed with step 11. If the AC_OK signal is lower than 1 V, proceed with step 6.
6	Measure the 24V_BRAKE_PWR voltage at X11/X14.	Verify that the input to 24V_BRAKE_PWR is 25.2 VDC +/- 5%. <ul style="list-style-type: none"> If the 24V_BRAKE_PWR voltage is in the range, proceed with step 7. If the 24V_BRAKE_PWR voltage is abnormal, proceed with step 11.
7	Measure the DC BUS voltage at X4/X8.	Verify that DC BUS (X4/X8) is 650 +/- 3% VDC. <ul style="list-style-type: none"> If the DC BUS voltage is normal, troubleshoot other modules. If the DC BUS voltage is abnormal, proceed with step 11.
8	Check the connection from power inlet to the power module.	Check connection between controller power inlet and power module. <ul style="list-style-type: none"> If the connection is OK, proceed with step 11. If there is a problem with the connection, repair the connection and start over.
9	Measure the AC_OUT voltage at X7/X15.	Verify that AC_OUT (X7/X15) is 230 +/- 10% VDC. <ul style="list-style-type: none"> If the AC_OUT voltage is normal, troubleshoot other modules. If the AC_OUT voltage is abnormal, proceed with step 11.

Continues on next page

7 Troubleshooting

7.3.7 Troubleshooting the HVLP power unit (DSQC3072) or the LVLP power unit (DSQC3071)

Continued

	Action	Note
10	<p>Check the bleeder connection at X10.</p> <p> CAUTION</p> <p>Before measuring the bleeder resistance, do the following:</p> <ul style="list-style-type: none">• Shut down the power and wait 1 minute.• Disconnect X10.	<p>Measure the resistance between bleeder connector (X10.1 and X10.2)</p> <ul style="list-style-type: none">• If the connection is OK, proceed with step 11.• If there is a problem with the connection, repair the connection and start over.• If the resistance of bleeder is greater than 20 ohm or less than 10 ohm, replace the bleeder. See Replacing the brake resistor bleeder on page 368.
11	<p>The unit may be faulty. Replace the power unit.</p>	<p>See Replacing the HVLP power unit (DSQC3072) on page 315 or Replacing the LVLP power unit (DSQC3071) on page 320.</p>

7.3.8 Troubleshooting industrial networks and I/O devices

Further information

Information about how to troubleshoot fieldbuses, industrial networks and I/O devices can be found in the respective application manual. See [References on page 10](#).

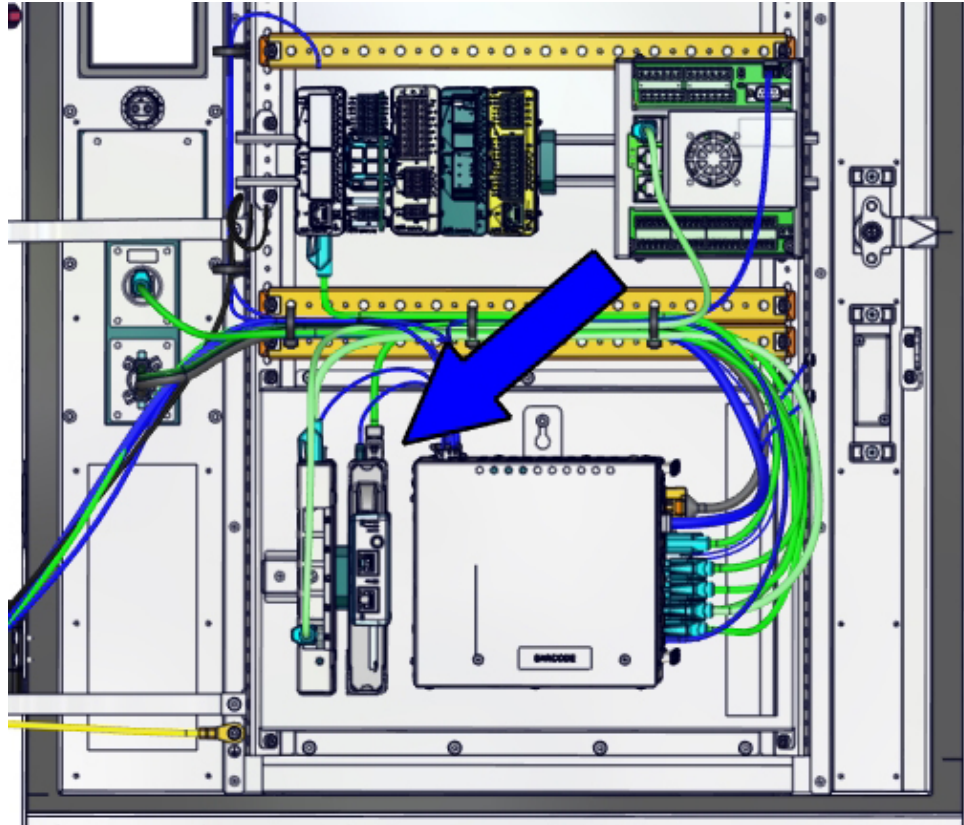
7 Troubleshooting

7.3.9 Troubleshooting the 3G Connected Services gateway

7.3.9 Troubleshooting the 3G Connected Services gateway

Location

The illustration shows the location of the Connected Services gateway in the controller.



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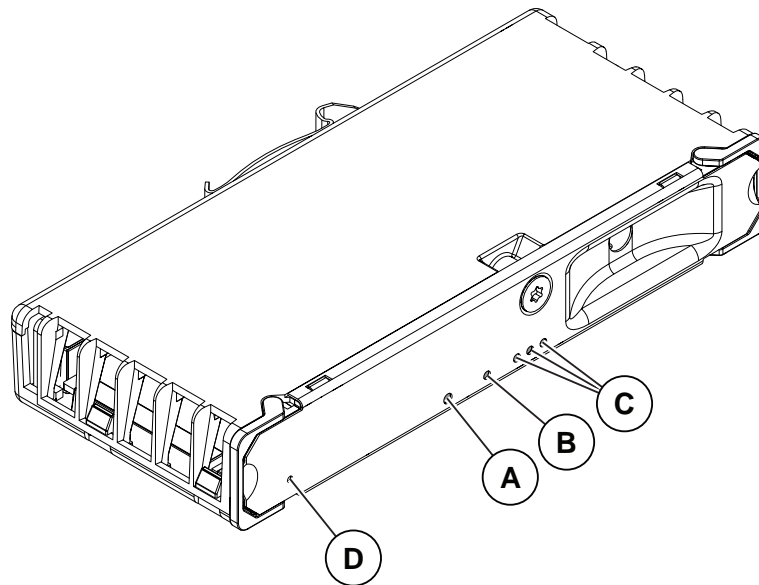
LEDs for options 3G or WiFi

The illustration below shows the LEDs on the Connected Services gateway (3G or WiFi).

Continues on next page

7.3.9 Troubleshooting the 3G Connected Services gateway

Continued



xx1800000634

A	STATUS LED
B	LINK, 3G status or WiFi status LED
C	RF, signal strength status LEDs
D	Factory reset pin hole

Description	Significance
STATUS LED (red/green)	<p>Startup sequence:</p> <ol style="list-style-type: none"> 1 Red continuously: Default at power up. 2 Red, flashing: Power on self-test ongoing, operating system is loading. 3 Green flashing: Loading application. 4 Green solid: Startup completed OK. <p>If the LED does not turn steady green after 30-60sec, it can be used to identify the following issues:</p> <p>Fault indication:</p> <ul style="list-style-type: none"> • No color: Power to the unit is missing. • Red, solid or flashing for more than 120s: Internal error. Try a pin reset, if problem persists replace the unit. • Green, flashing continuously: Communication error to another module, view error messages.
LINK	<p>For the Connected Services 3G, an orange LED indicator, externally visible on the front, indicates the status of the 3G connection.</p> <p>Orange:</p> <ul style="list-style-type: none"> • ON, flashing: 3G modem on, searching network. • ON, solid: 3G modem on and connected to network.
LINK	<p>For the connected services Wi-Fi, an orange LED indicator, externally visible on the front, indicates the status of the Wi-Fi connection.</p> <p>Orange:</p> <ul style="list-style-type: none"> • ON, flashing: Wi-Fi transceiver on, searching network. • ON, solid: Wi-Fi transceiver on and connected to network.
RF, signal strength status LEDs	<p>Three (3) LEDs indicating the Wi-Fi or 3G signal level.</p> <ul style="list-style-type: none"> • ON: The unit is connected to the network and working ok. • OFF: Problem with connector, antenna, or sim card.

Continues on next page

7 Troubleshooting

7.3.9 Troubleshooting the 3G Connected Services gateway

Continued

Description	Significance
Reset pin hole	The reset pin hole can be used as follows: <ul style="list-style-type: none">• Short press (less than 5s): The module will reboot to reinitiate communication.• Long press (more than 5s): The module will be reset to factory status before restarting.

Required test equipment

Equipment needed for troubleshooting:

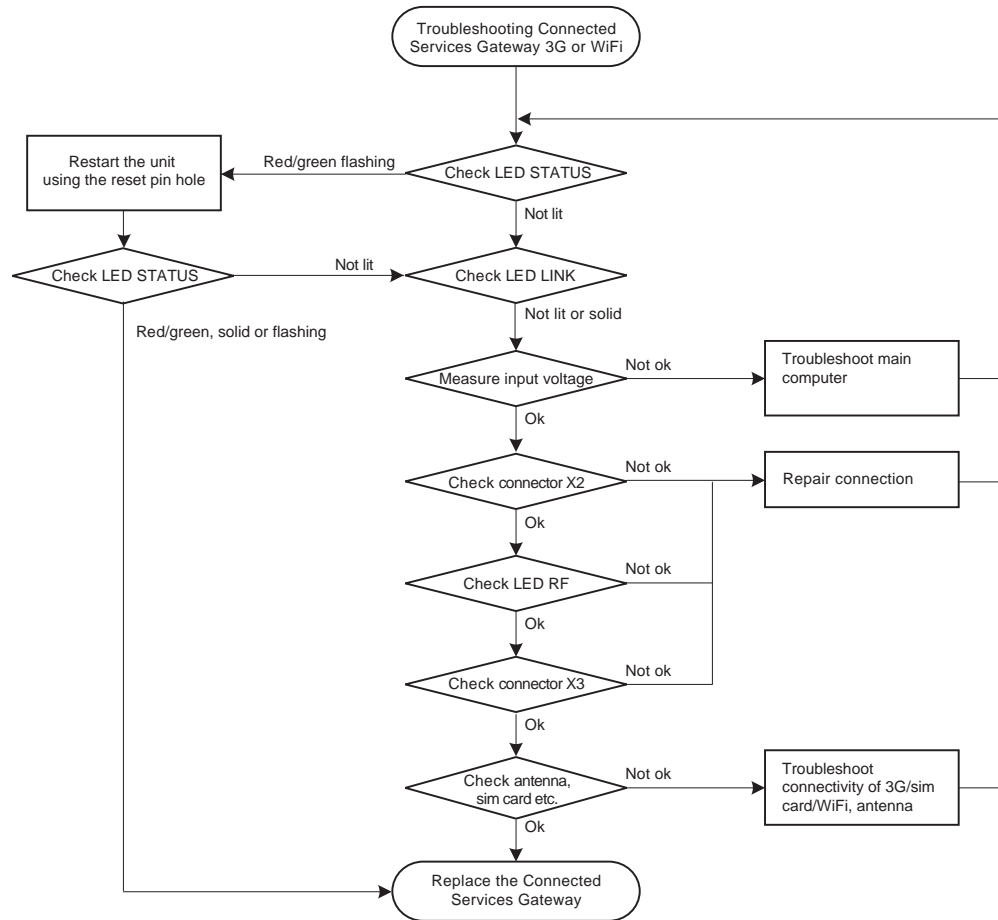
Equipment	Note
Multimeter	
Insulating gloves	

Preparations

	Action
1	Check the FlexPendant for errors and warnings.
2	Power the controller off. Wait one minute, power the controller on.
3	Wait 30-60 seconds after power-on. Make sure that the control system power is in run-time mode.

Continues on next page

Troubleshooting flowchart for options 3G or WiFi



xx2300001646

Troubleshooting procedure for options 3G or WiFi

The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.



	Action	Note
1	Check the STATUS LED on the Connected Services Gateway.	If the LED is: <ul style="list-style-type: none"> Red/green, flashing: proceed with step 2. OFF, the unit is faulty, or it does not have sufficient input voltage, or the connection of the connector X2 is not ok. Proceed with step 5.
2	Reset the module to factory using the reset pin hole for more than 5s, and restart the controller.	Proceed with step 3.
3	Check the STATUS LED on the Connected Services Gateway.	If the LED is: <ul style="list-style-type: none"> Red/green, flashing: An internal error has occurred, proceed with step 13. OFF, the unit is faulty, or it does not have sufficient input voltage, or the connection of the connector X2 is not ok. Proceed with step 5.

Continues on next page

7 Troubleshooting


7.3.9 Troubleshooting the 3G Connected Services gateway

Continued

	Action	Note
4	Check the LINK LED on the Connected Services Gateway.	<p>If the LED is:</p> <ul style="list-style-type: none"> • OFF, the unit is faulty, or it does not have sufficient input voltage, or the connection of the connector X2 is not ok. Proceed with step 5. • Flashing: An internal error has occurred, proceed with step 13.
5	Measure the input voltage to the Connected Services Gateway.	<p>Use a multimeter and insulating gloves. The input voltage should be 24 V. Make sure that connector X1 is connected properly on both ends.</p> <ul style="list-style-type: none"> • If the input voltage is normal, proceed with step 6. • If the input voltage is abnormal, Troubleshooting the main computer on page 541. <p> Tip</p> <p>For more details, see <i>Circuit diagram - OmniCore V250XT</i>, rev 04 or later.</p>
6	Check that the connector X2 is well connected and the network connection properties are available.	<p>Make sure that connector X2 is connected properly on both ends.</p> <ul style="list-style-type: none"> • If the connection is OK, proceed with step 7. • If there is a problem with the connection, repair the connection and go back to step 3.
7	Check the indicator RF LEDs on the Connected Services Gateway.	<p>If the RF LEDs are:</p> <ul style="list-style-type: none"> • ON, the Connected Services Gateway is connected to network and works well. • OFF, the Connected Services Gateway is faulty or the connection of the connector X3 is not ok. Proceed with step 8.
8	Check that the connector X3 is well connected.	<p>Make sure that connector X3 is connected properly on both ends.</p> <ul style="list-style-type: none"> • If the connection is OK, proceed with step 9. • If there is a problem with the connection, repair the connection and go back to step 7.
9	<p>Check that the right type of the antenna is connected properly.</p> <p> Tip</p> <p>Try moving the antenna to different locations if the RF signal level is low.</p>	<ul style="list-style-type: none"> • If the antenna is not working, repair the connection or move the antenna to a location with better RF signal. • If the antenna is ok, proceed with step 13.
10	On the FlexPendant, check the connection log in Backup and Restore .	<p>Verify that the configuration is done correctly.</p> <p>Verify that the mobile operator is detected (for 3G).</p>

Continues on next page

7.3.9 Troubleshooting the 3G Connected Services gateway Continued

	Action	Note
11	<p>For 3G, use a cell phone to test that the sim card is working. For WiFi, use a cell phone to verify the WiFi access.</p> <p> Note</p> <p>When testing with a cell phone, use the same configuration on the cell phone.</p>	See the Connected Services Gateway configuration in <i>Operating manual - Integrator's guide OmniCore</i> .
12	For 3G and WiFi, check the antenna connectivity.	
13	The Connected Services Gateway may be faulty, replace it and verify that the problem is resolved.	How to replace the unit is described in Replacing the 3G Connected Services gateway on page 265 .

Related information

All documents can be found via myABB Business Portal, www.abb.com/myABB.
The approval code CMIIT ID is displayed on the nameplate of the product.

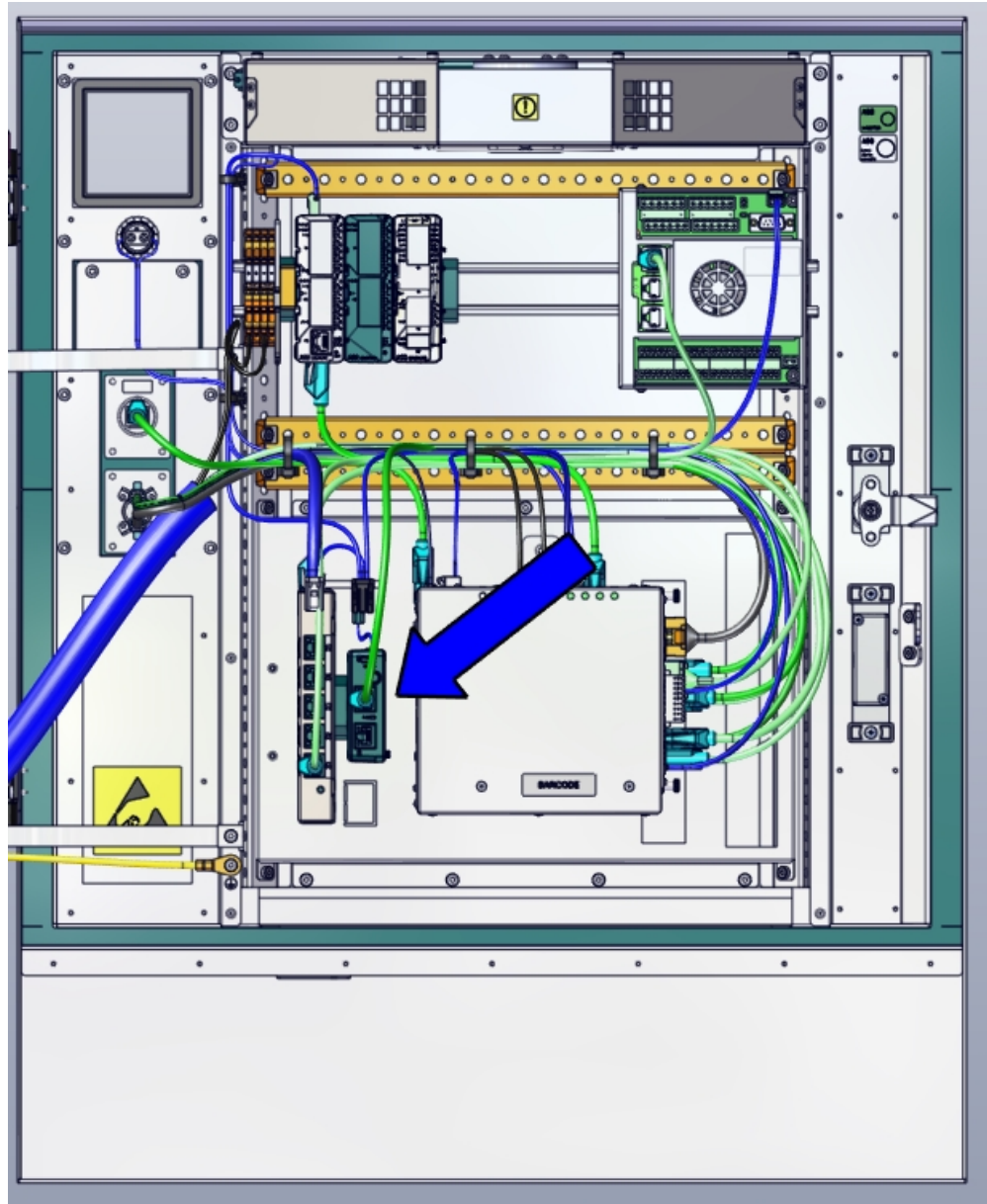
7 Troubleshooting

7.3.10 Troubleshooting the 4G Connected Services gateway

7.3.10 Troubleshooting the 4G Connected Services gateway

Location

The illustration shows the location of the Connected Services gateway in the controller.

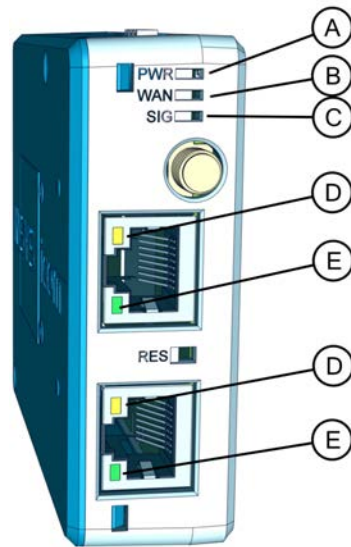


xx2300001806

LEDs and buttons on the 4G Connected Services gateway

The illustration below shows the LEDs and the buttons on the 4G Connected Services gateway.

Continues on next page



xx2300000756

A	PWR LED
B	WAN LED
C	SIG LED
D	ETH yellow LED
E	ETH green LED

LED description

LED	Colour	Function	off	blinking	on
PWR	green	Supply	not available		present
WAN	green	WAN chain	inactive	establishing	established
SIG	green	Signal	no signal or logged out	logged in (field strength, see table below)	
ETH	green	Link/activity	not connected	data traffic	connected
	yellow	data rate	10 Mbit/s		100 Mbit/s

Blinking interval LED SIG	Signal quality
900 ms on, 100 ms off	Very good
200 ms on, 200 ms off	Good
100 ms on, 900 ms off	Poor
off	No signal or logged out

Required test equipment

Equipment needed for troubleshooting:

Equipment	Note
Multimeter	
Insulating gloves	

Continues on next page

7 Troubleshooting

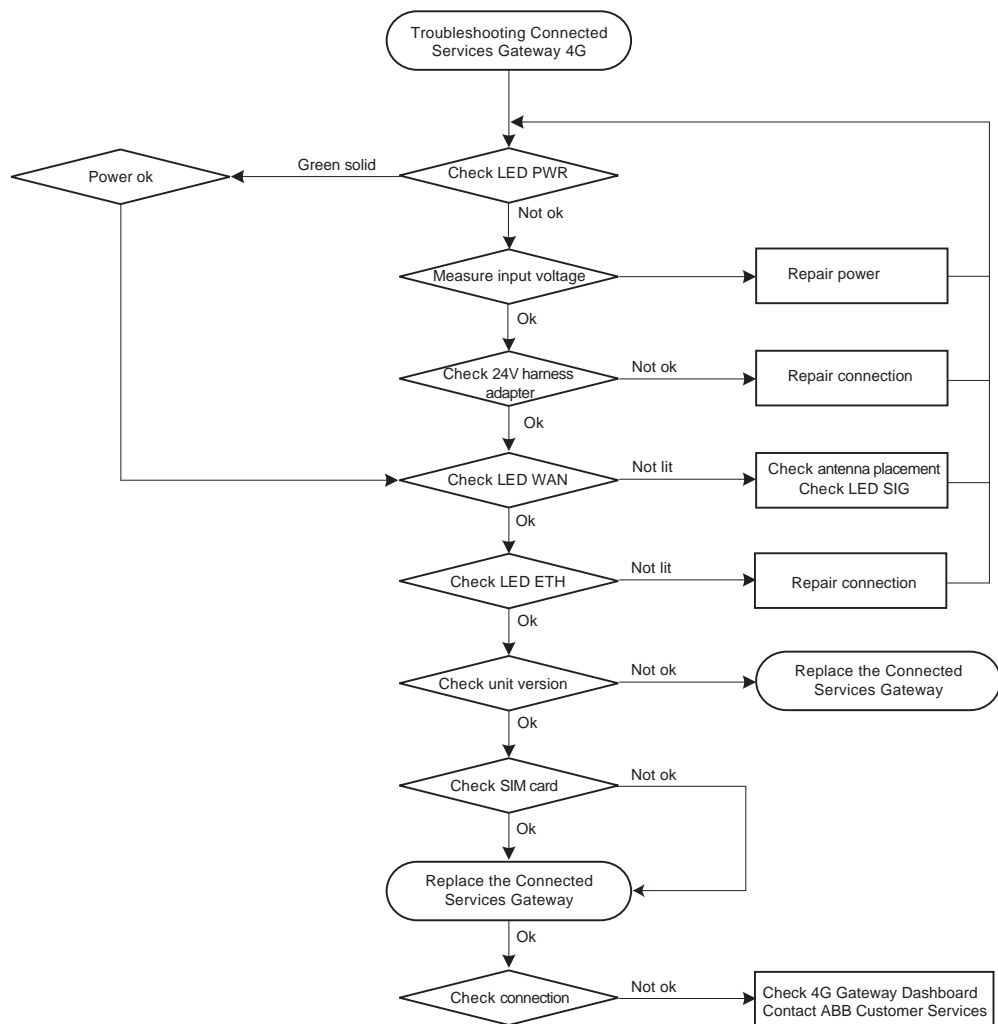
7.3.10 Troubleshooting the 4G Connected Services gateway

Continued

Preparations

	Action
1	Check the FlexPendant for errors and warnings.
2	Power the controller off. Wait one minute, power the controller on.
3	Wait 30-60 seconds after power-on. Make sure that the control system power is in run-time mode.

Troubleshooting flowchart for 4G Connected Services gateway



xx2300000759

Troubleshooting procedures for 4G Connected Services gateway

Troubleshooting the 4G gateway can be made either by looking at the LEDs, or by connecting a PC to get status information.



Note

If the 4G gateway is faulty, a warranty order should be initiated. Follow the standard procedure.

Continues on next page

**Note**



Never open the gateway. Never remove the warranty stickers. The warranty would be void. Return with ABB SIM card pre-installed.

**CAUTION**

The ABB 4G gateway has been preconfigured in factory. Resetting the gateway will make it unusable and warranty is lost. Contact ABB if reset is required.

Troubleshooting procedures

The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.


	Action	Note
1	Check the PWR LED on the Connected Services gateway.	If the LED is: <ul style="list-style-type: none"> Green solid: proceed with step 4. OFF, proceed with step 2.
2	Measure the input voltage to the Connected Services Gateway.	Use a multimeter and insulating gloves. The input voltage should be 24 V. <ul style="list-style-type: none"> If the input voltage is normal, proceed with step 3. If the input voltage is abnormal, repair power.  Tip For more details, see <i>Circuit diagram - OmniCore V250XT</i> , rev 04 or later.
3	Check 24V harness adapter. Make sure that the wires of the 24V harness adapter are connected properly: <ul style="list-style-type: none"> Wire K7-W201 to the 24V (V+) connection on the Connected Services gateway. Wire K7-W202 to the 0V (V-) connection on the Connected Services gateway. 	<ul style="list-style-type: none"> If the harness adapter connection is ok, proceed with step 4. If the harness adapter connection is not ok, repair the connection. If PWR LED is still OFF, verify the cables. <div>  Note <p>The unit is able to withstand that the polarity on 24V in case the cable connection between 0 and 24V is not correct (reversed). The unit is protected against short circuit and overload to avoid fire. However, in case of a short circuit, the unit must be replaced.</p> </div>
4	Check the WAN LED on the Connected Services gateway.	If the LED is: <ul style="list-style-type: none"> Green: proceed with step 5. OFF, proceed with step 6.
5	Check the ETH LED on the Connected Services gateway.	If the LED is: <ul style="list-style-type: none"> Green: proceed with step 8. OFF, repair the connection.

Continues on next page

7 Troubleshooting

7.3.10 Troubleshooting the 4G Connected Services gateway

Continued

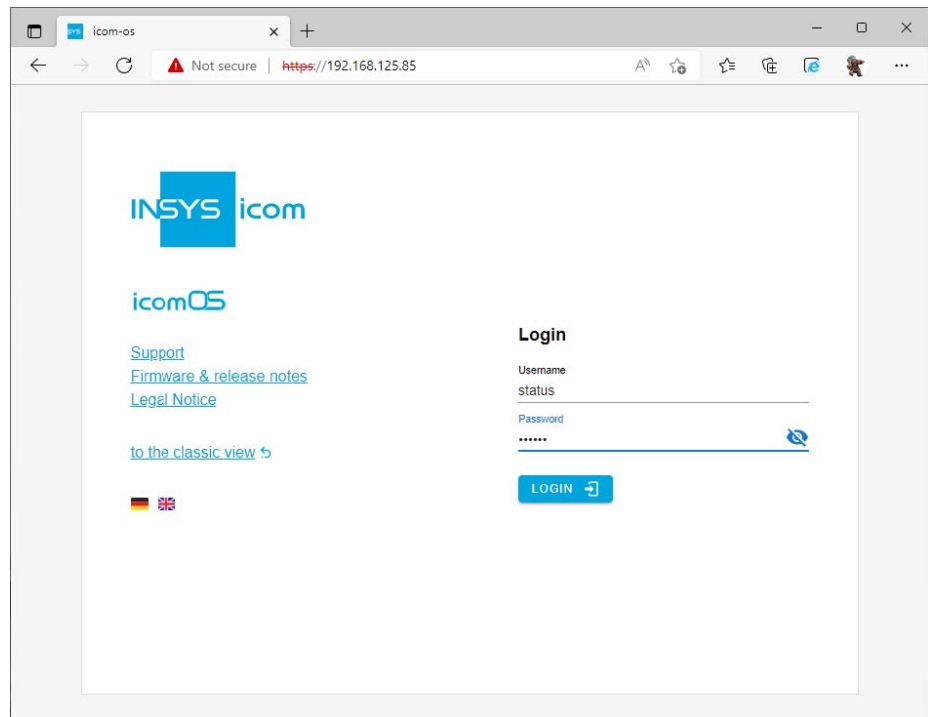
	Action	Note
6	<p>Check that the right type of the antenna is connected properly.</p> <p> Tip</p> <p>Try moving the antenna to different locations if the SIG signal level is low.</p>	<ul style="list-style-type: none">• If the antenna is not working, repair the connection or move the antenna to a location with better SIG signal.• If the antenna is ok, proceed with step 1.
7	<p>Check that the correct module version is used for this region:</p> <ul style="list-style-type: none">• Check that gateway DSQC 1093 is used in Europe.• Check that gateway DSQC 1093A is used in USA.	<ul style="list-style-type: none">• If the correct unit version is used, proceed with step 8.• If the correct unit version is not used, replace with the correct unit. How to replace the unit is described in Replacing the 4G Connected Services gateway on page 274.
8	<p>Check the sim card and tampering stickers.</p>	<ul style="list-style-type: none">• Check sim card presence. If not ok, proceed with step 9.• Check the sim tampering sticker. If not ok, proceed with step 9.• Check the Reset tampering sticker. If not ok, proceed with step 9.• If the SIM card is ok, proceed with step 9.
9	<p>The Connected Services Gateway may be faulty, replace it and verify that the problem is resolved.</p>	<p>How to replace the unit is described in Replacing the 4G Connected Services gateway on page 274.</p>
10	<p>Check 4G Gateway Dashboard and Contact ABB Customer Services.</p>	<p>See Troubleshooting the unit by connecting a PC on page 532.</p>

Troubleshooting the unit by connecting a PC

- 1 Connect a PC to the port ETH 1.
- 2 Configure the PC Address with IP 192.168.125.100/24 (Mask 255.255.255.0).
- 3 Open a browser with https://192.168.125.85/.
- 4 The INSYS login page is displayed:

Continues on next page

7.3.10 Troubleshooting the 4G Connected Services gateway *Continued*



xx2300000638



Note

Enter the following to access this page:

User (status)

Password (status)

Continues on next page

7 Troubleshooting

7.3.10 Troubleshooting the 4G Connected Services gateway

Continued



Note

If the browser indicates that the connection is not private, click **Proceed**. This is a local connection which cannot validate the 4G gateway server certificate.



Your connection is not private

Attackers might be trying to steal your information from **192.168.125.85** (for example, passwords, messages, or credit cards). [Learn more](#)

NET::ERR_CERT_AUTHORITY_INVALID

Hide advanced

Back to safety

This server could not prove that it is **192.168.125.85**; its security certificate is not trusted by your computer's operating system. This may be caused by a misconfiguration or an attacker intercepting your connection.

[Proceed to 192.168.125.85 \(unsafe\)](#)

xx2300000909

- 5 The following menus can be accessed from which further troubleshooting can be made:

Menu	Description	Further information
Dashboard	The status dashboard displays detailed information about the device.	Checking the gateway status on page 535 Checking the profile version on page 537 Checking the firmware version and serial number on page 537
Log view	The log view displays all current logs.	Troubleshoot the unit using the log page on page 535
Log download	Download a package with all logs, archives and current status. The logs can be saved as a file and be sent to ABB L3/L4 Support for analysis.	Troubleshoot the unit using the log page on page 535
Support Packet	Download a support packet that includes the status of the running router and the complete configuration. The support packet can be saved as a file and be sent to ABB L3/L4 Support for analysis.	Troubleshoot the unit using the log page on page 535

Continues on next page

Troubleshoot the unit using the log page

- 1 Connect a PC. See [Troubleshooting the unit by connecting a PC on page 532](#).
- 2 Connect to the **Log** pages of the 4G gateway.
- 3 The **Log view** displays all current logs:

xx2300000911

- 4 The **Log download** and **Support Packet** pages allow saving logs for ABB troubleshooting. These logs can be saved as a file and be sent to ABB L3/L4 Support for analysis.

- **Log download:**

xx2300000912

- **Support Packet:**

xx2300000913

Checking the gateway status

- 1 Connect a PC. See [Troubleshooting the unit by connecting a PC on page 532](#).
- 2 Connect to the **Dashboard** of the 4G gateway.

Continues on next page

7 Troubleshooting

7.3.10 Troubleshooting the 4G Connected Services gateway
Continued



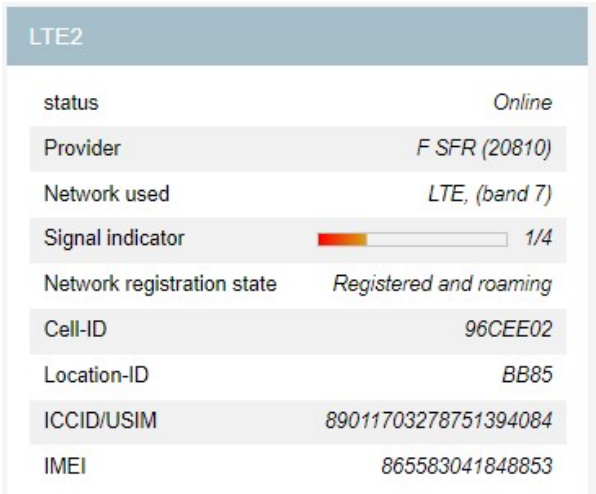
xx2300000639

- 3 On the **Dashboard**, verify the following:
- Verify that the WAN chain is online.



xx2300000640

- Verify that LTE2 is online and registered.



xx2300000910

Continues on next page

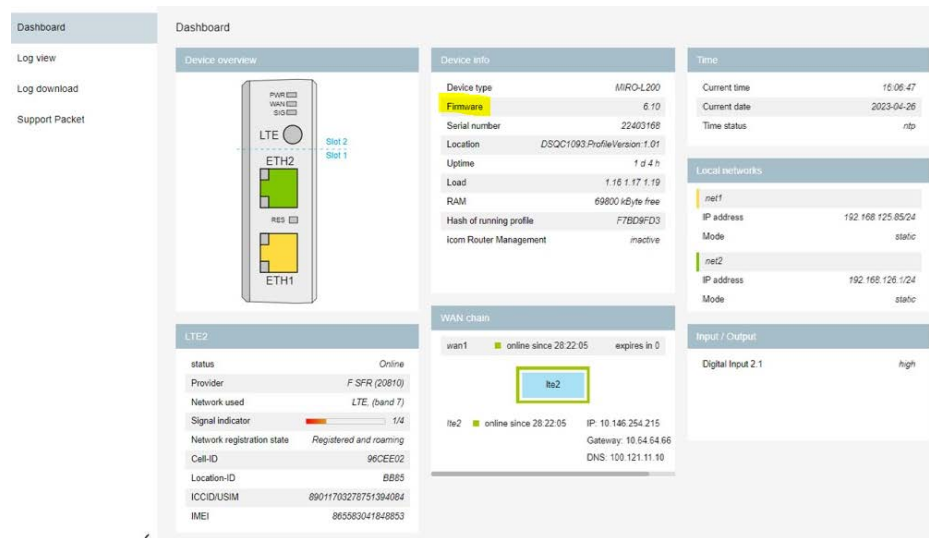
7.3.10 Troubleshooting the 4G Connected Services gateway

Continued

- **Network registration state** is registered

Checking the profile version

- 1 Connect a PC. See [Troubleshooting the unit by connecting a PC on page 532](#).
- 2 Connect to the **Dashboard** of the 4G gateway.
- 3 On the **Dashboard**, the field **Hash of running profile** displays the profile version.



xx2300000763

It is recommended to store the profile version for reference. This can be used later to verify that the unit has not been reset or tampered with.



CAUTION

Contact ABB if the profile version has changed or if the box has been reset.

Checking the firmware version and serial number

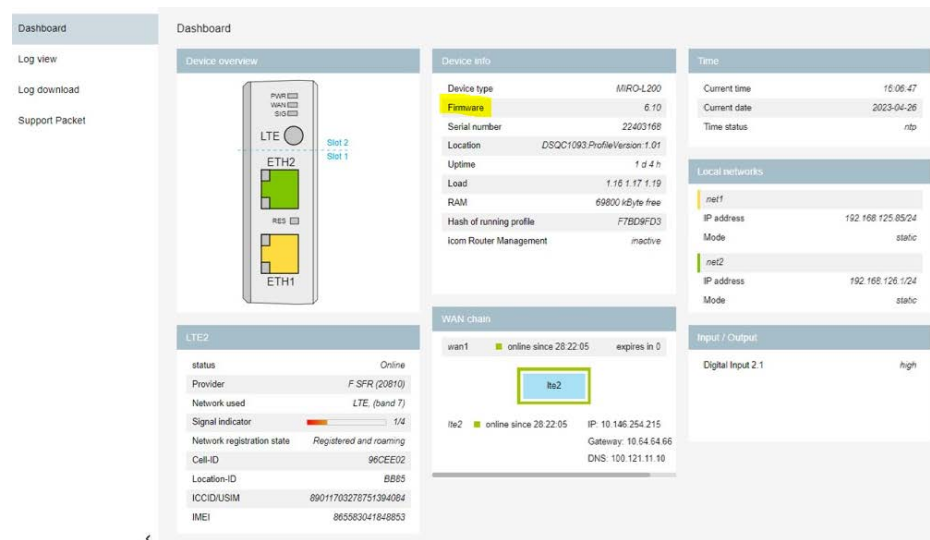
- 1 Connect a PC. See [Troubleshooting the unit by connecting a PC on page 532](#).
- 2 Connect to the **Dashboard** of the 4G gateway.
- 3 On the **Dashboard**, the field **Firmware** displays the firmware version. The minimal firmware required is FW 6.11.

Continues on next page

7 Troubleshooting

7.3.10 Troubleshooting the 4G Connected Services gateway

Continued



xx2300000763

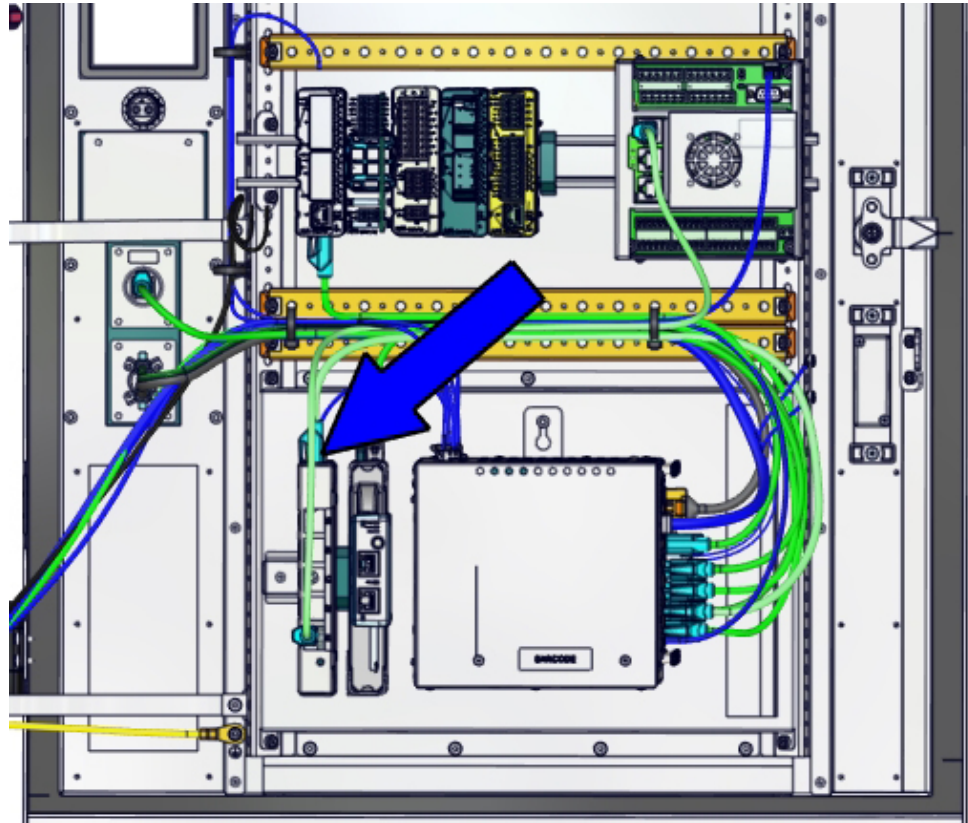
Related information

All documents can be found via myABB Business Portal, www.abb.com/myABB.

7.3.11 Troubleshooting the Ethernet switch (DSQC1035)

Location

The illustration shows the location of the Ethernet switch in the controller.



xx2300001820

LEDs

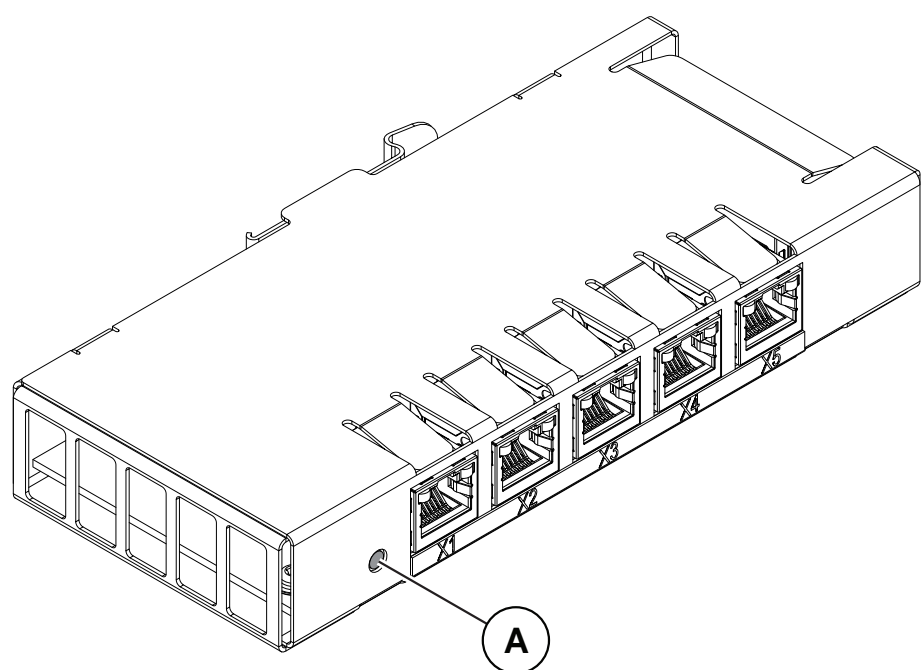
The illustration below shows the indication LEDs on the Ethernet switch.

Continues on next page

7 Troubleshooting

7.3.11 Troubleshooting the Ethernet switch (DSQC1035)

Continued



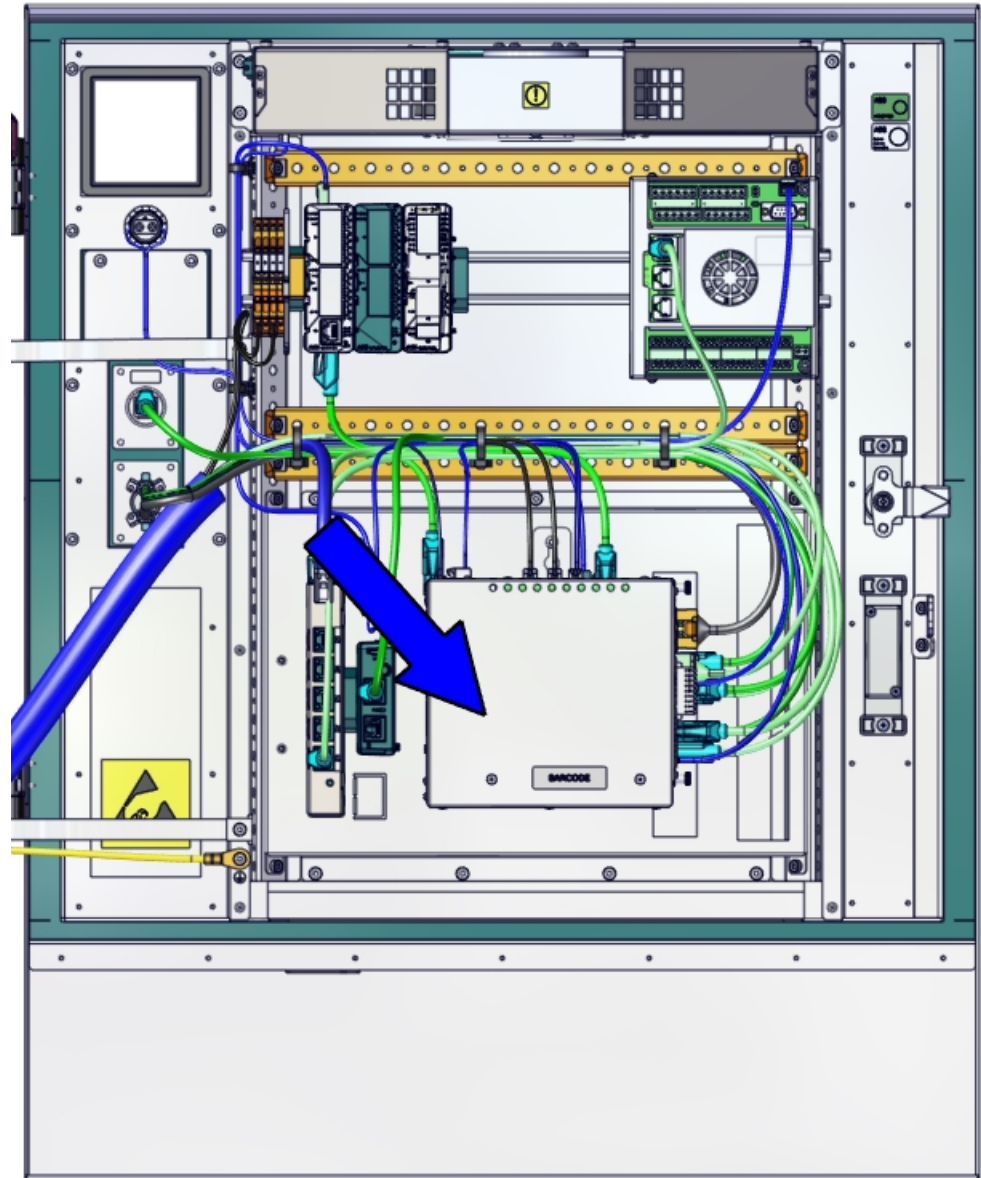
xx1800000584

A	Status LED
Description	Significance
Status LED	<p>Startup sequence:</p> <ol style="list-style-type: none">1 No color: Input voltage is outside specified voltage or internal fault in the switch.2 Green, solid: The switch is operational. <p>If the LED does not turn steady green, the status indicator LED can be used to identify the following issues:</p> <p>Fault indication:</p> <ul style="list-style-type: none">• No color: If input voltage is within specified voltage limits and the LED is not lit then replace the switch.
Ethernet LEDs	<p>Shows the status of Ethernet links.</p> <p>Green:</p> <ul style="list-style-type: none">• Off:10 Mbps data rate is selected.• On:100/1000 Mbps data rate is selected. <p>Yellow:</p> <ul style="list-style-type: none">• Flashing: The Ethernet is active on link.• Solid: A LAN link is established.• Off: A LAN link is <i>not</i> established.

7.3.12 Troubleshooting the main computer

Location

The illustration shows the location of the main computer in the controller.



xx2300001837

LEDs

The following sections display the LEDs on the main computer units.

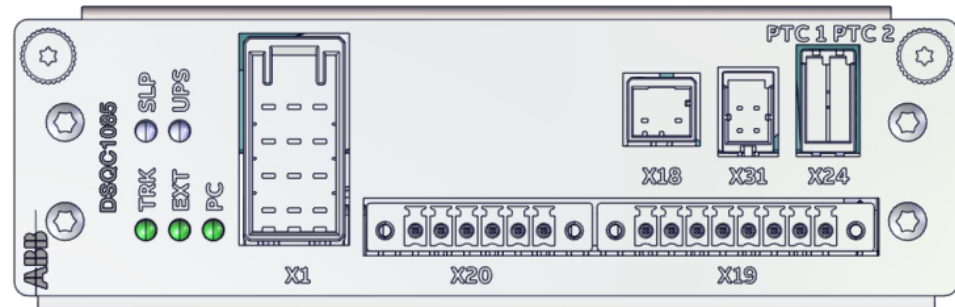
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7 Troubleshooting

7.3.12 Troubleshooting the main computer

Continued

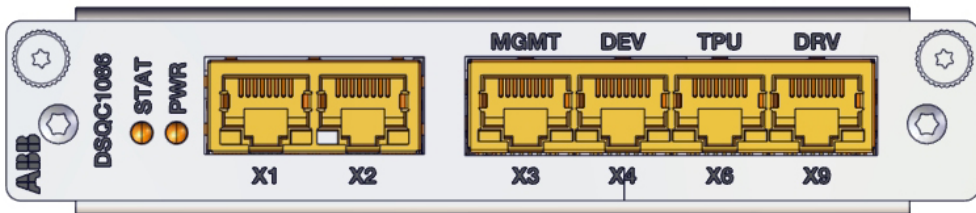
Power distribution board, DSQC1085



xx2300000434

Name	Description
TRK LED	Shows the TRUNK input status: <ul style="list-style-type: none">Green: 24V TRUNK input voltage (X1) > 21V
SLP LED	Shows the sleep status: <ul style="list-style-type: none">Green: Unit placed in sleep state (Low power mode)
EXT LED	Shows the external 24V input status: <ul style="list-style-type: none">Green: 24V External 24V input (X20) > 21V
UPS LED	Shows the charge status: <ul style="list-style-type: none">Green: Capacitors are fully charged.Red: Capacitors are not fully charged/discharged. Warning sign to not unplug PDB.Off: Capacitors empty. Safe to unplug PDB.
PC LED	Shows the 5V_PC status: <ul style="list-style-type: none">Green (steady): 5V_PC is available.


Processor board, DSQC1086



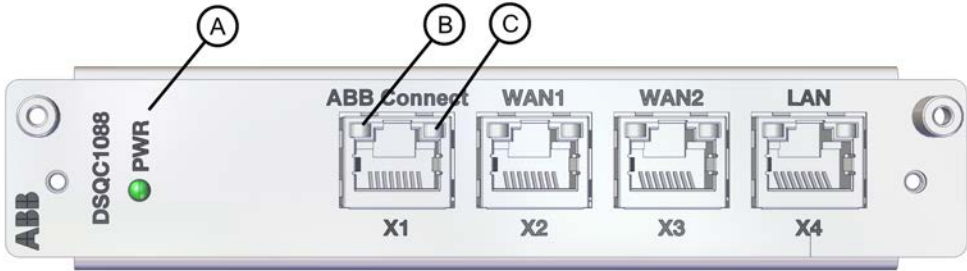
xx2300000440

Name	Description
STAT Status (Red/Green)	Shows the unit status: <ul style="list-style-type: none">Red (steady): Default when power is availableRed (flashing ~1Hz): Power on self-test ongoing / OS loadingGreen (flashing ~1Hz): Base Application loading and initializingGreen (uneven flashing ~1Hz): Installation Utility Application loaded and ready for recovery operationGreen (steady): Application is ready and unit is operational

Continues on next page

Name	Description
PWR Power (Red/Green)	<p>Shows the Signal exchange proxy status:</p> <ul style="list-style-type: none">• Red (steady): Default when power is available• Green (flashing ~1Hz): Application loaded and waiting for communication with Base Application• Green (steady): Signal exchange proxy is operational <p>If the LED does not turn steady green after 30-60 sec, the PWR LED can be used to identify the following issues:</p> <ul style="list-style-type: none">• No color: Power to module is missing• Red (steady): Internal Error• Green (pulsing ~1Hz): Communication error to Base Application <div> Note</div> <p>PWR LED will continue flashing until STAT LED is solid green.</p>

Ethernet switch, DSQC1088



xx2300000968

	Name	Description
A	PWR (Power) LED	<p>Shows the Ethernet switch board status:</p> <ul style="list-style-type: none">• Off: All Ethernet ports in Power Off state.• Green: Ethernet ports are configured and enabled.
B	Link/activity LED (Yellow):	<ul style="list-style-type: none">• Flashing: The Ethernet is active on link.• Solid: A LAN link is established.• Off: A LAN link is <i>not</i> established.
C	Speed LED (Green):	<ul style="list-style-type: none">• Off: 10 Mbps data rate is selected.• On: 100/1000 Mbps data rate is selected.

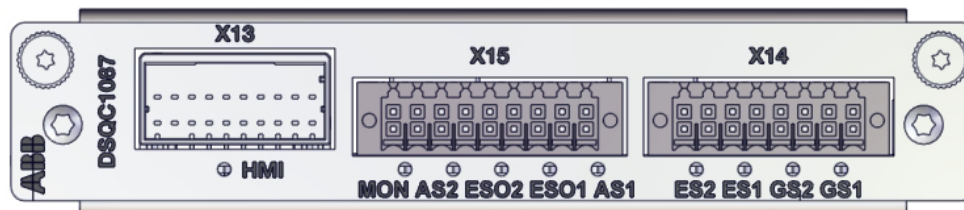
Continues on next page

7 Troubleshooting

7.3.12 Troubleshooting the main computer

Continued

Safety board, DSQC1087



xx2300000501

Name	Description	
HMI	FlexPendant power output LED (green)	FlexPendant power output LED can be used to identify the following status: <ul style="list-style-type: none">• No color: FlexPendant power output voltage is not in normal range.• Green, solid: FlexPendant power output voltage is in normal range.
MON	Motors_ON LED (white)	Motors_ON LED can be used to identify the following status: <ul style="list-style-type: none">• No color: Motors_ON function is off.• White, solid: Motors_ON function is on.• White, flashing: safety loop is open, for example after an emergency stop.
AS1 & AS2	Automatic Stop LEDs (green) AS1 : Automatic Stop LED channel 1 AS2 : Automatic Stop LED channel 2	Automatic Stop LED can be used to identify the following status: <ul style="list-style-type: none">• No color (not lit): Automatic Stop input loop is open.• Green, solid: Automatic Stop input loop is closed.
GS1 & GS2	General Stop LEDs (green) GS1 : General Stop LED channel 1 GS2 : General Stop LED channel 2	General Stop LED can be used to identify the following status: <ul style="list-style-type: none">• No color (not lit): General Stop input loop is open.• Green, solid: General Stop input loop is closed.
ESO1 & ESO2	Emergency stop output LEDs (green) ESO1 : Emergency stop output LED channel 1 ESO2 : Emergency stop output LED channel 2	Emergency stop output LED can be used to identify the following status: <ul style="list-style-type: none">• No color (not lit): Emergency stop output is in State 0 (0V) status.• Green, solid: Emergency stop output is in State 1 (24V) status.
ES1 & ES2	External emergency stop LEDs (green) ES1 : External emergency stop LED channel 1 ES2 : External emergency stop LED channel 2	External emergency stop LED can be used to identify the following status: <ul style="list-style-type: none">• No color (not lit): External emergency stop input loop is open.• Green, solid: External emergency stop input loop is closed.

Continues on next page

Troubleshooting procedure

	Action	Note
1	Make sure the power has been off for more than 10 seconds. Power on the controller.	Wait at least 1 min after power-on.
2	Check LED TRK on Power distribution board, DSQC1085.	<ul style="list-style-type: none"> If LED TRK is green, proceed with 3. If LED TRK is not green, proceed with 6.
3	Check LEDs PC (Power distribution board, DSQC1085) and HMI (Safety board, DSQC1087).	<ul style="list-style-type: none"> LED PC and LED HMI are green, proceed with 4. LED PC and LED HMI are not green, proceed with 13.
4	Check the STAT LED on the processor board (DSQC1086).	<p>If the STAT LED is:</p> <ul style="list-style-type: none"> Green, steady: Application is ready and unit is operational. Proceed with step 5. Green (uneven flashing ~1Hz): Installation Utility Application loaded and ready for recovery operation. Proceed with step 5. Off or red flashing: The unit is faulty and needs to be replaced. Proceed with step 13.
5	Check LED PWR on Processor board, DSQC1086.	<p>If the PWR LED is:</p> <ul style="list-style-type: none"> Green, steady: Unit is operational. Proceed with step 9. Green (pulsing ~1Hz): Communication error to PS-side application. Proceed with step 12. Off or red: Proceed with step 13.
6	Measure the 24V_TRUNK at connector A2.K1.X1.	<p>Verify that the input to A2.K1.X1 is 25.2 VDC +/- 5%.</p> <ul style="list-style-type: none"> If the measured voltage is normal, proceed with step 13. If the measured voltage is abnormal, proceed with step 7.
7	Make sure that the cables are connected properly at 24V_TRUNK (A2.K1.X1).	If the connection and cables seem OK, proceed with step 8 .
8	Measure the 24VDC_TRUNK at connector A1.X6.	<p>Verify that the input to A1.X6 is 25.2 VDC +/- 5%.</p> <ul style="list-style-type: none"> If the measured voltage is normal, proceed with step 9. If the measured voltage is abnormal, troubleshoot the power unit. See Troubleshooting the power unit on page 507.
9	Check the UPS LED on the power distribution board (DSQC1085).	<p>If the UPS LED is:</p> <ul style="list-style-type: none"> Steady green: Proceed with step 11. Off: Proceed with step 10.
10	Check error message on FlexPendant and take appropriate action.	<ul style="list-style-type: none"> If the error message is insufficient, proceed with step 11. If an error was resolved, restart from step 4.

Continues on next page

7 Troubleshooting

7.3.12 Troubleshooting the main computer

Continued

	Action	Note
11	Force start the RobotWare Installation Utilities mode, see Controller fails to start on page 481 .	
12	Install/re-install RobotWare, if possible.	
13	The main computer may be faulty, replace it and verify that the fault has been fixed.	See Replacing the main computer on page 294 .

7.3.13 Troubleshooting the process power supply

Location

The process power supply, DSQC 609, is located as shown in the figure below.

!

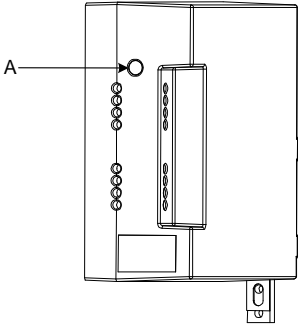
CAUTION

If there are two or more power supply units mounted in a row and too close to each other, there will be a heating problem and the units can be damaged.

To avoid damaging the power supply units, the units must be separated with 3 pcs of exterior support.

LEDs

The illustration below shows the LEDs on the process power supply module:



en1000000037

	Description	Significance
A	DC OK	Green: When all DC outputs are within the specified output voltage levels. Off: When DC output voltage is outside the specified voltage levels or turned off due to short circuit or overload.

7 Troubleshooting

7.3.14 Troubleshooting the power supply, ODVA

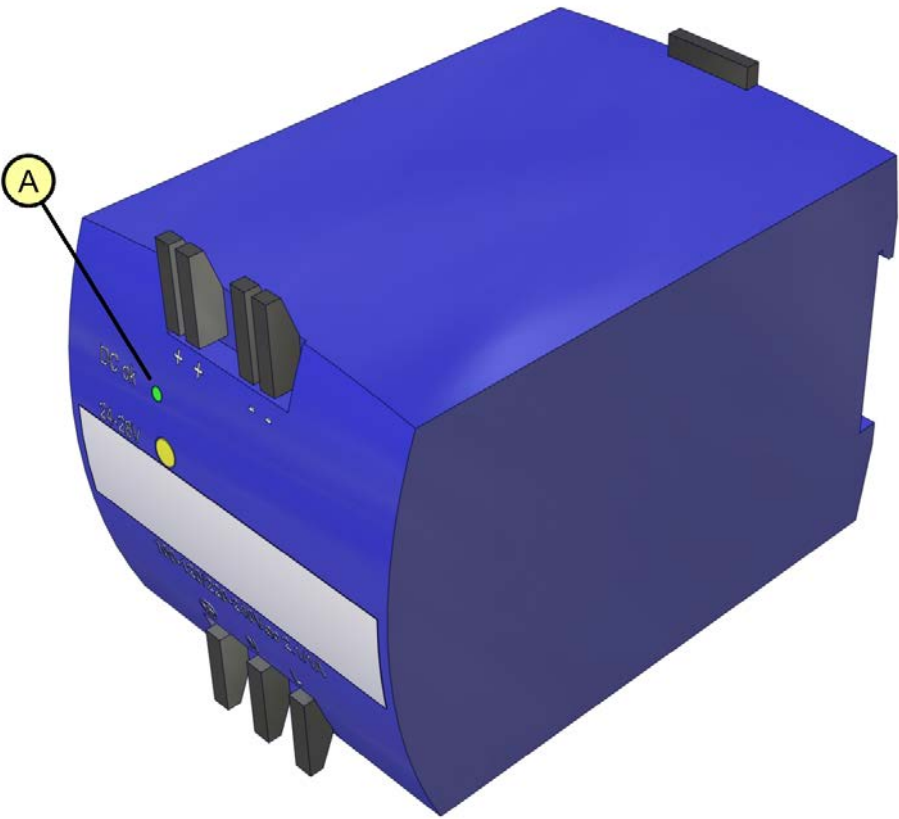
7.3.14 Troubleshooting the power supply, ODVA

Location

The ODVA power supply, DSQC 634, is located as shown in the figure below.

LEDs

The illustration below shows the LEDs on the ODVA power supply module:



xx2100001077

	Description	Significance
A	DC OK	Green: When all DC outputs are within the specified output voltage levels. Off: When DC output voltage is outside the specified voltage levels or turned off due to short circuit or overload.

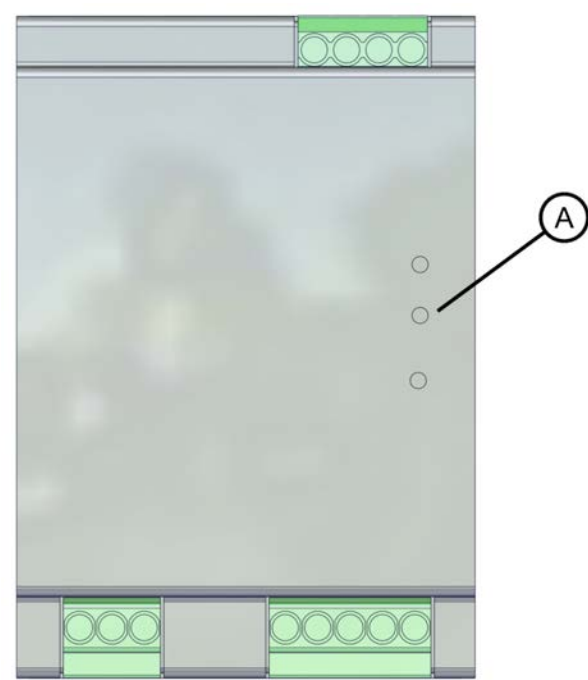
7.3.15 Troubleshooting the DSQC 1102 power supply

Location

The power supply unit DSQC 1102 is located as shown in the figure below.

LEDs

The illustration below shows the LEDs on the DSQC 1102 power supply module:



xx2400000819

	Description	Significance
A	DC OK	Green: When all DC outputs are within the specified output voltage levels. Off: When DC output voltage is outside the specified voltage levels or turned off due to short circuit or overload.

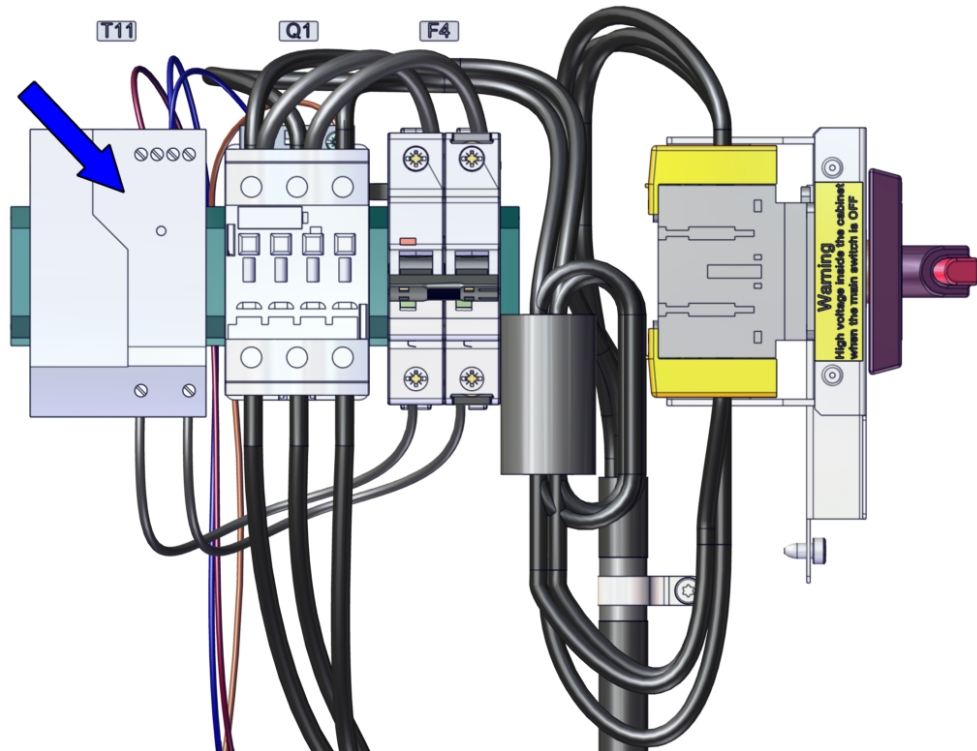
7 Troubleshooting

7.3.16 Troubleshooting the DSQC 1104 power supply

7.3.16 Troubleshooting the DSQC 1104 power supply

Location

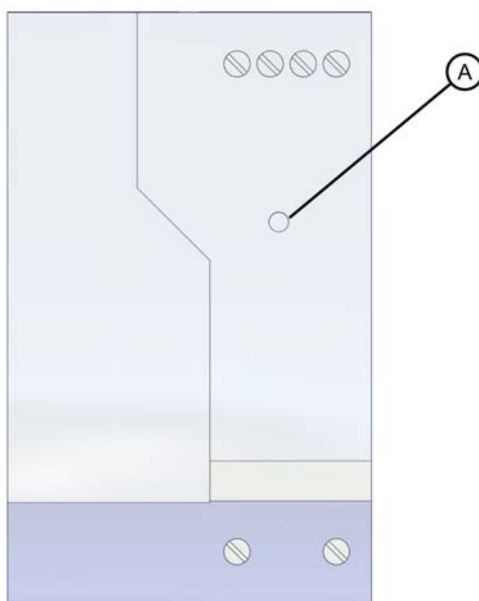
The power supply unit DSQC 1104 is located as shown in the figure below.



xx2400001068

LEDs

The illustration below shows the LEDs on the DSQC 1104 power supply unit:



xx2400001072

Continues on next page

	Description	Significance
A	DC OK	Green: When all DC outputs are within the specified output voltage levels. Off: When DC output voltage is outside the specified voltage levels or turned off due to short circuit or overload.

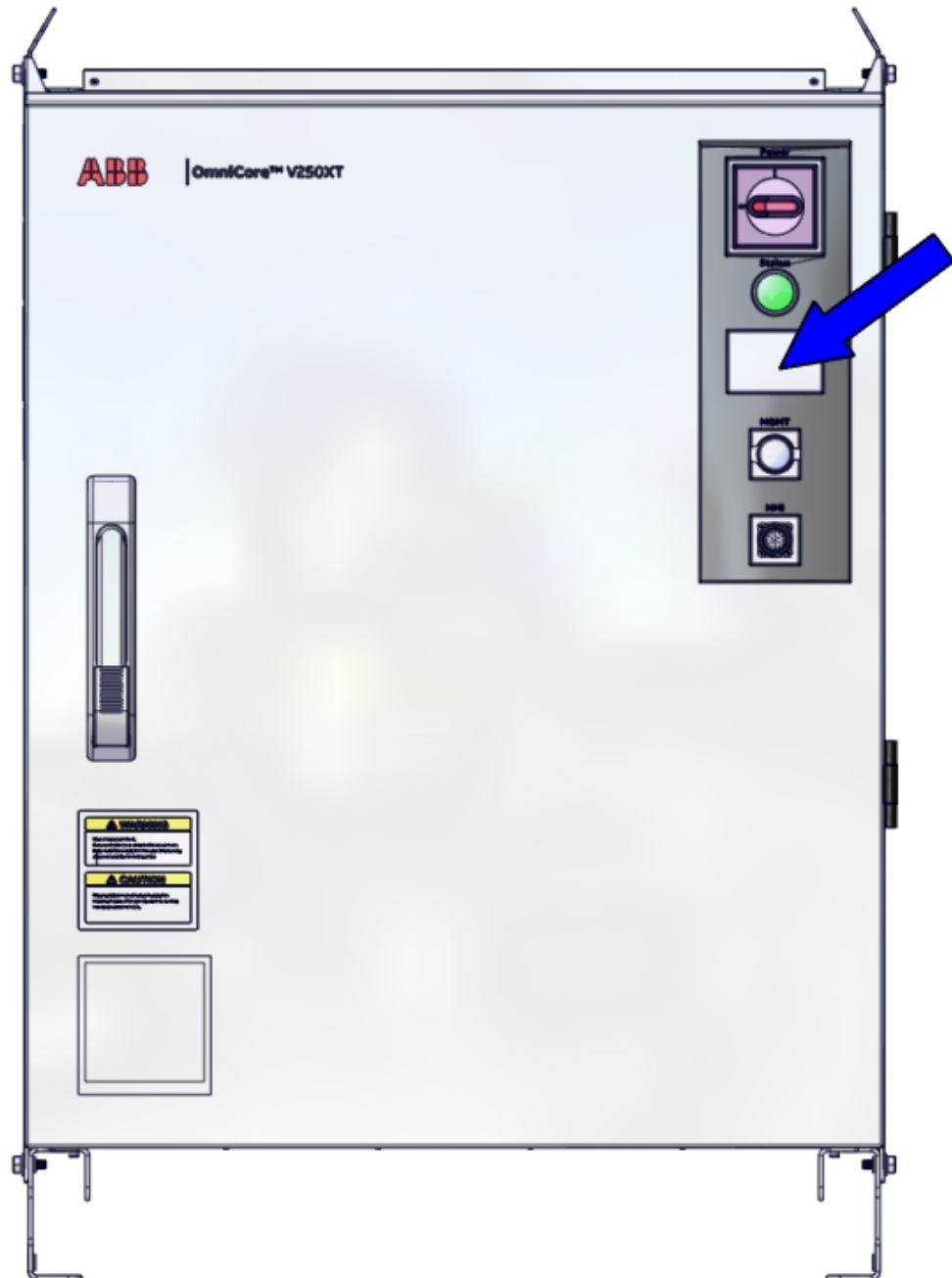
7 Troubleshooting

7.3.17 Troubleshooting the HMI panel

7.3.17 Troubleshooting the HMI panel

Location

The illustration shows the location of the HMI panel.



xx2400000614

LEDs

The illustration below shows the LEDs on the HMI panel:

Continues on next page



xx2400000615

Description	Significance
Auto (white)	The Auto LED indicates that the robot controller is in automatic mode or not. <ul style="list-style-type: none"> On: Automatic mode Off: Non-automatic mode
Attention (white)	The Attention LED indicates that any fault is detected or not. <ul style="list-style-type: none"> On: Signal SYS_Fault is active. Off: Signal SYS_Fault is de-active.
Ready (white)	The Ready LED indicates if the robot is in status Motors_ON. <ul style="list-style-type: none"> White, solid: Motors_ON function is on. No color: Motors_ON function is off. White flashing: safety loop is open, for example after an emergency stop.
Emergency (white)	The Emergency LED indicates that the robot is in E-STOP status or not. <ul style="list-style-type: none"> On: Robot is in E-STOP status. Off: Robot is not in E-STOP status.

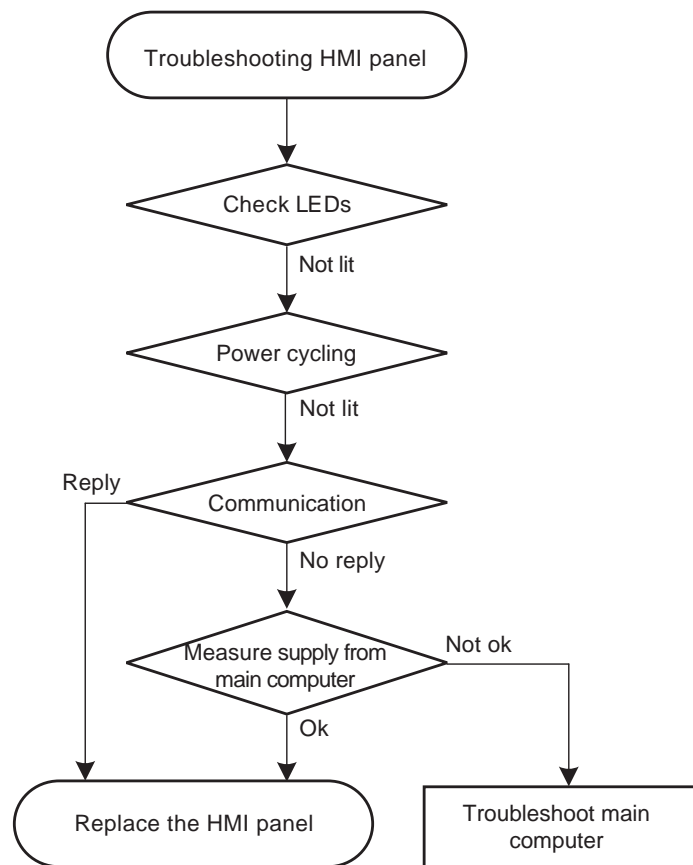
Continues on next page

7 Troubleshooting

7.3.17 Troubleshooting the HMI panel

Continued

Troubleshooting flowchart



xx2400001427

Troubleshooting procedure

The troubleshooting table is supposed to be used as a detailed instruction together with the troubleshooting flowchart.

	Test	Action
1	Turn on power and verify that symbols/LEDs are lit.	<ul style="list-style-type: none">• If symbols are lit, the HMI panel communication and LED control functions are OK.• If no symbols are lit: The unit either has no power or has an internal fault. Proceed with step 2.
2	Try a power off/power on cycle by disconnecting the X1 plug and connecting it again.	<ul style="list-style-type: none">• If symbols are lit, the HMI panel communication and LED control functions are OK.• If no symbols are lit, proceed with step 3.
3	Check communication between main computer and the HMI panel.	Using the main computer or the FlexPendant, try sending a command to the HMI panel. <ul style="list-style-type: none">• If no reply, proceed with step 4.• If there has been a reply but no symbols are lit, the unit has an internal fault. Proceed with step 5.

Continues on next page

	Test	Action
4	Measure 24 V (A2.X30:A3) and 5 V (A2.X30:A1) supply on main computer while not connected to the HMI panel.	<p>Use a multimeter and insulating gloves.</p> <p>Verify that the voltage is 24 V and 5 V +/- 10%.</p> <ul style="list-style-type: none"> • If the voltage is normal, proceed with step 5. • If the voltage is abnormal, there is a problem with main computer supply. See Troubleshooting the main computer on page 541.
5	The HMI panel may be faulty, replace it and verify that the fault has been fixed.	How to replace the unit is detailed in Replacing the HMI panel on page 424 .

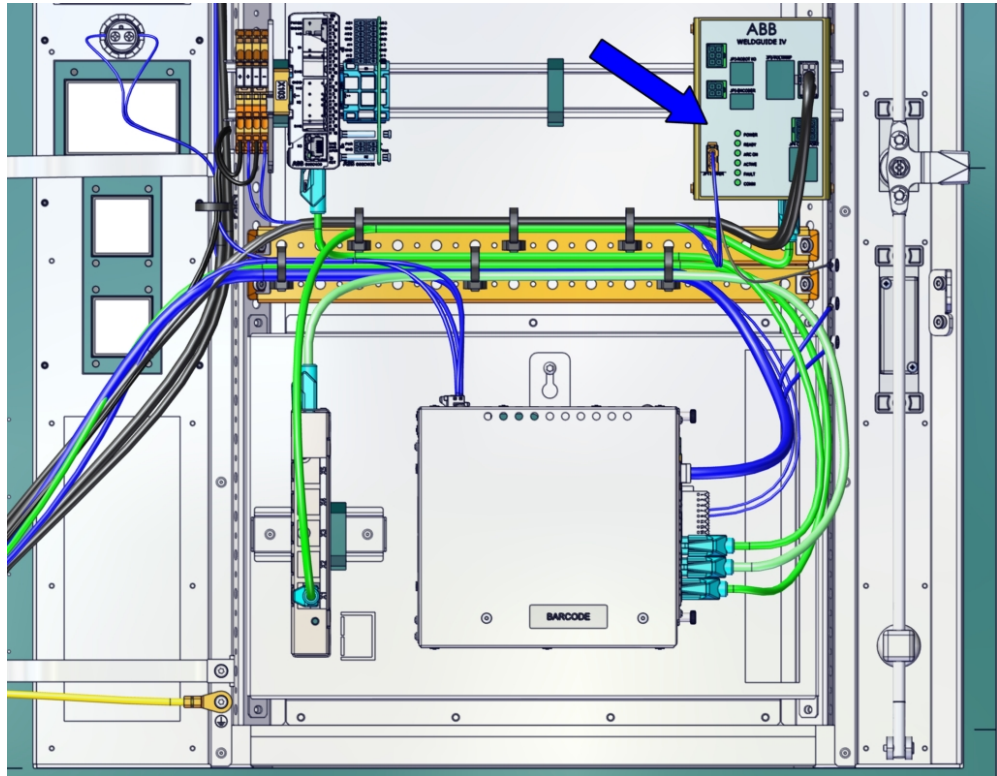
7 Troubleshooting

7.3.18 Troubleshooting the WeldGuide unit

7.3.18 Troubleshooting the WeldGuide unit

Location

The illustration shows the location of the WeldGuide unit in the controller.

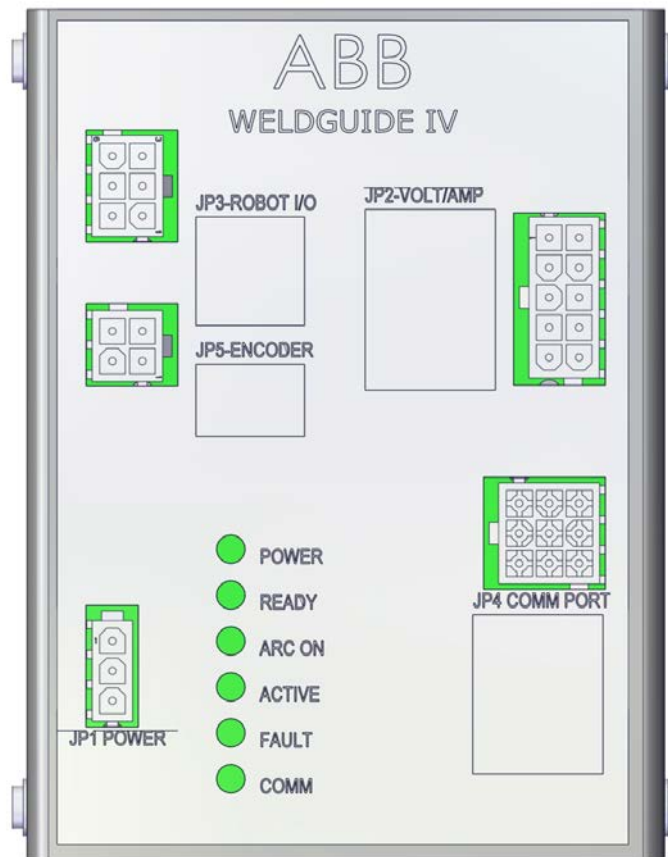


xx2400001234

LEDs

The illustration below shows the LEDs on the WeldGuide unit:

Continues on next page



xx2400001244

LED	Description
POWER	Indicates that 24VDC power has been applied.
READY	Indicates that Weldguide IV is operational.
ARC ON	Indicates when the welding arc is established.
ACTIVE	Indicates when the controller is generating correction vectors.
FAULT	Indicates when a dwell bit fault condition has been detected.
COMM	Shows active communication to the robot controller.

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8 Reference information

8.1 Introduction

General

This chapter includes general information, complementing the more specific information in the different procedures in the manual.

8 Reference information

8.2 Applicable standards

8.2 Applicable standards

General

The product is compliant with ISO 10218-1:2011, *Robots for industrial environments - Safety requirements - Part 1 Robots*, and applicable parts in the normative references, as referred to from ISO 10218-1:2011. In case of deviation from ISO 10218-1:2011, these are listed in the declaration of incorporation. The declaration of incorporation is part of the delivery.

Robot standards

Standard	Description
ISO 9283	Manipulating industrial robots – Performance criteria and related test methods
ISO 9787	Robots and robotic devices – Coordinate systems and motion nomenclatures
ISO 9946	Manipulating industrial robots – Presentation of characteristics

Other standards used in design

Standard	Description
IEC 60204-1	Safety of machinery - Electrical equipment of machines - Part 1: General requirements, normative reference from ISO 10218-1
IEC 61000-6-2	Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity standard for industrial environments
IEC 61000-6-4	Electromagnetic compatibility (EMC) – Part 6-4: Generic standards – Emission standard for industrial environments
ISO 13849-1:2006	Safety of machinery - Safety related parts of control systems - Part 1: General principles for design, normative reference from ISO 10218-1
UL 1740 (option) CSA Z434 (option)	Standards For Safety - Robots and Robotic Equipment Industrial robots and robot Systems - General safety requirements Valid for USA and Canada.

8.3 Unit conversion

Converter table

Use the following table to convert units used in this manual.

Quantity	Units		
Length	1 m	3.28 ft.	39.37 in
Weight	1 kg	2.21 lb.	
Weight	1 g	0.035 ounces	
Pressure	1 bar	100 kPa	14.5 psi
Force	1 N	0.225 lbf	
Moment	1 Nm	0.738 lbf-ft	
Volume	1 L	0.264 US gal	

8 Reference information

8.4 Standard toolkit for controller

8.4 Standard toolkit for controller

General

All service (repair, maintenance and installation) instructions contain lists of tools required to perform the specified activity. All special tools, that is, all tools that are not considered as standard tools as defined below, are listed in their instructions respectively.

This way, the tools required are the sum of the standard toolkit and any tools listed in the instructions.

Standard toolkit for controller

Tool	Description
Screw driver, Torx	Tx10
Screw driver, Torx	Tx20
Screw driver, Torx	Tx25
Ball tipped screw driver, Torx	Tx25
Screw driver, flat blade	4 mm
Screw driver, flat blade	8 mm
Screw driver, flat blade	12 mm
Screw driver	Phillips-1
Box spanner	8 mm

Toolkit recommended for troubleshooting

Tool	Note
Normal shop tools	Contents as specified above.
Multimeter	-
Camera	To document problems or procedures

8.5 Screw joints

General

This section details how to tighten the various types of screw joints on the controller. The instructions and torque values are valid for screw joints comprised of metallic materials and do *not* apply to soft or brittle materials.

Tightening torque

Before tightening any screw, note the following:

- Determine whether a standard tightening torque or special torque is to be applied. The standard torques are specified in the tables below. Any special torques are specified in the Repair, Maintenance or Installation procedure description. Any special torque specified overrides the standard value.
- Use the *correct tightening torque* for each type of screw joint.
- Only use *correctly calibrated* torque keys.
- *Always tighten the joint by hand*, and never use pneumatical tools.
- Use the *correct tightening technique*, i.e. *do not* jerk. Tighten the screw in a slow, flowing motion.
- Maximum allowed total deviation from the specified value is **10%**!

The table below specifies the recommended standard tightening torque for *oil-lubricated screws with slotted or cross-recess heads*.

Dimension	Tightening torque (Nm) Class 4.8, oil-lubricated
M2.5	0.25
M3	0.5
M4	1.2
M5	2.5
M6	5.0

8 Reference information

8.6 Weight specifications

8.6 Weight specifications

Definition

In all repair and maintenance instructions, weights of the components handled are sometimes specified. All components exceeding 22 kg (50 lbs) are high-lighted in this way.

To avoid injury, ABB recommends the use of lifting equipment when handling components with a weight exceeding 22 kg.

Example

Below is an example of how a weight specification is presented:



CAUTION

The transformer weighs 55 kg! All lifting equipment used must be sized accordingly!

8.7 Lifting accessories and lifting instructions

General

Many repair and maintenance activities require different pieces of lifting accessories, which are specified in each procedure.

The use of each piece of lifting accessories is *not* detailed in the activity procedure, but in the instruction delivered with each piece of lifting accessories.

The instructions delivered with the lifting accessories should be stored for later reference.

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9 Spare parts

Spare part level

ABB spare parts are categorized into three levels, L1, L2 and L3. Always check the part level before conducting a service work on a spare part.

- L1 spare parts

The L1 parts can be replaced in the field. The maintenance and replacement instructions given in the related product manuals must be strictly followed. If there are any problems, contact your local ABB for support.

- L2 spare parts

To replace the L2 parts require specialized training and might need special tools. Only ABB field service personnel or qualified personnel trained by ABB can replace L2 parts.

- L3 spare parts

L3 spare parts shall only be replaced or repaired by qualified ABB service technician with knowledge of the application due to reduce risk of injury or damage to equipment. Improper installation may void warranty.

Continues on next page

9 Spare parts

9.1 Controller parts

9.1 Controller parts



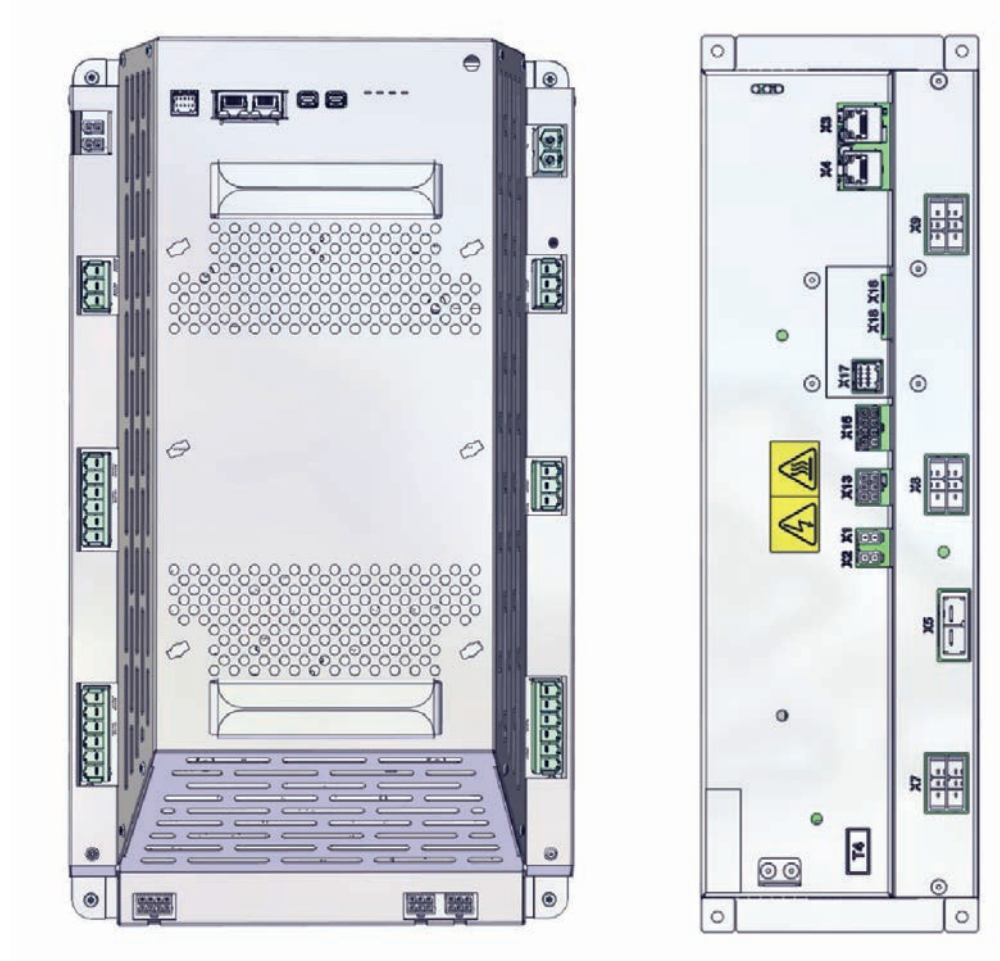
Note

Removed parts and spare parts must not be disassembled or opened.

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9.1.1 Controller system parts

Drive units



xx2400000258

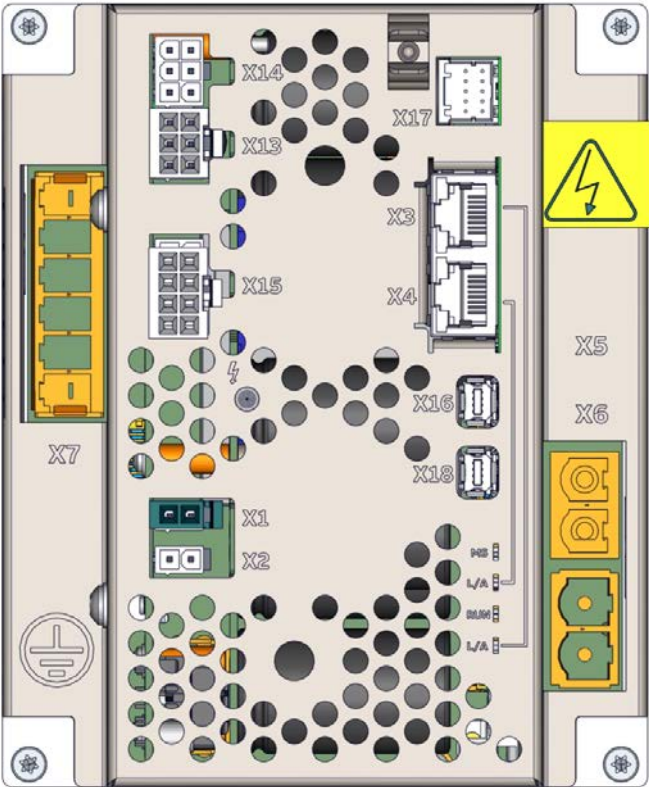
	Spare part number	Description	Type	Spare part level
-	3HAC064590-001	Drive unit, High Voltage	DSQC3062	L1
-	3HAC074966-001	Drive unit, Low Voltage	DSQC3084	L1

Continues on next page

9 Spare parts

9.1.1 Controller system parts
Continued

Additional drive units

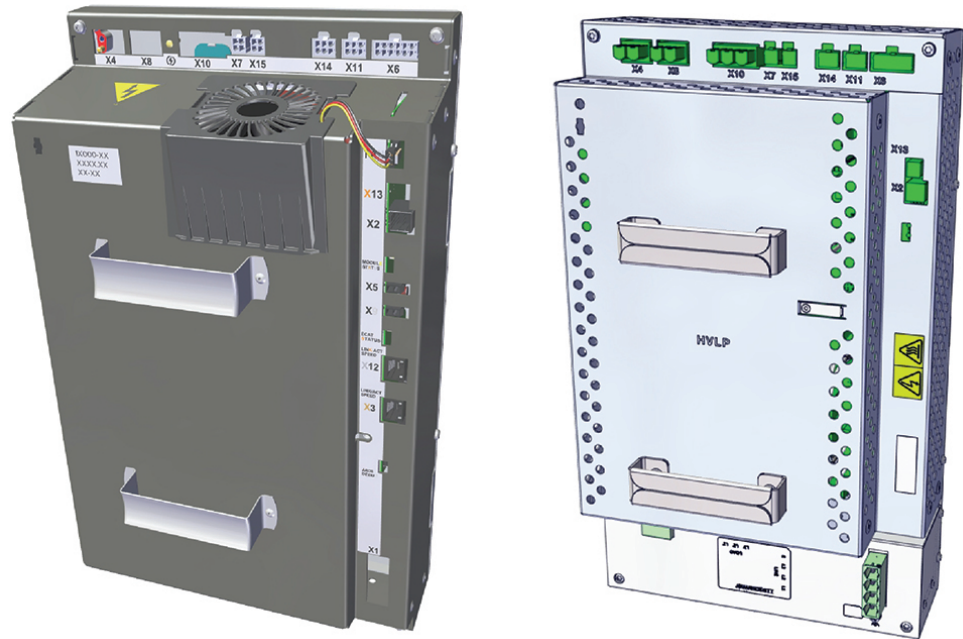


xx2200001050

	Spare part number	Description	Type	Spare part level
-	3HAC064983-001	Drive unit	DSQC 3065	L1

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Power units



xx2300001784

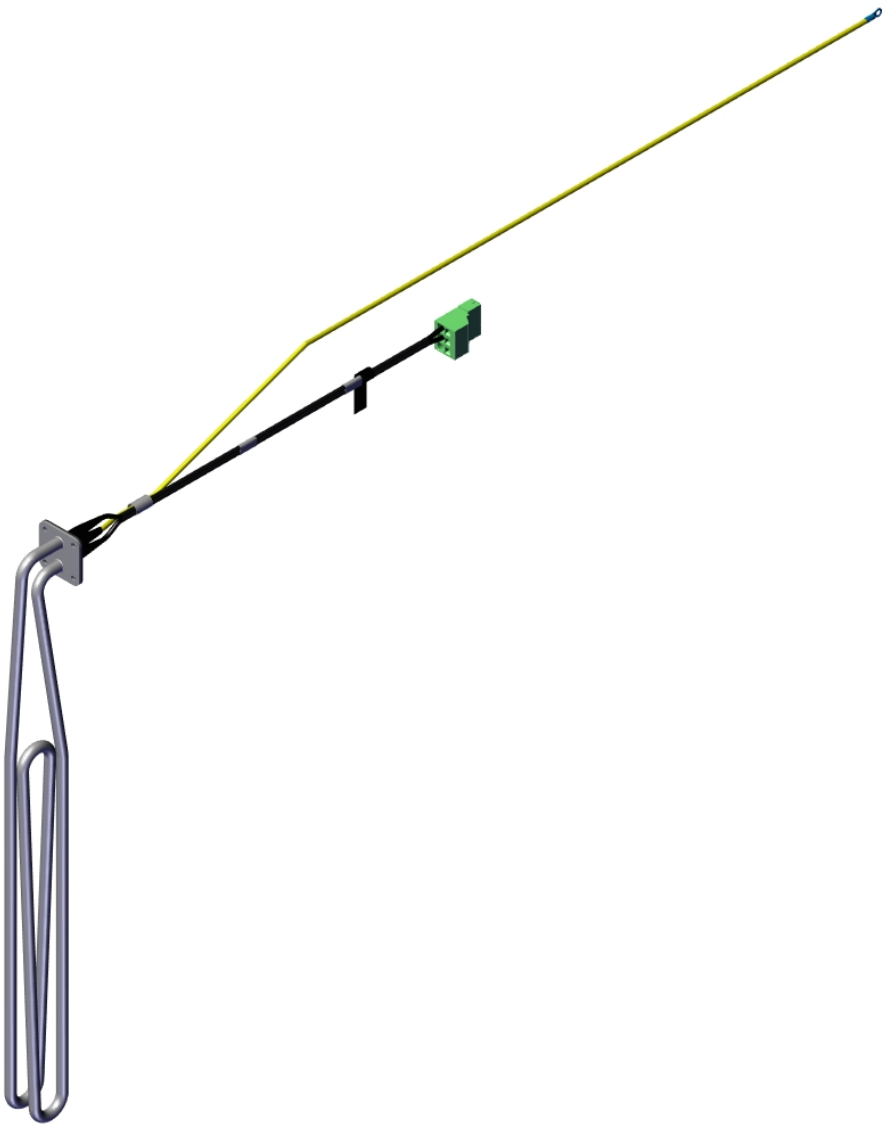
	Spare part number	Description	Type	Spare part level
-	3HAC063632-001	Power unit, HVHP	DSQC3070	L1
-	3HAC090155-001	Power unit, LVHP	DSQC3069A	L1
-	3HAC066498-001	Power unit, HVLP	DSQC3072	L1
-	3HAC066494-001	Power unit, LVLP	DSQC3071	L1

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9 Spare parts

9.1.1 Controller system parts
Continued

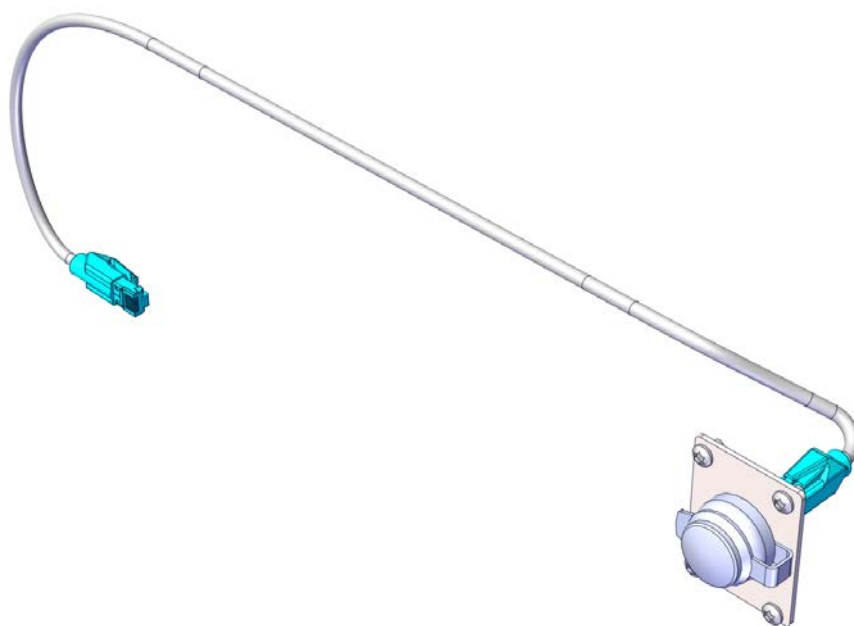
Brake resistor bleeder



xx2200001092

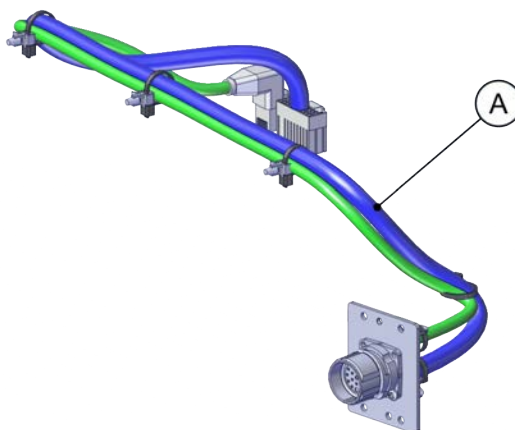
	Spare part number	Description	Type	Spare part level
A	3HAC081951-001	Brake resistor bleeder assembly		L1

Continues on next page

Harness ETH outlet connection

xx2100002585

	Spare part number	Description	Type	Spare part level
-	3HAC084151-001	Ethernet Harness		L1
-	3HAC064848-001	Service port connector		L1

Harness TPU connection

xx1900001943

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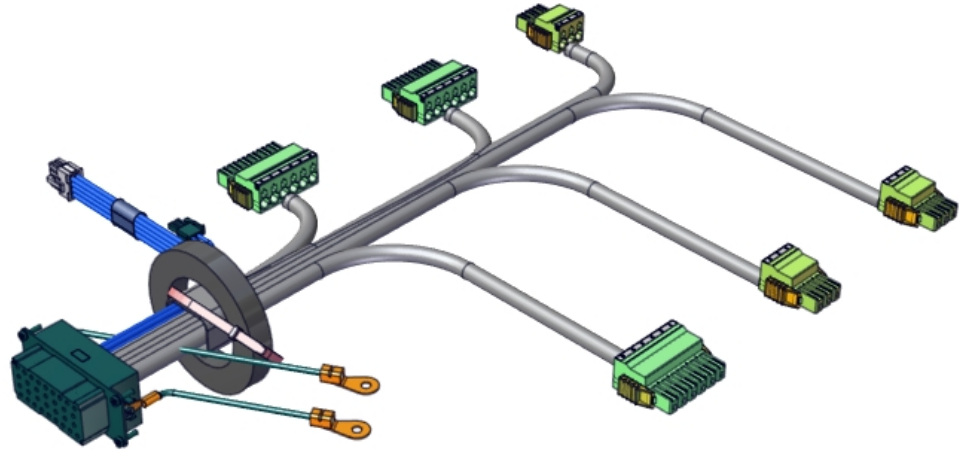
9 Spare parts

9.1.1 Controller system parts

Continued

	Spare part number	Description	Type	Spare part level
-	3HAC084134-001	Harness TPU connection		L1

Harness motors power



xx2100002496

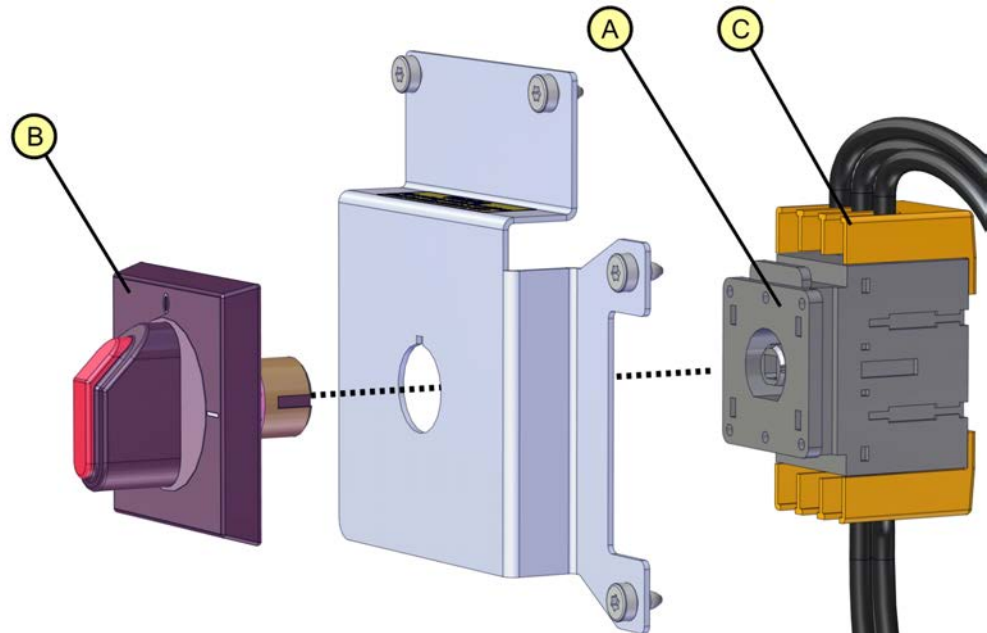
	Spare part number	Description	Type	Spare part level
-	3HAC081696-001	Harness HV Manipulator Motor		L1
-	3HAC087081-001	Harness Manipulator Motor	Harness for IRB 8700	L1
-	3HAC089244-001	Harness Manipulator Motor	Harness for IRB 2400	L1
-	3HAC089245-001	Harness Manipulator Motor	Harness for IRB 4400	L1

Harness ADU motors

	Spare part number	Description	Type	Spare part level
-	3HAC084159-001	Harness ADU Motors		L1
-	3HAC077969-001	Harn. 1xADU Motors		L1
-	3HAC083184-001	Harn. ADU Motors 4-6		L1
-	3HAC091022-001	Harn. ADU Motors	Harness for IRB 8700	L1

9.1.2 Mains connection parts

Mains power connection



xx2100000742

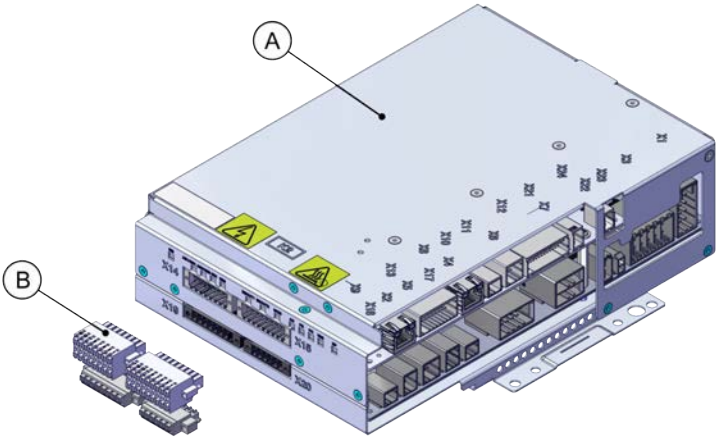
	Spare part number	Description	Type	Spare part level
A	3HAC022165-002	Mains switch		L1
B	3HAC026222-003	Handle for 6 mm switch		L1
C	3HAC073561-001	Terminal shrouds		L1
-	3HAC075871-001	Connector kit	For options 3008-2 Connector and 3008-3 Connector/fuse	L1
-	3HAC079544-001	Circuit breaker 32A 3p	For option 3008-3 Connector/fuse	L1
-	3HAC083284-001	Circuit breaker 16A 3p	For option 3008-3 Connector/fuse	L1

9 Spare parts

9.1.3 Logic parts

9.1.3 Logic parts

Robot signal exchange proxy



xx1900001936

	Spare part number	Description	Type	Spare part level
A	3HAC064662-001	Robot signal exchange proxy	DSQC3037	L1
B	3HAC065107-001	Harness Short-circuit connector	Mating connector for robot signal exchange proxy.	L1

Main computer



xx2300000669

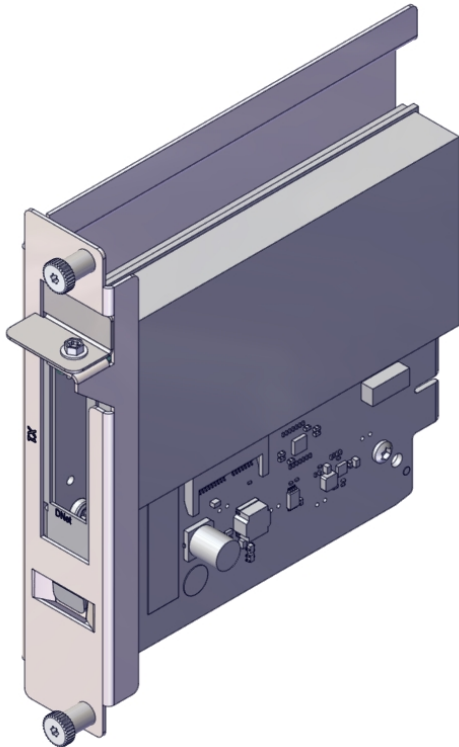
	Spare part number	Description	Type	Spare part level
-	3HAC085504-001	Main computer Standard	DSQC1095	L1

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9 Spare parts

9.1.3 Logic parts
Continued

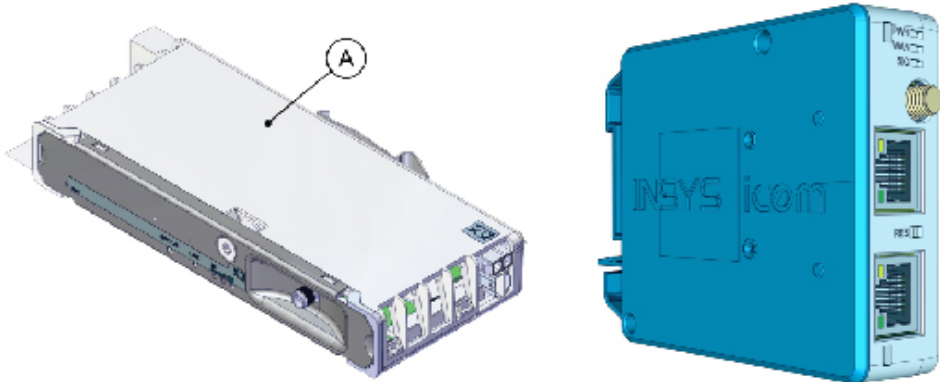
DeviceNet board



xx2300000926

	Spare part number	Description	Type	Spare part level
A	3HAC085254-001	DeviceNet M/S [3029-1] (option)	DSQC1096	L1

Connected Services gateway



xx2300001645

	Spare part number	Description	Type	Spare part level
A	3HAC060960-001	Connected Services-3G [3013-3] (baseline)	DSQC1039	L1
B	3HAC028459-001	Magnetic roof antenna, 3G (baseline)		L1

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9 Spare parts

9.1.3 Logic parts *Continued*

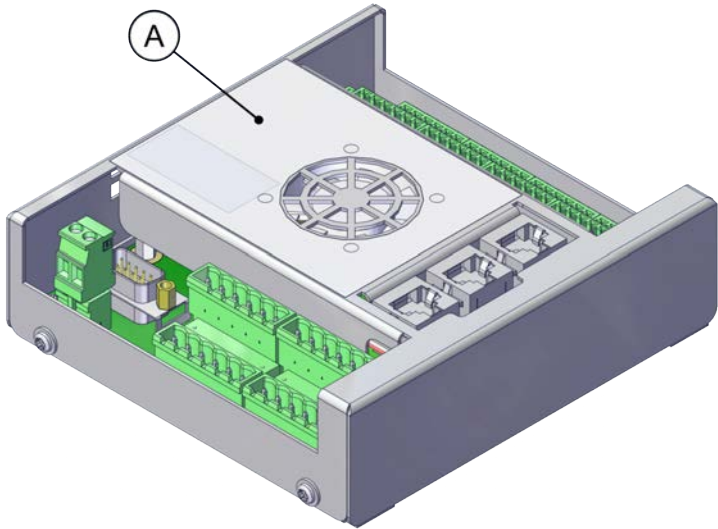
	Spare part number	Description	Type	Spare part level
C	3HAC060962-001	Connected Services-WiFi [3013-2] (option)	DSQC1040	L1
D	3HAC059424-001	Magnetic roof antenna, WiFi (option)		L1
E	3HAC061701-001	Connected Services-Wired [3013-1] (option)	DSQC1041	L1
-	3HAC086677-001	Connected Services 4G EU [3013-5] (option)	DSQC1093	L1
-	3HAC086678-001	Connected Services 4G US [3013-6] (option)	DSQC1093A	L1
-	3HAC089073-001	Connected Services 4G CN [3013-7] (option)	DSQC1101	L1
-	3HAC086604-001	Magnetic roof antenna 4G (option)		L1
-	3HAC086767-001	RF antenna conn. SMA	Used for 4G	L1
-	3HAC086710-001	RF antenna conn. RP-SMA	Used for WiFi	L1

9 Spare parts

9.1.4 Application parts

9.1.4 Application parts

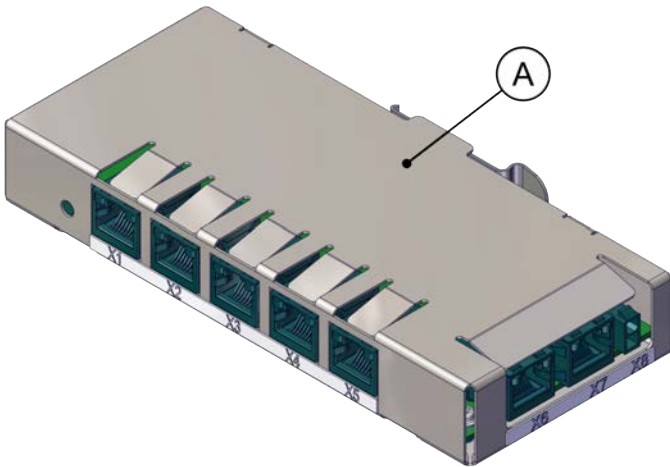
CTM-01



xx1900001938

	Spare part number	Description	Type	Spare part level
A	3HNA027579-001	Conveyor tracking module [3103-1]	DSQC2000	L1
-	3HNA029345-001	CONNECTOR KIT - DSQC2000		L1
-	3HAC084173-001	Harness 24V_CTM	Power cable of CTM	L1
-	3HAC084195-001	Ethernet harness for CTM		L1

Ethernet switches

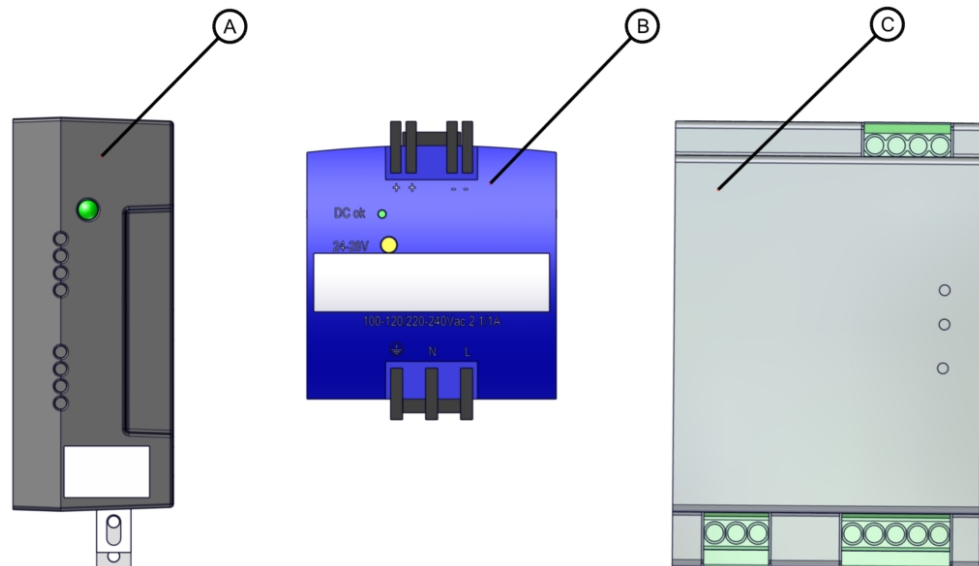


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	Spare part number	Description	Type	Spare part level
A	3HAC059187-001	Ethernet Extension switch [3014-1] (option)	DSQC1035	L1
-	3HAC084152-001	Ethernet Harness		L1

Power supply device



xx2400000742

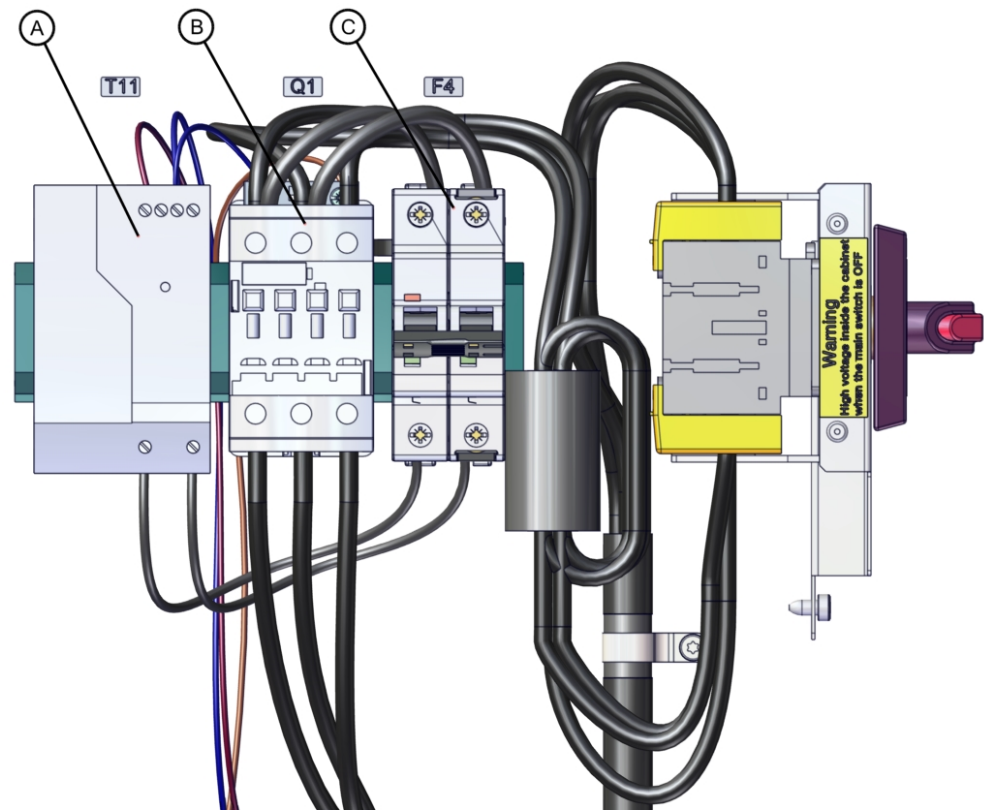
	Spare part number	Description	Type	Spare part level
A	3HAC14178-1	DSQC 609 power supply	DSQC 609	L1
B	3HAC13398-2	DSQC 634 power supply	DSQC 634	L1
C	3HAC089463-001	DSQC 1102 power supply	DSQC 1102	L1

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9 Spare parts

9.1.4 Application parts
Continued

Wake on LAN units

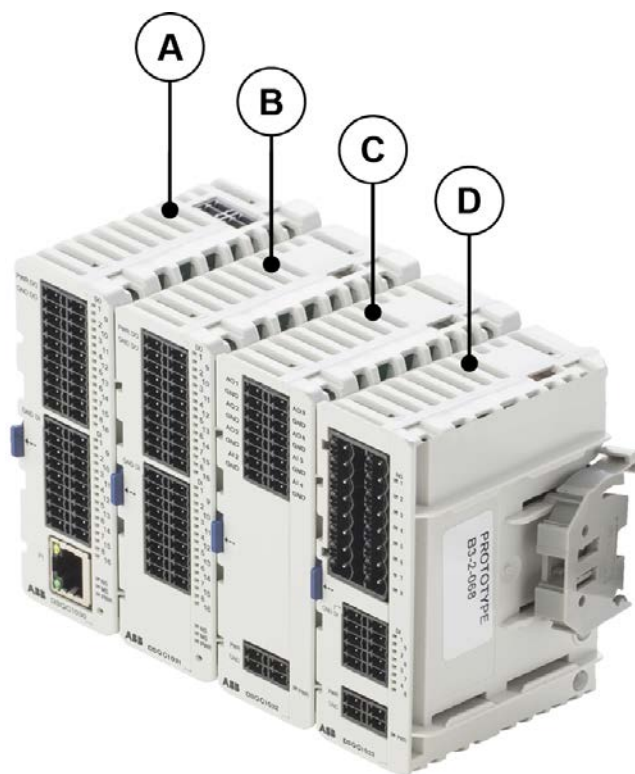


xx2400001067

	Spare part number	Description	Type	Spare part level
A	3HAC090996-001	DSQC1104 Power Supply Unit	Option 3071-2 Wake-on-LAN 3 V-line	L1
B	3HAC039832-001	Contactor	Option 3071-2 Wake-on-LAN 3 V-line	L1
C	3HAC090688-001	Miniature Circuit Breaker	Option 3071-2 Wake-on-LAN 3 V-line	L1
-	3HAC091759-001	Harness, internal main conn.	Option 3071-2 Wake-on-LAN 3 V-line	L1
-	3HAC090403-001	Harness, PSU input	Option 3071-2 Wake-on-LAN 3 V-line	L1
-	3HAC090411-001	Harness, 24V output	Option 3071-2 Wake-on-LAN 3 V-line	L1

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Scalable I/O devices



xx1900001939

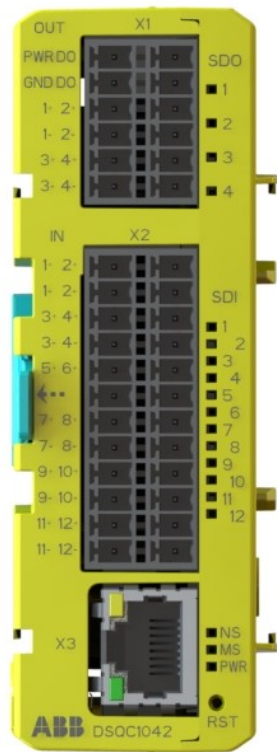
	Spare part number	Description	Type	Spare part level
A	3HAC058663-001	Local I/O Digital base Option [3032-1] (internal) or [3032-2] (external)	DSQC1030	L1
-	3HAC060919-001	Connectors digital base/add on		L1
B	3HAC058664-001	Digital add-on Option [3033-1] (internal) and [3033-2] (external)	DSQC1031	L1
C	3HAC058665-001	Analog add-on Option [3034-1] (internal) and [3034-2] (external)	DSQC1032	L1
-	3HAC060925-001	Connectors I/O Analog		L1
D	3HAC058666-001	Relay add-on Option [3035-1] (internal) and [3035-2] (external)	DSQC1033	L1
-	3HAC060926-001	Connectors I/O Relay		L1

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9 Spare parts

9.1.4 Application parts
Continued

Safety digital base device

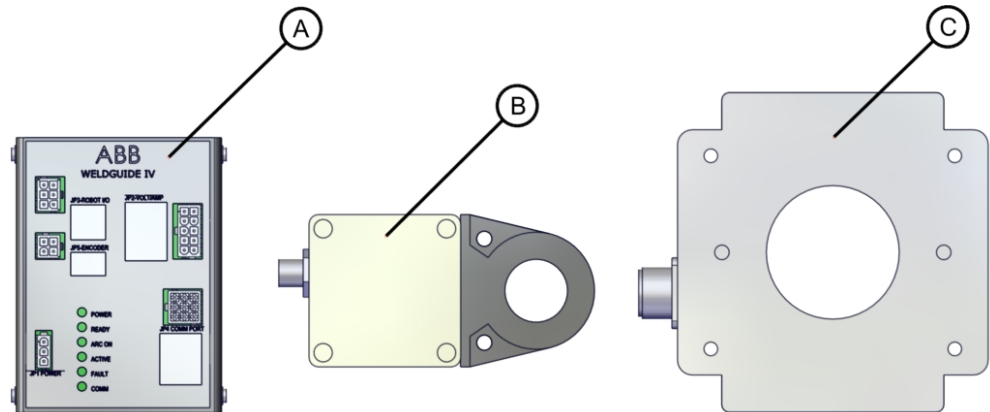


xx2100000990

	Spare part number	Description	Type	Spare part level
-	3HAC062908-001	Safe I/O base unit Option [3037-1] (internal) and [3037-2] (external)	DSQC1042	L1
-	3HAC069538-001	Connectors Safety I/O		L1

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WeldGuide units



xx2400001233

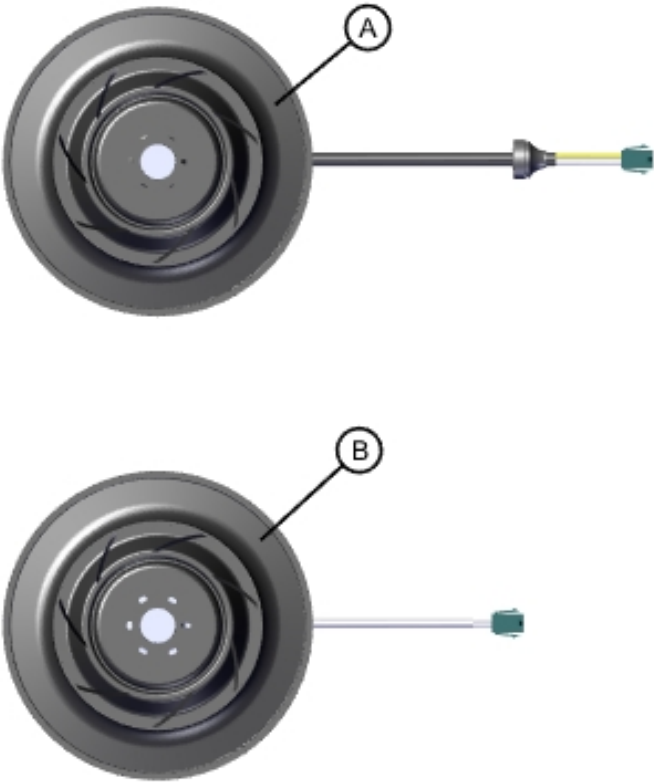
	Spare part number	Description	Type	Spare part level
A	3HAC052650-001	WG IV Board-Basic	[3420-1] Weldguide IV Standard	L1
A	3HAC052823-001	WG IV Board-Advanced	[3421-1] Weldguide IV Premium	L1
B	3HAC040182-001	Current Sensor.1000A	[3422-1] WG Solid core sensor	L1
C	3HAC052676-001	Current sensor split core	[3423-1] WG Split core sensor	L1

9 Spare parts

9.1.5 Cabinet parts

9.1.5 Cabinet parts

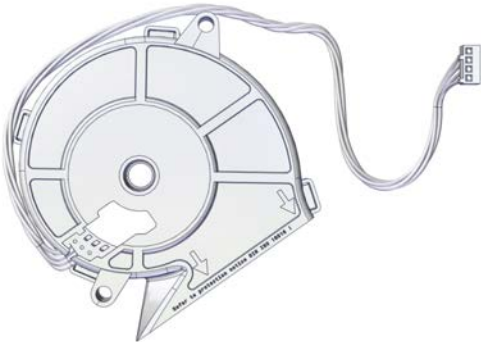
Fans



xx2200001093

	Spare part number	Description	Type	Spare part level
A	3HAC082805-001	Fan unit	External fan	L1
B	3HAC083027-001	Fan unit	Internal fan	L1

Main computer fan



xx2300000925

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	Spare part number	Description	Type	Spare part level
-	3HAC084390-001	Fan w/ contact	Main computer fan	L1

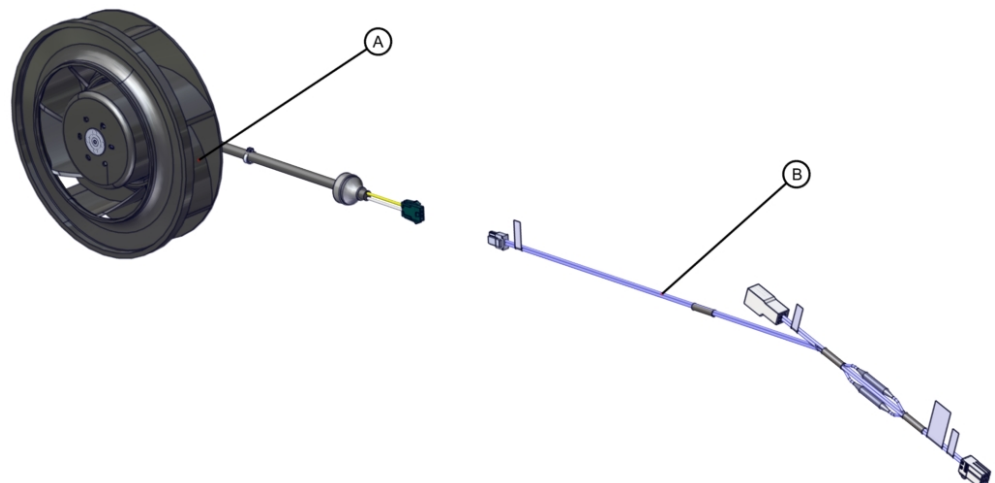
Power unit fan



xx2100002283

	Spare part number	Description	Type	Spare part level
-	3HAC081496-001	Fan with connector	Power unit fan	L1

Heat exchanger fan



xx2400001806

	Spare part number	Description	Type	Spare part level
A	3HAC082805-001	Fan unit	Option 3004-2 Max 52deg	L1

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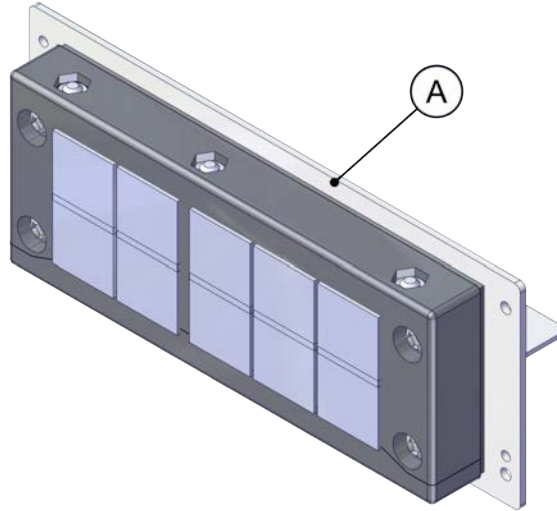
9 Spare parts

9.1.5 Cabinet parts

Continued

	Spare part number	Description	Type	Spare part level
B	3HAC090851-001	Heat exchanger cooling harness	Option 3004-2 Max 52deg	L1

Process, fieldbus and I/O connectors



xx1900001928

	Spare part number	Description	Type	Spare part level
A	3HAC066396-001	Cable grommet asm (option)		L1
B	3HAC084143-001	Harness CPCS	[3055-1] (option)	L1
C	3HAC069954-001	Blind plate		L1
D	3HAC084126-001	Harness DeviceNet		L1
-	3HAC079449-001	Cable gland process interface		L1

HMI panel

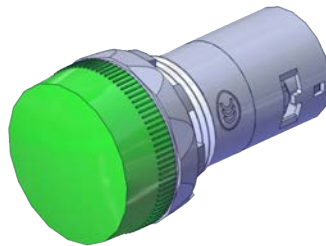
	Spare part number	Description	Type	Spare part level
-	3HAC077425-001	HMI panel		L1

Swing handle

	Spare part number	Description	Type	Spare part level
-	3HAC083816-001	Swinghandle with cam		L1

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LED indicator



xx1900002451

	Spare part number	Description	Type	Spare part level
-	3HAC065549-001	LED indicator		L1

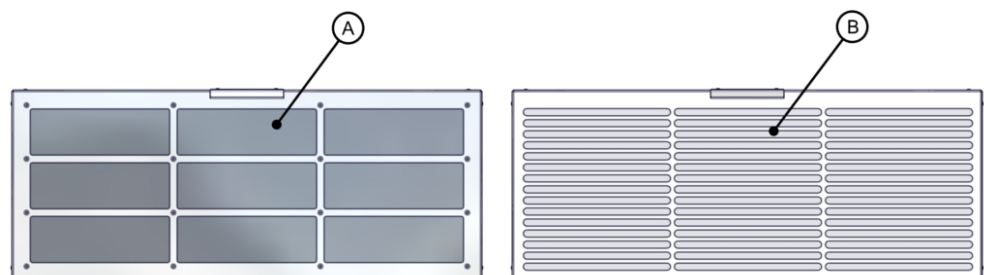
TPU cover



xx1900002452

	Spare part number	Description	Type	Spare part level
-	3HAC067213-001	TPU cover		L1

Air filter



xx2500000065

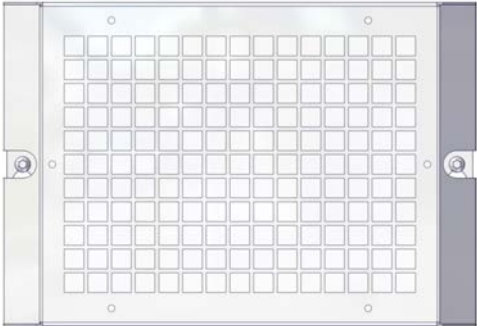
	Spare part number	Description	Type	Spare part level
A	3HAC082548-001	Air filter coarse assembly		L1
B	3HAC082547-001	Air filter fine assembly		L1

Continues on next page

9 Spare parts

9.1.5 Cabinet parts
Continued

Air filter, Heat exchanger



xx2500000001

	Spare part number	Description	Type	Spare part level
-	3HAC094529-001	Air filter fine, Heat exchanger	Options 3004-2 Max 52deg and 3005-2 Moist dust filter	L1
-	3HAC094528-001	Air filter coarse, Heat exchanger	Options 3004-2 Max 52deg and 3005-1 Moist particle filter	L1

Cabinet wheels



xx2400000334

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Spare part number	Description	Type	Spare part level
3HAC092418-001	Wheel assembly (rear)	Option 3011-1 Wheels	L1
3HAC092487-001	Castor wheel with brake (front)	Option 3011-1 Wheels	L1

Cabinet door locks

Spare part number	Description	Type	Spare part level
3HAC074600-001	Key	Square 6 mm	L1
3HAC025309-004	Lock insert	Double bit 3	L1
3HAC025309-005	Lock insert	Slot 1, 2 x 3	L1
3HAC025309-007	Lock insert	Triangular 6,5 CNOMO	L1
3HAC025309-010	Lock insert	Cylinder with key	L1

HMI panel



xx240000611

	Spare part number	Description	Type	Spare part level
-	3HNA033699-001	HMI Panel basic	DSQC2021	L1

9 Spare parts

9.1.6 Miscellaneous parts

9.1.6 Miscellaneous parts

Manipulator signal connectors (SMB)



xx2200001954

	Spare part number	Description	Type	Spare part level
A	3HAC081735-001	Harness SMB connection		L1
-	3HAC077440-001	Harness SMB link	Harness 1xSMB	L1
-	3HAC077388-001	Harness SMB link	Harness 2xSMB	L1
-	3HAC086308-001	Harness SMB link	Harness 1xSMB	L1

Continues on next page

Harness CPCS



xx2400000269

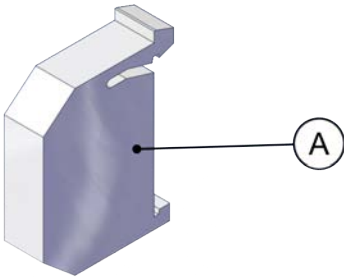
	Spare part number	Description	Type	Spare part level
A	3HAC084143-001	Harness CPCS	[3055-1] (option)	L1
B	3HAC089798-001	Harness CPCS	[3055-2] (option)	L1

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9 Spare parts

9.1.6 Miscellaneous parts
Continued

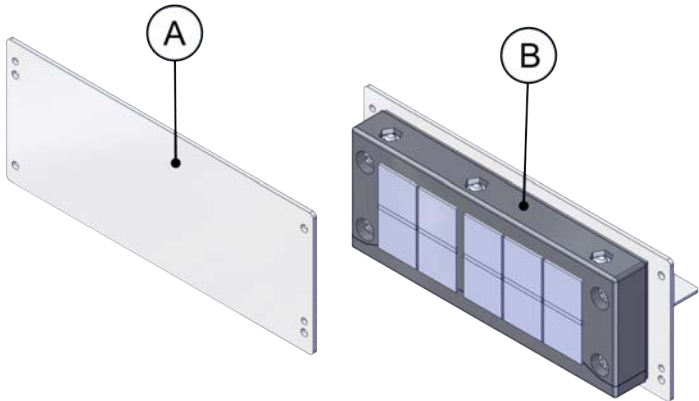
End clamp



xx1900001940

	Spare part number	Description	Type	Spare part level
A	3HAB7983-1	End clamp		L1

Cable grommet asm



xx1900001947

	Spare part number	Description	Type	Spare part level
A	3HAC069954-001	Blind plate (baseline)		L1
B	3HAC066396-001	Cable grommet asm		L1
-	3HAC084125-001	Harness network connection 2xM12		L1
-	3HAC084103-001	Harness network connection 1xM12		L1
-	3HAC070894-001	Harness Ethernet comm. 5xM12		L1

Continues on next page

Vision parts

Spare part number	Description	Type	Spare part level
3HAC053944-001	8 mm camera lens, LTC-08F		L1
3HAC053944-002	12.5 mm camera lens, LFC-12.5F		L1
3HAC053944-003	16 mm camera lens, LFC-16F1		L1
3HAC053944-004	25 mm camera lens, LFC-25F1		L1
3HAC087266-001	8 mm camera lens, LMC-ML-M0822UR		L1
3HAC087267-001	12.5 mm camera lens, LMC-ML-M1218UR		L1
3HAC087268-001	16 mm camera lens, LMC-ML-M1616UR		L1
3HAC087269-001	25 mm camera lens, LMC-ML-M2516UR		L1
3HAC075182-001	Integrated Vision camera medium res	DSQC1063	L1
3HAC075207-001	Integrated Vision camera high res	DSQC1064	L1
3HAC087074-001	Integrated vision camera 2MPx	DSQC1098	L1
3HAC087075-001	Integrated vision camera 5MPx	DSQC1099	L1
3HAC051753-003	Integr Vision power cable 10 m		L1
3HAC075443-002	Integr Vision ethernet cable 10 m		L1
3HAC051753-004	Integr Vision power cable 15 m		L1
3HAC075443-003	Integr Vision ethernet cable 15 m		L1

Service port connector

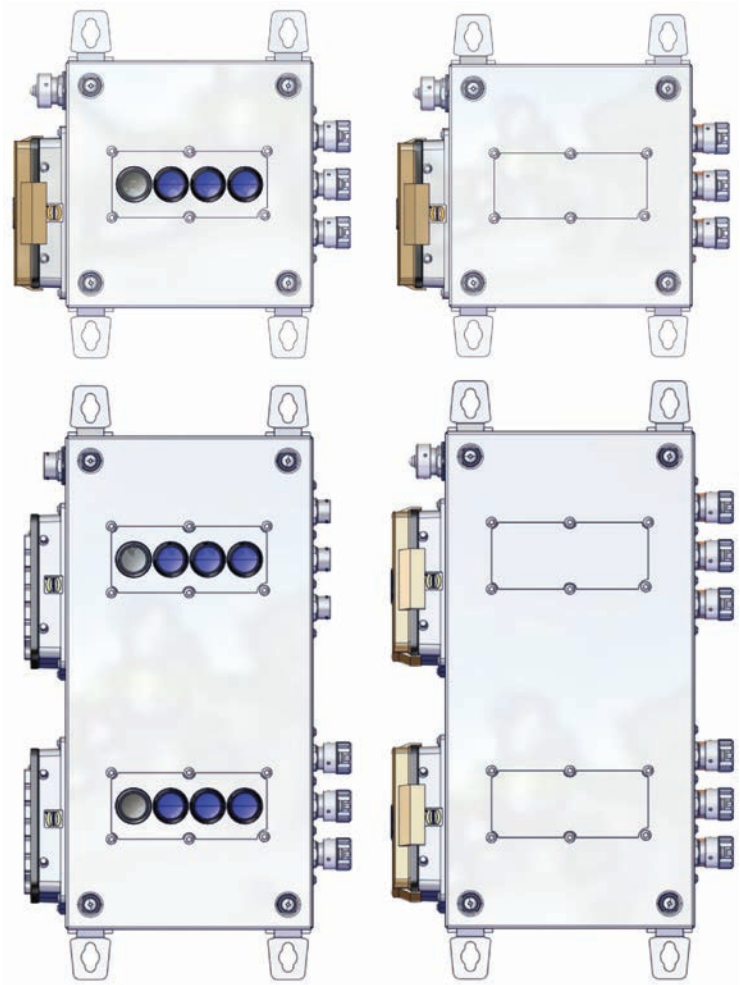
Spare part number	Description	Type	Spare part level
3HAC064848-001	Service port connector		L1

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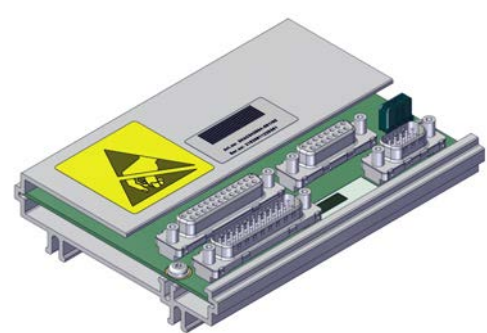
9 Spare parts

9.1.6 Miscellaneous parts
Continued

Motor connection box



xx2300001671



xx2300001699

	Spare part number	Description	Type	Spare part level
-	3HAC087717-001	Motor Connection Box	3-axis	L1
-	3HAC087718-001	Motor Connection Box	3-axis, BRB	L1
-	3HAC087719-001	Motor Connection Box	6-axis	L1
-	3HAC087720-001	Motor Connection Box	6-axis, BRB	L1

Continues on next page

9 Spare parts

9.1.6 Miscellaneous parts

Continued

	Spare part number	Description	Type	Spare part level
-	3HAC043904-001	Measurement Unit		L1
-	3HAC044075-001	Battery Unit		L1
-	3HAC078370-001	Ext. axis power harn._7m		L1
-	3HAC078370-002	Ext. axis power harn._15m		L1
-	3HAC078370-007	Ext. axis power harn._22m		L1
-	3HAC078370-003	Ext. axis power harn._30m		L1
-	3HAC087715-001	Jumper plug PTC		L1

Harness PTC adapter

Spare part number	Description	Type	Spare part level
3HAC089554-001	Harness PTC adapter		L1

Dust ledge

Spare part number	Description	Type	Spare part level
3HAC088073-001	Dust ledge		L1

Dust Cap M12

Spare part number	Description	Type	Spare part level
3HAC073531-001	Dust Cap M12		L1

Door stop

Spare part number	Description	Type	Spare part level
3HAC083827-001	Door stop		L1

Extra cable jumpers

Spare part number	Description	Type	Spare part level
3HAC084243-001	Extra cable jumpers		L1

Wrist band

Spare part number	Description	Type	Spare part level
3HAB2997-1	Wrist band		L1

9 Spare parts

9.1.7 Cables

9.1.7 Cables

Cables

Cables on the frame

Spare part number	Description	Type	Spare part level
3HAC084058-001	Drive harness		L1
3HAC065382-001	Drive harness	[3102-3] Additional Robot	L1
3HAC084054-001	Harn. 24V COOL		L1
3HAC081957-001	Harn. 24V COOL	[3102-3] Additional Robot	L1
3HAC084099-001	Harn. 24VDC_SYS		L1
3HAC084117-001	Harness MON_LAMP		L1
3HAC081267-001	Harness MON_LAMP	[3102-3] Additional Robot	L1
3HAC084124-001	Ethernet harness		L1
3HAC084141-001	Ethernet harness		L1
3HAC079051-001	Harness Short-circuit connector		L1

Cables on the high voltage drive unit

Spare part number	Description	Type	Spare part level
3HAC065225-001	Harness DC-bus	Harness A1.X4 - T4.X5 Used in combination with HV power units.	L1
3HAC081734-001	Harness 24_SYS_DRV	Harness A1.X5 - T4.X1	L1
3HAC081970-001	Ethernet harness	Harness A1.X12 - T4.X3	L1
3HAC081731-001	Harness 24_BRAKE	Harness A1.X11 - T4.X13	L1
3HAC082738-001	Harness CTRL_FB	Harness A1.X2 - T4.X17	L1

Cables on the low voltage drive unit

Spare part number	Description	Type	Spare part level
3HAC089285-001	Harness DC-BUS	Harness A1.X4 - T4.X5	L1
3HAC083194-001	Ethernet harness	Harness A1.X12 - T4.X3	L1
3HAC083220-001	Harness 24_SYS	Harness A1.X5 - T4.X1	L1

Continues on next page

Spare part number	Description	Type	Spare part level
3HAC081709-001	Harness 24_BRAKE	Harness A1.X11 - T4.X13	L1
3HAC082738-001	Harness CTRL_FB	Harness A1.X2 - T4.X17	L1

Cables on the additional drive unit

Spare part number	Description	Type	Spare part level
3HAC066724-001	Harn. Drive DC-bus	Harness A1.X8 - T41.X5	L1
3HAC074620-001	Harn. ADU_BRAKE	Harness A1.X14 - T41.X13	L1
3HAC077379-001	Ethernet harness	Harness T4.X4 - T41.X4	L1
3HAC077723-001	Harn. 24V_SYS_DRV	Harness T4.X2 - T41.X1	L1

Cables on the Connected Services unit

	Spare part number	Description	Type	Spare part level
-	3HAC085903-001	Ethernet harness	Harness A2.K4.X1 - K7.ETH2	L1
-	3HAC085904-001	24V Adapter harness	Harness Adapter - K7.X1	L1

Cables on the Ethernet Extension unit

Cables on the power supply

	Spare part number	Description	Type	Spare part level
-	3HAC082083-001	Harness PSU 24V	DSQC 609 and DSQC 634	L1
-	3HAC082508-001	Harness PSU	DSQC 609 and DSQC 634	L1

Cables on the mains power connection

Spare part number	Description	Type	Spare part level
3HAC082081-001	Harn. Mains connection		L1
3HAC081971-001	Harn. Mains connection		L1
3HAC077980-001	Harn. with ferrites		L1
3HAC082694-001	Harn. mains conn._fuse		L1

Continues on next page

9 Spare parts

9.1.7 Cables

Continued

Cables on the robot signal exchange proxy

	Spare part number	Description	Type	Spare part level
-	3HAC064091-001	Harness 24_PC	Harness K2.X2 - K4.X8, A2.X1	L1
-	3HAC059273-001	Harness dual channel safety	Harness K2.X12 - K3.X6, K3.X7	L1
-	3HAC076497-001	Ethernet harness	Harness K2.X8 - A2.X6	L1

Cables for manipulator cooling

Spare part number	Description	Type	Spare part level
3HAC086928-001	Harness HV Manip. Cooling	Harness for IRB 6650/6660/6700/7600	L1
3HAC086867-001	Harness Manip. Cooling	Harness for IRB 5710/5720/6710/6720/6730/6740	L1

Cables for the overpressure flow sensor

Spare part number	Description	Type	Spare part level
3HAC086784-001	Flow sensor cable	Harness for IRB 6790	L1

Cables for the WeldGuide units

Spare part number	Description	Type	Spare part level
3HAC089421-001	24V Power harness	Harness for WeldGuide	L1
3HAC089547-001	Ext. I/O harness	Harness for WeldGuide	L1
3HAC089409-001	Ethernet harness	Harness for WeldGuide	L1
3HAC089569-001	WG IV Volt Sensor Cable	Harness for WeldGuide core sensors	L1
3HAC089588-001	AMP s. cable split core	Harness for WeldGuide split core sensors	L1
3HAC089584-001	AMP s. cable solid core	Harness for WeldGuide solid core sensors	L1
3HAC089468-001	Bulkhead cable sensors	Harness for WeldGuide	L1

Cables for Euromap67

Spare part number	Description	Type	Spare part level
3HAC090830-001	Harness Euromap67	[3213-2] Euromap67 and SPI AN146	L1

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Harness MultiMove

Spare part number	Description	Type	Spare part level
3HAC088555-001	Harness MultiMove 4 mm		L1

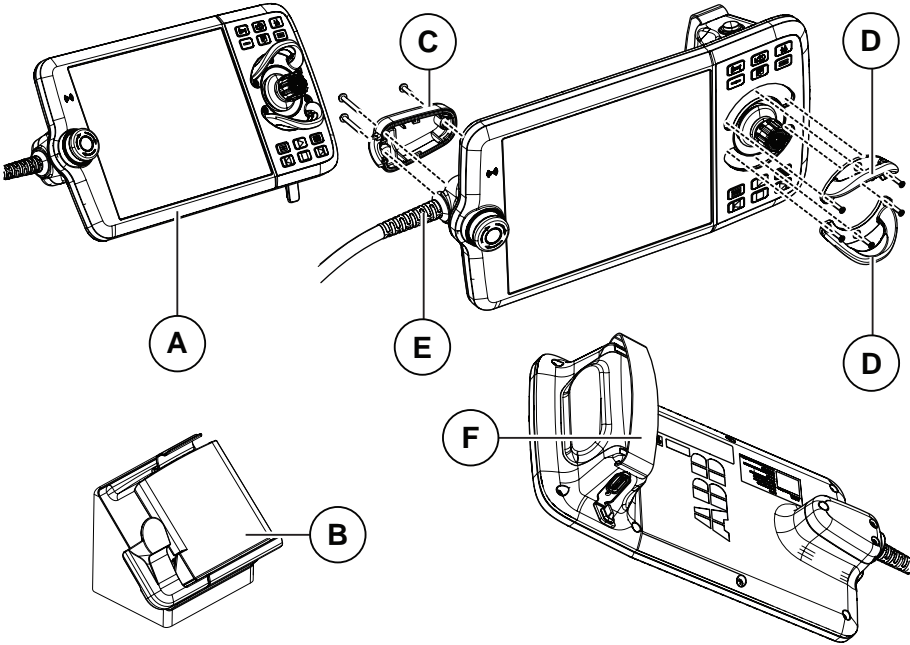
9 Spare parts

9.2 FlexPendant parts

9.2 FlexPendant parts

FlexPendant parts

The illustration below shows the placement of the parts in the recommended spare part list.



xx1800000974

	Spare part number	Description	Type	Spare part level
A	3HAC086996-001	FlexPendant	DSQC3124	L1
B	3HAC079391-001	TPU Holder asm		L1
C	3HAC065401-001	Power cable cover		L1
D	3HAC065408-001	Joystick guard		L1
E	3HAC064448-002	FlexPendant power cable 3 m		L1
	3HAC064448-001	FlexPendant power cable 10 m		L1
	3HAC064448-003	FlexPendant power cable 30 m		L1
F	3HAC065419-001	Fasten strip		L1
-	3HAC068915-001	FlexPendant extension cable, 15 m		L1
-	3HAC068915-002	FlexPendant extension cable, 22 m		L1
-	3HAC068915-005	FlexPendant extension cable, 30 m		L1

9.3 Manipulator cables

9.3.1 Manipulator cables

Power cables

Cable length	Article number	Spare part level	Manipulator
Power cable 7 m	3HAC026787-001	L1	IRB 460, 660, 2600, 4600, 5710, 5720, 6650S, 6660, 6700, 67X0
Power cable 15 m	3HAC026787-002	L1	IRB 460, 660, 2600, 4600, 5710, 5720, 6650S, 6660, 6700, 67X0
Power cable 22 m	3HAC026787-003	L1	IRB 460, 660, 2600, 4600, 5710, 5720, 6650S, 6660, 6700, 67X0
Power cable 30 m	3HAC026787-004	L1	IRB 460, 660, 2600, 4600, 5710, 5720, 6650S, 6660, 6700, 67X0
Power cable 7 m	3HAC9038-1	L1	IRB 1600, 2400
Power cable 15 m	3HAC9038-2	L1	IRB 1600, 2400
Power cable 22 m	3HAC9038-3	L1	IRB 1600, 2400
Power cable 30 m	3HAC9038-4	L1	IRB 1600, 2400
Power cable 3 m	3HAC085288-007	L1	IRB 390
Power cable 7 m	3HAC085288-001	L1	IRB 390
Power cable 15 m	3HAC085288-002	L1	IRB 390
Power cable 22 m	3HAC085288-003	L1	IRB 390
Power cable 30 m	3HAC085288-004	L1	IRB 390
Power cable 7 m	3HAC063487-001	L1	IRB 6790
Power cable 15 m	3HAC063488-001	L1	IRB 6790
Power cable 22 m	3HAC063489-001	L1	IRB 6790
Power cable 7 m	3HAC2512-1	L1	IRB 4400, Standard, Clean room
Power cable 15 m	3HAC2535-1	L1	IRB 4400, Standard, Clean room
Power cable 22 m	3HAC2560-1	L1	IRB 4400, Standard, Clean room
Power cable 30 m	3HAC2572-1	L1	IRB 4400, Standard, Clean room
Power cable 7 m	3HAC8182-1	L1	IRB 4400, Foundry, Wash
Power cable 15 m	3HAC8182-2	L1	IRB 4400, Foundry, Wash
Power cable 22 m	3HAC8182-3	L1	IRB 4400, Foundry, Wash
Power cable 30 m	3HAC8182-4	L1	IRB 4400, Foundry, Wash
Power cable 7 m	3HAC040503-001	L1	IRB 1520
Power cable 15 m	3HAC040503-002	L1	IRB 1520
Power cable 22 m	3HAC040503-003	L1	IRB 1520
Power cable 3 m, straight connector	3HAC077245-001	L1	IRB 1300
Power cable 7 m, straight connector	3HAC077245-002	L1	IRB 1300

Continues on next page

9 Spare parts

9.3.1 Manipulator cables

Continued

Cable length	Article number	Spare part level	Manipulator
Power cable 15 m, straight connector	3HAC077245-003	L1	IRB 1300
Power cable 22 m, straight connector	3HAC077245-006	L1	IRB 1300
Power cable 30 m, straight connector	3HAC077245-007	L1	IRB 1300
Power cable 3 m, angled connector	3HAC077247-001	L1	IRB 1300
Power cable 7 m, angled connector	3HAC077247-002	L1	IRB 1300
Power cable 15 m, angled connector	3HAC077247-003	L1	IRB 1300
Power cable 22 m, angled connector	3HAC077247-005	L1	IRB 1300
Power cable 30 m, angled connector	3HAC077247-006	L1	IRB 1300

Signal cables

Cable length	Article number	Spare part level	Manipulator
Control cable signal 3 m	3HAC035320-001	L1	IRB 390
Control cable signal 7 m	3HAC2493-1	L1	IRB 390, 460, 1520, 1600, 2600, 4600, 5710, 5720, 67X0
Control cable signal 15 m	3HAC2530-1	L1	IRB 390, 460, 1520, 1600, 2600, 4600, 5710, 5720, 67X0
Control cable signal 22 m	3HAC2540-1	L1	IRB 390, 460, 1520, 1600, 2600, 4600, 5710, 5720, 67X0
Control cable signal 30 m	3HAC2566-1	L1	IRB 390, 460, 1600, 2600, 4600, 5710, 5720, 67X0
Control cable signal 7 m	3HAC7998-1	L1	IRB 660, 2400, 4400, 6650S, 6660
Control cable signal 15 m	3HAC7998-2	L1	IRB 660, 2400, 4400, 6650S, 6660
Control cable signal 22 m	3HAC7998-3	L1	IRB 660, 2400, 4400, 6650S, 6660
Control cable signal 30 m	3HAC7998-4	L1	IRB 660, 2400, 4400, 6650S, 6660
Control cable signal 3 m	3HAC084767-001	L1	IRB 1300
Control cable signal 7 m	3HAC084767-002	L1	IRB 1300
Control cable signal 15 m	3HAC084767-003	L1	IRB 1300
Control cable signal 22 m	3HAC084767-005	L1	IRB 1300
Control cable signal 30 m	3HAC084767-004	L1	IRB 1300

9.3.2 Customer cables - CP/CS connectors (option)

CP/CS cables

Cable length	Article number	Spare part level	Manipulator
Cable CP/CS, 7 m	3HAC022957-001	L1	IRB 460, 660, 2600, 4600, 6650S, 6660, 6700
Cable CP/CS, 15 m	3HAC022957-002	L1	IRB 460, 660, 2600, 4600, 6650S, 6660, 6700
Cable CP/CS, 30 m	3HAC022957-003	L1	IRB 460, 660, 2600, 4600, 6650S, 6660, 6700
Cable CP/CS, 7 m	3HAC083786-001	L1	IRB 2400
Cable CP/CS, 15 m	3HAC083786-002	L1	IRB 2400
Cable CP/CS, 22 m	3HAC083786-003	L1	IRB 2400
Cable CP/CS, 30 m	3HAC083786-004	L1	IRB 2400
Cable CP/CS, 40 m	3HAC083786-005	L1	IRB 2400
Cable CP/CS, 7 m	3HAC089711-001	L1	IRB 5710, 5720, 6710, 6720, 6730, 6740
Cable CP/CS, 15 m	3HAC089711-002	L1	IRB 5710, 5720, 6710, 6720, 6730, 6740
Cable CP/CS, 22 m	3HAC089711-003	L1	IRB 5710, 5720, 6710, 6720, 6730, 6740
Cable CP/CS, 30 m	3HAC089711-004	L1	IRB 5710, 5720, 6710, 6720, 6730, 6740
Cable CP/CS, 3 m	3HAC067449-001	L1	IRB 1300
Cable CP/CS, 7 m	3HAC067449-002	L1	IRB 1300
Cable CP/CS, 15 m	3HAC067449-003	L1	IRB 1300
Cable CP/CS, 22 m	3HAC067449-005	L1	IRB 1300
Cable CP/CS, 30 m	3HAC067449-006	L1	IRB 1300

9 Spare parts

9.3.3 Customer cables - Ethernet floor cables

9.3.3 Customer cables - Ethernet floor cables

Ethernet floor cables (option)

Cable length	Article number	Spare part level	Manipulator
Ethernet floor cable, 7 m	3HAC079476-001	L1	IRB 460, 660, 2600, 4600, 5710, 5720, 6650S, 6660, 6700, 67X0
Ethernet floor cable, 15 m	3HAC079476-002	L1	IRB 460, 660, 2600, 4600, 5710, 5720, 6650S, 6660, 6700, 67X0
Ethernet floor cable, 30 m	3HAC079476-004	L1	IRB 460, 660, 2600, 4600, 5710, 5720, 6650S, 6660, 6700, 67X0
Ethernet floor cable, 7 m	3HAC067447-002	L1	IRB 1300
Ethernet floor cable, 15 m	3HAC067447-003	L1	IRB 1300
Ethernet floor cable, 22 m	3HAC067447-005	L1	IRB 1300
Ethernet floor cable, 30 m	3HAC067447-006	L1	IRB 1300

9.3.4 Customer cables - DeviceNet cables

DeviceNet floor cables (option)

Cable length	Article number	Spare part level	Manipulator
Cable CP/CS DeviceNet, 7 m	3HAC022978-001	L1	IRB 460, 660, 2600, 4600, 6650S, 6660, 6700
Cable CP/CS DeviceNet, 15 m	3HAC022978-002	L1	IRB 460, 660, 2600, 4600, 6650S, 6660, 6700
Cable CP/CS DeviceNet, 30 m	3HAC022978-003	L1	IRB 460, 660, 2600, 4600, 6650S, 6660, 6700

9 Spare parts

9.3.5 Customer cables - External power cables

9.3.5 Customer cables - External power cables

External power cables (option)

Cable length	Article number	Spare part level	Manipulator
Power cable external, 7 m	3HAC090892-001	L1	IRB 460, 660, 2600, 4600, 6650S, 6660, 6700

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